# MICHIGAN DEPARTMENT OF ENVIRONMENT, GREAT LAKES, AND ENERGY AIR QUALITY DIVISION

July 16, 2020

PERMIT TO INSTALL 210-10E

**ISSUED TO**McGean-Rohco, Inc.

LOCATED AT 38521 Schoolcraft Road Livonia, Michigan 48150

IN THE COUNTY OF Wayne

# STATE REGISTRATION NUMBER B3316

The Air Quality Division has approved this Permit to Install, pursuant to the delegation of authority from the Michigan Department of Environment, Great Lakes, and Energy. This permit is hereby issued in accordance with and subject to Section 5505(1) of Article II, Chapter I, Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended. Pursuant to Air Pollution Control Rule 336.1201(1), this permit constitutes the permittee's authority to install the identified emission unit(s) in accordance with all administrative rules of the Department and the attached conditions. Operation of the emission unit(s) identified in this Permit to Install is allowed pursuant to Rule 336.1201(6).

DATE OF RECEIPT OF ALL INFORMATION REQUIRED BY RULE 203:  May 28, 2020				
July 16, 2020	SIGNATURE:			
DATE PERMIT VOIDED:	SIGNATURE:			
DATE PERMIT REVOKED:	SIGNATURE:			

# **PERMIT TO INSTALL**

# **Table of Contents**

COMMON ACRONYMS	2
POLLUTANT / MEASUREMENT ABBREVIATIONS	3
GENERAL CONDITIONS	4
EMISSION UNIT SPECIAL CONDITIONS	6
EMISSION UNIT SUMMARY TABLE	6
FLEXIBLE GROUP SPECIAL CONDITIONS	7
FLEXIBLE GROUP SUMMARY TABLE	7
FGLIQUIDS1	8
FGLIQUIDS2	11

#### **COMMON ACRONYMS**

AQD Air Quality Division

BACT Best Available Control Technology

CAA Clean Air Act

CAM Compliance Assurance Monitoring
CEMS Continuous Emission Monitoring System

CFR Code of Federal Regulations

COMS Continuous Opacity Monitoring System

Department/department/EGLE Michigan Department of Environment, Great Lakes, and Energy

EU Emission Unit FG Flexible Group

GACS Gallons of Applied Coating Solids

GC General Condition
GHGs Greenhouse Gases

HVLP High Volume Low Pressure\*

ID Identification

IRSLInitial Risk Screening LevelITSLInitial Threshold Screening LevelLAERLowest Achievable Emission RateMACTMaximum Achievable Control TechnologyMAERSMichigan Air Emissions Reporting System

MAP Malfunction Abatement Plan MSDS Material Safety Data Sheet

NA Not Applicable

NAAQS National Ambient Air Quality Standards

NESHAP National Emission Standard for Hazardous Air Pollutants

NSPS New Source Performance Standards

NSR New Source Review
PS Performance Specification

PSD Prevention of Significant Deterioration

PTE Permanent Total Enclosure

PTI Permit to Install

RACT Reasonable Available Control Technology

ROP Renewable Operating Permit

SC Special Condition

SCR Selective Catalytic Reduction
SNCR Selective Non-Catalytic Reduction
SRN State Registration Number

TBD To Be Determined

TEQ Toxicity Equivalence Quotient

USEPA/EPA United States Environmental Protection Agency

VE Visible Emissions

<sup>\*</sup>For HVLP applicators, the pressure measured at the gun air cap shall not exceed 10 psig

#### **POLLUTANT / MEASUREMENT ABBREVIATIONS**

acfm Actual cubic feet per minute

BTU British Thermal Unit 
°C Degrees Celsius CO Carbon Monoxide

CO2e Carbon Dioxide Equivalent dscf Dry standard cubic foot dscm Dry standard cubic meter Pegrees Fahrenheit

gr Grains

HAP Hazardous Air Pollutant

Hg Mercury hr Hour

HP Horsepower Hydrogen Sulfide

kW Kilowatt
lb Pound
m Meter
mg Milligram
mm Millimeter
MM Million
MW Megawatts

NMOC Non-Methane Organic Compounds

NO<sub>x</sub> Oxides of Nitrogen

ng Nanogram

PM Particulate Matter

PM10 Particulate Matter equal to or less than 10 microns in diameter PM2.5 Particulate Matter equal to or less than 2.5 microns in diameter

