

**MICHIGAN DEPARTMENT OF ENVIRONMENT, GREAT LAKES, AND ENERGY  
AIR QUALITY DIVISION**

March 1, 2022

**PERMIT TO INSTALL**  
22-22

**ISSUED TO**  
BASF Corporation – Chemical Plants

**LOCATED AT**  
1609 Biddle Avenue  
Building 53Z  
Wyandotte, Michigan 48192

**IN THE COUNTY OF**  
Wayne

**STATE REGISTRATION NUMBER**  
B4359

The Air Quality Division has approved this Permit to Install, pursuant to the delegation of authority from the Michigan Department of Environment, Great Lakes, and Energy. This permit is hereby issued in accordance with and subject to Section 5505(1) of Article II, Chapter I, Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended. Pursuant to Air Pollution Control Rule 336.1201(1), this permit constitutes the permittee's authority to install the identified emission unit(s) in accordance with all administrative rules of the Department and the attached conditions. Operation of the emission unit(s) identified in this Permit to Install is allowed pursuant to Rule 336.1201(6).

DATE OF RECEIPT OF ALL INFORMATION REQUIRED BY RULE 203: <b>January 27, 2022</b>	
DATE PERMIT TO INSTALL APPROVED: <b>March 1, 2022</b>	SIGNATURE:
DATE PERMIT VOIDED:	SIGNATURE:
DATE PERMIT REVOKED:	SIGNATURE:

## PERMIT TO INSTALL

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## COMMON ACRONYMS

AQD	Air Quality Division
BACT	Best Available Control Technology
CAA	Clean Air Act
CAM	Compliance Assurance Monitoring
CEMS	Continuous Emission Monitoring System
CFR	Code of Federal Regulations
COMS	Continuous Opacity Monitoring System
Department/department/EGLE	Michigan Department of Environment, Great Lakes, and Energy
EU	Emission Unit
FG	Flexible Group
GACS	Gallons of Applied Coating Solids
GC	General Condition
GHGs	Greenhouse Gases
HVLP	High Volume Low Pressure*
ID	Identification
IRSL	Initial Risk Screening Level
ITSL	Initial Threshold Screening Level
LAER	Lowest Achievable Emission Rate
MACT	Maximum Achievable Control Technology
MAERS	Michigan Air Emissions Reporting System
MAP	Malfunction Abatement Plan
MSDS	Material Safety Data Sheet
NA	Not Applicable
NAAQS	National Ambient Air Quality Standards
NESHAP	National Emission Standard for Hazardous Air Pollutants
NSPS	New Source Performance Standards
NSR	New Source Review
PS	Performance Specification
PSD	Prevention of Significant Deterioration
PTE	Permanent Total Enclosure
PTI	Permit to Install
RACT	Reasonable Available Control Technology
ROP	Renewable Operating Permit
SC	Special Condition
SCR	Selective Catalytic Reduction
SNCR	Selective Non-Catalytic Reduction
SRN	State Registration Number
TBD	To Be Determined
TEQ	Toxicity Equivalence Quotient
USEPA/EPA	United States Environmental Protection Agency
VE	Visible Emissions

\*For HVLP applicators, the pressure measured at the gun air cap shall not exceed 10 psig.

### POLLUTANT / MEASUREMENT ABBREVIATIONS

acfm	Actual cubic feet per minute
BTU	British Thermal Unit
°C	Degrees Celsius
CO	Carbon Monoxide
CO <sub>2</sub> e	Carbon Dioxide Equivalent
dscf	Dry standard cubic foot
dscm	Dry standard cubic meter
°F	Degrees Fahrenheit
gr	Grains
HAP	Hazardous Air Pollutant
Hg	Mercury
hr	Hour
HP	Horsepower
H <sub>2</sub> S	Hydrogen Sulfide
kW	Kilowatt
lb	Pound
m	Meter
mg	Milligram
mm	Millimeter
MM	Million
MW	Megawatts
NMOC	Non-Methane Organic Compounds
NO <sub>x</sub>	Oxides of Nitrogen
ng	Nanogram
PM	Particulate Matter
PM10	Particulate Matter equal to or less than 10 microns in diameter
PM2.5	Particulate Matter equal to or less than 2.5 microns in diameter
pph	Pounds per hour
ppm	Parts per million
ppmv	Parts per million by volume
ppmw	Parts per million by weight
psia	Pounds per square inch absolute
psig	Pounds per square inch gauge
scf	Standard cubic feet
sec	Seconds
SO <sub>2</sub>	Sulfur Dioxide
TAC	Toxic Air Contaminant
Temp	Temperature
THC	Total Hydrocarbons
tpy	Tons per year
µg	Microgram
µm	Micrometer or Micron
VOC	Volatile Organic Compounds
yr	Year

