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**EMISSIONS TEST REPORT**

Title NSPS Emission Test Report for Landfill Gas-to-Energy  
Reciprocating Internal Combustion Engine Generator Sets

Report Date November 20, 2015

Test Date(s) September 30, 2015

Facility Information	
Name	Waste Management of Michigan, Inc. Eagle Valley Landfill
Street Address	3925 Giddings Road / 600 W. Silver Bell Rd
City, County	Orion, Oakland
Phone	(800) 796-9696

Facility Permit Information	
State Registration No.:	N3845
Permit No.:	116-10

Emission Unit ID	Description	Serial #
EUICENGINE1	CAT® G3520C RICE	GZJ00471
EUICENGINE2	CAT® G3520C RICE	GZJ00470

Testing Contractor	
Company	Derenzo Environmental Services
Mailing Address	39395 Schoolcraft Road Livonia, MI 48150
Phone	(734) 464-3880
Project No.	1506004



MICHIGAN DEPARTMENT OF ENVIRONMENTAL QUALITY  
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**RENEWABLE OPERATING PERMIT  
REPORT CERTIFICATION**

AIR QUALITY DIVISION

Authorized by 1994 P.A. 451, as amended. Failure to provide this information may result in civil and/or criminal penalties.

Reports submitted pursuant to R 336.1213 (Rule 213), subrules (3)(c) and/or (4)(c), of Michigan's Renewable Operating Permit (ROP) program must be certified by a responsible official. Additional information regarding the reports and documentation listed below must be kept on file for at least 5 years, as specified in Rule 213(3)(b)(ii), and be made available to the Department of Environmental Quality, Air Quality Division upon request.

Source Name Waste Management of Michigan, Inc. (Eagle Valley) County Oakland

Source Address 3925 Giddings Road / 600 Silver Bell Rd West City Orion

AQD Source ID (SRN) N3845 ROP No. N3845-2010 ROP Section No. \_\_\_\_\_

Please check the appropriate box(es):

**Annual Compliance Certification (Pursuant to Rule 213(4)(c))**

Reporting period (provide inclusive dates): From \_\_\_\_\_ To \_\_\_\_\_

1. During the entire reporting period, this source was in compliance with ALL terms and conditions contained in the ROP, each term and condition of which is identified and included by this reference. The method(s) used to determine compliance is/are the method(s) specified in the ROP.

2. During the entire reporting period this source was in compliance with all terms and conditions contained in the ROP, each term and condition of which is identified and included by this reference, EXCEPT for the deviations identified on the enclosed deviation report(s). The method used to determine compliance for each term and condition is the method specified in the ROP, unless otherwise indicated and described on the enclosed deviation report(s).

**Semi-Annual (or More Frequent) Report Certification (Pursuant to Rule 213(3)(c))**

Reporting period (provide inclusive dates): From \_\_\_\_\_ To \_\_\_\_\_

1. During the entire reporting period, ALL monitoring and associated recordkeeping requirements in the ROP were met and no deviations from these requirements or any other terms or conditions occurred.

2. During the entire reporting period, all monitoring and associated recordkeeping requirements in the ROP were met and no deviations from these requirements or any other terms or conditions occurred, EXCEPT for the deviations identified on the enclosed deviation report(s).

**Other Report Certification**

Reporting period (provide inclusive dates): From 9/30/2015 To 9/30/2015

Additional monitoring reports or other applicable documents required by the ROP are attached as described:  
Test report for the verification of CO, NOx and VOC emissions from two (2) landfill gas  
fired RICE. The testing was performed according to the approved test plan and the  
the facility was operated at, or near, maximum routine operating conditions in  
compliance with the conditions of PTI 116-10.

I certify that, based on information and belief formed after reasonable inquiry, the statements and information in this report and the supporting enclosures are true, accurate and complete

Charles H. Cassie Senior District Manager (248) 391-0990  
Name of Responsible Official (print or type) Title Phone Number

Signature of Responsible Official

11-19-15  
Date

**NSPS EMISSION TEST REPORT  
FOR  
LANDFILL GAS-TO- ENERGY RICE GENERATOR SETS  
AT THE  
WASTE MANAGEMENT EAGLE VALLEY LANDFILL**

**1.0 INTRODUCTION**

Waste Management of Michigan, Inc. (WMI) operates two (2) Caterpillar (CAT®) Model No. G3520C gas-fired reciprocating internal combustion engine (RICE) electricity generator sets at the Eagle Valley Landfill in Orion, Oakland County, Michigan. The treated landfill gas (LFG) fueled RICE generator sets (Serial Nos. GZJ00471 and GZJ00470) are identified as emission unit EUCENGINE1 and EUCENGINE2 (Flexible Group ID: FGICENGINES) in Permit to Install (PTI) 116-10 issued by the Michigan Department of Environmental Quality, Air Quality Division (MDEQ-AQD).

