MICHIGAN DEPARTMENT OF ENVIRONMENT, GREAT LAKES, AND ENERGY AIR QUALITY DIVISION

December 10, 2021

PERMIT TO INSTALL 86-20A

ISSUED TO

Jackson Metal Cleaning

LOCATED AT 1492 West Grand River Avenue Williamston, Michigan 48895

IN THE COUNTY OF Ingham

STATE REGISTRATION NUMBER P0915

The Air Quality Division has approved this Permit to Install, pursuant to the delegation of authority from the Michigan Department of Environment, Great Lakes, and Energy. This permit is hereby issued in accordance with and subject to Section 5505(1) of Article II, Chapter I, Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended. Pursuant to Air Pollution Control Rule 336.1201(1), this permit constitutes the permittee's authority to install the identified emission unit(s) in accordance with all administrative rules of the Department and the attached conditions. Operation of the emission unit(s) identified in this Permit to Install is allowed pursuant to Rule 336.1201(6).

DATE OF RECEIPT OF ALL INFORMATION REQUIRED BY RULE 203:			
December 7, 2021			
DATE PERMIT TO INSTALL APPROVED:	SIGNATURE:		
December 10, 2021			
DATE PERMIT VOIDED:	SIGNATURE:		
DATE PERMIT REVOKED:	SIGNATURE:		

PERMIT TO INSTALL

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COMMON ACRONYMS

AQD Air Quality Division

BACT Best Available Control Technology

CAA Clean Air Act

CAM Compliance Assurance Monitoring
CEMS Continuous Emission Monitoring System

CFR Code of Federal Regulations

COMS Continuous Opacity Monitoring System

Department/department/EGLE Michigan Department of Environment, Great Lakes, and Energy

EU Emission Unit FG Flexible Group

GACS Gallons of Applied Coating Solids

GC General Condition
GHGs Greenhouse Gases

HVLP High Volume Low Pressure*

ID Identification

IRSLInitial Risk Screening LevelITSLInitial Threshold Screening LevelLAERLowest Achievable Emission RateMACTMaximum Achievable Control TechnologyMAERSMichigan Air Emissions Reporting System

MAP Malfunction Abatement Plan MSDS Material Safety Data Sheet

NA Not Applicable

NAAQS National Ambient Air Quality Standards

NESHAP National Emission Standard for Hazardous Air Pollutants

NSPS New Source Performance Standards

NSR New Source Review
PS Performance Specification

PSD Prevention of Significant Deterioration

PTE Permanent Total Enclosure

PTI Permit to Install

RACT Reasonable Available Control Technology

ROP Renewable Operating Permit

SC Special Condition

SCR Selective Catalytic Reduction SNCR Selective Non-Catalytic Reduction

SRN State Registration Number

TBD To Be Determined

TEQ Toxicity Equivalence Quotient

USEPA/EPA United States Environmental Protection Agency

VE Visible Emissions

^{*}For HVLP applicators, the pressure measured at the gun air cap shall not exceed 10 psig.

POLLUTANT / MEASUREMENT ABBREVIATIONS

acfm Actual cubic feet per minute

BTU **British Thermal Unit** °C **Degrees Celsius** CO Carbon Monoxide

CO₂e Carbon Dioxide Equivalent dscf Dry standard cubic foot dscm Dry standard cubic meter °F Degrees Fahrenheit

Grains gr

HAP Hazardous Air Pollutant

Hg Mercury Hour hr

ΗP Horsepower H_2S Hydrogen Sulfide

kW Kilowatt lb Pound Meter m Milligram mg Millimeter mm MM Million MW Megawatts

NMOC Non-Methane Organic Compounds

 NO_{x} Oxides of Nitrogen

Nanogram ng

PM Particulate Matter

Particulate Matter equal to or less than 10 microns in diameter PM10 Particulate Matter equal to or less than 2.5 microns in diameter PM2.5

