COMPLIANCE TEST REPORT Precision Coatings, Inc. RECO 1-THERMAL OXIDIZER RECO 2-THERMAL OXIDIZER J. ZINC-THERMAL OXIDIZER

Prepared for:



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Precision Coatings, Inc. Walled Lake, MI

Prepared by:



Environmental Quality Management, Inc. 1280 Arrowhead Court Suite 2 Crown Point, IN 46307 (219) 661-9900 www.eqm.com

PN: 050692.0002

March 2015

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Authorized by	1994 P.A. 451, as amended.	Failure to provi	de this information may re	esult in ci	vil and/or criminal penalties.
must be certified by a respo	nsible official. Additional in	formation reg	arding the reports and	documer	ewable Operating Permit (ROP) program ntation listed below must be kept on file rironmental Quality, Air Quality Division
Source Name	ION COATINGS, INC			······	County OAKLAND
Source Address 8120	GOLDIE ST			City	WALLED LAKE
AQD Source ID (SRN)	A5496	ROP No.	MI-ROP-A5496- 2014		ROP Section No.
Please check the appropria	ite box(es):				
Annual Compliance C	Certification (Pursuant to	Rule 213(4)(c))		
Reporting period (prov	/ide inclusive dates): Fr	om	То		
☐ 1. During the entire	reporting period, this sourc f which is identified and inc	e was in com	pliance with ALL terms		nditions contained in the ROP, each d to determine compliance is/are the
term and condition of deviation report(s).	of which is identified and in	ncluded by thi nine complian	is reference, EXCEPT ice for each term and e	for the	nditions contained in the ROP, each deviations identified on the enclosed n is the method specified in the ROP,
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Semi-Annual (or Noi	re Frequent) Report Certif	lication (Pur	suant to Rule 213(3)(C))	
	•			g require	ements in the ROP were met and no
2. During the entire deviations from these enclosed deviation re	e requirements or any other	pring and asso r terms or con	ciated recordkeeping i ditions occurred, EXC	requirem EPT for f	nents in the ROP were met and no the deviations identified on the
Other Report Certific				00 /0F //	1 5
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I certify that, based on info supporting enclosures are to			nable inquiry, the state	ements a	and information in this report and the

ROBIN D. VAN TILBURG	V.P. OF OPERATIONS	248.363.8361
Name of Responsible Official (print or type)	Title	Phone Number
Rici D. V. Lilburg		4/27/15
Signature of Responsible Official	· · · · · · · · · · · · · · · · · · ·	Date

* Photocopy this form as needed.

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EQP 5736 (Rev 11-04)



MICHIGAN DEPARTMENT OF ENVIRONMENTAL QUALITY AIR QUALITY DIVISION

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PREFACE

I, Karl Mast, do hereby certify that the source emissions testing conducted at Precision Coatings, Inc.'s, plant was performed in accordance with the procedures set forth by the United States Environmental Protection Agency, and that the data and results submitted within this report are an exact representation of the testing.

Mast

Karl Mast Test Supervisor

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I, Karl Mast, do hereby attest that I have reviewed the test results and attest that this report accurately and authentically presents the source emissions testing conducted at Precision Coatings Inc.'s plant in Walled Lake, Michigan.

Mast

Karl Mast Test Supervisor



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SUMMARY

The compliance emission testing was performed on three Regenerative Thermal Oxidizers (RTO's). The RTO;'s control VOC emissions at the Precision Coatings, Inc.'s (PCI's) facility in Walled Lake, Michigan. The testing was performed as required for compliance as a requirement of PCI's renewable operating permit that is dated September 2, 2014. The testing was performed on February 24-25, 2015 utilizing USEPA Methods 1, 2, 3 4, and 25A at the inlet and outlet sampling locations. The results of the testing are summarized in the following table.

