

COMPLIANCE TEST REPORT

for

PM_{2.5} EMISSIONS TESTING

UNITS 3 & 4 – FGD Stack

**Monroe Power Plant
Monroe, Michigan**

May 14-16, 2019

**Prepared By
Environmental Management & Resources
Environmental Field Services Group
DTE Corporate Services, LLC
7940 Livernois H-136
Detroit, MI 48210**

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EXECUTIVE SUMMARY

DTE Energy's Environmental Management and Resources, Field Services Group (EMR) performed emissions testing on the Units 3 & 4 FGD exhaust stack located at the Monroe Power Plant, in Monroe, Michigan. The testing was required by the Michigan Department of Environment, Great Lakes, & Energy (EGLE) Permit to Install #27-13C to document Fine Particulate (PM_{2.5}) stack emissions from Units 3 & 4 FGD during normal operating conditions. Testing was conducted during the period of May 14-16, 2019.

A summary of the emission test results are shown below:

**Emissions Testing Summary
Units 3 & 4 FGD Stack
Monroe Power Plant
May 14-16, 2019**

	Unit 3 PM_{2.5}⁽¹⁾ (lb/MMBtu)	Unit 4 PM_{2.5}⁽¹⁾ (lb/MMBtu)
Average	0.007	0.007

(1) = Measured as Total Filterable PM plus Condensable PM (Per Method 202)



1.0 INTRODUCTION

DTE Energy's Environmental Management and Resources, Field Services Group (EMR) performed emissions testing on the Units 3 & 4 FGD exhaust stack located at the Monroe Power Plant, in Monroe, Michigan. The testing was required by the Michigan Department of Environment, Great Lakes, & Energy (EGLE) Permit to Install #27-13C to document Fine Particulate (PM_{2.5}) stack emissions from Units 3 & 4 FGD during normal operating conditions. The testing was conducted during the period of May 14-16, 2019.

Testing was performed pursuant to Title 40, *Code of Federal Regulations*, Part 60, Appendix A (40 CFR §60 App. A), Methods 1-5B, and 202.

The fieldwork was performed in accordance with EPA Reference Methods and EMR's Intent to Test¹, which was submitted to the Michigan Department of Environment, Great Lakes, & Energy (EGLE), on March 8, 2019. The following EMR personnel participated in the testing program: Mr. Mark Grigereit, Principal Engineer, Mr. Mark Thom Snyder and Mr. Jason Logan, Environmental Specialists, and Mr. Fred Meinecke, Senior Engineering Technician. Mr. Grigereit was the project Leader. Ms. Kailyn Gerzich, Environmental Engineer at Monroe Power Plant, provided process coordination for the testing program. Portions of the testing were observed by Mr. Dziadosz and Mr. Brian Carley with EGLE.

2.0 SOURCE DESCRIPTION

The Monroe Power Plant is located at 3500 E. Front Street in Monroe, Michigan. The plant has four (4) coal-fired electric generating units, referred to as Units 1, 2, 3, and 4. These units were placed in service between 1971 and 1974, and have a total electric generating capacity of 3,135 megawatts (gross). The boiler (Babcock & Wilcox) for each unit is a similar supercritical pressure, pulverized coal-fired cell burner boiler. Each boiler exhausts into a dedicated exhaust stack.

Units 1 and 4 have General Electric turbine generators, each with a rated capability of 817 gross megawatts (GMW). Units 2 and 3 have Westinghouse turbine generators, each with a rated capability of 823 GMW.

Each boiler is equipped with Research Cottrell electrostatic precipitator (ESPs), each with a rated particulate removal efficiency of 99.6%. There is a sulfur trioxide flue gas conditioning system on each unit that is only used on an "as needed basis" to lower the resistivity of the fly

¹ EGLE, Test Plan, Submitted March 8, 2019. (Attached-Appendix A)

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ash for better collection by the ESPs. None of the units are equipped with sulfuric acid mist control equipment.

Units 1 through 4 have Selective Catalytic Reduction (SCR) systems, operated to control at least 90% of the NOx emissions. The SCR's are located upstream of the respective ESP's. Each unit has wet Flue Gas Desulfurization (FGD) Scrubbers to control sulfur dioxide (SO₂), other acid gases, and particulate matter emissions.