Pounds per hour pph Parts per million ppm

ppmv Parts per million by volume ppmw Parts per million by weight

psia Pounds per square inch absolute Pounds per square inch gauge psig

Standard cubic feet scf

Seconds sec SO_2 Sulfur Dioxide

TAC **Toxic Air Contaminant**

Temp Temperature

THC Total Hydrocarbons Tons per year tpy Microgram μg

μm Micrometer or Micron VOC Volatile Organic Compounds

Year yr

GENERAL CONDITIONS

- 1. The process or process equipment covered by this permit shall not be reconstructed, relocated, or modified, unless a Permit to Install authorizing such action is issued by the Department, except to the extent such action is exempt from the Permit to Install requirements by any applicable rule. (R 336.1201(1))
- 2. If the installation, construction, reconstruction, relocation, or modification of the equipment for which this permit has been approved has not commenced within 18 months, or has been interrupted for 18 months, this permit shall become void unless otherwise authorized by the Department. Furthermore, the permittee or the designated authorized agent shall notify the Department via the Supervisor, Permit Section, Air Quality Division, Michigan Department of Environment, Great Lakes, and Energy, P.O. Box 30260, Lansing, Michigan 48909-7760, if it is decided not to pursue the installation, construction, reconstruction, relocation, or modification of the equipment allowed by this Permit to Install. (R 336.1201(4))
- 3. If this Permit to Install is issued for a process or process equipment located at a stationary source that is not subject to the Renewable Operating Permit program requirements pursuant to Rule 210 (R 336.1210), operation of the process or process equipment is allowed by this permit if the equipment performs in accordance with the terms and conditions of this Permit to Install. (R 336.1201(6)(b))
- 4. The Department may, after notice and opportunity for a hearing, revoke this Permit to Install if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of this permit or is violating the Department's rules or the Clean Air Act. (R 336.1201(8), Section 5510 of Act 451, PA 1994)
- 5. The terms and conditions of this Permit to Install shall apply to any person or legal entity that now or hereafter owns or operates the process or process equipment at the location authorized by this Permit to Install. If the new owner or operator submits a written request to the Department pursuant to Rule 219 and the Department approves the request, this permit will be amended to reflect the change of ownership or operational control. The request must include all of the information required by subrules (1)(a), (b), and (c) of Rule 219 and shall be sent to the District Supervisor, Air Quality Division, Michigan Department of Environment, Great Lakes, and Energy. (R 336.1219)
- 6. Operation of this equipment shall not result in the emission of an air contaminant which causes injurious effects to human health or safety, animal life, plant life of significant economic value, or property, or which causes unreasonable interference with the comfortable enjoyment of life and property. (R 336.1901)
- 7. The permittee shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant which continue for more than one hour in excess of any applicable standard or limitation, or emissions of any air contaminant continuing for more than two hours in excess of an applicable standard or limitation, as required in Rule 912, to the Department. The notice shall be provided not later than two business days after start-up, shutdown, or discovery of the abnormal condition or malfunction. Written reports, if required, must be filed with the Department within 10 days after the start-up or shutdown occurred, within 10 days after the abnormal condition or malfunction has been corrected, or within 30 days of discovery of the abnormal condition or malfunction, whichever is first. The written reports shall include all of the information required in Rule 912(5). (R 336.1912)
- 8. Approval of this permit does not exempt the permittee from complying with any future applicable requirements which may be promulgated under Part 55 of 1994 PA 451, as amended or the Federal Clean Air Act.
- 9. Approval of this permit does not obviate the necessity of obtaining such permits or approvals from other units of government as required by law.
- 10. Operation of this equipment may be subject to other requirements of Part 55 of 1994 PA 451, as amended and the rules promulgated thereunder.

- 11. Except as provided in subrules (2) and (3) or unless the special conditions of the Permit to Install include an alternate opacity limit established pursuant to subrule (4) of Rule 301, the permittee shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of density greater than the most stringent of the following. The grading of visible emissions shall be determined in accordance with Rule 303 (R 336.1303). (R 336.1301)
 - a) A six-minute average of 20 percent opacity, except for one six-minute average per hour of not more than 27 percent opacity.
 - b) A visible emission limit specified by an applicable federal new source performance standard.
 - c) A visible emission limit specified as a condition of this Permit to Install.
- 12. Collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in Rule 370(2). (R 336.1370)
- 13. The Department may require the permittee to conduct acceptable performance tests, at the permittee's expense, in accordance with Rule 1001 and Rule 1003, under any of the conditions listed in Rule 1001. (R 336.2001)