## GENERAL CONDITIONS

1. The process or process equipment covered by this permit shall not be reconstructed, relocated, or modified, unless a Permit to Install authorizing such action is issued by the Department, except to the extent such action is exempt from the Permit to Install requirements by any applicable rule. **(R 336.1201(1))**
2. If the installation, construction, reconstruction, relocation, or modification of the equipment for which this permit has been approved has not commenced within 18 months, or has been interrupted for 18 months, this permit shall become void unless otherwise authorized by the Department. Furthermore, the permittee or the designated authorized agent shall notify the Department via the Supervisor, Permit Section, Air Quality Division, Michigan Department of Environment, Great Lakes, and Energy, P.O. Box 30260, Lansing, Michigan 48909-7760, if it is decided not to pursue the installation, construction, reconstruction, relocation, or modification of the equipment allowed by this Permit to Install. **(R 336.1201(4))**
3. If this Permit to Install is issued for a process or process equipment located at a stationary source that is not subject to the Renewable Operating Permit program requirements pursuant to Rule 210 (R 336.1210), operation of the process or process equipment is allowed by this permit if the equipment performs in accordance with the terms and conditions of this Permit to Install. **(R 336.1201(6)(b))**
4. The Department may, after notice and opportunity for a hearing, revoke this Permit to Install if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of this permit or is violating the Department's rules or the Clean Air Act. **(R 336.1201(8), Section 5510 of Act 451, PA 1994)**
5. The terms and conditions of this Permit to Install shall apply to any person or legal entity that now or hereafter owns or operates the process or process equipment at the location authorized by this Permit to Install. If the new owner or operator submits a written request to the Department pursuant to Rule 219 and the Department approves the request, this permit will be amended to reflect the change of ownership or operational control. The request must include all of the information required by subrules (1)(a), (b), and (c) of Rule 219 and shall be sent to the District Supervisor, Air Quality Division, Michigan Department of Environment, Great Lakes, and Energy. **(R 336.1219)**
6. Operation of this equipment shall not result in the emission of an air contaminant which causes injurious effects to human health or safety, animal life, plant life of significant economic value, or property, or which causes unreasonable interference with the comfortable enjoyment of life and property. **(R 336.1901)**
7. The permittee shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant which continue for more than one hour in excess of any applicable standard or limitation, or emissions of any air contaminant continuing for more than two hours in excess of an applicable standard or limitation, as required in Rule 912, to the Department. The notice shall be provided not later than two business days after start-up, shutdown, or discovery of the abnormal condition or malfunction. Written reports, if required, must be filed with the Department within 10 days after the start-up or shutdown occurred, within 10 days after the abnormal condition or malfunction has been corrected, or within 30 days of discovery of the abnormal condition or malfunction, whichever is first. The written reports shall include all of the information required in Rule 912(5). **(R 336.1912)**
8. Approval of this permit does not exempt the permittee from complying with any future applicable requirements which may be promulgated under Part 55 of 1994 PA 451, as amended or the Federal Clean Air Act.
9. Approval of this permit does not obviate the necessity of obtaining such permits or approvals from other units of government as required by law.
10. Operation of this equipment may be subject to other requirements of Part 55 of 1994 PA 451, as amended and the rules promulgated thereunder.