The typical coal blend for each unit is a 15% high-sulfur eastern (HSE) / 75% low-sulfur western (LSW)/ 10% Petcoke. Testing was performed while the boiler was operated at normal full load conditions (>700 GMW).

The boilers at Monroe Power Plant employ the use of continuous soot-blowing, thus a separate PM test conducted specifically during a soot-blowing period was not necessary.

The exhaust stacks for each of boilers are 580 feet tall with an internal diameter of 28 feet. See Figure 1 for a diagram of the Units 3 & 4 sampling location and stack dimension.

3.0 SAMPLING AND ANALYTICAL PROCEDURES

Emissions measurements were conducted in accordance with procedures specified in the USEPA *Standards of Performance for New Stationary Sources* or listed as an approved "Other Test Method". The sampling and analytical methods used in the testing program are indicated in the table below:

Sampling Method	Parameter	Analysis
USEPA Methods 1-2	Exhaust Gas Flow Rates	Field data analysis and reduction
USEPA Method 3A	Oxygen & CO ₂	Instrumental Analyzer Method
USEPA Method 4	Moisture Content	Field data analysis and reduction

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Sampling Method	Parameter	Analysis
USEPA Method 5B	Particulate Matter (Non-Sulfuric Acid)	Gravimetric Analysis
USEPA Method 202	PM Condensables	Gravimetric Analysis

3.1 STACK GAS VELOCITY AND FLOWRATES (USEPA Methods 1-2)

3.1.1 Sampling Method

Stack gas velocity traverses were conducted in accordance with the procedures outlined in USEPA Method 1, "Sample and Velocity Traverses for Stationary Sources," and Method 2, "Determination of Stack Gas Velocity and Volumetric Flowrate." During the emissions testing, four (4) sampling ports were utilized, sampling at three (3) points per port for a total of twelve (12) sampling points. Velocity traverses were conducted in conjunction with all testing method sample collection. See Figure 2 for a diagram of the traverse/sampling points used.

A cyclonic flow check was performed on the Units 3 & 4 FGD Stack during the initial flow monitor certification RATA. Testing at all sampling locations demonstrated that no cyclonic flow was present.

3.1.2 Method 2 Sampling Equipment

The EPA Method 2 sampling equipment consisted of a 0-10.0" incline manometer, S-type pitot tube ($C_p = 0.84$) and a Type-K calibrated thermocouple.

3.2 OXYGEN AND CARBON DIOXIDE (USEPA Method 3A)

3.2.1 Sampling Method

Stack gas oxygen (O_2) and carbon dioxide (CO_2) emissions were evaluated using USEPA Method 3A, "Gas Analysis for Carbon Dioxide, Oxygen, Excess Air, and Dry Molecular Weight (Instrumental Analyzer Method)". The O_2 / CO_2 analyzers utilize paramagnetic sensors.

3.2.2 O_2 / CO_2 Sampling Train

The Method 3A sampling system consisted of continuously collecting a gas sample from the exhaust of the dry gas meter during each test. The sample was drawn through a Teflon® line into a Universal™ gas conditioner and into a Servomex™ 1400 O_2 / CO_2 gas analyzer.

3.2.3 Sampling Train Calibration

The O₂ / CO₂ analyzer was calibrated according to procedures outlined in USEPA Method 7E. Zero, span, and mid-range calibration gases were introduced directly into the analyzer to verify the instruments linearity. The O₂/CO₂ concentrations are recorded on the field data sheets.

3.3 MOISTURE DETERMINATION (USEPA Method 4)

3.3.1 Sampling Method

Determination of the moisture content of the exhaust gas was performed using the method described in USEPA Method 4, "Determination of Moisture Content in Stack Gases". The exhaust gas condensate was collected in glass impingers and the percentage of moisture was derived from calculations outlined in USEPA Method 4.

3.4 PARTICULATE MATTER INCLUDING CONDENSABLES (USEPA Method 5B/202)

3.4.1 Filterable Particulate Sampling

USEPA Method 5B, "Determination of Non-Sulfuric Acid Particulate Matter Emissions from Stationary Sources" was used to measure the filterable (front-half) particulate emissions (see Figure 3 for a schematic of the sampling train). Triplicate, 120-minute test runs were conducted.

