

3.1 Maintenance schedule - daily maintenance work

Interval	Number/Section	Inspection work	Note
Daily	1 9003 0	Daily inspection round	Visual inspection of the module to be carried out daily
Daily	IW 8072 A0	Intake air filter - engine	Checking the underpressure indicator
Daily		Operational data log	Daily record of the operational data
Daily		Generator	Record bearing temperature
			Visual Inspection

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3.2 Maintenance schedule - specific intervals

Interval	Number/Section	Inspection work	Note
Weekly < 250 oh	IW 0309 M0	Ignition voltage check / Spark plugs	The result of the ignition voltage check to be carried out weekly serves as the indicator for the actual service life of the spark plugs
The first time after 75 Oh	IW 0100 M2 TA 1000-0099A TA 1000-0099B TA 1000-0099C	Lubricating oil	Depending on the fuel gas class according to TA 1000-1109, the first engine lubricating oil analyses can also be carried out at a later stage according to TA 1000-0099C.
	TA 1100-1109	The results from the engine la measuring intervals and oil c	ubricating oil analyses dictate the actual hange periods.
Once a month	TA 1000-0050	Battery	Check the acid level Check if the pole binders are properly secured
Monthly	IW 8040 A0	Container ventilation	Check end position switch triggering - louvre
Vacuum > 4 mbar (400 Pa)			If the manometer indicates an underpressure of > 4 mbar (400 Pa), replace the filter mats
Monthly	W 8065 A0	Flat-bed cooler	Check the flat-bed cooler
Annually			
Once a year or in accordance with official regulations		Gas and smoke alarm installation	Check (comply with official regulations)
According to W 8080 A0	W 8080 A0 TA 1000-0200 TA 1000-0201 TA 1000-0204	Cooling water	Concentration check / cooling water replacement
2,000 Oh at least 4 times a year	IW 8090 A0	Condensate drain line in the fuel gas system (if part of scope of supply) Automatic condensate removal	Check for gas leaks
When required		Manual condensate drain	Condensate drain
monthly When required	IW 8095 A0	Exhaust gas system condensate drain line	Check exhaust gas system condensate drain line
8,000 Oh At least once a year	IW 8049 0	All pipes and components carrying fuel gas and mixtures	Leak test
For natural gas only			

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Interval	Number/Section	Inspection work	Note
Six-monthly		Exhaust gas silencer	Check the exhaust silencer and connection pieces for scaling and cracking. Leaks can be determined through a change in colour or damage of the insulation (noise) or a slight emission of soot. Repairs may only be carried out after consulting the manufacturer!
10,000 Oh (or 4,000 engine starts)	W 8032 M0	Starter motor	Replace
30,000 Oh (or 4,000 engine starts)	W 8050 M0	Main crankshaft bearings	Crankshaft main bearings - replace
Every 2 years		Battery in DIANE module	Replace
Every 2.5 years		Buffer battery at battery charger	Replace
Measure the emissions as laid down by the official regulations or at least every six months	 W 8056 M0	Emission measurement Combustion chamber cleaning	If the emission levels listed in the specification are exceeded, inspect and, if required, clean the combustion chambers.

Proper maintenance according to the maintenance schedule is a condition for the acceptance of warranty claims.

The risk assessment to be performed by the plant operator as well as the official and quasi-official safety rules and legislation may give rise to acceptance tests, inspections and maintenance operations that are not included in the maintenance schedule. The operator is responsible for implementing and enforcing these additional measures.

The maintenance intervals are based on empirical values during average types of operation while fully complying with the manufacturer's operating and maintenance instructions. In individual cases, the operating conditions and other factors relating to wear may affect the actual amount of maintenance required. The manufacturer therefore reserves the right to specify different maintenance intervals where appropriate.

After the 'overhaul' at 60,000 operating hours, the maintenance work to be carried out is repeated.

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3.3 Maintenance schedule A - operating hours intervals

Inspection work/Maintenance instruction	Number	Oper	Operating hours	hours	10																											
		1'000 < 100	2'000 5'000	000'5	000'9 000'9 000'9	000'2	10'000 6'000	15'000 11'000 10'000 6'000 8'000	14'000 13'000	1000'9T 12'000	000'8T	000'0Z	55'000 55'000 57'000	36 000 24'000 53'000	52 000 56'000 52'000	29,000 28,000 27,000	21'000 20'000	32,000	32'000 34'000 33'000	000'22 000'92	000'62	000'T+ 000'0+	42'000 42'000 45'000	לל'000	000'9 7 000'9 7 000'9 7	000'8 7	20'000 76'000	25'000 25'000	24'000 27'000 23'000	000'25 000'95 000'55	000'85	000'09
Maintenance after initial commissioning	W 1000 0								_																							
Inspection	1 0103 0																															
Control rod assembly/throttle valve/actuator	W 0201 M2				•	•	•		•	•		•	•		•						•						•				•	
Ignition	W 0303 M0																															
Valve clearance	W 0400 M0				•	•	•	•	•	•	•	•	•		•						•		•		•		•				•	
Crankcase air intake filter	W 8027 M0																															
GE Jenbacher switchgear cabinets	W 8031 A0				•	•	•	•	•	•	•	•	•		•						•				•		•				•	
Gas train	W 8045 A0											-																			•	
Engine – cooling water circuit / Mixture recirculating W 8080 A0 water	W 8080 A0		•	-	•		•	•		•				•		•	•	-	•		•			•	•	•	-				•	
Generator	W 8030 A0			•		•	•			•		-														•	-					
Leak test	IW 8049 0									•																						
Engine cooling water pump	W 0203 A6						•					•															•					-
Gas mixer	W 0700 M2											-																				
Starter motor	W 8032 M0																															
Elastomer components	W 8033 2						•					-															•					
Vibration damper	W 0601 M0											-																				
Gas quantity controller	W 0705 M0											•																				
Mixture bypass valve	W 0802 M0											-																				
Piston/Piston cooling	W 8047 M0																															
Connecting rods / conrod bearings	W 8048 M0																															
Cylinder liner	W 8049 M0																															
Main crankshaft bearings	W 8050 M0																															
Camshaft/control system	W 8052 M0					int	in the course of		the cyl	cylinder head	head e	exchang	ge				•				in th	the course	Ъ	the	cylinder head	head	exchange	nge				•
Plate heat exchanger	W 8043 A0					_		_		_		_															_					•
Engine oil pump	W 8046 M0	_		_			_			_		_						_	_		_								_			•
Revision	W 2100 M0	_				_				_																		_				•
Exhaust gas manifold/Insulation	W 8051 M0													in the (course	s of the	of the cylinder head	er hec	id exch	exchange												
Cylinder head replacement	W 8053 M0															Ϊfr	if required	p														
🎵 Please note that properly carried out maintenance work is to be acknowledged by filling in the maintenan	work is to be ac	cknow	/ledge	t d by	filling	in the	maint		se reco	ce record sheet	eet.																					

Identification TOYOTA TECHNICAL CENTER 1 / 2 Unit number J U785 / J U786 Module type JMC 416 GS-MLC Engine version B 66 Authorist Keeths. Representation Technology Engine version B 100 / 10

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