



GRETCHEN WHITMER  
GOVERNOR

STATE OF MICHIGAN  
DEPARTMENT OF  
ENVIRONMENT, GREAT LAKES, AND ENERGY  
MARQUETTE DISTRICT OFFICE



LIESL EICHLER CLARK  
DIRECTOR

October 24, 2022

VIA EMAIL AND U.S. MAIL

Steve White  
Graymont Western Lime Inc.  
Port Inland Plant  
181 West County Road 432  
Gulliver, Michigan 49840

SRN: N7362, Schoolcraft County

Dear Steve White:

**VIOLATION NOTICE**

On August 16 and 17, 2022, a performance test was conducted at Graymont Western Lime Inc. Port Inland Plant located in Gulliver, Michigan. The purpose of the test was to determine Graymont Western Lime Inc. Port Inland Plant's compliance with the requirements of the federal Clean Air Act; Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended; the Air Pollution Control Rules; and the conditions of Renewable Operating Permit MI-ROP-N7362-2020.

The test results submitted indicate an exceedance of the following limits:

| Process Description       | Rule/Permit Condition Violated   | Comments  |
|---------------------------|--|---|
| EU-KILN#1 PM-10 emissions | R 336.1205, 40 CFR 52.21(j) / Special Condition I.1 and I.2 under EU-KILN#1 of MI-ROP-N7362-2020 | Average test result: 7.85 lb/hr and 0.125 lb/ton of stone feed<br><br>Limit: 7.50 lb/hr and 0.10 lb/ton of stone feed |

Please initiate actions necessary to correct the cited violations and submit a written response to this Violation Notice by November 14, 2022 (which coincides with 21 calendar days from the date of this letter). The written response should include: the dates the violations occurred; an explanation of the causes and duration of the violations; whether the violations are ongoing; a summary of the actions that have been

Steve White  
Graymont Western lime Inc. Port Inland Plant  
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taken and are proposed to be taken to correct the violations and the dates by which these actions will take place; and what steps are being taken to prevent a reoccurrence.

Please submit the written response to EGLE, AQD, Marquette District, at 1504 West Washington Street, Marquette, Michigan 49855 and submit a copy to Jenine Camilleri, Enforcement Unit Supervisor at EGLE, AQD, P.O. Box 30260, Lansing, Michigan 48909-7760.

If Graymont Western Lime Inc. Port Inland Plant believes the above observations or statements are inaccurate or do not constitute violations of the applicable legal requirements cited, please provide appropriate factual information to explain your position.

Thank you for your attention to resolving the violations cited above. If you have any questions regarding the violations or the actions necessary to bring this facility into compliance, please contact me at the number listed below.

Sincerely,

A handwritten signature in black ink, appearing to read "Joseph Scanlan". The signature is fluid and cursive, with the first name "Joseph" and last name "Scanlan" clearly distinguishable.

Joseph Scanlan  
Environmental Quality Analyst  
Air Quality Division  
906-458-6405

cc: Mary Ann Dolehanty, EGLE  
Annette Switzer, EGLE  
Christopher Ethridge, EGLE  
Brad Myott, EGLE  
Jenine Camilleri, EGLE  
Michael Conklin, EGLE