EMISSION UNIT SPECIAL CONDITIONS

EMISSION UNIT SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

Emission Unit	Emission Unit Description (Including Process Equipment & Control Device(s))	Installation Date / Modification Date	Flexible Group ID
EU-BURNOFF	A natural gas-fired, batch burnoff oven for use in removing cured paints, grease, and oil and limited amounts of other materials including rubber, caster wheel polyurethane coatings, and ADH glass bonding material from metal parts by thermal decomposition in a primary chamber. The oven is equipped with a secondary chamber/afterburner control system. Both the primary chamber and the secondary chamber/afterburner are equipped with J-121A-3 burners rated at 375,000 BTU/hr each.	02-09-2021 / 12-10-2021	

Changes to the equipment described in this table are subject to the requirements of R 336.1201, except as allowed by R 336.1278 to R 336.1291.

EU-BURNOFF EMISSION UNIT CONDITIONS

DESCRIPTION

A natural gas-fired, batch burnoff oven for use in removing cured paints, grease, and oil and limited amounts of other materials including rubber, caster wheel polyurethane coatings, and ADH glass bonding material from metal parts by thermal decomposition in a primary chamber. The oven is equipped with a secondary chamber/afterburner control system. Both the primary chamber and the secondary chamber/afterburner are equipped with J-121A-3 burners rated at 375,000 BTU/hr each.

Flexible Group ID: NA

POLLUTION CONTROL EQUIPMENT

Secondary chamber (afterburner control system)

I. <u>EMISSION LIMIT(S)</u>

1. There shall be no visible emissions from EU-BURNOFF. (R 336.1301, R 336.1910)

II. MATERIAL LIMIT(S)

1. The permittee shall not exceed the material removal limit and the material content limit listed in the following table for each batch (cycle) processed in EU-BURNOFF: (R 336.1225)

	Material	Material Removal Limit (lbs/batch)	Time Period / Operating Scenario	Chlorine Content Limit (wt%)
a	Neoprene Rubber and Natural Rubber	96.0	Each batch (cycle)	26.0

2. The permittee shall not exceed the material removal limits and the material content limits listed in the following table for EU-BURNOFF: (R 336.1205(3), R 336.1224, R 336.1225)

	Material	Material Removal Limit (lbs/yr)	Time Period / Operating Scenario	Chlorine Content Limit (wt%)
a)	Neoprene Rubber and Natural Rubber	5,000	12-month rolling time period as determined at the end of each calendar month	26.0
b)	Caster Wheel Polyurethane Coatings	7,500	12-month rolling time period as determined at the end of each calendar month	5.0

- 3. The permittee shall burn only natural gas in EU-BURNOFF. (R 336.1224, R 336.1225, R 336.1702, 40 CFR 52.21(c) & (d))
- 4. The permittee shall not process any material in EU-BURNOFF other than cured paints, oil, grease, neoprene and natural rubber, polyurethane coatings, and ADH glass bonding materials on metal parts, racks and/or hangers.¹ (R 336.1224, R 336.1225)

III. PROCESS/OPERATIONAL RESTRICTION(S)

- 1. The permittee shall not use EU-BURNOFF for the thermal destruction or removal of rubber, plastics, uncured paints, or any other materials containing halogens (chlorine, fluorine, bromine, etc.) such as plastisol, polyvinyl chloride (PVC), or Teflon, except as allowed in SC II.1 & SC II.2.1 (R 336.1224, R 336.1225)
- 2. The permittee shall not load any transformer cores, which may be contaminated with PCB-containing dielectric fluid, wire or parts coated with lead or any waste materials such as paint sludge or waste powder coatings into EU-BURNOFF.¹ (R 336.1224, R 336.1225)
- 3. The permittee shall operate EU-BURNOFF according to the manufacturer's recommendations. (R 336.1224, R 336.1225, R 336.1702, R 336.1910)