Pursuant to the requirements of 40 CFR §60.4243(a)(2)(ii) of the *Standards of Performance for Stationary Spark Ignition Internal Combustion Engines* (SI RICE NSPS, 40 CFR Part 60 Subpart JJJJ), WMI is required to perform testing for specific regulated air pollutant emissions exhausted from the RICE-generator sets every 8760 operating hours or three years, whichever comes first.

Emission testing for EUCENGINE1 and EUCENGINE2 was previously performed October 8, 2014. This test report presents the results of emission testing conducted on September 30, 2015. The testing was performed by Derenzo Environmental Services (DES) representatives Daniel Wilson and Jeff Schlaf. Mr. James Dunn of WM Renewable Energy provided process coordination and operating parameter data acquisition.

The compliance demonstration consisted of triplicate, one-hour, test periods for the determination of nitrogen oxides (NO<sub>x</sub>), carbon monoxide (CO), and volatile organic compounds (VOC, as non-methane hydrocarbons) mass emission rates. The exhaust gas sampling and analysis was performed using procedures specified in the Test Protocol dated July 29, 2015 and approved by the MDEQ-AQD on August 24, 2015.

Questions regarding this emission test report should be directed to:

Mr. Daniel Wilson  
Environmental Consultant  
Derenzo and Associates, Inc.  
39395 Schoolcraft Road  
Livonia, MI 48150  
(734) 464-3880

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Manager-Environmental, Safety and Health Programs  
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Houston, TX 77002  
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**2.0 SUMMARY OF RESULTS**

The exhaust from two (2) LFG-fueled RICE-generator sets (identified as EUICENGINE1 and EUICENGINE2) were sampled on September 30, 2015 to determine the concentration of NO<sub>x</sub>, CO and VOC. Exhaust gas velocity, moisture, oxygen (O<sub>2</sub>) content, and carbon dioxide (CO<sub>2</sub>) content was measured for each test period to calculate pollutant mass emission rates.

The testing was performed while each RICE operated at normal base load conditions (i.e., 1,600 kW peak electricity output +/- 10%). Test results and applicable emission limits are provided in the following table. The test results demonstrate compliance with emission limits specified in the SI RICE NSPS and PTI No. 116-10.

<b>Pollutant</b>	<b>Results for EUICENGINE1 (g/bhp-hr)</b>	<b>Results for EUICENGINE2 (g/bhp-hr)</b>	<b>Emission Limits (g/bhp-hr)</b>
NO <sub>x</sub>	0.54	0.68	0.9 g/bhp (PTI No. 116-10) 2.0 g/bhp-hr (NSPS JJJJ)
CO	2.46	2.59	4.13 g/bhp (PTI No. 116-10) 5.0 g/bhp-hr (NSPS JJJJ)
VOC	0.11	0.08	1.0 g/bhp (PTI No. 116-10) 1.0 g/bhp-hr (NSPS JJJJ)

**3.0 SOURCE AND SAMPLING LOCATION DESCRIPTION**

**3.1 General Process Description**

Landfill gas (LFG) is produced in the Eagle Valley Landfill from the anaerobic decomposition of disposed waste materials. The LFG is collected from landfill cells using a system of wells that are connected to a central header (gas collection system). The collected LFG is treated and used as fuel for the two (2) CAT® Model No.G3520C RICE-generator sets that produce electricity for transfer to the local utility.

**3.2 Rated Capacities, Type and Quantity of Raw Materials Used**

Each CAT® G3520C RICE-genet consists of a spark ignition, lean-burn, RICE fueled by treated LFG and a connected electricity generator. The RICE has a rated mechanical output of 2,233 bhp and the connected generator produces 1,600 kW of electricity. Fuel consumption is regulated to maintain the required heat input rate to support engine operations and is dependent on the fuel heat value (methane content). Emission testing was performed while each unit operated within 10% of the maximum electricity generation rate of 1,600 kW.

### **3.3 Emission Control System Description**

The CAT® G3520C RICE use an electronic air-to-fuel ratio controller to fire lean fuel mixtures and produce low combustion by-product emissions. Emissions from the combustion of LFG are released without additional add-on emission controls into the ambient air through a stack connected to the RICE exhaust manifold and noise muffler.

### **3.4 Sampling Locations (USEPA Method 1)**

The exhaust stack sampling port for the CAT® G3520C RICE satisfied the USEPA Method 1 criteria for a representative sample location. The inner diameter of each engine exhaust stack is 16 inches. Each stack is equipped with two (2) sample ports, opposed 90°, that provide a sampling location 54 inches (3.4 duct diameters) downstream and 60 inches (3.8 duct diameters) upstream from any flow disturbance.

Velocity pressure traverse locations for the sampling points were determined in accordance with USEPA Method 1 for the engine exhaust.