The Method 5B modular isokinetic stack sampling system (Figure 3) consisted of the following:

- (1) Teflon[®] coated stainless-steel button-hook nozzle
- (2) Heated glass-lined probe (maintained at a temperature of 320 ± 25 °F)
- (3) Heated 3" glass filter holder with a quartz filter (maintained at a temperature of 320 ± 25 °F)
- (4) Set of impingers (Method 202) for the collection condensable particulates and condensate for moisture determination (see section 3.4.2, below)
- (5) Length of sample line
- (6) Environmental Supply[®] control case equipped with a pump, dry gas meter, and calibrated orifice.

The quartz filters used in the sampling were initially weighed to a constant weight as described in Method 5B to obtain the initial tare weight.

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After completion of the final leak test for each test run, the filter was recovered, and the probe, nozzle and the front half of the filter holder assembly were brushed and rinsed with acetone. The acetone rinses were collected in a pre-cleaned sample container. The container was labeled with the test number, test location, test date, and the level of liquid marked on the outside of the container. Immediately after recovery, the sample containers were placed in a cooler for storage.

At the laboratory the acetone rinses were transferred to clean pre-weighed beakers and evaporated to dryness at ambient temperature and pressure. The beakers and filters were then placed in a desiccator for 24 hours and weighed to a constant weight (within 0.5 mg). The data sheets containing the initial and final weights of the filters and beakers can be found in Appendix C.

Collected field blanks consisted of a blank filter and acetone solution blank. The acetone blank was collected from the rinse bottle used in sample recovery. The blank filter and acetone were collected and analyzed following the same procedures used to recover and analyze the field samples.

Field data sheets for the Method 5B/202 sampling are in Appendix B.

3.4.2 Condensable Particulate Sampling Method (Method 202)

USEPA Method 202, "Dry Impinger method for Determining Condensable Particulate Emissions from Stationary Sources" was used to measure the condensable particulate matter (CPM) (see Figure 3 for a schematic of the sampling train). This method includes procedures for measuring both organic and inorganic CPM. The Method 202 samples were collected in conjunction with the Method 5B samples as part of the sampling train. Triplicate, 120-minute test runs were conducted.

The Method 202 impinger configuration (Figure 3) consisted of the following:

- (1) Method 23 type condenser (capable of cooling the stack gas to less than 85 °F)
- (2) Condensate dropout pot belly impinger (dry)
- (3) Modified Greenburg-Smith impinger (dry) with no taper as a backup impinger
- (4) 83mm glass filter holder with a Teflon® filter (maintained at a temperature \leq 85 °F)
- (5) Modified Greenburg-Smith impinger containing 100 millimeters (ml) of distilled de-ionized (DDI) water
- (6) Modified Greenburg-Smith impinger containing approximately 300 grams of silica gel desiccant.

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The condensate dropout impinger and backup impinger were placed in an insulated box with water at ≤ 85 °F. The water and silica gel impingers were placed in an ice water bath to maintain the exit gas temperature from the silica gel impinger below 68 °F.

All Method 202 glassware was pre-cleaned prior to testing with soap and water, and rinsed using tap water, distilled de-ionized water, and acetone. After cleaning, the glassware was baked at 300 °C for 3 hours. Prior to each sampling run, the train glassware was rinsed thoroughly with distilled de-ionized ultra-filtered water.

As soon as possible after the post-test leak check was completed, the Method 5B filter and probe were detached from the Method 202 condenser and impinger train. The Method 202 impinger train was then carefully disassembled. The liquid volume of each impinger was measured (by weight) and recorded on the field data sheet. Moisture from the condensate dropout impinger was added to the second impinger. The Method 202 impinger train was purged with ultra-high purity compressed nitrogen at 14 liters per minute for one hour. During the purge the condenser recirculation pump was operated and the first two impingers were heated/cooled to maintain the gas temperature exiting the CPM filter below 85 °F. If insufficient water was collected in the dry impinger to allow the modified insert tip to extend below the water level, 50-100 ml of de-gassed, DDI water was added to the impinger and noted on the sampling data sheet.

