



Carbon Monoxide Compliance Test Report

Billerud Escanaba, LLC
Escanaba Mill
Recovery Furnace Stack (EURF15)
Escanaba, Michigan
July 26 and 27, 2023

Report Submittal Date
September 8, 2023

© Copyright 2023
All rights reserved in
Mostardi Platt

Project No. M231813B



TABLE OF CONTENTS

1.0 EXECUTIVE SUMMARY	1
2.0 TEST METHODOLOGY	2
Method 1 Traverse Point Determination.....	2
Method 2 Volumetric Flowrate Determination.....	2
Method 3A Oxygen (O ₂)/Carbon Dioxide (CO ₂) Determination.....	2
Method 4 Moisture (H ₂ O) Determination.....	2
Method 10 Carbon Monoxide (CO) Determination.....	3
3.0 TEST RESULTS SUMMARIES.....	4
4.0 CERTIFICATION.....	5

APPENDICES

Appendix A – Plant Operating Data.....	7
Appendix B - Test Section Diagrams	21
Appendix C - Sample Train Diagrams	24
Appendix D - Calculation Nomenclature and Formulas	27
Appeindix E - Reference Method Test Data (Computerized Sheets).....	34
Appeindix F - Field Data Sheets	60
Appeindix G - Calibration Data	81
Appeindix H - Gas Cylinder Certifications	96

1.0 EXECUTIVE SUMMARY

Mostardi Platt conducted a particulate and gaseous test program for Billerud Escanaba, LLC at the Escanaba Mill on the Recovery Furnace Stack (EURF15) on July 26 and 27, 2023. This report summarizes the results of the test program and test methods used.

Test location, test dates, and test parameters are summarized below.

TEST INFORMATION			
Test Locations	Test Date	Test Parameters	
Recovery Furnace Stack (EURF15)	July 26 and 27, 2023	Carbon Monoxide (CO)	
Test Location	Test Parameter	Emission Limit*	Emission Rate
Recovery Furnace Stack (EURF15)	CO	800 ppmv	293.0 ppmv
		570 lb/hr	267.8 lb/hr

*Emissions are based on a 4-hour average

Plant operating data as provided by Billerud Escanaba, LLC is included in Appendix A.

The identifications of individuals associated with the test program are summarized below.

TEST PERSONNEL INFORMATION		
Location	Address	Contact
Test Facility	Billerud Escanaba, LLC Escanaba Mill 7100 County Road 426 M.5 Rd Escanaba, MI 49829	Amanda Freele Environmental Engineer (906) 233-2603 (phone) Amanda.Freele@Billerud.com
Testing Company Representative	Mostardi Platt 888 Industrial Drive Elmhurst, Illinois 60126	Christopher Jensen Senior Project Manager (630) 993-2100 (phone) cjensen@mp-mail.com

The test crew consisted of D. Jackson, J. Carsello, and C. Jensen of Mostardi Platt.

The first run which started at 9:12 AM on 7/26/2023 was aborted due to original linearity having calibration gases being less than the CO being read. Once the boiler reached steady state, CO started to drop to a measurable range and then the actual run 1 was started at 9:45. Unfortunately, the minute data for CO and O₂ during this time period was not saved and was not able to be included in the report. Operational minute data is included in Appendix A.

2.0 TEST METHODOLOGY

Emissions testing was conducted following the methods specified in 40 CFR, Part 60, Appendix A. Schematics of the test section diagrams and sampling trains used are found in Appendix B and C, respectively. Calculation nomenclature and sample calculations are found in Appendix D. Sample analysis data are found in Appendix E. Copies of reference method data and field data sheets for each test run are included in Appendix F and G, respectively.

The following methodologies were used during the test program:

Method 1 Traverse Point Determination

Test measurement points were selected in accordance with Method 1. The characteristics of the measurement location are summarized below.

Location	Stack Diameter (Feet)	Stack Area (Square Feet)	Upstream Diameters	Downstream Diameters	Test Parameter	Number of Sampling Points
Recovery Furnace Stack (EURF15)	13.0	132.732	>0.5	>2.0	Volumetric Flow Rate CO ₂ , O ₂ , CO	16 12

Method 2 Volumetric Flowrate Determination

Gas velocity was measured following USEPA Method 2, 40CFR60, Appendix A, for purposes of calculating stack gas volumetric flow rate. An S-type Pitot tube, 0-10 inch differential pressure gauge, and K-type thermocouple and temperature readout were used to determine gas velocity at each sample point.

All of the equipment used was calibrated in accordance with the specifications of the Method. Calibration data are presented in Appendix G.

Method 3A Oxygen (O₂)/Carbon Dioxide (CO₂) Determination

Stack gas molecular weight was determined in accordance with Method 3A, 40 CFR, Part 60, Appendix A. A Servomex analyzer was used to determine stack gas oxygen and carbon dioxide content and, by difference, nitrogen content. All of the equipment used was calibrated in accordance with the specifications of the Method. Calibration data are presented in Appendix F and gas cylinder certifications are presented in Appendix G.

Method 4 Moisture (H₂O) Determination

Determining the moisture content in the gas stream is necessary to calculate the stack gas volumetric air flow on a dry basis and the emission rate in lbs/hr. For this purpose, Mostardi Platt used Reference Method 4.

Approximately 100 mls of water are added to each of the first two impingers and the third is left empty. An impinger containing approximately 250 grams of silica gel and a glass-wool-packed outlet is attached following the third impinger. The entire impinger train, excluding the inlet and outlet connectors, is weighed to the nearest 0.05 gram. The impingers are placed in an ice bath to maintain the sampled gas passed through the silica gel impinger outlet below 68°F in order to increase the accuracy of the sampled dry gas volume measurement. Each sample is extracted through a stainless-steel probe at a constant sample rate of 0.75 cubic feet per minute, which is maintained during the course of the other simultaneous reference method sampling. After each

run, a leak check of the sampling train is performed at a vacuum greater than the sampling vacuum to determine if any leakage had occurred during sampling. Following the leak check, the impingers are removed from the ice bath and allowed to warm. Any condensed moisture on the exterior is removed and the train reweighed.

All of the equipment used is calibrated in accordance with the specifications of the Method. Copies of field data sheets are included and calibration data is presented in the Appendix of the final report. This testing meets the performance specifications as outlined in the Method.

Method 10 Carbon Monoxide (CO) Determination

Stack gas CO concentrations and emission rates were determined in accordance with USEPA Method 10, 40CFR60, Appendix A. A Thermo Scientific 48i Carbon Monoxide analyzer was used to determine carbon monoxide concentrations, in the manner specified in the Method.

Stack gas was delivered to the analyzer via a Teflon® sampling line, heated to a minimum temperature of 250°F. Excess moisture in the stack gas was removed using a refrigerated condenser. The entire system was calibrated in accordance with the Method, using certified calibration gases introduced at the probe, before and after each test run.