Figure 1 presents the performance test sampling locations.

## **4.0 SAMPLING AND ANALYTICAL PROCEDURES**

A test protocol for the compliance testing was prepared by DES and reviewed by the MDEQ-AQD. This section provides a summary of the sampling and analytical procedures that were used during the test and presented in the test plan.

Attachment 1 provides a copy of the MDEQ-AQD test protocol approval letter.

### **4.1 Exhaust Gas Velocity and Flowrate Determination (USEPA Method 2)**

RICE exhaust stack gas velocity and volumetric flow rate were determined using USEPA Method 2 during each 60-minute test period. An S-type Pitot tube connected to a red-oil manometer was used to determine gas velocity pressure. Gas temperature was measured using a K-type thermocouple mounted to the Pitot tube. Exhaust gas velocity pressure and temperature were measured before and after each one-hour sampling period. The Pitot tube and connective tubing were leak-checked to verify the integrity of the measurement system.

The absence of cyclonic flow for each sampling location was verified using an S-type Pitot tube and oil manometer. The Pitot tube was positioned at all of the velocity traverse points with the planes of the face openings of the Pitot tube perpendicular to the stack cross-sectional plane. The Pitot tube was then rotated to determine the null angle (rotational angle as measured from the perpendicular, or reference, position at which the differential pressure is equal to zero).

#### **4.2 Exhaust Gas Molecular Weight Determination (USEPA Method 3A)**

CO<sub>2</sub> and O<sub>2</sub> content in the RICE exhaust was measured continuously throughout each one-hour test period in accordance with USEPA Method 3A. The CO<sub>2</sub> content of the exhaust was monitored using a non-dispersive infrared (NDIR) gas analyzer. The O<sub>2</sub> content of the exhaust was monitored using a gas analyzer that utilizes a Paramagnetic sensor.

During each one-hour sampling period, a continuous sample of the RICE exhaust gas stream was extracted from the stack using a stainless steel probe connected to a Teflon® heated sample line. The sampled gas was conditioned by removing moisture prior to being introduced to the analyzer. Therefore, measurement of O<sub>2</sub> and CO<sub>2</sub> content correspond to standard dry gas conditions. The instrument was calibrated using appropriate calibration gases to determine accuracy and system bias (described in Section 5.4 of this document).

Figure 2 presents the instrument analyzer sampling train.

#### **4.3 Exhaust Gas Moisture Content Determinations (Method 4)**

The moisture content of the RICE exhaust gas was determined in accordance with USEPA Method 4 using a chilled impinger sampling train, which was performed during each instrumental analyzer sampling period. At the conclusion of each sampling period, the moisture gain in the impingers was determined gravimetrically by weighing each impinger to determine net weight gain.

Figure 3 presents the moisture sampling train schematic.

#### **4.4 NO<sub>x</sub> and CO Concentration Measurements (USEPA Method 7E and 10)**

NO<sub>x</sub> and CO pollutant concentrations in the RICE exhaust gas were determined using a chemiluminescence NO<sub>x</sub> analyzer and NDIR CO analyzer. Throughout each one-hour test period, a continuous sample of the engine exhaust gas was extracted from the stack using the Teflon® heated sample line and gas conditioning system described in Section 4.2 of this document, and delivered to the instrumental analyzers. Instrument response for each analyzer was recorded on a data logging system that monitored the analog output of the instrumental analyzers continuously and logged data as one-minute averages. Prior to, and at the conclusion of each test, the instruments were calibrated using appropriate upscale calibration and zero gas to determine analyzer calibration error and system bias.

#### **4.5 VOC Concentration Measurements (USEPA Method 25A / ALT 096)**

VOC emission rate was determined by measuring the nonmethane hydrocarbon (NMHC) concentration in the RICE exhaust gas. NMHC pollutant concentration was determined using a Thermo Environmental Instruments (TEI) Model 55i Methane / Nonmethane hydrocarbon analyzer. The TEI 55i analyzer contains an internal gas chromatograph column that separates methane from non-methane components and has been approved by the USEPA for measuring VOC relative to 40 CFR Part 60 Subpart JJJJ compliance test demonstrations (Alternative Test Method 096 or ALT-096). The concentration of NMHC in the sampled gas stream, after separation from methane, is determined relative to a propane standard using a flame ionization detector in accordance with USEPA Method 25A.

Samples of the exhaust gas were delivered directly to the instrumental analyzer using the Teflon® heated sample line to prevent condensation. The sample to the NHMC analyzer was not conditioned to remove moisture. Therefore, VOC measurements correspond to standard conditions with no moisture correction (wet basis).

The instrumental analyzer was calibrated using certified propane concentrations in hydrocarbon-free air to demonstrate detector linearity and determine calibration drift and zero drift error.