pph Pounds per hour ppm Parts per million

ppmv Parts per million by volume ppmw Parts per million by weight

psia Pounds per square inch absolute psig Pounds per square inch gauge

scf Standard cubic feet

sec Seconds SO<sub>2</sub> Sulfur Dioxide

TAC Toxic Air Contaminant

Temp Temperature
THC Total Hydrocarbons

tpy Tons per year µg Microgram

µm Micrometer or Micron

VOC Volatile Organic Compounds

yr Year

#### **GENERAL CONDITIONS**

- 1. The process or process equipment covered by this permit shall not be reconstructed, relocated, or modified, unless a Permit to Install authorizing such action is issued by the Department, except to the extent such action is exempt from the Permit to Install requirements by any applicable rule. (R 336.1201(1))
- 2. If the installation, construction, reconstruction, relocation, or modification of the equipment for which this permit has been approved has not commenced within 18 months, or has been interrupted for 18 months, this permit shall become void unless otherwise authorized by the Department. Furthermore, the permittee or the designated authorized agent shall notify the Department via the Supervisor, Permit Section, Air Quality Division, Michigan Department of Environment, Great Lakes, and Energy, P.O. Box 30260, Lansing, Michigan 48909-7760, if it is decided not to pursue the installation, construction, reconstruction, relocation, or modification of the equipment allowed by this Permit to Install. (R 336.1201(4))
- 3. If this Permit to Install is issued for a process or process equipment located at a stationary source that is not subject to the Renewable Operating Permit program requirements pursuant to Rule 210 (R 336.1210), operation of the process or process equipment is allowed by this permit if the equipment performs in accordance with the terms and conditions of this Permit to Install. (R 336.1201(6)(b))
- 4. The Department may, after notice and opportunity for a hearing, revoke this Permit to Install if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of this permit or is violating the Department's rules or the Clean Air Act. (R 336.1201(8), Section 5510 of Act 451, PA 1994)
- 5. The terms and conditions of this Permit to Install shall apply to any person or legal entity that now or hereafter owns or operates the process or process equipment at the location authorized by this Permit to Install. If the new owner or operator submits a written request to the Department pursuant to Rule 219 and the Department approves the request, this permit will be amended to reflect the change of ownership or operational control. The request must include all of the information required by subrules (1)(a), (b), and (c) of Rule 219 and shall be sent to the District Supervisor, Air Quality Division, Michigan Department of Environment, Great Lakes, and Energy. (R 336.1219)
- 6. Operation of this equipment shall not result in the emission of an air contaminant which causes injurious effects to human health or safety, animal life, plant life of significant economic value, or property, or which causes unreasonable interference with the comfortable enjoyment of life and property. (R 336.1901)
- 7. The permittee shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant which continue for more than one hour in excess of any applicable standard or limitation, or emissions of any air contaminant continuing for more than two hours in excess of an applicable standard or limitation, as required in Rule 912, to the Department. The notice shall be provided not later than two business days after start-up, shutdown, or discovery of the abnormal condition or malfunction. Written reports, if required, must be filed with the Department within 10 days after the start-up or shutdown occurred, within 10 days after the abnormal conditions or malfunction has been corrected, or within 30 days of discovery of the abnormal condition or malfunction, whichever is first. The written reports shall include all of the information required in Rule 912(5). (R 336.1912)
- 8. Approval of this permit does not exempt the permittee from complying with any future applicable requirements which may be promulgated under Part 55 of 1994 PA 451, as amended or the Federal Clean Air Act.
- 9. Approval of this permit does not obviate the necessity of obtaining such permits or approvals from other units of government as required by law.
- 10. Operation of this equipment may be subject to other requirements of Part 55 of 1994 PA 451, as amended and the rules promulgated thereunder.