11. Except as provided in subrules (2) and (3) or unless the special conditions of the Permit to Install include an alternate opacity limit established pursuant to subrule (4) of Rule 301, the permittee shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of density greater than the most stringent of the following. The grading of visible emissions shall be determined in accordance with Rule 303 (R 336.1303). **(R 336.1301)**
  - a) A six-minute average of 20 percent opacity, except for one six-minute average per hour of not more than 27 percent opacity.
  - b) A visible emission limit specified by an applicable federal new source performance standard.
  - c) A visible emission limit specified as a condition of this Permit to Install.
12. Collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in Rule 370(2). **(R 336.1370)**
13. The Department may require the permittee to conduct acceptable performance tests, at the permittee's expense, in accordance with Rule 1001 and Rule 1003, under any of the conditions listed in Rule 1001. **(R 336.2001)**

## EMISSION UNIT SPECIAL CONDITIONS

### EMISSION UNIT SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

<b>Emission Unit ID</b>	<b>Emission Unit Description (Including Process Equipment &amp; Control Device(s))</b>	<b>Installation Date / Modification Date</b>	<b>Flexible Group ID</b>
EUCHECS10	Plurafac® CS-10 production operation utilizing the R-30 reactor train with the following associated process equipment located in Building 53Z: E4, E58, D58, D59, TK-50, TK-51, TK-52, and the west vacuum jets system. Emissions at various steps are controlled by one or more of the following: condensers E-4 and E-58, scrubber TK-50, and the west vacuum jets system.	TBD	

Changes to the equipment described in this table are subject to the requirements of R 336.1201, except as allowed by R 336.1278 to R 336.1291.

**EUCHECS10  
 EMISSION UNIT CONDITIONS**

**DESCRIPTION**

Plurafac® CS-10 production operation utilizing the R-30 reactor train with the following associated process equipment located in Building 53Z: E4, E58, D58, D59, TK-50, TK-51, TK-52, and the west vacuum jets system.

**Flexible Group ID:** NA

**POLLUTION CONTROL EQUIPMENT**

Condensers E-4 and E-58, scrubber TK-50, and the west vacuum jets system

**I. EMISSION LIMIT(S)**

<b>Pollutant</b>	<b>Limit</b>	<b>Time Period / Operating Scenario</b>	<b>Equipment</b>	<b>Monitoring / Testing Method</b>	<b>Underlying Applicable Requirements</b>
1. VOC	71.5 pounds per batch	each batch of Plurafac® CS-10 produced in EUCHECS10	EUCHECS10	SC V.1, VI.7	R 336.1225 R 336.1702(a)
1. VOC and acetone combined	78.9 pounds per batch	each batch of Plurafac® CS-10 produced in EUCHECS10	EUCHECS10	SC V.1, VI.7	R 336.1224 R 336.1225 R 336.1702(a)

**II. MATERIAL LIMIT(S)**

1. The permittee shall not process more than 150 batches of Plurafac® CS-10 in EUCHECS10 per 12-month rolling time period, as determined at the end of each calendar month. **(R 336.1224, R 336.1225, R 336.1702(a))**

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

1. The permittee shall not conduct the reaction step of Plurafac® CS-10 production unless the water level in scrubber TK-50 is maintained by the seal leg at a minimum of 12 inches of water level as indicated on the sight glass, the water level is above the E-58 Vent Gas pipe outlet, and the water is turned on and flow confirmed by a visibly rotating sight glass flow indicator. **(R 336.1224, R 336.1225, R 336.1702(a), R 336.1910)**
2. The permittee shall not conduct the sparging step of Plurafac® CS-10 production unless the inlet coolant temperature of condenser E-4 is 85°F or less, the inlet coolant temperature of condenser E-58 is 50°F or less, and the water level in scrubber TK-50 is maintained by the seal leg at a minimum of 12 inches of water level as indicated on the sight glass, the water level is above the E-58 Vent Gas pipe outlet, and the water is turned on and flow confirmed by a visibly rotating sight glass flow indicator. **(R 336.1224, R 336.1225, R 336.1702(a), R 336.1910)**
3. The permittee shall not conduct the stripping step of Plurafac® CS-10 production unless the inlet coolant temperature of condenser E-4 is 85°F or less, the inlet coolant temperature of condenser E-58 is 50°F or less, and the hot well vent exit temperature of the west vacuum jets system is 140°F or less. **(R 336.1224, R 336.1225, R 336.1702(a), R 336.1910)**