Contents from the dropout impinger and the impinger prior to the CPM filter were collected into a pre-cleaned sample container. The condenser, impingers and front-half of the CPM filter holder were rinsed with DDI water and the rinses added to the sample container. The condenser, impingers and front-half of the CPM filter holder were then rinsed with acetone followed by two rinses with Hexane. The acetone and hexane rinses were collected into a pre-cleaned sample container. The CPM filter was recovered and placed into a labeled container. All containers were labeled with the test number, test location, test date, and the level of liquid marked on the outside of the container. Immediately after recovery, the sample containers were placed in a cooler for storage.

Collected reagent blanks consisted of an acetone blank, a DDI water blank and a hexane blank taken directly from the bottles used during recovery of the samples. Additionally, a field train recovery blank was assembled and recovered following the same procedures used to prepare and recover the test samples.

Analysis of the Method 202 samples and blanks were conducted by Maxxam Analytics of Mississauga, Ontario. All analysis followed the procedures listed in Method 202. A complete laboratory report is in Appendix C.



Field data sheets for the Method 5B/202 sampling can be found in Appendix B.

3.4.3 Quality Control and Assurance

All sampling and analytical equipment was calibrated according to the guidelines referenced in EPA Method 5B (see Appendix E for equipment calibration). Maxxam Analytics followed all the appropriate Method 202 analytical QA/QC (see Appendix C).

3.4.4 Data Reduction

PM_{2.5} emissions were calculated by adding the total filterable PM emissions and the condensable PM emissions. The PM_{2.5} emissions were calculated and reported as pounds per hour (lbs/hr) and pounds per million Btu (lbs/MMBtu).

Emissions calculations were based on calculations located in USEPA Method 5 and Method 19. Example calculations are presented in Appendix E.

4.0 OPERATING PARAMETERS

The test program included the collection of boiler operating data, CEMs emission data, precipitator operating data, SCR operating data, sulfur control system operating data, and FGD scrubber operating data during each emission test.

During each day of emissions sampling, a representative coal sample was collected from the unit and analyzed for ultimate and proximate analysis, including % Sulfur, % Ash, and heat content.

CEMs data, operational data and control equipment data collected during the testing are presented in Appendix F. Results from the coal analysis are in Appendix F.

5.0 DISCUSSION OF RESULTS

Table 1 presents the Unit 3 Fine Particulate Matter (PM_{2.5}) emission testing results. Particulate emissions are presented in pounds per hour (lbs/hr) and pounds per Million British thermal units (lbs/MMBtu). Unit 3 does not have a Permit Limit for PM less than 2.5 micron (PM_{2.5}). cannot be measured per Method 201 because of the FGD and potential water droplets in the exhaust gas, therefore all PM measured (Method 5B and 202) were combined to represent the PM_{2.5} emissions. The average PM_{2.5} emissions are 0.007 lbs/MMBtu.

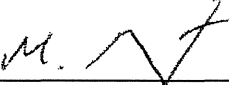
Table 2 presents the Unit 4 Fine Particulate Matter (PM_{2.5}) emission testing results. Particulate emissions are presented in pounds per hour (lbs/hr) and pounds per Million British thermal units (lbs/MMBtu). Unit 4 does not have a Permit Limit for PM less than 2.5 micron (PM_{2.5}). The average PM_{2.5} emissions are 0.007 lbs/MMBtu.

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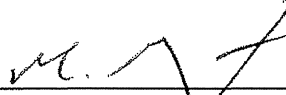
The Auxiliary test data presented in each Table for each test includes the Unit Load in gross megawatts (GMW), stack temperature in degrees Fahrenheit (°F), stack gas moisture in percent (%), stack gas velocity in feet per minute (ft/min), and stack gas flow rate in actual cubic feet per minute (ACFM), standard cubic feet per minute (SCFM) and dry standard cubic feet per minute (DSCFM).

6.0 CERTIFICATION STATEMENT


"I certify that I believe the information provided in this document is true, accurate, and complete. Results of testing are based on the good faith application of sound professional judgment, using techniques, factors, or standards approved by the Local, State, or Federal Governing body, or generally accepted in the trade."