- 11. Except as provided in subrules (2) and (3) or unless the special conditions of the Permit to Install include an alternate opacity limit established pursuant to subrule (4) of Rule 301, the permittee shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of density greater than the most stringent of the following. The grading of visible emissions shall be determined in accordance with Rule 303 (R 336.1303). (R 336.1301)
  - a) A six-minute average of 20 percent opacity, except for one six-minute average per hour of not more than 27 percent opacity.
  - b) A visible emission limit specified by an applicable federal new source performance standard.
  - c) A visible emission limit specified as a condition of this Permit to Install.
- 12. Collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in Rule 370(2). (R 336.1370)
- 13. The Department may require the permittee to conduct acceptable performance tests, at the permittee's expense, in accordance with Rule 1001 and Rule 1003, under any of the conditions listed in Rule 1001. (R 336.2001)

#### **EMISSION UNIT SPECIAL CONDITIONS**

## **EMISSION UNIT SUMMARY TABLE**

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

Emission Unit ID	Emission Unit Description (Including Process Equipment & Control Device(s))	Installation Date / Modification Date	Flexible Group ID
EUTANK1	1000-gallon stainless steel specialty		FGLIQUIDS1
	chemical mixing tank. Emissions from tank are controlled by a packed bed scrubber		
EUTANK2	1800-gallon stainless steel specialty chemical mixing tank. Emissions from tank are controlled by a packed bed scrubber		FGLIQUIDS1
EUTANK3	6000-gallon stainless steel specialty chemical mixing tank. Emissions from tank are controlled by a packed bed scrubber		FGLIQUIDS1
EUTANK4	300-gallon stainless steel specialty chemical mixing tank. Emissions from tank are controlled by a packed bed scrubber		FGLIQUIDS1
EUTANK6	3000-gallon crosslinked polyethylene construction, cone bottom specialty chemical mixing tank. Emissions from tank are controlled by a packed bed scrubber.	8/6/2019	FGLIQUIDS1
EUTANK9	6000-gallon stainless steel specialty chemical mixing tank. Emissions from tank are controlled by a packed bed scrubber		FGLIQUIDS1
EUSTORAGETANK	3500-gallon storage tank. Emissions from tank controlled by conservation vent.		FGLIQUIDS1
EUTANK20	600-gal stainless steel mix tank. Emissions from tank are controlled by a packed bed scrubber.	7/16/2020	FGLIQUIDS2
EUTANK21	325-gal stainless steel heated mix tank, with steam jacket. Emissions from tank are controlled by a packed bed scrubber.	7/16/2020	FGLIQUIDS2
EUTANK22	1100-gal stainless steel mix tank. Emissions from tank are controlled by a packed bed scrubber.	7/16/2020	FGLIQUIDS2
EUTANK23	600-gal stainless steel mix tank. Emissions from tank are controlled by a packed bed scrubber.	7/16/2020	FGLIQUIDS2
EUTANK24	300-gal portable stainless steel mix tank. Emissions from tank are controlled by a packed bed scrubber.	7/16/2020	FGLIQUIDS2
EUTANK25	140-gal portable stainless steel mix tank	7/16/2020	FGLIQUIDS2

Changes to the equipment described in this table are subject to the requirements of R 336.1201, except as allowed by R 336.1278 to R 336.1291.

# **FLEXIBLE GROUP SPECIAL CONDITIONS**

## **FLEXIBLE GROUP SUMMARY TABLE**

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

Flexible Group ID	Flexible Group Description	Associated Emission Unit IDs
FGLIQUIDS1	6 Specialty chemical mixing tanks are controlled by a packed bed scrubber and the storage tank is controlled by conservation vent. The scrubber is shared with FGLIQUIDS2.	EUTANK1, EUTANK2, EUTANK3, EUTANK4, EUTANK6, EUTANK9, EUSTORAGETANK
FGLIQUIDS2	Six specialty chemical mixing tanks are controlled by a packed bed scrubber. The scrubber is shared with FGLIQUIDS1.	EUTANK20, EUTANK21, EUTANK22, EUTANK23, EUTANK24, EUTANK25

# FGLIQUIDS1 FLEXIBLE GROUP CONDITIONS

#### **DESCRIPTION**

Six (6) Specialty chemical mixing tanks are controlled by a packed bed scrubber and the storage tank is controlled by conservation vent.