#### **IV. DESIGN/EQUIPMENT PARAMETER(S)**

1. The permittee shall not conduct the reaction step of Plurafac® CS-10 production unless scrubber TK-50 is installed, maintained, and operated in a satisfactory manner acceptable to the AQD District Supervisor. **(R 336.1224, R 336.1225, R 336.1702(a), R 336.1910)**
2. The permittee shall not conduct the sparging step of Plurafac® CS-10 production unless condenser E-4, condenser E-58, and scrubber TK-50 are installed, maintained, and operated in a satisfactory manner acceptable to the AQD District Supervisor. **(R 336.1224, R 336.1225, R 336.1702(a), R 336.1910)**
3. The permittee shall not conduct the stripping step of Plurafac® CS-10 production unless condenser E-4, condenser E-58, and west vacuum jets system are installed, maintained, and operated in a satisfactory manner acceptable to the AQD District Supervisor. **(R 336.1224, R 336.1225, R 336.1702(a), R 336.1910)**
4. The permittee shall equip and maintain scrubber TK-50 with a water level indicator (sight glass at 12 inches of water level) and water flow indicator (sight glass rotating flow indicator). The permittee shall install, operate, and maintain these indicators in a satisfactory manner acceptable to the AQD District Supervisor. **(R 336.1224, R 336.1225, R 336.1702(a), R 336.1910)**
5. The permittee shall equip and maintain condenser E-4 with an inlet coolant temperature indicator. The permittee shall calibrate the temperature indicator in a satisfactory manner acceptable to the AQD District Supervisor. **(R 336.1224, R 336.1225, R 336.1702(a), R 336.1910)**
6. The permittee shall equip and maintain condenser E-58 with inlet coolant temperature indicator. The permittee shall calibrate the temperature indicator in a satisfactory manner acceptable to the AQD District Supervisor. **(R 336.1224, R 336.1225, R 336.1702(a), R 336.1910)**
7. The permittee shall equip and maintain the west vacuum jets system with a hot well vent exit temperature indicator. The permittee shall calibrate the temperature indicator in a satisfactory manner acceptable to the AQD District Supervisor. **(R 336.1224, R 336.1225, R 336.1702(a), R 336.1910)**

#### **V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. Within 180 days after the first batch of Plurafac® CS-10 is completed for production, the permittee shall verify the VOC emission rate, on a per batch basis, and the VOC and acetone combined emission rate, on a per batch basis, from EUCHECS10 by testing at the owner's expense, in accordance with Department requirements. Testing shall be performed using an approved EPA Method listed in 40 CFR Part 60, Appendix A. An alternate method, or a modification to the approved EPA Method, may be specified in an AQD approved Test Protocol and must meet the requirements of the federal Clean Air Act, all applicable state and federal rules and regulations, and be within the authority of the AQD to make the change. No less than 45 days prior to testing, the permittee shall submit a complete test plan to the AQD Technical Programs Unit and District Office. The AQD must approve the final plan prior to testing, including any modifications to the method in the test protocol that are proposed after initial submittal. The permittee must submit a complete report of the test results to the AQD Technical Programs Unit and District Office within 60 days following the last date of the test. **(R 336.1224, R 336.1225, R 336.1702(a), R 336.2001, R 336.2003, R 336.2004)**

#### **VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall complete all required calculations in a format acceptable to the AQD District Supervisor and make them available by the last day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition. **(R 336.1224, R 336.1225, R 336.1702(a), R 336.1910)**
2. During the reaction and sparging steps of Plurafac® CS-10 production, the permittee shall monitor and record, at the beginning and end of each batch, the water level (in inches) indicated on the sight glass and an

indication of water flow on the flow indicator (confirm rotation of the indicator) of scrubber TK-50. The permittee shall keep all records on file at the facility and make them available to the Department upon request. **(R 336.1224, R 336.1225, R 336.1702(a), R 336.1910)**