3.0 TEST RESULTS SUMMARIES

Billerud Escanaba, LLC Escanaba Mill Recovery Furnace Stack Gaseous Summary								
Test No.	Date	Start Time	End Time	CO ppmvd	CO₂ % (dry)	O₂ % (dry)	Flowrate, DSCFM	CO lb/hr
1	07/26/23	09:45	14:06	279.2	13.0	6.1	208,916	254.3
2	07/26/23	14:20	18:32	350.5	14.0	5.2	209,199	319.7
3	07/27/23	08:00	12:13	249.3	13.9	5.3	211,085	229.4
Average				293.0	13.6	5.5	209,733	267.8

4.0 CERTIFICATION

Mostardi Platt is pleased to have been of service to Billerud Escanaba, LLC. If you have any questions regarding this test report, please do not hesitate to contact us at 630-993-2100.

As project manager, I hereby certify that this test report represents a true and accurate summary of emissions test results and the methodologies employed to obtain those results, and the test program was performed in accordance with the methods specified in this test report.

MOSTARDI PLATT



Christopher Jensen

Program Manager



Scott W. Banach

Quality Assurance

APPENDICES

Appendix A - Plant Operating Data

No. 10 Recovery Furnace Operating Parameters																		
CO Testing																		
Run No.	Date & Time	BLS Production Rate MMlbs/day	Hourly Heat Input * MMBTU/hr	Steam Flow KPPH	Opacity %	East SIR #1 KV	East SIR #2 KV	East T/R #3 KV	East T/R #4 KV	East T/R #5 KV	East T/R #6 KV	West SIR #1 KV	West SIR #2 KV	West T/R #3 KV	West T/R #4 KV	West T/R #5 KV	West T/R #6 KV	Secondary Fan Horsepower hp
Run 1	Start 7/26/2023 9:45 Stop 7/26/2023 14:06	3.80	1025	522	2	63	58	57	59	58	58	61	59	52	57	62	51	607
Run 2	Start 7/26/2023 14:20 Stop 7/26/2023 18:32	3.80	1025	522	2	62	57	55	58	58	58	61	59	52	56	61	51	606
Run 3	Start 7/27/2023 8:00 Stop 7/27/2023 12:13	3.80	1025	529	3	62	57	27	57	60	58	61	58	53	56	62	51	613

* Heat input calculated from quarterly BLS sample and BLS Production Rate. Heating value moisture free is 6,475 BTU/lb.

No. 10 Recovery Furnace Fuel Composition			
CO Testing			
Run No.	Date & Time	Black Liquor Solids GPM	Natural Gas cfm
Run 1	Start 7/26/2023 9:45 Stop 7/26/2023 14:06	343	0*
Run 2	Start 7/26/2023 14:20 Stop 7/26/2023 18:32	338	0*
Run 3	Start 7/27/2023 8:00 Stop 7/27/2023 12:13	334	0*

*Natural gas was only used to for fueling the ignitors, not for fuel composition in the boiler.