Mark R. Grigerait, QSTI

This report prepared by: 

Mr. Mark R. Grigerait, QSTI
Principal Engineer, Environmental Field Services
Environmental Management and Resources
DTE Energy Corporate Services, LLC

This report reviewed by: 

Mr. Thom Snyder
Environmental Specialist, Environmental Field Services
Environmental Management and Resources
DTE Energy Corporate Services, LLC

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RESULTS TABLES



TABLE NO. 1
FINE PARTICULATE EMISSION TESTING RESULTS
Monroe Power Plant - Unit 3 FGD Stack
May 15 & 16, 2019

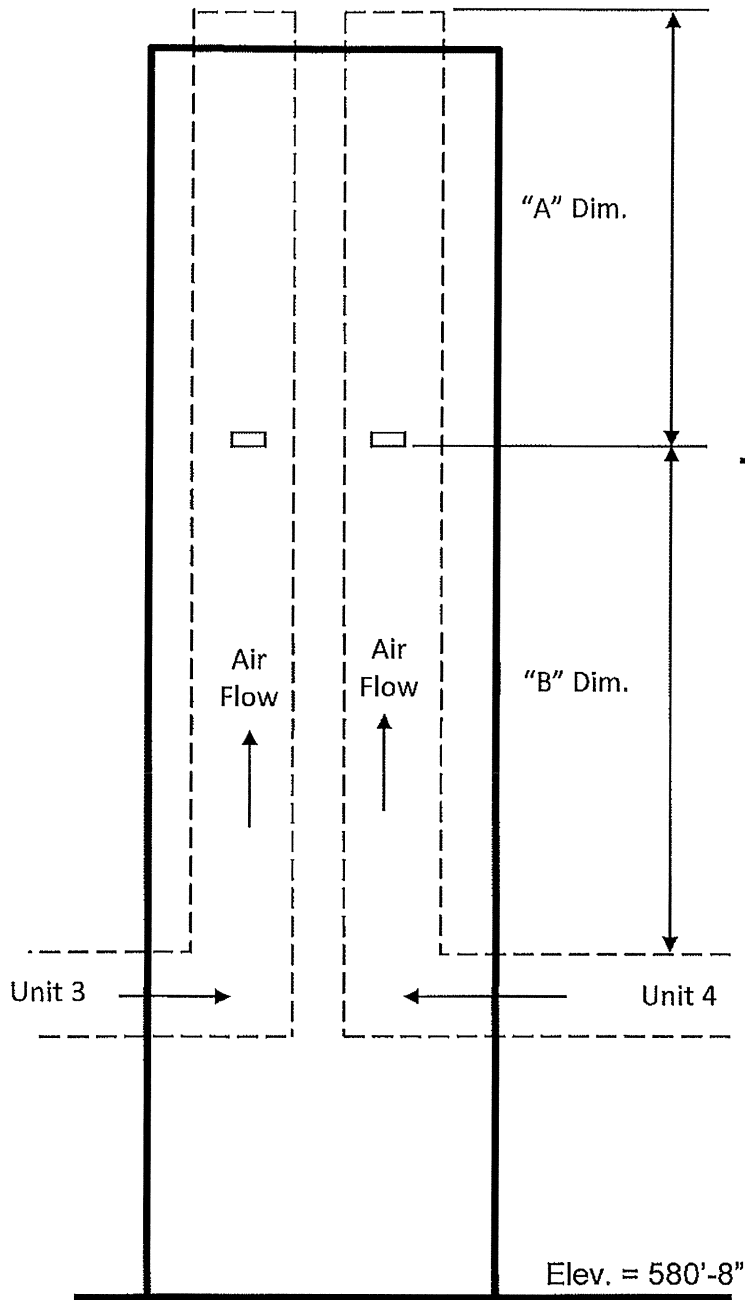
Test	Test Date	Test Time	Unit Load (GMW)	Stack Temperature (°F)	Stack Moisture (%)	Stack Velocity (ft/min)	Exhaust Gas Flowrates			PM _{2.5} Emissions	
							(ACFM)	(SCFM)	(DSCFM)	(lbs/hr)	(lbs/MMBtu)
PM-1	15-May-19	8:46-10:52	745.8	125.8	13.4	3,772	2,322,908	2,073,492	1,794,831	49.25	0.007
PM-2	16-May-19	6:22-8:29	744.4	125.6	13.5	3,786	2,331,514	2,079,845	1,798,878	49.60	0.007
PM-3	16-May-19	8:53-10:58	<u>743.5</u>	<u>126.3</u>	<u>13.5</u>	<u>3,799</u>	<u>2,339,514</u>	<u>2,084,608</u>	<u>1,802,423</u>	<u>41.01</u>	<u>0.006</u>
	Average:		744.6	125.9	13.5	3,786	2,331,312	2,079,315	1,798,711	46.62	0.007