3. During the sparging and stripping steps of Plurafac® CS-10 production, the permittee shall monitor and record, on a continuous basis, the inlet coolant temperature of condenser E-4 with instrumentation acceptable to the AQD. For the purpose of this condition, “on a continuous basis” is defined as an instantaneous data point recorded at least once every 15 minutes. The permittee may record block average values for 15 minute or shorter periods calculated from all measured data values during each period. The permittee shall keep all records on file at the facility and make them available to the Department upon request. **(R 336.1224, R 336.1225, R 336.1702(a), R 336.1910)**
4. During the sparging and stripping steps of Plurafac® CS-10 production, the permittee shall monitor and record, on a continuous basis, the inlet coolant temperature of condenser E-58 with instrumentation acceptable to the AQD. For the purpose of this condition, “on a continuous basis” is defined as an instantaneous data point recorded at least once every 15 minutes. The permittee may record block average values for 15 minute or shorter periods calculated from all measured data values during each period. The permittee shall keep all records on file at the facility and make them available to the Department upon request. **(R 336.1224, R 336.1225, R 336.1702(a), R 336.1910)**
5. During the stripping step of Plurafac® CS-10 production, the permittee shall monitor and record, on a continuous basis, the hot well vent exit temperature of the west vacuum jets system with instrumentation acceptable to the AQD. For the purpose of this condition, “on a continuous basis” is defined as an instantaneous data point recorded at least once every 15 minutes. The permittee may record block average values for 15 minute or shorter periods calculated from all measured data values during each period. The permittee shall keep all records on file at the facility and make them available to the Department upon request. **(R 336.1224, R 336.1225, R 336.1702(a), R 336.1910)**
6. The permittee shall calculate and keep, in a satisfactory manner, records of the batches of Plurafac® CS-10 processed in EUCHECS10 each month and 12-month rolling time period, as determined at the end of each calendar month. The permittee shall keep all records on file at the facility and make them available to the Department upon request. **(R 336.1224, R 336.1225, R 336.1702(a))**
7. The permittee shall keep, in a satisfactory manner, records of the VOC emission rate, on a per batch basis, and the VOC and acetone combined emission rate, on a per batch basis, for EUCHECS10 using emission testing data and/or other data acceptable to the AQD District Supervisor. The permittee shall keep all records on file at the facility and make them available to the Department upon request. **(R 336.1224, R 336.1225, R 336.1702(a))**

**VII. REPORTING**

1. Within 30 days after completion of the installation, construction, reconstruction, relocation, or modification authorized by this Permit to Install, the permittee or the authorized agent pursuant to Rule 204, shall notify the AQD District Supervisor, in writing, of the completion of the activity. Completion of the installation, construction, reconstruction, relocation, or modification is considered to occur not later than production of the first batch Plurafac® CS-10 in EUCHECS10. **(R 336.1201(7)(a))**

**VIII. STACK/VENT RESTRICTION(S)**

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

Stack & Vent ID	Maximum Exhaust Diameter / Dimensions (inches)	Minimum Height Above Ground (feet)	Underlying Applicable Requirements
1. SVFA2002	2.2	34 <sup>a</sup>	R 336.1225 40 CFR 52.21(c) and (d)

<b>Stack &amp; Vent ID</b>	<b>Maximum Exhaust Diameter / Dimensions (inches)</b>	<b>Minimum Height Above Ground (feet)</b>	<b>Underlying Applicable Requirements</b>
2. SVCHEWJET	3.1	52	R 336.1225, 40 CFR 52.21(c) & (d)
a This stack is not required to be discharged unobstructed vertically upwards to the ambient air (horizontal discharge)			

**IX. OTHER REQUIREMENT(S)**

NA

**Footnotes:**

<sup>1</sup> This condition is state only enforceable and was established pursuant to Rule 201(1)(b).