# RECEIVED

DEC 20 2017

AIR QUALITY DIVISION

# Mercury and Air Toxics Standard Particulate Matter and Hydrogen Chloride Emissions Test Report

We Energies
Presque Isle Power Plant
Flue 6 Stack
Marquette, Michigan
Project No. M174801B
November 8, 2017



# Mercury and Air Toxics Standard Particulate Matter and Hydrogen Chloride Emissions Test Report

We Energies
Presque Isle Power Plant
Flue 6 Stack
Marquette, Michigan
November 8, 2017

Report Submittal Date December 8, 2017

© Copyright 2017 All rights reserved in Mostardi Platt

Project No. M174801B

### 1.0 EXECUTIVE SUMMARY

MOSTARDI PLATT conducted a Mercury and Air Toxics Standards (MATS) filterable particulate matter and Hydrogen Chloride emissions test program for the We Energies at the Presque Isle Power Plant on the Flue 6 Stack in Marquette, Michigan on November 8, 2017. This report summarizes the results of the test program and test methods used.

The test location, test date, and test parameters are summarized below.

TEST INFORMATION					
Test Location	Test Location Test Date Test Par				
Flue 6 Stack	November 8, 2017	Filterable Particulate Matter (FPM) and Hydrogen Chloride (HCl)			

The purpose of the test program was to document FPM and HCI emissions to qualify for the LEE designation as required by 40 CFR Part 63, Subpart UUUUU. Selected results of the test program are summarized below. A complete summary of emission test results follows the narrative portion of this report.

TEST RESULTS					
Test Location	Test Parameter	Emission Limits	Emission Rates		
Flue 6 Stack	FPM	≤0.030 lb/mmBtu	0.0009 lb/mmBtu		
	HCI	≤0.002 lb/mmBtu	0.0002 lb/mmBtu		

Emissions on lb/mmBtu basis were determined using a standard  $F_d$ -Factor of 9,820 dscf/mmBtu for sub-bituminous coal. Plant operating data as provided by We Energies is included in Appendix A.

The Stationary Source Audit Sample Program audit sample was obtained from ERA and analyzed by Mostardi Platt. The results of the audit sample were compared to the assigned value by ERA and found to be acceptable. The audit sample result and evaluation are appended to this report.

The identifications of individuals associated with the test program are summarized below.

TEST PERSONNEL INFORMATION					
Location	Address	Contact			
Test Coordinator	We Energies 333 West Everett Street Environmental Department A231 Milwaukee, Wisconsin 53203	Mr. Rob Bregger (414) 221-2772 (phone) rob.bregger@we-energies.com			
Test Facility	We Energies Presque Isle Power Plant 2701 Lakeshore Boulevard, North Marquette, Michigan 49885	Ms. Cindy Brandt, P.E. (920) 433-1830 (phone) chbrandt@integrysgroup.com			
Testing Company Representative	Mostardi Platt 888 Industrial Drive Elmhurst, Illinois 60126	Mr. Stuart Sands Project Manager (630) 993-2100 (phone) ssands@mp-mail.com			

The test crew consisted of Messrs. C. Menet, E. Charatz, J. Rogers, T. Schmidt, and S. Sands of Mostardi Platt.

### 2.0 TEST METHODOLOGY

Emissions testing was conducted following the methods specified in 40CFR60, Appendix A. A schematic of the test section diagram is found in Appendix B and schematics of the sampling trains used are included in Appendix C. Calculation nomenclature and sample calculations are included in Appendix D. Laboratory analysis data are found in Appendix E. Copies of analyzer print-outs for each test run are included in Appendix F and field data sheets are found in Appendix G.

The following methodologies were used during the test program:

### **Method 1 Traverse Point Determination**

Test measurement points were selected in accordance with Method 1. The characteristics of the measurement location are summarized below.

TEST POINT INFORMATION						
Location	Upstream Diameters	Downstream Diameters	Test Parameter	Number of Sampling Points		
Flue 6 Stack	>2.0	>8.0	FPM, HCI	12		

### **Method 2 Volumetric Flowrate Determination**

Gas velocity was measured following Method 2, for purposes of calculating stack gas volumetric flow rate. An S-type pitot tube, differential pressure gauge, thermocouple and temperature readout were used to determine gas velocity at each sample point. All of the equipment used was calibrated in accordance with the specifications of the Method. Calibration data are presented in Appendix H.

### Method 3A Oxygen (O2)/Carbon Dioxide (CO2) Determination

Stack gas molecular weight was determined in accordance with Method 3A. An ECOM analyzer was used to determine stack gas oxygen and carbon dioxide content and, by difference, nitrogen content. All of the equipment used was calibrated in accordance with the specifications of the Method. Calibration data are presented in Appendix H and copies of the gas cylinder certifications are found in Appendix I.

### Method 5 Filterable Particulate Matter (FPM) Determination

Stack gas filterable particulate concentrations and emission rates were determined in accordance with Method 5 with filter and probe temperatures between 248 and 273 degrees Fahrenheit in accordance with the USEPA letter which is appended. An Environmental Supply Company, Inc. sampling train was used to sample stack gas at an isokinetic rate, as specified in the Method utilizing Pallflex TX40HI45 filters. Particulate matter in the sample probe was recovered using an acetone wash. The probe wash and filter catch were analyzed by Mostardi Platt personnel. Laboratory analysis data are found in Appendix E. Calibration data are presented in Appendix H.