IV. DESIGN/EQUIPMENT PARAMETER(S)

- 1. The permittee shall not operate EU-BURNOFF unless the secondary chamber or afterburner is installed, maintained, and operated in a satisfactory manner. Satisfactory operation of the secondary chamber or afterburner includes maintaining a minimum temperature of 1400°F and a minimum retention time of 0.5 seconds. (R 336.1224, R 336.1225, R 336.1301, R 336.1910)
- 2. The permittee shall not operate EU-BURNOFF unless an automatic temperature control system for the primary chamber and secondary chamber or afterburner is installed, maintained, calibrated, and operated in a satisfactory manner. (R 336.1224, R 336.1225, R 336.1301, R 336.1910)
- 3. The permittee shall not operate EU-BURNOFF unless an interlock system is installed, maintained and operated in a satisfactory manner that shuts down the primary chamber burner when the secondary chamber or afterburner is not operating properly, such as when experiencing a malfunction caused by: (R 336.1224, R 336.1225, R 336.1301, R 336.1910)
 - a) Natural gas supply pressure is too high or too low,
 - b) Water supply pressure is too low,
 - c) Primary chamber excess temperature, or
 - d) Afterburner excess temperature.

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

NA

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

- 1. The permittee shall complete all required records in a format acceptable to the AQD District Supervisor by the 15th day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition. (R 336.1224, R 336.1225, R 336.1301, R 336.1910)
- 2. The permittee shall calibrate the thermocouples associated with the primary and secondary chambers at least once per year. Records of all thermocouple calibrations associated with the primary and secondary chamber portions of EU-BURNOFF shall be kept on-site and made available to the Department upon request. (R 336.1224, R 336.1225, R 336.1910)
- 3. The permittee shall install, calibrate, maintain, and operate in a satisfactory manner a device to continuously monitor the temperature in the burnoff oven secondary chamber/afterburner portion of EU-BURNOFF and record the temperature at least once every 15 minutes. The permittee shall keep the records on file at the facility and make them available to the Department upon request. (R 336.1224, R 336.1225, R 336.1910)

- 4. The permittee shall keep, in a satisfactory manner, records of the date, duration, and description of any malfunction of the control equipment, and any maintenance performed for EU-BURNOFF. All records shall be kept on file for a period of at least five years and made available to the Department upon request. (R 336.1910, R 336.1912)
- 5. The permittee shall maintain a current listing from the manufacturer of the chemical composition of each material processed in EU-BURNOFF, including the weight percent of each component and information that shows compliance with the content limits listed in SC II.1 and SC II.2. The data may consist of Safety Data Sheets, manufacturer's formulation data, both. All records shall be kept on file for a period of at least five years and made available to the Department upon request. (R 336.1224, R 336.1225)
- 6. The permittee shall maintain current information from the manufacturer that EU-BURNOFF is equipped with a secondary chamber or afterburner, an automatic temperature control system for the primary chamber and secondary chamber or afterburner, and an interlock system that shuts down the primary chamber burner when the secondary chamber or afterburner is not operating properly. All records shall be kept on file for a period of at least five years and made available to the Department upon request. (R 336.1224, R 336.1225)
- 7. The permittee shall keep the following information for EU-BURNOFF:
 - a) Pounds of neoprene rubber/natural rubber materials, each separately, removed in the burnoff oven per each oven batch by weighing the parts processed before and after oven processing and the total removed. After burnoff of each batch the parts shall be cleaned of excess ash and other residue prior to weighing so that only a minimal amount of each material is adhering to the parts.
 - b) Pounds of neoprene rubber/natural rubber materials and caster wheel polyurethane coatings, each separately, removed in the burnoff oven per rolling 12-month time period as determined at the end of each calendar month.

The permittee shall keep records using mass balance or an alternate method and format acceptable to the AQD District Supervisor. The permittee shall keep all records on file and make them available to the Department upon request.¹ (R 336.1224, R 336.1225)

VII. REPORTING

1. Within 30 days after completion of the installation, construction, reconstruction, relocation, or modification authorized by this Permit to Install, the permittee or the authorized agent pursuant to Rule 204, shall notify the AQD District Supervisor, in writing, of the completion of the activity. Completion of the installation, construction, reconstruction, relocation, or modification is considered to occur not later than commencement of trial operation of EU-BURNOFF. (R 336.1201(7)(a))

VIII. STACK/VENT RESTRICTION(S)

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

		Maximum Exhaust Diameter / Dimensions	Minimum Height Above Ground	Underlying Applicable
	Stack & Vent ID	(inches)	(feet)	Requirements
1	. SV-BURNOFF	16	34	40 CFR 52.21(c) & (d)

IX. OTHER REQUIREMENT(S)

NA

Footnotes:

¹ This condition is state only enforceable and was established pursuant to Rule 201(1)(b).