

## **Visible Emissions Test Report**

Holcim (US) Inc. d/b/a LaFarge Alpena
4800R Portable Crusher Conveyor, Transfer Point, and
Loading Point
Alpena, Michigan
June 14, 2022

Report Submittal Date August 12, 2022

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Project No. M221411

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# MICHIGAN DEPARTMENT OF ENVIRONMENT, GREAT LAKES, AND ENERGY AIR QUALITY DIVISION

# RENEWABLE OPERATING PERMIT REPORT CERTIFICATION

Authorized by 1994 P.A. 451, as amended. Failure to provide this information may result in civil and/or criminal penalties.

Reports submitted pursuant to R 336.1213 (Rule 213), subrules (3)(c) and/or (4)(c), of Michigan's Renewable Operating Permit (ROP) program must be certified by a responsible official. Additional information regarding the reports and documentation listed below must be kept on file for at least 5 years, as specified in Rule 213(3)(b)(ii), and be made available to the Department of Environment, Great Lakes, and Energy, Air Quality Division upon request

air Quality Division upon reque	est.					
Source Name Holcim	(US) d/b/a Lafarge	Alpena			County	Alpena
Source Address 1435 F	Ford Avenue	water to the state of the state		City	Alpena	
AQD Source ID (SRN)	31477	ROP No.	MI-ROP-B1477- 2020b		ROP Se	ction No.
Please check the appropriate  Annual Compliance C		o Rule 213(4)	(c))			
Reporting period (provi  1. During the entire of term and condition of method(s) specified in  2. During the entire of and condition of which report(s). The method	de inclusive dates): Freporting period, this sour which is identified and incomplete ROP.  Reporting period this sourch is identified and included	From ce was in com cluded by this e was in comp d by this referen	To pliance with ALL term reference. The methodiance with all terms alonce, EXCEPT for the ach term and conditio	d(s) use nd condit deviatior	d to deterr ions conta is identifie	ontained in the ROP, each mine compliance is/are the sined in the ROP, each term d on the enclosed deviation pecified in the ROP, unless
Reporting period (provi 1. During the entire deviations from these	reporting period, ALL more requirements or any other reporting period, all monitor requirements or any other	rom nitoring and as er terms or cor oring and asso	To To To sociated recordkeepinditions occurred.	ng require	ents in the	the ROP were met and no e ROP were met and no ions identified on the
Other Report Certifica  Reporting period (provide Additional monitoring reports of the Visible Emission Provided Provide	de inclusive dates);  F ports or other applicable o			06/14/2 attached		bed:
Portable Crusher						
Project No. M221	411	***************************************				
certify that, based on inform		after reasona	ble inquiry, the stater	nents an	d informa	tion in this report and the
Jeffrey Scott	, accurate and complete		Plant Manager			(989) 354-4171
Name of Responsible Officia	al (print or type)		Title			Phone Number
igglamie of Responsible Offic	ial					8/12/2022 Date
~						

EQP 5736 (Rev 04/30/2019)

\* Photocopy this form as needed.

### 1.0 EXECUTIVE SUMMARY

Mostardi Platt conducted a visible emissions (VE) compliance test program on the 4800R Portable Crusher Conveyor, Transfer Point, and Loading Point in Alpena, Michigan on June 14, 2022 for the Holcim (US) Inc. d/b/a LaFarge Alpena. This report summarizes the results of the test program and test methods used.

The test locations, test date, and test parameter are summarized below.

TEST INFORMATION				
Test Locations	Test Date	Test Parameter		
Portable Crusher Conveyor Emission Point A				
Portable Crusher Conveyor Emission Point B	June 14, 2022	VE		
Portable Crusher Loading Point				

The purpose of the test program was to evaluate the visible emissions at normal operating conditions to meet the requirements of 40CFR60, Subpart OOO. VE test runs were performed at the 4800R Portable Crusher Conveyor, Transfer Point, and Loading Point. Results of the test program are summarized below. A complete summary of emission test results follows the narrative portion of this report. Based on the configuration of this crusher, there were no transfer points to read opacity.

TEST RESULTS				
Test Location	Test Parameter	Test Date	Opacity Limit	Test Result
Portable Crusher Conveyor Emission Point A			12%	0%
Portable Crusher Conveyor Emission Point B	VE	June 14, 2022	12%	0%
Portable Crusher Loading Point			12%	0%

The identifications of the individuals associated with the test program are summarized below.

TEST PERSONNEL INFORMATION				
Location	Address	Contact		
Test Facility	Holcim (US) Inc.	Ms. Mallory Miller		
·	Alpena Cement Plant	Area Environmental Engineer		
	1435 Ford Ave	(224) 517-6896 (phone)		
	Alpena, MI 49707	Mallory.miller@lafargeholcim.com		
Testing Company	Mostardi Platt	Mr. Timothy E. Russ		
Representative	888 Industrial Road	Senior Project Manager		
	Elmhurst, Illinois 60126	(630) 993-2100 (phone)		
		truss@mp-mail.com		

#### 2.0 TEST METHODOLOGY

Emission testing was conducted following the method specified in Tile 40, *Code of Federal Regulations*, Part 60, Appendix A.

The following methodology was used during the test program:

#### **Method 9 Visual Emission Determination**

Visible emissions were determined in accordance with Method 9. The observer stood at a distance providing a clear view of the emissions with the sun oriented in the 140° sector to his back. As much as possible, the line of vision was approximately perpendicular to the plume direction.

Opacity observations were made at the point of greatest opacity in the portion of the plume where condensed water vapor was not present. Observations were made at 15-second intervals for the duration of the test run.

Visible emissions observations were conducted and recorded by Mr. T. Russ, who is a certified visual emissions observer. VE certification and visible emissions data is found in Appendix A.

## 3.0 CERTIFICATION

Mostardi Platt is pleased to have been of service to the Holcim (US) Inc. d/b/a LaFarge Alpena. If you have any questions regarding this test report, please do not hesitate to contact us at 630-993-2100.

As program manager, I hereby certify that this test report represents a true and accurate summary of emissions test results and the methodologies employed to obtain those results, and the test program was performed in accordance with the methods specified in this test report.

MOSTARDI PLATT

Timothy E. Russ

Program Manager

S. J. St.

Eric L. Ehlers

**Quality Assurance** 

## **APPENDICES**