### **5.0 QA/QC ACTIVITIES**

#### **5.1 NO<sub>x</sub> Converter Efficiency Test**

The NO<sub>2</sub> – NO conversion efficiency of the TEI Model 42C instrumental analyzer was verified prior to the commencement of the performance tests. The instrument analyzer NO<sub>2</sub> – NO converter uses a catalyst at high temperatures to convert the NO<sub>2</sub> to NO for measurement. A USEPA Protocol 1 certified NO<sub>2</sub> calibration gas was used to verify the efficiency of the NO<sub>2</sub> – NO converter.

The NO<sub>2</sub> – NO conversion efficiency test satisfied the USEPA Method 7E criteria (the calculated NO<sub>2</sub> – NO conversion efficiency is greater than or equal to 90%).

#### **5.2 Calibration Gas Divider Field Validation**

A STEC Model SGD-710C 10-step gas divider was used to obtain appropriate calibration span gases. The ten-step STEC gas divider was NIST certified (within the last 12 months) with a primary flow standard in accordance with Method 205. When cut with an appropriate zero gas, the ten-step STEC gas divider delivers calibration gas values ranging from 0% to 100% (in 10% step increments) of the USEPA Protocol 1 calibration gas that was introduced into the system. The field evaluation procedures presented in Section 3.2 of Method 205 were followed prior to use of gas divider. The field evaluation yielded no errors greater than 2% of the triplicate measured average and no errors greater than 2% from the expected values.

### **5.3 Sampling System Response Time Determination**

The response time of the sampling system was determined prior to the compliance test program by introducing upscale gas and zero gas, in series, into the sampling system using a tee connection at the base of the sample probe. The elapsed time for the analyzer to display a reading of 95% of the expected concentration was determined using a stopwatch.

Sampling periods did not commence until the sampling probe had been in place for at least twice the system response time.

### **5.4 Instrument Calibration and System Bias Checks**

At the beginning of each day of the testing program, initial three-point instrument calibrations were performed for the NO<sub>x</sub>, CO, CO<sub>2</sub> and O<sub>2</sub> analyzers by injecting calibration gas directly into the inlet sample port for each instrument. System bias checks were performed prior to and at the conclusion of each sampling period by introducing the upscale calibration gas and zero gas into the sampling system (at the base of the stainless steel sampling probe prior to the particulate filter and Teflon® heated sample line) and determining the instrument response against the initial instrument calibration readings.

At the beginning of each test day, appropriate high-range, mid-range, and low-range span gases followed by a zero gas were introduced to the NMHC analyzer, in series at a tee connection, which is installed between the sample probe and the particulate filter, through a poppet check valve. After each one hour test period, mid-range and zero gases were re-introduced in series at the tee connection in the sampling system to check against the method's performance specifications for calibration drift and zero drift error.

The instruments were calibrated with USEPA Protocol 1 certified concentrations of CO<sub>2</sub>, O<sub>2</sub>, NO<sub>x</sub>, and CO in nitrogen and zeroed using hydrocarbon free nitrogen. The NMHC (VOC) instrument was calibrated with USEPA Protocol 1 certified concentrations of propane in air and zeroed using hydrocarbon-free air. A STEC Model SGD-710C ten-step gas divider was used to obtain intermediate calibration gas concentrations as needed.

### **5.5 Determination of Exhaust Gas Stratification**

A stratification test for the RICE exhaust stack was performed during the performance test sampling periods. The stainless steel sample probe was positioned at sample points correlating to 16.7, 50.0 (centroid) and 83.3% of each stack diameter. Pollutant concentration data were recorded at each sample point for a minimum of twice the maximum system response time.

The recorded data for each RICE exhaust stack gas indicate that the measured CO concentrations did not vary by more than 5% of the mean across either stack diameter. Therefore, the stack gas of the engine was considered to be unstratified and the compliance test sampling was performed at a single sampling location within the engine exhaust stack.

## **5.6 Meter Box Calibrations**

The dry gas meter sampling console used for moisture testing was calibrated prior to and after the testing program. This calibration uses the critical orifice calibration technique presented in USEPA Method 5. The metering console calibration exhibited no data outside the acceptable ranges presented in USEPA Method 5.

The digital pyrometer in the metering console was calibrated using a NIST traceable Omega® Model CL 23A temperature calibrator.

Attachment 5 presents test equipment quality assurance data (NO<sub>2</sub> – NO conversion efficiency test data, instrument calibration and system bias check records, calibration gas certifications, interference test results, meter box calibration records, and Pitot tube calibration records).

## **6.0 TEST RESULTS AND DISCUSSION**

### **6.1 Purpose and Objectives of the Tests**

Permit to Install No. 116-10 and 40 CFR 60.4243(b)(2)(ii) of the SI RICE NSPS specify that owners and operators of new stationary spark-ignited RICE with a power rating greater than 500 horsepower must conduct an initial performance test and conduct subsequent performance testing every 8,760 hours or 3 years, whichever comes first, thereafter to demonstrate compliance.