### Method 26A Hydrogen Chloride (HCI) Determination

Stack gas HCl concentrations and emission rates were determined in accordance with Method 26A, 40CFR60, Appendix A in conjunction with the USEPA Method 5 sampling. An Environmental Supply Company sampling train was used to sample stack gas, in the manner specified in the Method utilizing Pallflex TX40Hl45 filters. Analyses of the samples collected were conducted by Mostardi Platt in the Elmhurst laboratory. Sample analysis data are found in Appendix E. All of the equipment used was calibrated in accordance with the specifications of the Method. Calibration data are presented in Appendix H.

# **RECEIVED**

## DEC 20 2017

### 3.0 TEST RESULT SUMMARIES

AIR QUALITY DIVISION

Client:

We Energies

Facility:

Presque Isle Power Plant

Tost Method:

Test Location: Flue 6

5/26A

Test Method: 5/26A					
Source Condition	Normal	Normal	Normal		
Date	11/8/17	11/8/17	11/8/17		
Start Time	7:00	9:35	12:10		
End Time	9:10	11:46	14:20		
	Run 1	Run 2	Run 3	Average	
Stack Cond	itions			<u>.</u>	
Average Gas Temperature, °F	325.0	325.0	325.0	325.0	
Flue Gas Moisture, percent by volume	10.7%	11.4%	10.7%	10.9%	
Average Flue Pressure, in. Hg	29.08	29.08	29.08	29.08	
Gas Sample Volume, dscf	100.734	100.872	101.708	101.105	
Average Gas Velocity, ft/sec	74.171	74.315	74.738	74.408	
Gas Volumetric Flow Rate, acfm	283,113	283,661	285,276	284,017	
Gas Volumetric Flow Rate, dscfm	165,305	164,252	166,539	165,365	
Gas Volumetric Flow Rate, scfm	185,076	185,435	186,491	185,667	
Average %CO <sub>2</sub> by volume, dry basis	13.4	13.3	13.3	13.3	
Average %O <sub>2</sub> by volume, dry basis	6.2	6.3	6.3	6.3	
Isokinetic Variance	101.2	102.0	101.4	101.5	
Standard Fuel Factor Fd, dscf/mmBtu	9,820.0	9,820.0	9,820.0	9,820.0	
Filterable Particulate Matter (Method 5)					
grams collected	0.00466	0.00194	0.00188	0.00283	
mg/dscm	1.634	0.679	0.653	0.9885	
grains/acf	0.0004	0.0002	0.0002	0.0003	
grains/dscf	0.0007	0.0003	0.0003	0.0004	
lb/hr	1.011	0.418	0.407	0.612	
lb/mmBtu (Standard Fd Factor)	0.0014	0.0006	0.0006	0.0009	

Client:

We Energies

Facility:

Presque Isle Power Plant

Test Location: Flue 6 Test Method: 5/26A

Stiffe alou. 5/20A				
Source Condition	Normal	Normal	Normal	
Date	11/8/17	11/8/17	11/8/17	
Start Time	7:00	9:35	12:10 14:20	
End Time	9:10	11:46		
	Run 1	Run 2	Run 3	Average
Sta	ack Conditions	5		
Average Gas Temperature, °F	325.0	325.0	325.0	325.0
Flue Gas Moisture, percent by volume	10.7%	11.4%	10.7%	10.9%
Average Flue Pressure, in. Hg	29.08	29.08	29.08	29.08
Gas Sample Volume, dscf	100.734	100.872	101.708	101.105
Average Gas Velocity, ft/sec	74.171	74.315	74.738	74.408
Gas Volumetric Flow Rate, acfm	283,113	283,661	285,276	284,017
Gas Volumetric Flow Rate, dscfm	165,305	164,252	166,539	165,365
Gas Volumetric Flow Rate, scfm	185,076	185,435	186,491	185,667
Average %CO <sub>2</sub> by volume, dry basis	13.4	13.3	13.3	13.3
Average %O <sub>2</sub> by volume, dry basis	6.2	6.3	6.3	6.3
Isokinetic Variance	101.2	102.0	101.4	101.5
Standard Fuel Factor Fd, dscf/mmBtu	9,820.0	9,820.0	9,820.0	9,820.0
Hydrogen C	hloride (HCI) l	Emissi <u>ons</u>		
ug of sample collected	714.57	716.89	818.80	750.09
ppm	0.17	0.17	0.19	0.17
mg/dscm	0.25	0.25	0.28	0.26
lb/hr	0.155	0.154	0.177	0.162
lb/mmBtu (Standard Fd Factor)	0.0002	0.0002	0.0002	0.0002

### 4.0 CERTIFICATION

MOSTARDI PLATT is pleased to have been of service to We Energies. If you have any questions regarding this test report, please do not hesitate to contact us at 630-993-2100.

### CERTIFICATION

MOSTARDI PLATT

As project manager, I hereby certify that this test report represents a true and accurate summary of emissions test results and the methodologies employed to obtain those results, and the test program was performed in accordance with the methods specified in this test report.

Stuart Sands

Program Manager

Stuart Sands

Quality Assurance