VOC Destruction Efficiency Testing Results (%)					
Run No.	Reco 1	Reco 2	J. Zink		
1	92.5	96.2	96.2		
2	92.0	95.9	95.9		
3	92.4	96.2	96.4		
Average	92.3	96.1	96.2		
Permit Limit	90.00	92.50	90.25		

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1. INTRODUCTION

This report presents the results of the source emissions testing conducted by Environmental Quality Management, Inc. (EQ) for Precision Coatings, Inc. (PCI) in Walled Lake, MI. In fulfillment of Michigan Department of Environmental Quality, Air Quality Division, permit no. MI-ROP-A59496-2014, the testing was performed utilizing USEPA Methods 1-4 and 25A, at the Inlet and Outlet Exhaust Stack sampling locations of EU-LINE1RECO2 (Reco 2) that is controlled by a regenerative thermal oxidizer (RTO), aka new RECO, EU-LINE4RECO1 (Reco 1) that is controlled by a regenerative thermal oxidizer (RTO), aka old RECO, and EU-LINE6ANDJZINK (JZink) that is controlled by a regenerative thermal oxidizer (RTO) to test for volatile organic compound (VOC) destruction efficiency (DE).

To ensure that compliance with the emission limits is maintained, PCI contracted Environmental Quality Management, Inc. (EQ) to perform the source emissions testing. The primary purpose of this testing program was to conduct emissions testing of the three regenerative thermal oxidizers (RTO's) which control VOC emissions at the company's plant located in Walled Lake Michigan. The compliance testing was performed to evaluate the performance of the RTO's and show compliance of the VOC DE.

EQ's responsibility was to conduct emissions testing for VOC DE for the emissions testing program and perform data reduction for conformance evaluation. PCI's responsibility was to maintain process operating parameters, and to record and provide process operating and relevant parametric monitoring data per compliance test requirements.

The following report provides information pertaining to PCI's process operations, and Compliance testing. The Compliance testing conducted on the RTOs were performed on February 24-25, 2015.

The following requirements were specific for the testing program:

- 1. Testing equipment calibrations performed and calibration data provided.
- 2. Three (3) consecutive, one (1) hour, minimum, VOC emissions test runs performed simultaneously at the inlet and outlet of each TGO sampling locations pursuant to USEPA 40 CFR 60, Appendix A..
- 3. Multi-point integrated gas sampling performed during the VOC emissions testing.
- 4. Process manufacturing capacities and emission control devices maintained at required operating conditions, and production rates and process operating information recorded during the VOC emissions sampling periods.
- 5. All testing and analysis performed in accordance with current USEPA test methodologies and analytical procedures for gas flow, moisture content, and VOC emissions determinations.

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Environmental Quality Management, Inc.

The emissions testing program was supervised by Environmental Quality Management, Inc. (EQ), whose headquarters is located in Cincinnati, OH. EQ performed the VOC emissions testing for each TGO, data review and prepared the final report.

The emissions testing was performed in accordance with EPA Reference Methods 1, 2, 3, 4, and 25A (TGO), 40 CFR 60, Appendix A.

The testing program was approved by and/or coordinated with Jason Smith, PCI. The emission testing was performed by Karl Mast, Manager Air Emissions, EQ, Jeff Cavanaugh, Test Technician, EQ, and Zack Hill, Test Technician., EQ. The emission testing was observed by Tom Gasloli, Technical Programs Unit, Field Operations Section, Air Quality Division, MDEQ.



2. TEST RESULTS SUMMARY

The source emissions testing and evaluations were conducted utilizing U.S. EPA Methods 1, 2, 4 and 25A. Summaries of the VOC test results are provided in Table 1. In addition, summaries of the flow and moisture testing are found in Tables 2 through 10 on the following pages.

Sample calculations and examples of the equations used to generate the test results can be found in Appendix E.

VOC Destruction Efficiency Testing Results (%)						
Run No.	Reco 1	Reco 2	J. Zink			
1	92.5	96.2	96.2			
2	92.0	95.9	95.9			
3	92.4	96.2	96,4			
Average	92.3	96.1	96.2			
Permit Limit	90.00	92.50	90.25			

Table 1. Test Results Summary-Test Results-RTOs

Based on the information provided above, all three regenerative thermal oxidizers met the acceptance criteria during the course of the testing. A complete list of performance parameters for each test run that was performed at the stack sampling locations can be found in Appendix A

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