The recorded engine hours at the beginning of Test No. 1 for EUCENGINE1 and EUCENGINE2 were 35,414.9 and 35,388.7, respectively and are within 8,760 operating hours of those recorded during the previous test event on October 8, 2014.

### **6.2 Operating Conditions During the Compliance Test**

Each LFG-fueled RICE was operated at base load conditions (100% rated capacity +/- 10%) during the compliance testing. The average kilowatt (kW) output and fuel use values were recorded by facility operators during each test event. The average electrical output rates during the test events were 1,624 kW and 1,628 kW for EUCENGINE1 and EUCENGINE2, respectively.

Engine output (bhp) cannot be measured directly. Therefore, it is calculated based on the recorded electricity output, the generator efficiency (95.7%), and the unit conversion factor for kW to horsepower (0.7457 kW/hp). The following equation was used to calculate average engine horsepower for each test period based on a linear relationship between engine output and electricity generator output:

$$\text{Engine output (bhp)} = \text{Electricity output (kW)} / (0.957) / (0.7457 \text{ kW/hp})$$

The engines operated at a mechanical output of between 2,272 to 2,286 bhp (lowest and highest readings during the test periods).

In addition to the engine-generator set output (kW), the following process data were monitored for each test period:

- Treated LFG fuel use (scfm)
- LFG methane and CO<sub>2</sub> content (% vol)
- LFG heat value (Btu/scf)
- Engine air-to-fuel ratio

Attachment 2 provides engine and generator process data and LFG composition data collected during the compliance test.

### **6.3 Air Pollutant Sampling Results**

The exhaust gas for each LFG-fueled RICE was monitored for three (3) one-hour test periods, during which the NO<sub>x</sub>, CO, VOC, O<sub>2</sub>, and CO<sub>2</sub> concentrations were measured using instrumental analyzers. The measured pollutant concentrations were adjusted based on instrument calibrations performed prior to and following each test period (drift and bias corrected pursuant to equations in specified in the USEPA reference test methods). Section 6.4 provides information for additional adjustments that were made to the measured EUCENGINE2 NO<sub>x</sub> concentration.

Exhaust gas moisture content was determined by gravimetric analysis of the weight gain in chilled impingers in accordance with USEPA Method 4. Exhaust gas velocity was measured prior to and following each one hour test period. The calculated exhaust gas volumetric flowrate (average of the pre-test and post-test measurements) was used to calculate NO<sub>x</sub>, CO and VOC mass emission rates.

The measured one hour average exhaust gas concentration for:

- NO<sub>x</sub> ranged between 29 and 39 ppmvd corrected to 15% O<sub>2</sub>, which results in calculated mass emission rates of 0.53 to 0.69 g/bhp-hr (calculated as NO<sub>2</sub>).
- CO ranged between 279 and 298 ppmvd corrected to 15% O<sub>2</sub>, which results in calculated mass emission rates of 2.43 g/bhp-hr to 2.64 g/bhp-hr.
- VOC ranged between 11.3 and 16.1 ppmv measured as propane (C<sub>3</sub>), which results in calculated emission rates of 0.08 to 0.11 g/bhp-hr.

Tables 6.1 and 6.2 present measured exhaust gas conditions and calculated air pollutant emission rates for LFG-fueled RICE, EUCENGINE1 and EUCENGINE2, respectively.

Attachment 3 provides computer calculated and field data sheets for the RICE tests.

Attachment 4 provides raw instrumental analyzer response data for each test period.

#### **6.4 Variations from Normal Sampling Procedures or Operating Conditions**

The LFG-fueled RICE were operated normally at the conditions specified in Attachment 2 and Tables 6.1 and 6.2. The compliance tests for all pollutants were performed in accordance with the Test Protocol dated July 29, 2015 and USEPA stationary source test methods with one exception noted below.

After reviewing calibration data for the TEI 42C NO<sub>x</sub> instrument, and discussions with the MDEQ-AQD, it was determined that the NO<sub>x</sub> instrument exhibited a slightly non-linear response to the calibration gas. Based on calibration data recorded prior to performing the test, when the instrument was calibrated using the mid-range calibration gas (81.4 ppm NO<sub>x</sub>), then challenged with the high range gas (162.8 ppm), the instrument response at the high range was slightly lower than expected; approximately 154 ppm compared to calibration gas value of 162.8 ppm (i.e., approximately 9 ppm low). This pattern was repeatable and a calibration curve was developed for the instrument response between 81 and 163 ppmv. The calibration data and curve are presented in Attachment 3.