7/26/2023 11:07	3.40	520.65	2.46	62.79	57.71	56.43	59.49	58.00	57.02	61.05	57.41	44.26	55.84	61.92	51.00	609.73	342.59	0.00			
7/26/2023 11:08	3.40	517.71	1.85	61.72	58.69	55.39	58.11	58.00	57.58	60.77	57.58	56.34	55.98	58.09	62.29	608.14	342.70	0.00			
7/26/2023 11:09	3.40	513.69	1.88	61.72	59.89	50.78	60.51	58.50	57.50	60.53	57.50	58.41	51.27	44.30	56.07	608.00	342.56	0.00			
7/26/2023 11:10	3.40	517.61	2.72	62.60	60.03	60.03	59.78	59.17	57.08	57.00	57.00	57.00	57.00	57.22	55.73	51.12	61.21	342.74	0.00		
7/26/2023 11:11	3.40	523.83	1.17	63.83	60.92	56.50	59.00	57.70	57.00	60.93	59.00	60.10	54.68	61.10	52.68	52.68	607.98	342.57	0.00		
7/26/2023 11:12	3.40	527.03	1.39	61.84	61.92	59.00	59.00	57.70	57.00	61.43	59.00	58.02	57.50	58.02	61.42	51.00	606.37	342.30	0.00		
7/26/2023 11:13	3.40	527.25	1.64	64.66	57.28	57.28	57.00	59.00	57.31	57.00	57.00	57.00	57.00	58.99	56.97	56.41	61.58	606.78	342.23	0.00	
7/26/2023 11:14	3.40	518.49	1.73	62.85	59.72	59.72	59.00	57.40	57.00	59.85	59.85	59.75	50.74	50.74	58.76	62.22	51.00	606.40	342.42	0.00	
7/26/2023 11:15	3.40	518.89	1.86	62.07	61.98	59.98	59.02	57.00	57.00	60.58	58.33	58.33	57.00	57.00	62.28	51.00	606.40	342.42	0.00		
7/26/2023 11:16	3.40	518.54	1.82	58.32	57.51	57.51	57.00	57.00	57.00	57.00	57.00	57.00	57.00	57.00	57.00	51.00	607.19	342.19	0.00		
7/26/2023 11:17	3.40	518.90	1.80	63.40	61.97	56.42	59.00	57.92	57.00	59.41	57.00	57.00	57.00	57.00	57.00	51.02	608.62	342.36	0.00		
7/26/2023 11:18	3.40	524.12	2.04	58.69	59.47	54.67	60.00	58.00	57.00	60.43	55.50	55.50	57.00	57.00	57.00	51.52	57.95	51.48	607.67	342.00	0.00
7/26/2023 11:19	3.40	522.29	2.25	59.48	62.00	56.26	62.22	58.00	57.22	61.03	58.17	58.17	57.00	57.00	62.00	51.00	606.69	342.15	0.00		
7/26/2023 11:20	3.40	519.44	2.15	62.33	59.20	48.46	58.00	57.48	56.00	60.89	56.06	56.06	48.95	57.52	57.83	61.50	51.00	605.70	342.00	0.00	
7/26/2023 11:21	3.40	524.71	1.94	64.43	60.40	56.10	57.42	57.51	57.00	61.43	59.00	59.00	57.00	57.00	58.46	50.48	56.41	61.42	606.56	342.00	0.00
7/26/2023 11:22	3.40	512.88	1.89	63.04	59.47	57.47	57.00	57.00	57.00	57.00	57.00	57.00	57.00	57.00	57.00	51.00	608.52	341.84	0.00		
7/26/2023 11:23	3.40	517.07	1.93	63.07	20.64	57.47	60.00	57.00	57.00	57.00	57.00	57.00	57.00	57.00	57.00	51.00	607.52	342.00	0.00		
7/26/2023 11:24	3.40	517.57	1.93	62.07	20.64	57.47	60.00	57.00	57.00	57.00	57.00	57.00	57.00	57.00	57.00	51.00	607.52	342.00	0.00		
7/26/2023 11:25	3.40	518.40	1.86	62.07	20.64	57.47	60.00	57.00	57.00	57.00	57.00	57.00	57.00	57.00	57.00	51.00	607.52	342.00	0.00		
7/26/2023 11:26	3.40	519.58	2.38	63.67	61.51	60.65	62.12	58.00	57.22	60.00	58.00	58.00	58.00	58.00	58.00	51.00	607.40	341.69	0.00		
7/26/2023 11:27	3.40	524.32	2.21	64.32	61.42	59.40	61.07	58.00	58.00	61.02	59.10	59.10	58.00	58.00	58.84	54.94	59.50	61.50	606.07	341.25	0.00
7/26/2023 11:28	3.40	524.71	1.94	64.43	60.40	56.10	57.42	57.51	57.00	60.00	58.00	58.00	57.00	57.00	57.00	51.00	607.52	341.42	0.00		
7/26/2023 11:29	3.40	515.06	2.00	63.92	59.47	57.47	57.00	57.00	57.00	57.00	57.00	57.00	57.00	57.00	57.00	51.00	607.52	341.42	0.00		
7/26/2023 11:30	3.40	517.55	1.93	62.07	20.64	57.47	60.00	57.00	57.00	57.00	57.00	57.00	57.00	57.00	57.00	51.00	607.52	342.00	0.00		
7/26/2023 11:31	3.40	518.40	1.86	62.07	20.64	57.47	60.00	57.00	57.00	57.00	57.00	57.00	57.00	57.00	57.00	51.00	607.52	342.00	0.00		
