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Mercury and Air Toxics
Standard Particulate
Matter and Hydrogen
Chloride Emissions
Test Report

We Energies
Presque Isle Power Plant
Flue 5 Stack
Marquette, Michigan
Project No. M173103C
August 2, 2017





Mercury and Air Toxics Standard Particulate Matter and Hydrogen Chloride Emissions Test Report

We Energies
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Flue 5 Stack
Marquette, Michigan
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Report Submittal Date August 30, 2017

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Project No. M173103C

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1.0 EXECUTIVE SUMMARY

MOSTARDI PLATT conducted a Mercury and Air Toxics Standards (MATS) filterable particulate matter and hydrogen chloride emissions test program for the We Energies at the Presque Isle Power Plant on the Flue 5 Stack in Marquette, Michigan on August 2, 2017. This report summarizes the results of the test program and test methods used.

The test location, test date, and test parameters are summarized below.

TEST INFORMATION				
Test Location Test Date		Test Parameters		
Flue 5 Stack	August 2, 2017	Filterable Particulate Matter (FPM) and Hydrogen Chloride (HCl)		

The purpose of the test program was to document FPM and HCl emissions to qualify for the LEE designation as required by 40 CFR Part 63, Subpart UUUUU. Selected results of the test program are summarized below. A complete summary of emission test results follows the narrative portion of this report.

TEST RESULTS			
Test Location	Test Parameter	Emission Limits	Emission Rates
Flue 5 Stack	FPM	≤0.030 lb/mmBtu	0.0008 lb/mmBtu
	HCI	≤0.002 lb/mmBtu	0.0001 lb/mmBtu

Emissions on lb/mmBtu basis were determined using a standard F_d -Factor of 9,820 dscf/mmBtu for sub-bituminous coal. Plant operating data as provided by We Energies is included in Appendix A.

One of the test ports was obstructed and Mostardi Platt sampled at two ports, six points each instead of the four ports, three points as outlined in the test protocol. Mostardi Platt does not believe that this impacted the data that was collected.

The Stationary Source Audit Sample Program audit sample was obtained from ERA and analyzed by Mostardi Platt. The results of the audit sample was compared to the assigned value by ERA and found to be acceptable. The audit sample result and evaluation are appended to this report.

The identifications of individuals associated with the test program are summarized below.

TEST PERSONNEL INFORMATION			
Location	Address	Contact	
Test Coordinator	We Energies 333 West Everett Street Environmental Department A231 Milwaukee, Wisconsin 53203	Mr. Rob Bregger (414) 221-2772 (phone) rob.bregger@we-energies.com	
Test Facility	We Energies Presque Isle Power Plant 2701 Lakeshore Boulevard, North Marquette, Michigan 49885	Ms. Cindy Brandt, P.E. (920) 433-1830 (phone) chbrandt@integrysgroup.com	
Testing Company Representative	Mostardi Platt 888 Industrial Drive Elmhurst, Illinois 60126	Mr. Martin Platt Project Manager (630) 993-2100 (phone) mplatt@mp-mail.com	

The test crew consisted of Messrs. J. Aksamitowski, J. Gross, S. McGough, S. Saiz, and M. Platt of Mostardi Platt.

2.0 TEST METHODOLOGY

Emissions testing was conducted following the methods specified in 40CFR60, Appendix A. A schematic of the test section diagram is found in Appendix B and schematics of the sampling trains used are included in Appendix C. Calculation nomenclature and sample calculations are included in Appendix D. Laboratory analysis data are found in Appendix E. Copies of analyzer print-outs for each test run are included in Appendix F and field data sheets are found in Appendix G.

The following methodologies were used during the test program:

Method 1 Traverse Point Determination

Test measurement points were selected in accordance with Method 1. The characteristics of the measurement location are summarized below.

TEST POINT INFORMATION				
Location	Upstream Diameters	Downstream Diameters	Test Parameter	Number of Sampling Points
Flue 5 Stack	>2.0	>8.0	FPM, HCI	12

Method 2 Volumetric Flowrate Determination

Gas velocity was measured following Method 2, for purposes of calculating stack gas volumetric flow rate. An S-type pitot tube, differential pressure gauge, thermocouple and temperature readout were used to determine gas velocity at each sample point. All of the equipment used was calibrated in accordance with the specifications of the Method. Calibration data are presented in Appendix H.

Method 3A Oxygen (O2)/Carbon Dioxide (CO2) Determination

Stack gas molecular weight was determined in accordance with Method 3A. An ECOM analyzer was used to determine stack gas oxygen and carbon dioxide content and, by difference, nitrogen content. All of the equipment used was calibrated in accordance with the specifications of the Method. Calibration data are presented in Appendix H and copies of the gas cylinder certifications are found in Appendix I.