TABLE NO. 2
FINE PARTICULATE EMISSION TESTING RESULTS
Monroe Power Plant - Unit 4 FGD Stack
May 14 & 15, 2019

Test	Test Date	Test Time	Unit Load (GMW)	Stack Temperature (°F)	Stack Moisture (%)	Stack Velocity (ft/min)	Exhaust Gas Flowrates			PM _{2.5} Emissions	
							(ACFM)	(SCFM)	(DSCFM)	(lbs/hr)	(lbs/MMBtu)
PM-1	14-May-19	6:46-8:54	743.5	125.4	13.2	3,753	2,311,225	2,076,919	1,802,417	63.12	0.009
PM-2	14-May-19	9:15-11:22	745.7	126.2	13.4	3,717	2,288,734	2,054,076	1,778,766	49.22	0.007
PM-3	15-May-19	6:13-8:19	<u>744.0</u>	<u>125.5</u>	<u>13.4</u>	<u>3,705</u>	<u>2,281,451</u>	<u>2,037,447</u>	<u>1,763,891</u>	<u>43.64</u>	<u>0.006</u>
	<i>Average:</i>		744.4	125.7	13.4	3,725	2,293,803	2,056,147	1,781,691	51.99	0.007

Figure 1 – Sampling Location
Monroe Power Plant – Units 3-4
May 14-16, 2019



Details

"A" Dim = Upstream Distance

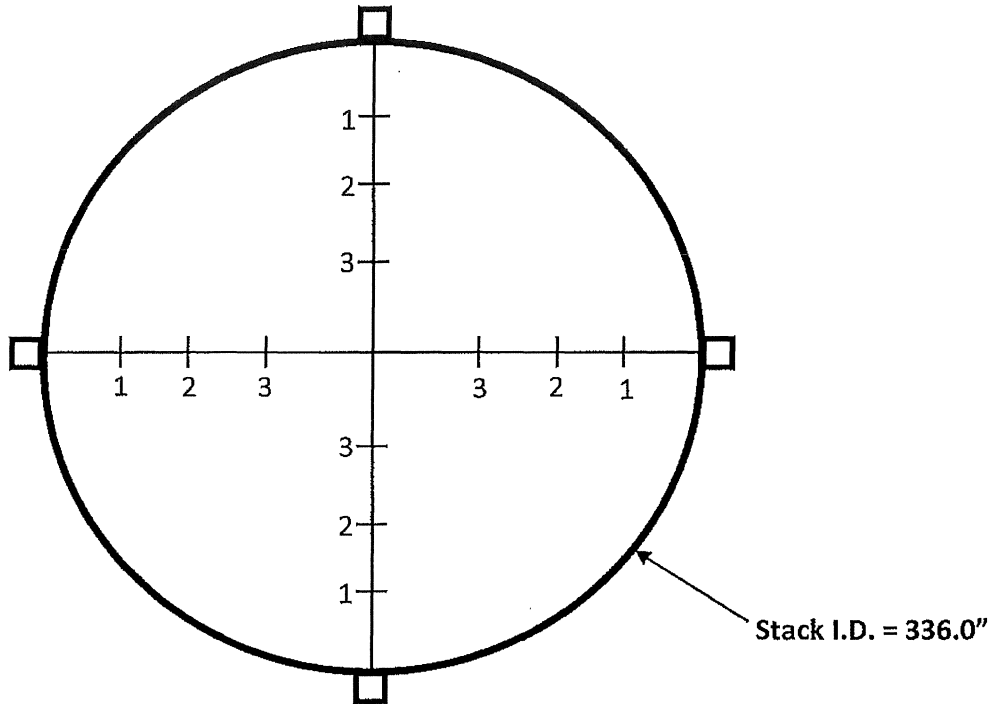
"A" Dim = 201.6'

"B" Dim = Downstream Distance

"B" Dim = 233.8'

Dia. @ Sample Location = 28'-0"