7/26/2023 11:32	3.40	517.12	2.46	60.91	43.49	56.42	60.49	60.17	57.00	57.00	57.00	57.00	57.00	57.00	57.00	51.00	607.24	341.90	0.00		
7/26/2023 11:33	3.40	503.81	1.86	61.10	59.17	57.47	60.00	57.00	57.00	60.43	57.00	57.00	57.00	57.00	57.00	51.00	606.92	341.44	0.00		
7/26/2023 11:34	3.40	503.49	2.19	65.00	60.35	57.36	60.43	57.00	57.00	61.54	57.00	57.00	57.00	57.00	57.00	51.00	606.98	341.36	0.00		
7/26/2023 11:35	3.40	506.54	2.39	63.50	62.35	56.27	62.50	58.00	58.00	60.54	57.00	57.00	57.00	57.00	57.00	51.00	606.23	341.32	0.00		
7/26/2023 11:36	3.40	513.35	2.01	62.43	62.43	56.27	62.43	58.00	58.00	57.97	60.58	60.58	57.00	57.00	57.00	51.00	606.38	341.25	0.00		
7/26/2023 11:37	3.40	513.65	2.35	62.85	62.85	56.27	62.85	58.00	58.00	57.01	60.00	60.00	57.00	57.00	57.00	51.00	607.06	341.24	0.00		
7/26/2023 11:38	3.40	512.21	2.58	62.80	60.64	58.12	60.64	58.00	58.00	57.00	57.00	57.00	57.00	57.00	57.00	51.00	607.71	341.12	0.00		
7/26/2023 11:39	3.40	524.55	3.21	62.00	62.00	56.27	62.00	58.00	58.00	57.98	57.98	57.98	57.00	57.00	57.00	51.00	606.38	341.10	0.00		
7/26/2023 11:40	3.40	524.55	2.32	59.44	57.16	57.16	57.00	57.00	57.00	57.00	57.00	57.00	57.00	57.00	57.00	51.00	606.73	341.10	0.00		
7/26/2023 11:40	3.40	522.79	2.38	61.58	56.20	56.20	56.20	56.20	56.20	56.20	56.20	56.20	56.20	56.20	56.20	51.00	606.98	341.26	0.00		
7/26/2023 11:41	3.40	524.14	2.53	62.00	48.02	56.20	56.20	56.20	56.20	56.20	56.20	56.20	56.20	56.20	56.20	51.00	606.98	341.36	0.00		
7/26/2023 11:42	3.40	513.35	2.01	62.43	62.43	56.27	62.43	58.00	58.00	57.98	60.58	60.58	57.00	57.00	57.00	51.00	606.23	341.32	0.00		
7/26/2023 11:43	3.40	513.40	2.34	62.49	62.49	56.27	62.49	58.00	58.00	57.98	60.58	60.58	57.00	57.00	57.00	51.00	606.38	341.25	0.00		
7/26/2023 11:44	3.40	517.62	2.49	63.41	41.44	56.27	62.49	58.00	58.00	57.98	60.58	60.58	57.00	57.00	57.00	51.00	606.98	341.26	0.00		
7/26/2023 11:45	3.40	517.62	2.49	63.41	41.44	56.27	62.49	58.00	58.00	57.98	60.58	60.58	57.00	57.00	57.00	51.00	606.98	341.26	0.00		
7/26/2023 11:46	3.40	517.08	1.94	62.00	20.64	57.47	60.00	57.00	57.00	57.00	57.00	57.00	57.00	57.00	57.00	51.00	606.98	341.26	0.00		
7/26/2023 11:47	3.40	517.08	1.94	62.00	20.64	57.47	60.00	57.00	57.00	57.00	57.00	57.00	57.00	57.00	57.00	51.00	606.98	341.26	0.00		
7/26/2023 11:48	3.40	502.02	3.14	62.77	62.68	56.27	62.77	58.00	58.00	57.98	60.58	60.58	57.00	57.00	57.00	51.00	606.76	340.87	0.00		
7/26/2023 11:49	3.40	502.02	3.14	62.00	20.64	57.47	62.00	58.00	58.00	57.98	60.58	60.58	57.00	57.00	57.00	51.00	606.76	340.87	0.00		
7/26/2023 11:50	3.40	498.45	2.20	62.00	20.64	57.47	62.00	58.00	58.00	57.98	60.58	60.58	57.00	57.00	57.00	51.00	606.38	340.87	0.00		
7/26/2023 11:51	3.40	499.45	2.34	62.33	62.33	56.27	62.33	58.00	58.00	57.98	60.58	60.58	57.00	57.00	57.00	51.00	606.49	340.87	0.00		
7/26/2023 11:52	3.40	502.19	2.01	62.00	20.64	57.47	62.00	58.00	58.00	57.98	60.58	60.58	57.00	57.00	57.00	51.00	606.03	340.77	0.00		
7/26/2023 11:53	3.40	502.19	2.28	62.00	20.64	57.47	62.00	58.00	58.00	57.98	60.58	60.58	57.00	57.00	57.00	51.00	606.03	340.77	0.00		
7/26/2023 11:54	3.40	502.19	2.28	62.00	20.64	57.47	62.00	58.00	58.00	57.98	60.58	60.58	57.00	57.00	57.00	51.00	606.03	340.77	0.00		
7/26/2023 11:55	3.40	502.19	2.28	62.00	20.64	57.47	62.00	58.00	58.00	57.98	60.58	60.58	57.00	57.00	57.00	51.00	606.03	340.77	0.00		
7/26/2023 11:56	3.40	502.19	2.28	62.00	20.64	57.47	62.00	58.00</td													