Emission Units: EUTANK1, EUTANK2, EUTANK3, EUTANK4, EUTANK6, EUTANK9, EUSTORAGETANK

#### **POLLUTION CONTROL EQUIPMENT**

Packed bed scrubber and conservation vent

#### I. EMISSION LIMIT(S)

	Pollutant	Limit	Time Period / Operating Scenario	Equipment	Monitoring / Testing Method	Underlying Applicable Requirements
1.	Methylene Chloride	2000 lb/yr	12-month rolling time period as determined at the end of each calendar month	FGLIQUIDS1	SC VI.2, VI.3, VI.4	R 336.1225
2.	Hydrogen Chloride	100 lb/yr	12-month rolling time period as determined at the end of each calendar month	FGLIQUIDS1	SC VI.2, VI.3, VI.5	R 336.1225
3.	Hexavalent Chromium	1.6 x 10 <sup>-4</sup> lb/hr	Hourly	FGLIQUIDS1	SC V.1, VI.2, VI.3	R 336.1225

# II. MATERIAL LIMIT(S)

NA

### III. PROCESS/OPERATIONAL RESTRICTION(S)

NA

#### IV. DESIGN/EQUIPMENT PARAMETER(S)

- 1. The permittee shall not operate any mixing tank in FGLIQUIDS1 unless the packed bed scrubber is installed, maintained, and operated in a satisfactory manner. Satisfactory operation of the packed bed scrubber includes, but is not limited to, maintaining a minimum scrubber liquid flow rate of 60 gallons per minute. (R 336.1225, R 336.1702, R 336.1910, 40 CFR 52.21(c)&(d))
- 2. The permittee shall install, calibrate, maintain, and operate in a satisfactory manner, a device to monitor the scrubber liquid flow rate for the packed bed scrubber on a continuous basis. (R 336.1225, R 336.1702, R 336.1910, 40 CFR 52.21(c)&(d))
- 3. The permittee shall not operate EUSTORAGETANK unless the conservation vent is installed, maintained, and operated in a satisfactory manner. (R 336.1224, R 336.1225, R 336.1910)

#### V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

1. Testing of the hexavalent chromium emission rate from FGLIQUIDS1, at the permittee's expense and in accordance with Department requirements, may be required upon written request by the AQD District Supervisor. Testing shall take place within 90 days of receiving the written request. Testing shall be performed using an approved EPA Method listed in 40 CFR Part 60, Appendix A; 40 CFR Part 61, Appendix B; or 40 CFR Part 63, Appendix A. An alternate method, or a modification to the approved EPA Method, may be specified in an AQD approved Test Protocol. No less than 30 days prior to testing, the permittee shall submit a complete test plan to the AQD Technical Programs Unit and District Office. The AQD must approve the final plan prior to testing, including any modifications to the method in the test protocol that are proposed after initial submittal. The permittee must submit a complete report of the test results to the AQD Technical Programs Unit and District Office within 60 days following the last date of the test. (R 336.1224, R 336.1225, R 336.1902, R 336.2001, R 336.2003, R 336.2004)

#### VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

- 1. The permittee shall complete all required calculations in a format acceptable to the AQD District Supervisor by the last day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition. (R 336.1224, R 336.1225, R 336.1910)
- 2. The permittee shall monitor, in a satisfactory manner, the wet scrubber liquid flow rate on a continuous basis. (R 336.1224, R 336.1225, R 336.1702, R 336.1910)
- 3. The permittee shall keep, in a satisfactory manner, records of the packed bed scrubber liquid flow rate at least once per day while any mixing tank in FGLIQUIDS1 is operating. The permittee shall keep all records on file at the facility and make them available to the Department upon request. (R 336.1224, R 336.1225, R 336.1702, R 336.1910, 40 CFR 52.21(c)&(d)))
- 4. The permittee shall calculate and keep, in a satisfactory manner, records of the methylene chloride emissions from FGLIQUIDS1 for each month and 12-month rolling time period, as determined at the end of each calendar month. The calculations shall be performed using a method acceptable to the District Supervisor. The permittee shall keep all records on file at the facility and make them available to the Department upon request.<sup>1</sup> (R 336.1225)
- 5. The permittee shall calculate and keep, in a satisfactory manner, records of the hydrogen chloride emissions from FGLIQUIDS1 for each month and 12-month rolling time period, as determined at the end of each calendar month. The calculations shall be performed using a method acceptable to the District Supervisor. The permittee shall keep all records on file at the facility and make them available to the Department upon request.<sup>1</sup> (R 336.1225)

