

STATE OF MICHIGAN  
DEPARTMENT OF ENVIRONMENT, GREAT LAKES, AND ENERGY  
OFFICE OF THE DIRECTOR

In the matter of administrative proceedings  
against **QUALITY ROASTING, LLC**, a  
corporation organized under the laws of the  
State of Michigan and doing business at  
135 South Bradleyville Road, in the City of  
Reese, County of Tuscola, State of Michigan

AQD No. 2024-15

SRN: P1000

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STIPULATION FOR ENTRY OF FINAL ORDER  
BY CONSENT

This proceeding resulted from allegations by the Michigan Department of Environment, Great Lakes, and Energy (EGLE), Air Quality Division (AQD) against Quality Roasting, LLC (Company), a corporation organized under the laws of the State of Michigan and doing business at 135 South Bradleyville Road, City of Reese, County of Tuscola, State of Michigan, with State Registration Number (SRN) P1000. EGLE alleges that the Company is in violation of Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended (NREPA), MCL 324.5501 *et seq.*; Rule 201 of the Michigan Air Pollution Control Rules, Mich Admin Code, R 336.1201 (Rule 201), and the conditions of Permit to Install (PTI) No. 61-20A. Specifically, EGLE alleges that the Company installed a soybean roaster, a second cyclone, fan, and stack on EU-MEALCOOLER, and ten (10) meal loadout storage silos without first obtaining a PTI; exceeded the permitted throughput limits for FG-PROCESS, failed to keep 12-month rolling time period records for pounds of soybeans received and pounds of soybean oil shipped for FG-PROCESS, failed to keep visible emissions records for FG-STORAGE, and failed to keep visible emissions and fugitive dust plan records for FG-DUST, as cited herein and in the Violation Notice dated March 30, 2023. The Company and EGLE stipulate to the termination of this proceeding by entry of a Stipulation for Entry of a Final Order by Consent (Consent Order).

The Company and EGLE stipulate as follows:

1. The NREPA MCL 324.101 *et seq.*, is an act that controls pollution to protect the environment and natural resources in this State.
2. Article II, Pollution Control, Part 55 of the NREPA (Part 55), MCL 324.5501 *et seq.*, provides for air pollution control regulations in this State.

3. Executive Order 2019-06 renamed the Michigan Department of Environmental Quality as EGLE, and EGLE has all statutory authority, powers, duties, functions, and responsibilities to administer and enforce all provisions of Part 55.

4. The EGLE Director has delegated authority to the Director of the AQD (AQD Director) to enter into this Consent Order.

5. The termination of this matter by a Consent Order pursuant to Section 5528 of Part 55, MCL 324.5528, is proper and acceptable.

6. The Company and EGLE agree that the signing of this Consent Order is for settlement purposes only and does not constitute an admission by the Company that the law has been violated.

7. This Consent Order becomes effective on the date of execution (Effective Date of this Consent Order) by the AQD Director.

8. The Company shall achieve compliance with the aforementioned regulations in accordance with the requirements contained in this Consent Order.

#### COMPLIANCE PROGRAM AND IMPLEMENTATION SCHEDULE

##### 9. Permit

A. On and after the Effective Date of this Consent Order, the Company shall comply with the throughput limits for soybeans received and soybean oil shipped as described in FG-PROCESS, Special Condition (SC) II.1 and II.2 of PTI No. 61-20B, as amended.

B. On and after the Effective Date of this Consent Order, the Company shall comply with the monitoring and recordkeeping requirements described in FG-PROCESS, SC VI.1 and VI.2; FG-STORAGE SC VI.1; and FG-DUST, SC VI.2 and VI.3 as described in PTI No. 61-20B, as amended.

10. No later than one-hundred and eighty (180) days after the Effective Date of this Consent Order, the Company shall conduct performance testing for the filterable particulate matter emission limit for EU-ROASTER-1 and EU-ROASTER-2 and submit the required test plan and report as described in PTI No. 61-20B, as amended.

11. On and after the Effective Date of this Consent Order, the Company shall submit quarterly reports containing the records described in paragraph 9.B. Each quarterly report is due within thirty (30) days following the end of each full calendar quarter in which the data were collected. After four (4) quarterly reports demonstrating compliance, the Company may return to the reporting requirements described in PTI No. 61-20B, as amended.