7/26/023.12.14	3.80	533.47	2.29	62.04	60.28	58.00	57.10	54.67	60.51	51.00	59.42	602.32
7/26/023.12.35	3.80	531.03	1.01	63.57	62.23	55.60	58.80	58.00	59.66	62.08	51.00	59.17
7/26/023.12.37	3.80	533.45	1.58	63.03	62.52	60.07	49.71	58.00	61.67	55.40	58.47	55.91
7/26/023.12.38	3.80	533.80	2.03	64.98	62.95	61.74	58.31	58.00	62.53	59.93	59.79	60.50
7/26/023.12.39	3.80	536.91	6.55	63.33	60.60	46.65	61.33	58.00	60.50	60.64	60.60	60.53
7/26/023.12.40	3.80	535.35	1.77	63.50	58.44	57.14	59.50	58.00	63.39	57.04	50.39	54.49
7/26/023.12.41	3.80	530.21	1.81	65.00	62.62	55.74	60.00	58.00	62.01	59.01	51.89	59.98
7/26/023.12.42	3.80	526.74	1.69	61.00	50.69	58.00	58.49	58.00	62.54	52.78	42.02	59.83
7/26/023.12.43	3.80	527.57	1.44	62.50	59.08	58.60	60.01	58.41	58.00	58.81	62.92	51.00
7/26/023.12.44	3.80	519.56	1.45	64.40	60.29	57.79	60.12	58.00	63.92	62.55	59.33	60.00
7/26/023.12.52	3.80	501.78	1.70	64.20	48.25	58.01	60.48	58.00	61.58	58.15	52.28	60.00
7/26/023.12.66	3.80	698.11	1.61	65.00	60.58	59.52	60.00	58.00	62.13	62.29	60.29	57.51
7/26/023.12.67	3.80	521.84	1.68	64.59	62.09	48.97	55.52	58.91	61.93	59.29	57.49	60.50
7/26/023.12.68	3.80	528.42	2.17	64.16	60.17	51.33	61.30	59.29	62.21	60.19	62.01	61.41
7/26/023.12.69	3.80	518.41	1.30	64.91	61.26	49.38	59.11	59.00	62.21	60.57	55.78	62.42
7/26/023.12.70	3.80	530.01	2.05	63.75	62.05	58.87	61.28	58.00	63.28	62.01	59.05	59.34
7/26/023.12.71	3.80	527.67	1.66	65.00	62.32	57.87	60.26	58.00	61.07	62.00	59.02	61.00
7/26/023.12.72	3.80	526.74	1.69	61.00	50.69	58.00	60.69	58.49	62.54	52.78	42.02	59.83
7/26/023.12.75	3.80	519.56	1.96	64.50	60.29	58.60	60.01	58.41	58.00	58.38	62.92	51.00
7/26/023.12.76	3.80	517.74	2.23	64.57	60.27	60.12	60.48	58.00	63.92	62.55	59.74	60.17
7/26/023.12.77	3.80	518.66	1.69	63.02	61.53	46.68	60.00	58.00	61.25	58.00	60.06	55.45
7/26/023.12.78	3.80	520.51	1.96	61.48	62.03	59.52	60.00	58.00	62.21	60.29	57.51	60.60
7/26/023.12.79	3.80	521.84	1.67	61.47	62.98	52.29	61.33	58.83	62.39	60.28	62.23	60.00
7/26/023.12.80	3.80	528.42	2.17	64.16	60.17	51.33	61.30	59.29	63.21	60.57	59.49	60.00
7/26/023.12.81	3.80	518.41	1.30	64.91	61.26	49.38	59.11	59.00	62.21	60.57	55.78	62.42
7/26/023.12.82	3.80	530.01	2.05	63.75	62.05	58.87	61.28	58.00	63.28	62.01	59.05	59.34
7/26/023.12.83	3.80	527.67	1.66	65.00	62.32	57.87	60.26	58.00	61.07	62.00	59.02	61.00
7/26/023.12.84	3.80	526.74	1.69	61.00	50.69	58.00	60.69	58.49	62.54	52.78	42.02	59.83
7/26/023.12.85	3.80	525.02	1.70	64.50	60.29	58.60	60.01	58.41	58.00	58.38	62.92	51.00
7/26/023.12.86	3.80	517.74	2.23	64.57	60.27	60.12	60.48	58.00	63.92	62.55	59.74	60.17
7/26/023.12.87	3.80	518.66	1.69	63.02	61.53	46.68	60.00	58.00	61.25	58.00	60.06	55.45
7/26/023.12.88	3.80	518.41	1.56	61.48	62.03	59.52	60.00	58.00	62.21	60.29	57.51	60.60
7/26/023.13.01	3.80	518.83	1.87	63.75	61.17	59.91	60.00	58.00	62.43	61.43	57.55	62.42
7/26/023.13.02	3.80	521.25	1.87	64.83	62.50	59.38	60.00	58.00	62.50	59.51	59.37	60.00
7/26/023.13.03	3.80	519.82	2.03	62.50	60.30	59.43	61.43	58.00	63.21	60.57	59.05	61.58
7/26/023.13.04	3.80	520.01	2.05	63.75	62.05	58.46	61.45	58.00	62.43	60.02	55.13	62.07
7/26/023.13.05	3.80	523.13	1.59	61.45	60.30	59.49	62.01	59.88	61.80	60.00	58.00	60.64
7/26/023.13.06	3.80	524.14	1.42	61.45	62.05	58.46	61.45	58.00	63.31	61.22	56.12	62.41
7/26/023.13.07	3.80	526.74	1.70	64.50	60.29	58.60	60.01	58.41	58.00	58.38	62.92	51.00
7/26/023.13.09	3.80	528.88	2.03	64.99	62.06	59.35	61.42	58.00	63.21	60.57	59.05	61.58
7/26/023.13.10	3.80	523.57	2.12	64.40	61.33	59.48	60.00	58.00	62.67	58.00	58.00	55.45
7/26/023.13.11	3.80	523.07	2.30	61.44	62.80	59.38	60.00	58.00	62.33	59.37	56.84	62.42
7/26/023.13.12	3.80	529.65	3.21	64.74	64.74	58.87	62.30	59.00	63.21	60.39	57.04	63.00
7/26/023.13.13	3.80	531.42	1.72	64.24	62.34	58.36	61.42	58.00	62.48	62.42	58.77	63.63
7/26/023.13.14	3.80	526.18	2.11	63.71	60.49	59.49	61.21	59.88	62.40	60.00	58.00	60.64
7/26/023.13.15	3.80	527.29	2.08	64.83	61.93	58.12	62.00	59.52	62.40	60.00	58.00	60.64
7/26/023.13.16	3.80	519.21	2.21	63.66	60.49	58.35	60.34	58.00	62.54	61.77	57.73	60.00
7/26/023.13.17	3.80	515.48	1.73	63.20	61.53	59.46	60.00	58.00	62.67	58.00	58.00	55.45
7/26/023.13.18	3.80	518.41	1.56	62.65	61.43	59.78	60.00	58.00	62.43	58.00	58.00	55.45
7/26/023.13.19	3.80	518.83	1.87	63.75	61.17	59.78	60.00	58.00	62.23	59.00	57.55	60.00
7/26/023.13.20	3.80	520.52	2.05	62.30	61.43	59.44	61.30	58.00	62.81	59.22	56.99	63.60
7/26/023.13.21	3.80	527.29	1.72	64.26	62.85	59.87	60.00	58.00	62.42	57.50	53.47	63.60
7/26/023.13.22	3.80	520.89	1.88	65.00	58.98	59.76	60.00	58.00	62.54	59.87	56.07	63.60
7/26/023.13.23	3.80	528.88	1.93	63.80	61.44	58.44	61.32	58.00	62.14	58.43	55.45	63.60
7/26/023.13.24	3.80	521.04	2.10	65.00	61.91	61.33	60.00	58.00	62.77	59.22	56.09	63.60
7/26/023.13.25	3.80	514.40	1.91	64.66	62.46	58.88	61.33	58.00	62.72	59.70	56.99	63.60
7/26/023.13.26	3.80	513.52	1.79	63.75	62.50	59.32	62.33	58.00	62.81	59.81	57.00	63.60
7/26/023.13.27	3.80	519.75	2.21	64.74	64.74	58.87	62.00	58.00	62.81	59.22	56.99	63.60
7/26/023.13.28	3.80	520.57	1.64	62.00	63.50	55.76	62.26	58.00	61.32	62.24	56.25	63.60
7/26/023.13.29	3.80	530.76	1.74	64.13	63.16	59.64	60.77	58.00	62.44	59.09	57.07	63.60
7/26/023.13.30	3.80	527.29	1.72	64.35	64.64	55.63	51.13	58.48	61.50	60.42	58.00	63.60
7/26/023.13.31	3.80	524.91	1.98	64.01	59.88	61.36	60.00	59.93	62.46	58.00	58.00	63.60
7/26/023.13.32	3.80	526.91	1.83	64.38	60.55	59.58	60.00	58.00	62.38	58.00	58.00	63.60
7/26/023.13.33	3.80	528.88	2.21	64.40	61.58	59.58	60.00	58.00	62.78	58.00	58.00	63.60
7/26/023.13.34	3.80	523.07	1.90	64.66	60.33	59.04	60.00	58.00	62.77	58.00	58.00	63.60
7/26/023.13.35	3.80	527.47	2.00	64.83	60.21	58.00	60.00	58.00	62.81	58.00	58.00	63.60
7/26/023.13.36	3.80	526.15	2.05	63.75	62.00	59.03	61.00	58.00	62.44	58.00	58.00	63.60
7/26/023.13.37	3.80	527.09	1.72	64.26	62.85	59.82	60.00	59.93	62.46	58.00	58.00	63.60
7/26/023.13.38	3.80	528.88	1.87	64.38	61.08	58.00	60.00	58.00	62.77	58.00	58.00	63.60
7/26/023.13.39	3.80	528.42	2.39	64.83	62.83	59.06	60.00	58.00	62.78	58.00	58.00	63.60
7/26/023.13.40	3.80	525.18	1.80	62.65	64.86	53.74	60.00	58.00	62.50	58.00	58.00	63.60
7/26/023.13.41	3.80	520.29	1.85	62.00	63.50	52.97	61.72	58.00	62.44	58.00	58.00	63.60
7/26/023.13.42	3.80	526.35	2.05	63.75	62.00	59.00	60.00	58.00	62.44	58.00	58.00	63.60
7/26/023.13.43	3.80	526.05	2.27	65.00	61.47	61.47	60.00	58.00	62.44	58.00	58.00	63.60
7/26/023.13.44	3.80	527.09	2.03	63.50	62.26	59.82	60.00	59.93	62.44	58.00	58.00	63.60
7/26/023.13.45	3.80	526.91	1.89	64.38	64.38	53.25	57.83	58.00	62.44	58.00	58.00	63.60
7/26/023.13.46	3.80	526.05	2.12	64.40	61.07	58.00	60.00	58.00	62.44	58.00	58.00	

