## DEPARTMENT OF ENVIRONMENTAL QUALITY

## AIR QUALITY DIVISION

## FCE Summary Report

Facility : BASF Toda America LLC	SRN :	P0089
Location: 4750 West Dickman Rd	District :	Kalamazoo
	County :	CALHOUN
City: BATTLE CREEK State: MI Zip Code: 49037	Compliance Status :	Compliance
Source Class : MINOR	Staff: Cody	Yazzie
FCE Begin Date : 8/17/2021	FCE Completion Date :	8/17/2022
<b>Comments :</b> Facility has been submitting their Notice of the NESHAP VVVVVV. The most recent ins was in compliance with PTI No. 70-10B.		

## List of Partial Compliance Evaluations :

Activity Date	Activity Type	Compliance Status	Comments
08/17/2022	On-site Inspection	Compliance	Schedule Inspection
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02/16/2022	MACT (Part 63)	Compliance	40CFR63 Subpart VVVVVV
		Jourhanne	Chemical Manufacturing Area
			Source Rule40CFR63 Subpart
			VVVVV Chemical Manufacturing
			the facility the required Notice of
			Compliance Status Report
			(NOCSR). In the report it included
			the following:
			BTA completed a capital project in
			November of 2020 to replace
			water scrubbers employed for
			control of metal HAP emitted from
			the kiln systems for Lines # 1&2
			with cartridge style dust collectors.
			The facility reported information
			which is required by 63.9(h)
			Methods used to determine
			compliance - BTA employs
			differential pressure readings for
			the dust collectors to evaluate
			proper operation and compliance
			with the applicable standard
			referenced in 40 CFR Part 63
			Subpart VVVVVV Table 4.
			Submittal of any Performance
			Test, Opacity, or Visible Emissions
			Observations - The facility did not
			conduct performance testing of
			the affected CMPU's operated
			during the reporting period.
			Methods used for determining
			continuing compliance - The
			facility has implemented practices
			and procedures designed to meet
			the Management Practices found
			in 40 CFR Part 63.11495(a)(3)(i-
			iii). These practices include
			Baghouses and dust collectors to
			comply with the requirements of
			Table 4 for BPV in Metal HAP
			service. The control requirement is
			over 95% or greater removal
			efficiency for Metal HAP. Installing
			CMS to measure differential
		1	pressure across the subjected
			dust collectors and baghouses.
			Installing Bag Leak Detection
			Systems (BLDS) as required by
			40 CFR 63.11496(f)(4).
			The facility is a not a Major
			Source.
			BTA reported that it had
			completed all applicable AVO
			inspections and records for the
			first half of 2021. Facility also
			indicated that where open
			handling of metal HAP is
			undertaken, the BTA facility
			maintains closed lids or covers on
			said equipment except when