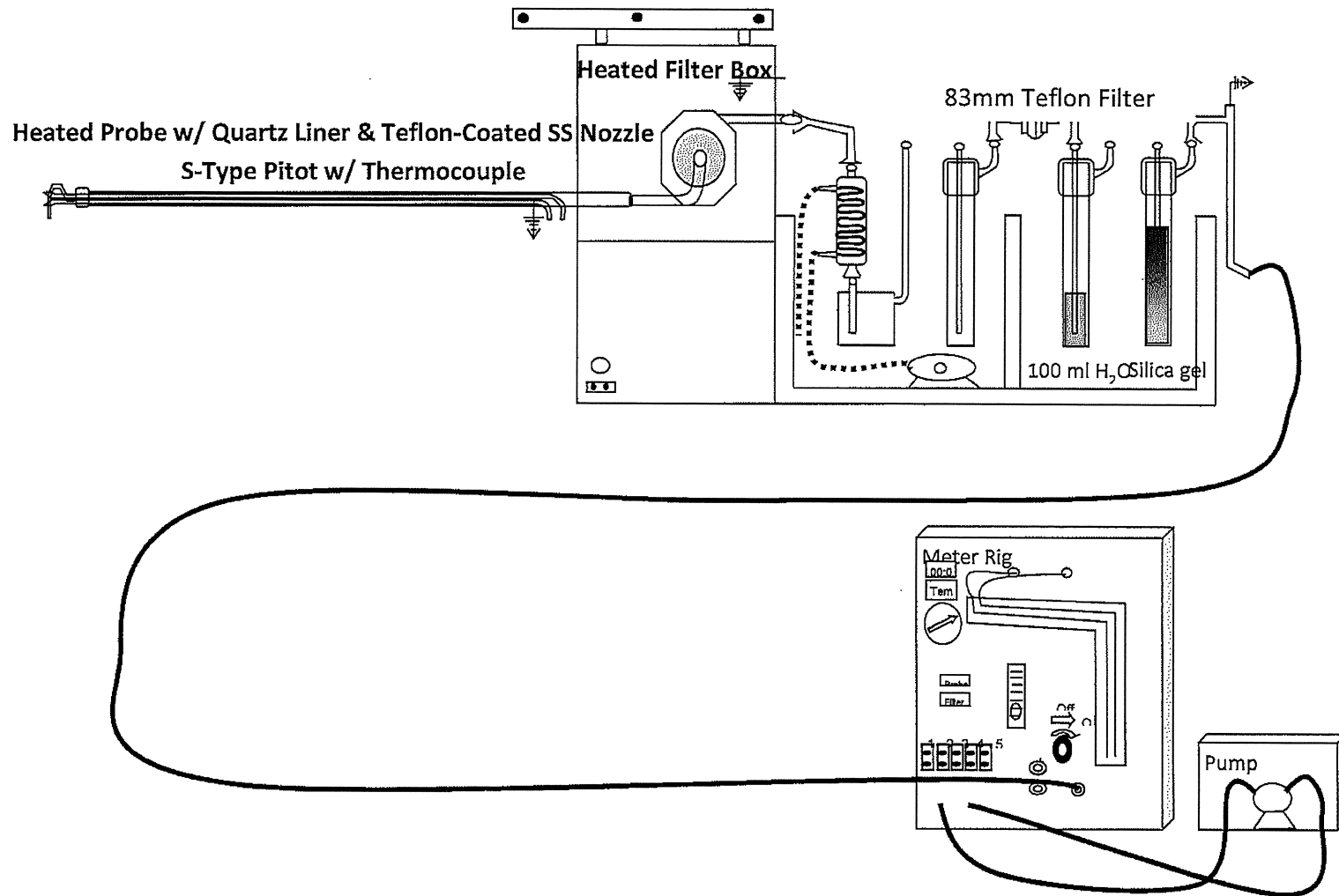
Figure 2 – Sampling Points
Monroe Power Plant – Units 3-4
May 14-16, 2019



VELOCITY / MEASUREMENT
POINTS

Point	Distance from Inside Wall
1	14.78"
2	49.06"
3	99.46"

Figure 3 – EPA Method 5B / 202
Monroe Power Plant – Units 3-4
May 14-16, 2019



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