7/16/2023 14:01	340	507.67	1.79	63.92	61.75	60.50	60.00	58.00	61.51	59.00	50.06	62.49	61.42	51.00	604.90	338.83
7/16/2023 14:02	340	508.72	1.89	60.85	62.57	60.78	57.90	58.00	57.54	52.41	59.08	61.58	51.00	603.48	338.97	
7/16/2023 14:03	340	517.86	2.22	62.00	61.72	57.11	60.00	58.00	62.56	62.42	62.56	52.41	61.92	51.00	604.04	338.84
7/16/2023 14:04	340	524.38	2.46	59.98	56.53	61.02	60.00	58.00	60.42	57.58	53.56	54.60	62.50	51.00	604.35	338.79
7/16/2023 14:05	340	533.63	2.53	64.96	37.31	41.25	59.17	58.83	57.59	58.24	52.80	56.79	61.00	54.21	608.00	338.64
7/16/2023 14:06	340	538.49	2.22	62.94	63.28	56.00	59.83	58.17	64.00	60.29	56.59	62.49	61.52	51.00	603.95	338.99

Run 2		Averaged:		BLS Production Rate		Steam Flow		Opacity %		East SHR BkW		East SHR 2kW		East TR 4kW		East TR 8kW		East TR 16kW		East TR 32kW		East TR 64kW		East TR 128kW		East TR 256kW		East TR 512kW		East TR 1024kW		East TR 2048kW		East TR 4096kW		East TR 8192kW		East TR 16384kW		East TR 32768kW		East TR 65536kW		East TR 131072kW		East TR 262144kW		East TR 524288kW		East TR 1048576kW		East TR 2097152kW		East TR 4194304kW		East TR 8388608kW		East TR 16777216kW		East TR 33554432kW		East TR 67108864kW		East TR 134217728kW		East TR 268435456kW		East TR 536870912kW		East TR 1073741824kW		East TR 2147483648kW		East TR 4294967296kW		East TR 8589934592kW		East TR 17179869184kW		East TR 3435973832kW		East TR 6871947664kW		East TR 1374389528kW		East TR 2748778516kW		East TR 5497557032kW		East TR 1099511404kW		East TR 2199022808kW		East TR 4398045616kW		East TR 8796091232kW		East TR 1759218248kW		East TR 3518436496kW		East TR 7036872912kW		East TR 140737448kW		East TR 281474896kW		East TR 562949792kW		East TR 112589956kW		East TR 225179912kW		East TR 450359824kW		East TR 900719648kW		East TR 1801439296kW		East TR 3602878592kW		East TR 7205757184kW		East TR 1441114368kW		East TR 2882228736kW		East TR 5764457472kW		East TR 1152894480kW		East TR 2305788960kW		East TR 4611577920kW		East TR 9223155840kW		East TR 1844631160kW		East TR 3689262320kW		East TR 7378524640kW		East TR 1475704920kW		East TR 2951409840kW		East TR 5902819680kW		East TR 1180563920kW		East TR 2361127840kW		East TR 4722255680kW		East TR 9444511360kW		East TR 1888902272kW		East TR 3777804544kW		East TR 7555609088kW		East TR 1511121816kW		East TR 3022243632kW		East TR 6044487264kW		East TR 1208897488kW		East TR 2417794976kW		East TR 4835589952kW		East TR 9671179904kW		East TR 1934235920kW		East TR 3868471840kW		East TR 7736943680kW		East TR 1547388720kW		East TR 3094777440kW		East TR 6189554880kW		East TR 1237910960kW		East TR 2475821920kW		East TR 4951643840kW		East TR 9903287680kW		East TR 19806575360kW		East TR 3961315072kW		East TR 7922630144kW		East TR 1584526028kW		East TR 3168552056kW		East TR 6336104112kW		East TR 1267220824kW		East TR 2534441648kW		East TR 5068883296kW		East TR 1013776656kW		East TR 2027553312kW		East TR 4055106624kW		East TR 8110213248kW		East TR 1622042688kW		East TR 3244085376kW		East TR 6488170752kW		East TR 1297634150kW		East TR 2595268300kW		East TR 5190536600kW		East TR 1038107320kW		East TR 2076214640kW		East TR 4152428800kW		East TR 8304857600kW		East TR 16609715200kW		East TR 33219430400kW		East TR 66438860800kW		East TR 132877721600kW		East TR 265755443200kW		East TR 531510886400kW		East TR 1063021772800kW		East TR 2126043545600kW		East TR 4252087091200kW		East TR 8504174182400kW		East TR 17008343648000kW		East TR 34016687296000kW		East TR 68033374592000kW		East TR 136066741184000kW		East TR 272133482368000kW		East TR 544266406736000kW		East TR 108853281344000kW		East TR 217706562688000kW		East TR 435413125376000kW		East TR 870826250752000kW		East TR 1741653501504000kW		East TR 3483307003008000kW		East TR 6966614006016000kW		East TR 13933228012032000kW		East TR 27866456024064000kW		East TR 55732912048128000kW		East TR 11146824080356000kW		East TR 22293648160712000kW		East TR 44587296321424000kW		East TR 89174592642848000kW		East TR 17834918505696000kW		East TR 35669837011392000kW		East TR 71339674022784000kW		East TR 14267935845616000kW		East TR 28535871687232000kW		East TR 57071743374464000kW		East TR 11414358678928000kW		East TR 22828717357856000kW		East TR 45657435715712000kW		East TR 9131487143144000kW		East TR 1826297428288000kW		East TR 3652594856576000kW		East TR 7305189713152000kW		East TR 1461039542304000kW		East TR 2922079084608000kW		East TR 5844158169316000kW		East TR 1168831638632000kW		East TR 2337663273264000kW		East TR 4675326546528000kW		East TR 9350653093152000kW		East TR 18701306618272000kW		East TR 37402613236544000kW		East TR 74805226473088000kW		East TR 14961045294176000kW		East TR 29922085588352000kW		East TR 59844170176704000kW		East TR 11968834033348000kW		East TR 23937668066696000kW		East TR 47875336133392000kW		East TR 95750672266784000kW		East TR 19150134416168000kW		East TR 38300268748332000kW		East TR 76600537486656000kW		East TR 15320107973312000kW		East TR 30640215946624000kW		East TR 61280431893248000kW		East TR 122560863786496000kW		East TR 245121727572992000kW		East TR 49024345515584000kW		East TR 98048691031168000kW		East TR 19609738062336000kW		East TR 39219476124672000kW		East TR 78438952249344000kW		East TR 15687789448688000kW		East TR 31375578897376000kW		East TR 62751155794752000kW		East TR 12550311589504000kW		East TR 25100622378992000kW		East TR 50201244757984000kW		East TR 10040249515588000kW		East TR 20080499031176000kW		East TR 40160998062352000kW		East TR 80321996124704000kW		East TR 160643992249408000kW		East TR 321287984498816000kW		East TR 642579968997632000kW		East TR 12851599379952000kW		East TR 25703198759904000kW		East TR 51406398519808000kW		East TR 10281279703816000kW		East TR 20562559407632000kW		East TR 41125118815264000kW		East TR 82250237630512000kW		East TR 16450047352512000kW		East TR 