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Violation Notice could be sent at a	02/16/2022	MACT (Part 63)	Compliance	adding or removing materials. BTA reported high differential pressure readings for Line 2 baghouse AF-210 were experienced. The differential pressure was outside of the operating parameters for a 24- hour period. Investigation of the issue showed that particulate build up on the filter media due to the pulse air system being offline due to maintenance. The system was reactivated and was reported as performing as designed. The facility also indication that the downstream Bag Leak Detection System showed no evidence of release of particulate, and no evidence of release or impact to the site, community, or environment could be noted. BTA elected to capitalize on a project to repair and replace the gland packing seals with mechanical seals for production process equipment number SCO- 440 for production Line 1 and 2. The facility states that it does not operate vessels subject to the requirements of 63.11496 and 63.11497. The facility states that it does not produce, treat, or discharge wastewater subject to the requirements of 63.11498. The facility states that it does not operate small heat exchange systems subject to the requirements of 63.11499. The facility states that it does not transfer or manage reactive or resinous liquids within the regulated CMPU that are defined in 63.11502(b). The facility states that it is not utilizing an alternative or overlapping rule to comply with the requirements of 40 CFR Part 63 Subpart VVVVVV. Facility did report that there was a 25-hour period in which the Line 2 baghouse AF-210 was outside operating parameters. However due to the immediate correction and issue appearing to be resolved. Staff has decided a Violation Notice is not warranted at this time. If the issue persist a Violation Notice is not warranted at this time. If the issue persist a
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40/06/0004	Dute 012	Compliance	BASF Toda submitted a Rule 912
10/06/2021	Rule 912	Compliance	written notification on September
			27, 2021. In the report the facility
			stated that on September 12,
			2021 during an inspection of the
			building roof at approximately
			1800 PM EDT that a white
			staining was observed on the
			building wall and roof in direct
			proximity to the discharge of A2-
			BF-330 dust collector. The facility
			clarified that this dust collector is
			associated with process
			equipment JM-320, which
			supports the processing of NCM
			for the Line#2 operations. BASF
			indicated in their report that the
			released chemical was lithium
			hydroxide monohydrate and
			approximately less than 1 lbs. was released. It was reported that the
			process was immediately
			shutdown and efforts were taken
			to clean up the release and
			determine the immediate root
			cause.
			After a root causes determination
			performed by BASF Toda they
			believe the release occurred for a
			period of time between 10 and 20
			minutes.
			BASF Toda also determined that
			the cause of the release was due
			to a filter sock was ruptured.
			BASF Toda stated that the system
			was shutdown and all 25 bag
			filters were replaced. The facility
			stated that the unit was placed
			back into service and did not leak
			after repairs were made and the
			process was brought back online.
			BASFTA stated that the differential
			pressure readings were evaluated
			after startup to ensure the repairs
			addressed the concern. It was
			reported that A2-BF-330 unit
			maintained an average differential
			pressure of $1.5^{\circ} - 1.8^{\circ}$ of water
1			column after the corrective
			measures were implemented.
			The facility also conducted a
			visual observation of the roof and
		1	stack post start-up. Staff decided
			that a violation notice will not be
			sent at this time due to the release
			amount being less than 1 pound
			and corrective action seemed to
			be taken immediately and fixed. If
			problems seem to repeat/continue
			one may be sent at a different
			time CJY
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08/18/2021		ADDED62 Subpart MAAAAA
00/10/2021	MACT (Part 63)	40CFR63 Subpart VVVVVV Chemical Manufacturing Area
		Source Rule40CFR63 Subpart
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		November of 2020 to replace
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		with cartridge style dust collectors.
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		which is required by 63.9(h)
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		proper operation and compliance
		with the applicable standard
		referenced in 40 CFR Part 63
		Subpart VVVVV Table 4.
		Submittal of any Performance
		Test, Opacity, or Visible Emissions
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		conduct performance testing of
		the affected CMPU's operated
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		handling of metal HAP is
		undertaken, the BTA facility
		maintains closed lids or covers on
L		I said equipment except when

08/18/2021	MACT (Part 63)	adding or removing materials. BTA reported that for the month of February and March 2021. A1-DM -210 BLDS data did not meet the requirements of less than 30 Picoamps. BTA reported that the associated BLDS for A1-DM-210 was defective. The facility removed the duct monitor out of service and replaced with a back. The dust monitor was removed from operation and sent to the manufacture for calibration. BTA elected to capitalize on a project to repair and replace the gland packing seals with mechanical seals for production process equipment number SCO- 440 for production Line 1 and 2. The facility states that it does not operate vessels subject to the requirements of 63.11496 and 63.11497. The facility states that it does not produce, treat, or discharge wastewater subject to the requirements of 63.11498. The facility states that it does not poperate small heat exchange systems subject to the requirements of 63.11499. The facility states that it does not operate small heat exchange systems subject to the requirements of 63.11499. The facility states that it does not transfer or manage reactive or resinous liquids within the regulated CMPU that are defined in 63.11502(b). The facility states that it is not utilizing an alternative or overlapping rule to comply with the requirements of 40 CFR Part 63 Subpart VVVVVV.
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Name: Coely Unity Date: 9/20/22 Supervisor: RIL 9/21/22 Page 7 of 7

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