Based on this information, recorded NO<sub>x</sub> concentration data greater than the mid-range calibration gas value (81.4 ppmv) would have had the potential to be biased low. The measured exhaust gas NO<sub>x</sub> concentration for Engine No. 1 was 81 to 87 ppmvd, which was very close to the calibrated mid-range value (i.e., was unaffected by the potential instrument bias). For Engine No. 2, the measured exhaust gas NO<sub>x</sub> concentrations were 101 to 108 ppmvd for each one-hour test period. Therefore, the measured values were adjusted by the calibration curve, which increased the reported value by 2 to 3 ppmvd. The adjusted NO<sub>x</sub> concentrations for Engine 2 ranged between 103 to 111 ppmvd for each one-hour test period. The test results presented in Table 6.2 are based on the adjusted NO<sub>x</sub> concentrations.

**Derenzo Environmental Services**

Waste Management Eagle Valley Landfill  
 SI RICE NSPS Emission Test Report

November 20, 2015  
 Page 11

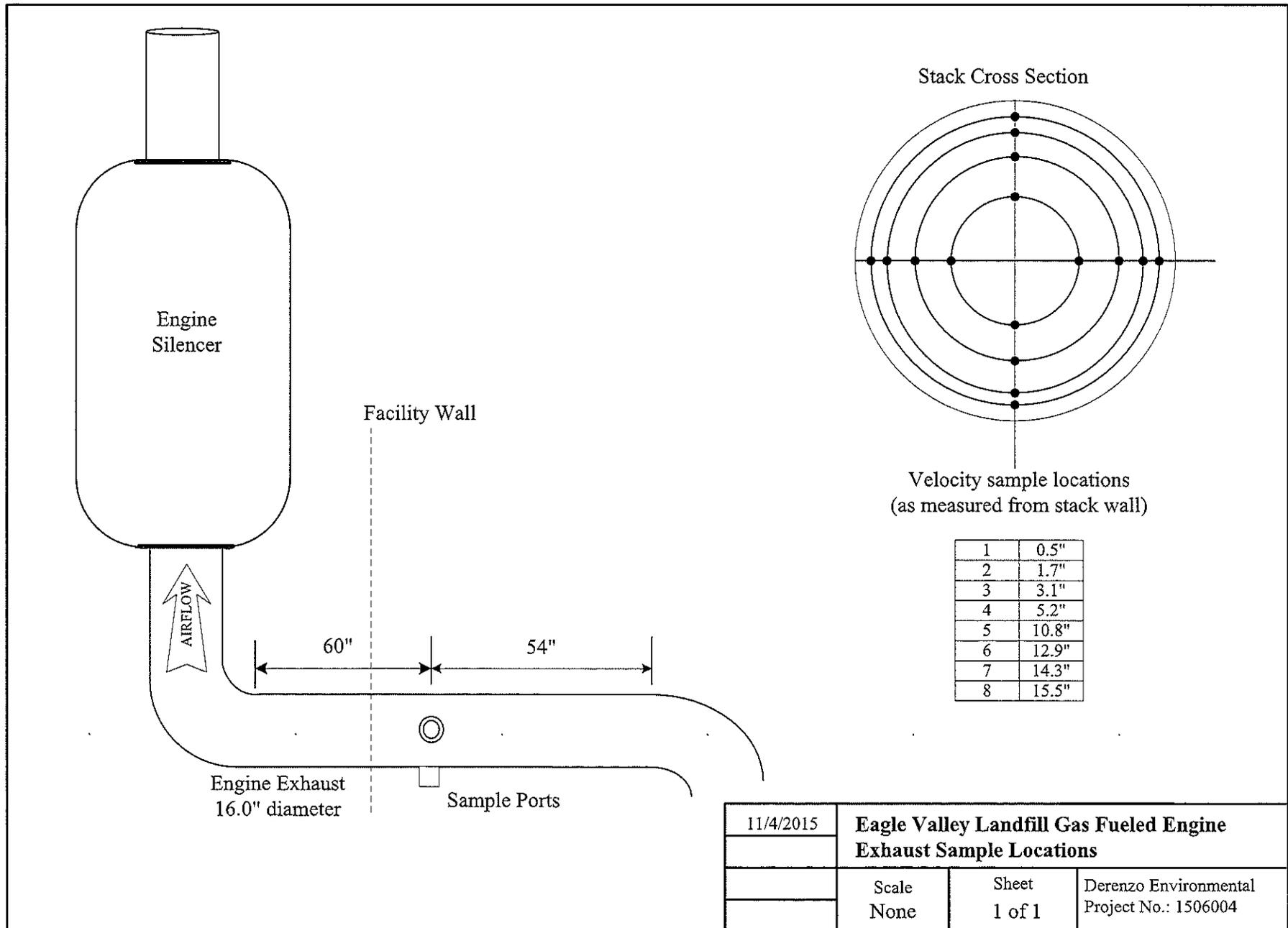
Table 6.1 Measured exhaust gas conditions and air pollutant emission rates for EUIENGINE1  
 CAT® G3520C Serial No. GZJ00471