32900094705024000kW		East TR 65800189400048000kW		East TR 13160037880096000kW		East TR 26320075760192000kW		East TR 52640151520384000kW		East TR 10528030300768000kW		East TR 21056060600136000kW		East TR 42112121200272000kW		East TR 84224242400544000kW		East TR 16844844800108000kW		East TR 33689689600216000kW		East TR 67379379200432000kW		East TR 13475878400864000kW		East TR 26951756801728000kW		East TR 53903513603456000kW		East TR 10780702706880000kW		East TR 21561405401360000kW		East TR 43122810802720000kW		East TR 86245621605440000kW		East TR 17249123201088000kW		East TR 34498246402176000kW		East TR 68996492804352000kW		East TR 13899298560872000kW		East TR 27798597121744000kW		East TR 55597194243488000kW		East TR 11119498486976000kW		East TR 22238996973952000kW		East TR 44477993947904000kW		East TR 88955987895808000kW		East TR 177911975791616000kW		East TR 355823951583232000kW		East TR 711647898166464000kW		East TR 142325781633328000kW		East TR 284651563266656000kW		East TR 56930312653312000kW		East TR 113860625106624000kW		East TR 22772125021328000kW		East TR 45544250042656000kW		East TR 91088500085312000kW		East TR 18217700170664000kW		East TR 36435400341328000kW		East TR 72870800682656000kW		East TR 14574160136532000kW		East TR 29148320273064000kW		East TR 58296640546128000kW		East TR 11659328108256000kW		East TR 23318656216512000kW		East TR 46637312433024000kW		East TR 93274624866048000kW		East TR 18654924933096000kW		East TR 37309849866192000kW		East TR 74619699732384000kW		East TR 14923939464768000kW		East TR 29847878929536000kW		East TR 59695757858572000kW		East TR 11939115157144000kW		East TR 238782303148000kW		East TR 4775646103428000kW		East TR 9551292206856000kW		East TR 1910258441312000kW		East TR 3820516882624000kW		East TR 76402335128000kW		East TR 1520067765600000kW		East TR 304013552000000kW		East TR 608027100000000kW		East TR 1216054000000000kW		East TR 2432108000000000kW		East TR 4864216000000000kW		East TR 9728432000000000kW		East TR 1945686000000000kW		East TR 3891372000000000kW		East TR 7782744000000000kW		East TR 1556548000000000kW		East TR 3113096000000000kW		East TR 6226192000000000kW		East TR 1245236000000000kW		East TR 2490472000000000kW		East TR 4980944000000000kW		East TR 9961888000000000kW		East TR 1992376000000000kW		East TR 3984752000000000kW		East TR 7969504000000000kW		East TR 1593900000000000kW		East TR 3187800000000000kW		East TR 6375600000000000kW		East TR 1275120000000000kW		East TR 2550240000000000kW		East TR 5100480000000000kW		East TR 1020960000000000kW		East TR 2041920000000000kW		East TR 4083840000000000kW		East TR 8167680000000000kW		East TR 1633536000000000kW		East TR 3267072000000000kW		East TR 6534144000000000kW		East TR 1306828000000000kW		East TR 2613656000000000kW		East TR 5227272000000000kW		East TR 1045454000000000kW		East TR 2090908000000000kW		East TR 4181816000000000kW		East TR 8363632000000000kW		East TR 1672726400000000kW		East TR 3345452000000000kW		East TR 6695304000000000kW		East TR 1339068000000000kW		East TR 2678137600000000kW		East TR 5356352000000000kW		East TR 1078270400000000kW		East TR 2156540800000000kW		East TR 4313081600000000kW		East TR 8626163200000000kW		East TR 1725232640000000kW		East TR 3450465200000000kW		East TR 6900930400000000kW		East TR 1380186080000000kW		East TR 2760372160000000kW		East TR 5520352080000000kW		East TR 1104070160000000kW		East TR 2208140320000000kW		East TR 4416280640000000kW		East TR 8832561280000000kW		East TR 1766512560000000kW		East TR 3533032160000000kW		East TR 7132064320000000kW		East TR 1426412640000000kW		East TR 2852825280000000kW		East TR 5705651560000000kW		East TR 1141312320000000kW		East TR 2282624640000000kW		East TR 4565248160000000kW		East TR 9130496320000000kW		East TR 1826099200000000kW		East TR 3652198400000000kW		East TR 7304396800000000kW		East TR 1461193600000000kW		East TR 2922387200000000kW		East TR 5844774400000000kW		East TR 1128952080000000kW		East TR 2257804160000000kW		East TR 4515608320000000kW		East TR 9031201600000000kW		East TR 1806240320000000kW		East TR 3612480640000000kW		East TR 7224961280000000kW		East TR 1444920320000000kW		East TR 2889841600000000kW		East TR 5779680960000000kW		East TR 1189816160000000kW		East TR 2379632320000000kW		East TR 4759264640000000kW		East TR 9517329280000000kW		East TR 1903465920000000kW		East TR 3806932160000000kW		East TR 7613864320000000kW		East TR 1522772800000000kW		East TR 3045545600000000kW		East TR 6091089600000000kW		East TR 1218219200000000kW		East TR 2436438400000000kW		East TR 4872876800000000kW		East TR 9745753600000000kW		East TR 1949150720000000kW		East TR 3898301440000000kW		East TR 7796602880000000kW		East TR 1559321760000000kW		East TR 3118643520000000kW		East TR 6237311040000000kW		East TR 1247462080000000kW		East TR 2494924160000000kW		East TR 4989848320000000kW		East TR 9979691680000000kW		East TR 1995933360000000kW		East TR 3991866720000000kW		East TR 7983733440000000kW		East TR 1596767280000000kW		East TR 3193534560000000kW		East TR 6391528560000000kW		East TR 1278305120000000kW		East TR 2556610240000000kW		East TR 5113220480000000kW		East TR 1026440960000000kW		East TR 2052881920000000kW		East TR 4105763840000000kW		East TR 8211527680000000kW		East TR 1644305520000000kW		East TR 3288641600000000kW		East TR 6577283200000000kW		East TR 1315446400000000kW		East TR 2630892880000000kW		East TR 5261765760000000kW		East TR 1052353120000000kW		East TR 2104706240000000kW		East TR 4209412480000000kW		East TR 8418848320000000kW		East TR 1683776160000000kW		East TR 3367552320000000kW		East TR 6727504640000000kW		East TR 1345508880000000kW		East TR 2691017760000000kW		East TR 5382035120000000kW		East TR 1076407520000000kW		East TR 2152814800000000kW		East TR 4305632160000000kW		East TR 8611264320000000kW		East TR 1722252800000000kW</	

