



Aleris International, Inc.
25825 Science Park Drive
Beachwood, OH 44122
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March 6, 2014

Mr. Rex Lane
Michigan Department of Environmental Quality
7953 Adobe Road
Kalamazoo, MI 49009



Dear Mr. Lane:

I am in receipt of your Violation Notice dated March 3, 2014 addressed to Mr. Daniel Rangel. This letter will provide the requested response.

Additional details are outlined in the letter dated February 25, 2014 from Mr. Roy Harsch to you.

The incident cited, was corrected January 29, 2014. The initiation date of August 27, 2013 is based on the submittal of an OM&M Plan following a stack test in July 2013. The temperature setpoint was not changed at the time the OM&M Plan was submitted.

In order to minimize the chance of recurrence, Aleris is instituting a procedure that will document implementation of changes published in a revised OM&M Plan. Procedural and parametric changes will be identified and implementation documented. This record will be kept on file with the revised OM&M Plan.

If you have any questions, please call me at 216-910-3697 or via email at gary.barnett@aleris.com.

Sincerely,

Gary C. Barnett

cc: Ken Willings, Aleris International, Inc., electronically
Roy Harsch, Drinker, Biddle & Reath LLP, electronically
Daniel Rangel, Aleris International, Inc., electronically
Matt Houston, Aleris International, Inc., electronically
Gregory Hall, Aleris Specification Alloys, Inc., electronically
Brady Myers, Aleris International, Inc., electronically