Test No.	1	2	3	
Test Date	09/30/15	09/30/15	09/30/15	Test
Test Period	1332-1432	1505-1605	1638-1738	Avg.
Generator output (kW)	1,624	1,622	1,627	1,624
Engine Horsepower (Hp)	2,276	2,272	2,280	2,276
Engine fuel use (scfm)	556	553	555	555
LFG methane content (%)	51.8	51.8	51.8	51.8
LFG heat content (Btu/scf)	526	526	526	526
<b>Exhaust Gas Composition</b>				
CO <sub>2</sub> content (% vol)	12.1	12.1	12.1	12.1
O <sub>2</sub> content (% vol)	7.80	7.79	7.80	7.79
Moisture (% vol)	12.7	10.1	12.1	11.6
<b>Exhaust Gas Flowrate</b>				
Standard conditions (scfm)	5,145	5,119	5,112	5,125
Dry basis (dscfm)	4,559	4,553	4,496	4,536
<b>Nitrogen Oxide Emissions</b>				
NO <sub>x</sub> conc. (ppmvd)	81.7	87.3	82.9	84.0
NO <sub>x</sub> corrected to 15% O <sub>2</sub>	36.7	39.2	37.3	37.7
NO <sub>x</sub> emissions (lb/hr NO <sub>2</sub> )	2.67	2.85	2.67	2.73
NO <sub>x</sub> emissions (g/bhp-hr)	0.53	0.57	0.53	0.54
<i>NO<sub>x</sub> permit limit (g/bhp-hr)</i>				0.90
<b>Carbon Monoxide Emissions</b>				
CO conc. (ppmvd)	625	625	621	624
CO corrected to 15% O <sub>2</sub>	281	281	279	280
CO emissions (lb/hr NO <sub>2</sub> )	12.4	12.4	12.2	12.3
CO emissions (g/bhp-hr)	2.48	2.48	2.43	2.46
<i>CO permit limit (g/bhp-hr)</i>				4.13
<b>VOC / NMHC Emissions</b>				
VOC conc. (ppmv as C <sub>3</sub> )	15.4	15.7	16.1	15.7
VOC conc. at 15% O <sub>2</sub> (ppmvd)	7.94	7.85	8.23	8.01
VOC emissions (lb/hr)	0.54	0.55	0.56	0.55
VOC emissions (g/bhp-hr)	0.11	0.11	0.11	0.11
<i>VOC permit limit (g/bhp-hr)</i>				1.0

Table 6.2 Measured exhaust gas conditions and air pollutant emission rates for EUIENGINE2  
CAT® G3520C Serial No. GZJ00470