Method 5 Filterable Particulate Matter (FPM) Determination

Stack gas filterable particulate concentrations and emission rates were determined in accordance with Method 5 with filter and probe temperatures between 248 and 273 degrees Fahrenheit in accordance with the USEPA letter which is appended. An Environmental Supply Company, Inc. sampling train was used to sample stack gas at an isokinetic rate, as specified in the Method utilizing Pallflex TX40Hl45 filters. Particulate matter in the sample probe was recovered using an acetone wash. The probe wash and filter catch were analyzed by Mostardi Platt personnel. Laboratory analysis data are found in Appendix E. Calibration data are presented in Appendix H.

Method 26A Hydrogen Chloride (HCI) Determination

Stack gas HCI concentrations and emission rates were determined in accordance with Method 26A, 40CFR60, Appendix A in conjunction with the USEPA Method 5 sampling. An Environmental Supply Company sampling train was used to sample stack gas, in the manner specified in the Method utilizing Pallflex TX40HI45 filters. Analyses of the samples collected were conducted by Mostardi Platt in the Elmhurst laboratory. Sample analysis data are found in Appendix E. All of the equipment used was calibrated in accordance with the specifications of the Method. Calibration data are presented in Appendix H.

3.0 TEST RESULT SUMMARIES

Client:

We Energies

Facility:

Presque Isle Power Plant

Test Location: Flue 5 Stack

Test Method:

5/26A

est Method: 5/26A				
Source Condition	Normal	Normal	Normal	
Date	8/2/17	8/2/17	8/2/17	
Start Time	8:20	10:40	13:00	
End Time	10:25	12:45	15:05	
	Run 1	Run 2	Run 3	Average
Stack Cond	itions			
Average Gas Temperature, °F	321.0	321.5	322.8	321.8
Flue Gas Moisture, percent by volume	12.8%	13.0%	13.0%	12.9%
Average Flue Pressure, in. Hg	29.13	29.13	29.13	29.13
Gas Sample Volume, dscf	93.593	93.764	93.499	93.619
Average Gas Velocity, ft/sec	65.965	66.193	66.175	66.111
Gas Volumetric Flow Rate, acfm	251,790	252,662	252,592	252,348
Gas Volumetric Flow Rate, dscfm	144,556	144,688	144,279	144,508
Gas Volumetric Flow Rate, scfm	165,754	166,231	165,902	165,962
Average %CO ₂ by volume, dry basis	14.1	14.3	14.0	14.1
Average %O ₂ by volume, dry basis	5.5	5.3	5.6	5.5
Isokinetic Variance	103.2	103.3	103.3	103.3
Standard Fuel Factor Fd, dscf/mmBtu	9,820.0	9,820.0	9,820.0	9,820.0
Filterable Particulate I	/latter (Meth	nod 5)		
grams collected	0.00303	0.00221	0.00252	0.00259
mg/dscm	1.143	0.832	0.952	0.9758
grains/acf	0.0003	0.0002	0.0002	0.0002
grains/dscf	0.0005	0.0004	0.0004	0.0004
lb/hr	0.619	0.451	0.514	0.528
lb/mmBtu (Standard Fd Factor)	0.0010	0.0007	0.0008	0.0008
(,				

Client:

We Energies

Facility:

Presque Isle Power Plant

Test Location: Flue 5 Stack

Test Method: 5/26A

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Gas Volumetric Flow Rate, scfm	165,754	166,231	165,902	165,962		
Average %CO ₂ by volume, dry basis	14.1	14.3	14.0	14.1		
Average %O ₂ by volume, dry basis	5.5	5.3	5.6	5.5		
Isokinetic Variance	103.2	103.3	103.3	103.3		
Standard Fuel Factor Fd, dscf/mmBtu	9,820.0	9,820.0	9,820.0	9,820.0		
Hydrogen Chloride (HCI) Emissions						
ug of sample collected	397.70	446.90	387.00	410.53		
ppm	0.10	0.11	0.10	0.10		
mg/dscm	0.15	0.17	0.15	0.16		
lb/hr	0.081	0.091	0.079	0.084		
Ib/mmBtu (Standard Fd Factor)	0.0001	0.0001	0.0001	0.0001		

4.0 CERTIFICATION

MOSTARDI PLATT is pleased to have been of service to We Energies. If you have any questions regarding this test report, please do not hesitate to contact us at 630-993-2100.

CERTIFICATION

MOSTARDI PLATT

As project manager, I hereby certify that this test report represents a true and accurate summary of emissions test results and the methodologies employed to obtain those results, and the test program was performed in accordance with the methods specified in this test report.

Martin Platt

Martin Platt

Autil C. Platt

Program Manager

Autil V. Banach

Quality Assurance

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APPENDICES