#### VII. REPORTING

NA

#### VIII. STACK/VENT RESTRICTION(S)

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

Stack & Vent ID	Maximum Exhaust Diameter / Dimensions (inches)	Minimum Height Above Ground (feet)	Underlying Applicable Requirements
1. SVSCRUBBER	22	36	R 336.1225 40 CFR 52.21(c)&(d)

McGean-Rohco, Inc (B3316) Permit No. 210-10E July 16, 2020 Page 10 of 12

# IX. OTHER REQUIREMENT(S)

NA

#### Footnotes:

<sup>&</sup>lt;sup>1</sup> This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

# FGLIQUIDS2 FLEXIBLE GROUP CONDITIONS

#### **DESCRIPTION**

Seven specialty chemical mixing tanks are controlled by a packed bed scrubber

Emission Units: EUTANK20, EUTANK21, EUTANK22, EUTANK23, EUTANK24, EUTANK25

#### POLLUTION CONTROL EQUIPMENT

Packed bed scrubber

#### I. EMISSION LIMIT(S)

NA

#### II. MATERIAL LIMIT(S)

Material	Limit	Time Period / Operating Scenario	Equipment	Monitoring / Testing Method	Underlying Applicable Requirements
1. Liquid	975,000 lbs	12-month rolling time period	FGLIQUIDS2	SC VI.4	R 336.1224,
materials	per year	as determined at the end of			R 336.1702(a)
used		each calendar month			, ,

## III. PROCESS/OPERATIONAL RESTRICTION(S)

NA

#### IV. <u>DESIGN/EQUIPMENT PARAMETER(S)</u>

- 1. The permittee shall not operate any mixing tank in FGLIQUIDS2 unless the packed bed scrubber is installed, maintained, and operated in a satisfactory manner. Satisfactory operation of the packed bed scrubber includes, but is not limited to, maintaining a minimum scrubber liquid flow rate of 60 gallons per minute. (R 336.1224, R 336.1225, R 336.1702(a), R 336.1910, 40 CFR 52.21(c)&(d))
- 2. The permittee shall install, calibrate, maintain, and operate in a satisfactory manner, a device to monitor the scrubber liquid flow rate for the packed bed scrubber on a continuous basis. (R 336.1224, R 336.1225, R 336.1702(a), R 336.1910, 40 CFR 52.21(c)&(d))

#### V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

NA

#### VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

- 1. The permittee shall complete all required records in a format acceptable to the AQD District Supervisor by the last day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition. (R 336.1224, R 336.1702(a), R 336.1910)
- 2. The permittee shall monitor, in a satisfactory manner, the wet scrubber liquid flow rate on a continuous basis. (R 336.1910)

- 3. The permittee shall keep, in a manner satisfactory to the AQD District Supervisor, records of the packed bed scrubber liquid flow rate at least once per day while any mixing tank in FGLIQUIDS2 is operating. The permittee shall keep all records on file at the facility and make them available to the Department upon request. (R 336.1910)
- 4. The permittee shall keep, in a manner satisfactory to the AQD District Supervisor, records of the amount of liquid materials used in FGLIQUIDS2 monthly, for the preceding 12-month rolling time period. The permittee shall keep all records on file at the facility and make them available to the Department upon request. (R 336.1224, R 336.1702(a))

#### VII. REPORTING

NA

# VIII. STACK/VENT RESTRICTION(S)

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

Stack & Vent ID	Maximum Exhaust Diameter / Dimensions (inches)	Minimum Height Above Ground (feet)	Underlying Applicable Requirements
1. SVSCRUBBER	22	36	R 336.1225 40 CFR 52.21(c)&(d)

#### IX. OTHER REQUIREMENT(S)

NA

#### Footnotes:

<sup>&</sup>lt;sup>1</sup> This condition is state only enforceable and was established pursuant to Rule 201(1)(b).