12. On and after the Effective Date of this Consent Order, except as otherwise provided by the administrative rules of Part 55, the Company shall not install, construct, reconstruct, relocate, alter, or modify any process or process equipment including control equipment pertaining thereto, which may emit an air contaminant, unless a permit to install which authorizes such action is issued by EGLE pursuant to Rule 201, the Company is issued a waiver pursuant to Rule 202, or the change is exempt from the requirements of Rule 201.

#### GENERAL PROVISIONS

13. This Consent Order in no way affects the Company's responsibility to comply with any other applicable state, federal, or local laws or regulations, including without limitation, any amendments to the federal Clean Air Act, 42 USC 7401 *et seq.*, Part 55, or their rules and regulations, or to the State Implementation Plan.

14. This Consent Order constitutes a civil settlement and satisfaction as to the resolution of the violations specifically addressed herein; however, it does not resolve any criminal action that may result from these same violations.

15. Within thirty (30) days after the Effective Date of this Consent Order, the Company shall pay to the General Fund of the State of Michigan, in the form of checks made payable to the "State of Michigan" and mailed to the Michigan Department of Environment, Great Lakes, and Energy, Accounting Services Division, Cashier's Office, P.O. Box 30657, Lansing, Michigan 48909-8157, a settlement amount of \$100,000.00. This total settlement amount shall be paid within thirty (30) days after the Effective Date of this Consent Order. To ensure proper credit, all payments made pursuant to this Consent Order shall include the "Payment Identification Number AQD40340" on the front of the check and/or in the cover letter with the payment. This settlement amount is in addition to any fees, taxes, or other fines that may be imposed on the Company by law.

16. On and after the Effective Date of this Consent Order, if the Company fails to comply with paragraph 12 of this Consent Order, the Company is subject to a stipulated fine of up to \$5,000

per violation per day. On and after the Effective Date of this Consent Order, if the Company fails to comply with paragraph 9.A or 9.B of this Consent Order, the Company is subject to a stipulated fine of up to \$2,500 per violation per day. On and after the Effective Date of this Consent Order, if the Company fails to comply with paragraph 10 of this Consent Order, the Company is subject to a stipulated fine of up to \$1,500 per violation per day. On and after the Effective Date of this Consent Order, if the Company fails to comply with paragraph 11 of this Consent Order, the Company is subject to a stipulated fine of up to \$1,000 per violation per day. The amount of the stipulated fines imposed pursuant to this paragraph shall be within the discretion of EGLE. Stipulated fines submitted under this Consent Order shall be by check, payable to the State of Michigan within thirty (30) days after written demand and shall be mailed to the Michigan Department of Environment, Great Lakes, and Energy, Accounting Services Division, Cashier's Office, P.O. Box 30657, Lansing, Michigan 48909-8157. To ensure proper credit, all payments shall include the "Payment Identification Number AQD40340-S" on the front of the check and/or in the cover letter with the payment. Payment of stipulated fines shall not alter or modify in any way the Company's obligation to comply with the terms and conditions of this Consent Order.

17. The AQD, at its discretion, may seek stipulated fines or statutory fines for any violation of this Consent Order which is also a violation of any provision of applicable federal and state law, rule, regulation, permit, or EGLE administrative order. However, the AQD is precluded from seeking both a stipulated fine under this Consent Order and a statutory fine for the same violation.

18. To ensure timely payment of the settlement amount assessed in paragraph 15 and any stipulated fines assessed pursuant to paragraph 16 of this Consent Order, the Company shall pay an interest penalty to the State of Michigan each time it fails to make a complete or timely payment under this Consent Order. The interest payment shall be determined at a rate of interest that is equal to one percent (1%) plus the average interest rate paid at auctions of 5-year United States treasury notes during the six months immediately preceding July 1 and January 1, as certified by the state treasurer, compounded annually, using the full increment of amount due as principal, calculated from the due date specified in this Consent Order until the date that delinquent payment is finally paid in full. Payment of an interest penalty by the Company shall be made to the State of Michigan in accordance with paragraph 15 of this Consent Order. Interest payments shall be applied first towards the most overdue amount or outstanding interest penalty owed by the Company before any remaining balance is applied to subsequent payment amount or interest penalty.

19. The Company agrees not to contest the legal basis for the settlement amount assessed pursuant to paragraph 15. The Company also agrees not to contest the legal basis for any stipulated fines assessed pursuant to paragraph 16 of this Consent Order but reserves the right to dispute in a court of competent jurisdiction the factual basis upon which a demand by EGLE of stipulated fines is made. In addition, the Company agrees that said fines have not been assessed by EGLE pursuant to Section 5529 of Part 55, MCL 324.5529, and therefore are not reviewable under Section 5529 of Part 55.