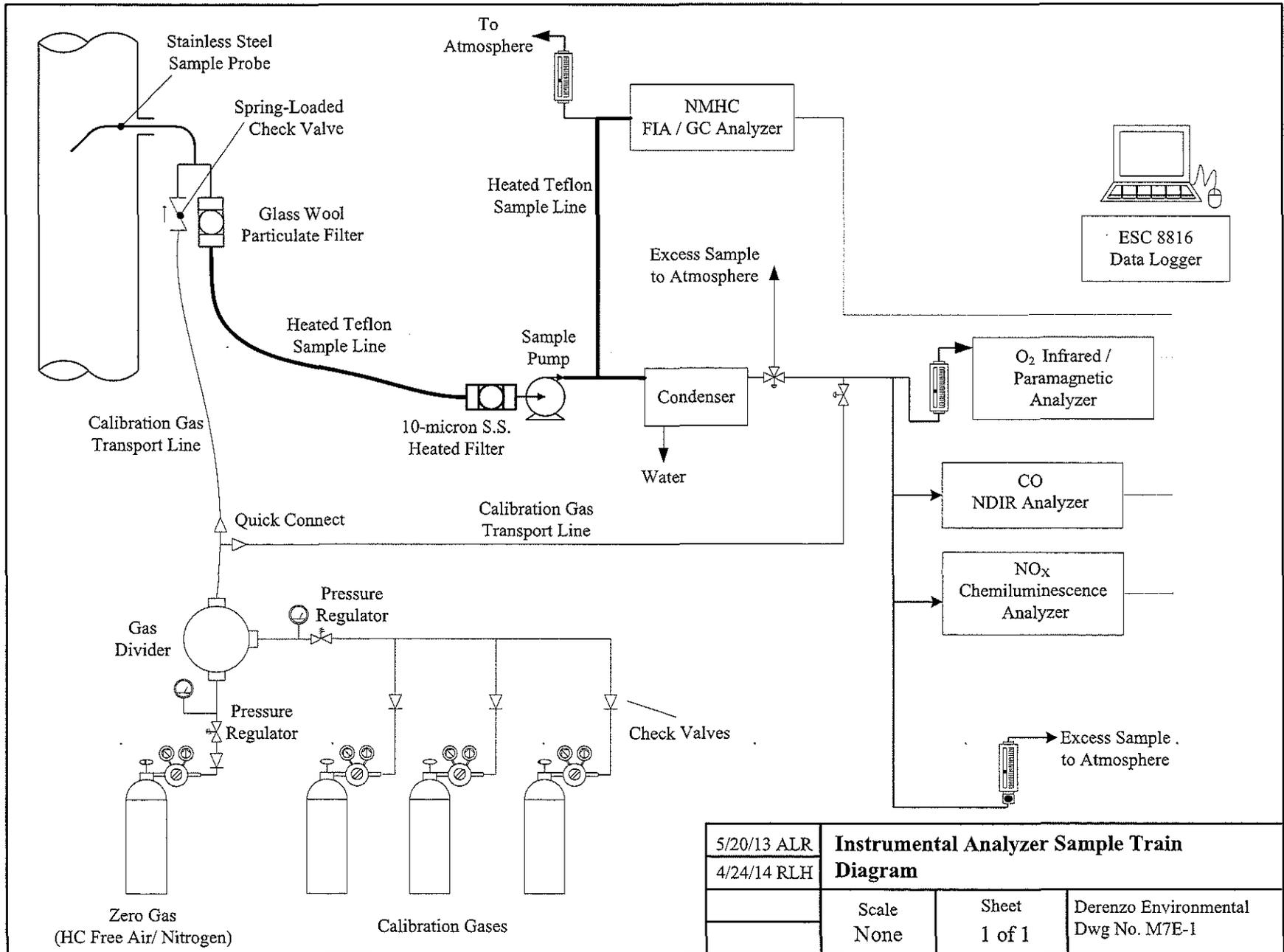
Test No.	1	2	3	
Test Date	09/30/15	09/30/15	09/30/15	Test
Test Period	850-950	1020-1120	1155-1255	Avg.
Generator output (kW)	1,629	1,623	1,632	1,628
Engine Horsepower (Hp)	2,283	2,274	2,286	2,281
Engine fuel use (scfm)	556	555	558	557
LFG methane content (%)	51.8	51.8	51.8	51.8
LFG heat content (Btu/scf)	527	526	526	526
<b>Exhaust Gas Composition</b>				
CO <sub>2</sub> content (% vol)	12.3	12.3	12.3	12.3
O <sub>2</sub> content (% vol)	7.54	7.50	7.54	7.53
Moisture (% vol)	8.1	12.1	9.3	9.8
<b>Exhaust Gas Flowrate</b>				
Standard conditions (scfm)	5,053	4,882	4,876	4,937
Dry basis (dscfm)	4,543	4,359	4,424	4,442
<b>Nitrogen Oxide Emissions</b>				
NO <sub>x</sub> conc. (ppmvd)	107	111	103	107
NO <sub>x</sub> corrected to 15% O <sub>2</sub>	30.2	31.3	29.2	30.2
NO <sub>x</sub> emissions (lb/hr NO <sub>2</sub> )	3.49	3.47	3.28	3.42
NO <sub>x</sub> emissions (g/bhp-hr)	0.69	0.69	0.65	0.68
<i>NO<sub>x</sub> permit limit (g/bhp-hr)</i>				0.90
<b>Carbon Monoxide Emissions</b>				
CO conc. (ppmvd)	670	676	669	672
CO corrected to 15% O <sub>2</sub>	296	298	295	296
CO emissions (lb/hr NO <sub>2</sub> )	13.3	12.9	12.9	13.0
CO emissions (g/bhp-hr)	2.64	2.56	2.56	2.59
<i>CO permit limit (g/bhp-hr)</i>				4.13
<b>VOC / NMHC Emissions</b>				
VOC conc. (ppmv as C <sub>3</sub> )	11.3	12.2	12.2	11.9
VOC conc. at 15% O <sub>2</sub> (ppmvd)	5.43	6.11	5.95	5.83
VOC emissions (lb/hr)	0.39	0.41	0.41	0.40
VOC emissions (g/bhp-hr)	0.08	0.08	0.08	0.08
<i>VOC permit limit (g/bhp-hr)</i>				1.0

Figure 1



11/4/2015	<b>Eagle Valley Landfill Gas Fueled Engine Exhaust Sample Locations</b>		
	Scale None	Sheet 1 of 1	Derenzo Environmental Project No.: 1506004

Figure 2



5/20/13 ALR	<b>Instrumental Analyzer Sample Train</b>		
4/24/14 RLH	<b>Diagram</b>		
	Scale None	Sheet 1 of 1	Derenzo Environmental Dwg No. M7E-1