20. This compliance program is not a variance subject to the 12-month limitation specified in Section 5538 of Part 55, MCL 324.5538.

21. This Consent Order shall remain in full force and effect for a period of at least three (3) years. Thereafter, this Consent Order shall terminate only upon written notice of termination issued by the AQD Director. Prior to issuance of a written notice of termination, the Company shall submit a request, to the AQD Director at the Michigan Department of Environment, Great Lakes, and Energy, Air Quality Division, P.O. Box 30260, Lansing, Michigan 48909-7760, consisting of a written certification that the Company has fully complied with all the requirements of this Consent Order and has made all payments including all stipulated fines required by this Consent Order. Specifically, this certification shall include: (i) the date of compliance with each provision of the compliance program and the date any payments or stipulated fines were paid; (ii) a statement that all required information has been reported to the AQD Bay City District Supervisor; (iii) confirmation that all records required to be maintained pursuant to this Consent Order are being maintained at the facility; and, (iv) such information as may be requested by the AQD Director. On or after the effective period has elapsed, the AQD Director reserves the right to terminate this Consent Order in lieu of receiving a written request for termination from the Company and may independently determine that the terms and conditions of this Consent Order have been met.

22. In the event the Company sells or transfers the facility, with SRN P1000, it shall give notice to any purchaser or transferee of the existence of this Consent Order in connection with such sale or transfer. Within thirty (30) calendar days, the Company shall also notify the AQD Bay City District Supervisor, in writing, of such sale or transfer, the identity and address of any purchaser or transferee, confirm the fact that notice of this Consent Order has been given to the purchaser or transferee, and certify that the purchaser or transferee is contractually bound to assume any pending and continuing obligations of the Consent Order.

23. Prior to the Effective Date of this Consent Order and pursuant to the requirements of Sections 5511 and 5528(3) of Part 55, MCL 324.5511 and MCL 324.5528(3), the public was notified of a 30-day public comment period and was provided the opportunity for a public hearing.

24. Section 5530 of Part 55, MCL 324.5530, may serve as a source of authority but not a limitation under which this Consent Order may be enforced. Further, Part 17 of the NREPA, MCL 324.1701 *et seq.*, and all other applicable laws and any other legal basis or applicable statute may be used to enforce this Consent Order.

25. The Company hereby stipulates that entry of this Consent Order is a result of an action by EGLE to resolve alleged violations of its facility located at 135 South Bradleyville Road, City of Reese, County of Tuscola, State of Michigan. No other locations, if any, are included in this Consent Order. The Company further stipulates that it will take all lawful actions necessary to fully comply with this Consent Order, even if the Company files for bankruptcy in the future and shall not discharge its compliance obligations under bankruptcy law.

The undersigned certifies that he/she is fully authorized by the Company to enter into this Consent Order and to execute and legally bind the Company to it.

**QUALITY ROASTING, LLC**

\_\_\_\_\_  
Print Name and Title

\_\_\_\_\_  
Signature

\_\_\_\_\_  
Date

Approved as to Content:

Approved as to Form:

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Annette Switzer, Director  
AIR QUALITY DIVISION  
DEPARTMENT OF  
ENVIRONMENT, GREAT LAKES,  
AND ENERGY

\_\_\_\_\_  
Margaret Bettenhausen, First Assistant  
AIR AND WATER SECTION  
ENVIRONMENT, NATURAL RESOURCES,  
AND AGRICULTURE DIVISION  
DEPARTMENT OF ATTORNEY GENERAL

Dated: \_\_\_\_\_

Dated: \_\_\_\_\_

FINAL ORDER

The Director of the Air Quality Division having had opportunity to review this Consent Order and having been delegated authority to enter into Consent Orders by the Director of the Michigan Department of Environment, Great Lakes, and Energy pursuant to the provisions of Part 55 of the NREPA and otherwise being fully advised on the premises,

HAS HEREBY ORDERED that this Consent Order is approved and shall be entered in the record of EGLE as a Final Order.

MICHIGAN DEPARTMENT OF ENVIRONMENT, GREAT LAKES, AND ENERGY

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Annette Switzer, Director  
Air Quality Division

Effective Date: \_\_\_\_\_