7/26/2023 15:44	3.80	531.72	1.91	63.56	48.15	59.42	59.92	58.00	58.00	59.64	57.86	55.99	63.46	62.00	51.00	607.23	336.96	0.00
7/26/2023 15:45	3.80	534.58	2.29	63.75	62.42	34.01	61.35	59.22	58.50	61.22	61.22	48.98	50.24	62.40	51.00	605.43	337.01	0.00
7/26/2023 15:46	3.80	529.69	2.10	63.50	63.79	57.72	61.07	58.50	58.00	61.01	55.60	52.48	52.06	62.00	51.00	605.25	336.92	0.00
7/26/2023 15:47	3.80	525.09	1.80	61.50	61.50	39.29	61.67	58.48	58.00	61.52	60.39	52.42	54.67	61.08	51.00	606.19	336.90	0.00
7/26/2023 15:48	3.80	522.78	2.03	62.00	47.00	45.14	59.52	58.00	58.00	62.83	58.08	43.58	59.66	61.00	51.00	605.88	336.82	0.00
7/26/2023 15:49	3.80	525.43	1.68	62.00	61.99	59.86	59.99	58.00	58.00	61.25	57.08	55.75	56.46	61.72	51.00	605.83	336.96	0.00
7/26/2023 15:50	3.80	525.31	1.74	61.98	61.38	59.70	60.00	58.00	58.00	62.75	60.40	50.21	54.26	61.28	51.00	606.74	337.19	0.00
7/26/2023 15:51	3.80	524.10	2.18	61.01	60.21	59.71	60.00	58.00	58.00	60.77	56.28	52.56	47.42	62.39	51.00	605.43	336.95	0.00
7/26/2023 15:52	3.80	516.36	2.00	62.05	56.20	58.08	60.00	58.00	58.00	58.72	58.93	45.92	57.53	61.53	51.00	606.64	336.95	0.00
7/26/2023 15:53	3.80	511.73	1.81	63.16	61.58	60.08	60.78	58.00	58.00	62.96	58.48	39.85	60.53	62.00	51.00	606.36	336.94	0.00
7/26/2023 15:54	3.80	521.68	1.97	62.00	61.43	40.92	56.22	58.00	58.00	61.24	57.42	56.00	61.17	61.08	51.42	607.44	337.08	0.00
7/26/2023 15:55	3.80	525.48	1.99	62.28	62.07	56.64	60.00	58.00	58.00	61.97	60.00	60.42	52.16	61.92	51.08	605.86	336.97	0.00
7/26/2023 15:56	3.80	528.45	1.65	63.36	61.70	56.55	60.00	58.00	58.00	60.17	59.50	51.18	61.45	61.28	51.00	606.94	337.03	0.00
7/26/2023 15:57	3.80	531.90	2.02	61.97	36.06	45.19	60.00	58.00	58.00	60.08	58.65	49.61	61.93	61.22	51.00	607.72	336.96	0.00
7/26/2023 15:58	3.80	532.80	1.83	63.47	59.86	54.66	60.50	58.00	58.00	59.36	58.00	54.63	62.44	61.51	51.00	606.37	337.07	0.00
7/26/2023 15:59	3.80	530.39	1.93	62.02	61.91	57.25	59.50	58.00	57.50	60.85	58.22	54.04	32.96	61.40	51.00	606.33	337.09	0.00
7/26/2023 16:00	3.80	523.60	2.19	63.25	60.25	60.33	60.98	58.22	58.00	61.15	56.28	52.72	54.80	61.99	51.00	607.03	337.09	0.00
7/26/2023 16:01	3.80	517.13	2.26	62.25	62.96	59.34	59.92	58.28	58.00	61.01	56.98	49.27	60.57	62.00	51.00	607.29	336.96	0.00
7/26/2023 16:02	3.80	505.26	1.87	63.65	56.13	49.27	59.15	58.00	58.00	61.99	60.63	55.67	61.75	61.50	51.00	607.06	336.94	0.00
7/26/2023 16:03	3.80	494.70	1.69	62.85	62.06	44.55	60.00	58.00	58.00	60.17	54.84	53.75	60.93	61.72	51.00	606.92	337.00	0.00
7/26/2023 16:04	3.80	499.82	2.09	61.65	60.57	54.90	59.49	58.00	58.00	60.33	59.08	48.49	41.58	62.28	51.00	607.70	336.74	0.00
7/26/2023 16:05	3.80	508.79	2.11	60.61	60.97	58.34	59.92	58.42	58.00	60.12	58.22	47.51	58.00	62.49	51.00	606.00	336.81	0.00
7/26/2023 16:06	3.80	518.90	2.07	64.98	42.91	54.27	59.50	58.09	58.00	60.57	61.06	54.57	56.82	62.01	51.00	605.57	337.13	0.00
7/26/2023 16:07	3.80	529.69	2.32	61.75	56.45	57.01	60.43	58.22	58.00	59.59	58.52	52.52	53.69	61.58	51.00	606.26	337.22	0.00
7/26/2023 16:08	3.80	538.70	2.47	61.51	60.57	47.20	58.49	58.28	57.51	60.02	55.47	54.13	60.42	62.42	51.00	606.00	337.26	0.00
7/26/2023 16:09	3.80	540.83	2.22	60.85	61.50	51.48	55.38	58.00	57.97	58.53	55.82	41.58	57.58	62.00	51.00	605.34	336.90	0.00
7/26/2023 16:10	3.80	531.31	2.91	59.29	60.66	55.76	59.98	58.00	57.42	55.83	53.17	53.70	62.21	51.00	605.86	337.11	0.00	
7/26/2023 16:11	3.80	520.95	3.39	60.11	60.99	56.52	60.04	58.00	58.00	60.00	58.50	53.57	54.15	62.36	47.53	604.94	336.91	0.00
7/26/2023 16:12	3.80	519.04	2.18	63.43	60.95	61.36	60.09	58.41	58.00	61.10	57.86	51.36	60.72	61.05	50.97	604.31	336.85	0.00
7/26/2023 16:13	3.80	511.75	2.30	63.24	61.41	42.44	60.50	58.09	58.00	61.64	59.21	55.20	60.48	61.96	51.00	606.02	336.86	0.00
7/26/2023 16:14	3.80	504.45	2.36	63.50	60.75	54.88	60.00	58.00	57.88	61.17	58.00	54.76	57.87	61.52	51.00	605.78	336.80	0.00
7/26/2023 16:15	3.80	500.24	2.43	60.67	53.05	58.29	59.71	58.00	57.02	60.00	60.41	58.68	56.58	62.42	51.42	605.17	336.81	0.00
7/26/2023 16:16	3.80	511.00	2.34	61.64	52.34	54.73	56.08	58.49	57.99	61.99	57.28	47.00	58.50	62.08	51.08	606.13	336.66	0.00
7/26/2023 16:17	3.80	513.66	2.17	61.14	50.45	51.35	61.38	58.05	58.00	60.91	59.00	54.43	57.51	62.00	51.00	605.42	336.63	0.00
7/26/2023 16:18	3.80	504.13	2.65	60.59	59.50	56.07	59.53	59.16	57.58	58.51	57.39	48.33	50.68	61.78	51.00	606.86	336.86	0.00
7/26/2023 16:19	3.80	507.49	2.31	62.78	59.07	51.80	50.02	58.42	57.42	61.85	56.78	51.85	58.01	61.02	51.00	606.60	336.72	0.00
7/26/2023 16:20	3.80	515.15	3.07	62.26	51.73	51.56	58.38	58.00	58.00	60.50	56.50	45.00	57.85	61.99	51.00	606.19	336.70	0.00
7/26/2023 16:21	3.80	518.04	2.69	62.67	61.08	48.20	56.63	58.00	58.00	60.50	56.01	52.98	62.00	61.00	607.05	336.64	0.00	
7/26/2023 16:22	3.80	524.14	2.78	64.74	63.23	52.15	54.00	58.50	58.00	61.01	58.92	54.04	53.84	62.00	51.00	606.67	336.69	0.00
7/26/2023 16:23	3.80	528.04	2.75	62.90	40.50	52.23	57.88	58.52	58.00	60.02	55.04	57.08	44.28	62.00	51.22	606.79	336.89	0.00
7/26/2023 16:24	3.80	530.96	2.50	64.07	61.17	58.20	55.86	58.48	58.00	61.40	56.00	53.67	57.74	61.30	51.28	605.84	336.47	0.00
7/26/2023 16:25	3.79	518.50	2.77	62.47	54.75	58.23	40.85	58.00	57.50	59.34	54.83	53.35	59.29	61.28	51.50	606.19	336.16	0.00
7/26/2023 16:26	3.80	519.45	3.09	60.00	37.29	46.27	61.58	59.33	58.00	60.33	58.40	50.35	56.00	62.22	51.00	607.83	336.59	0.00
7/26/2023 16:27	3.80	512.94	2.94	59.53	62.58	60.49	60.08	58.17	58.00	59.93	58.43	26.99	62.01	62.99	51.00	606.24	336.77	0.00
7/26/2023 16:28	3.80	499.41	2.54	60.59	61.59	60.50	59.30	58.00	58.00	61.79	59.86	53.85	58.54	61.99	51.00	609.33	336.82	0.00
7/26/2023 16:29	3.80	498.69	2.31	59.75	38.71	58.90	59.78	58.00	57.98	60.89	54.32	52.88	60.48	61.01	51.42	605.03	336.85	0.00
7/26/2023 16:30	3.80	506.12	3.39	60.80	59.86	61.00	53.71	58.69	57.03	58.56	58.22	50.67	51.60	52.00	606.58	336.62	0.00	
7/26/2023 16:31	3.80	512.58	2.67	60.78	61.78	60.16	59.49	58.03	57.50	61.01	57.76	53.59	54.65	59.88	51.50	606.22	336.52	0.00
7/26/2023 16:32	3.80	526.96	2.59	61.02	62.02	55.45	58.37	58.48	57.99	61.24	56.44	53.09	52.09	51.29	607.66	336.52	0.00	
7/26/2023 16:33	3.80	531.50	2.65	62.42	59.92	58.84	60.08	57.65	58.00	61.14	59.45	36.37	44.64	62.96	51.00	607.12	336.46	0.00
7/26/2023 16:34	3.80	529.90	2.88	60.34	47.53	57.64	59.14	57.43	57.28	58.66	54.55	55.73	62.00	51.42	607.07	336.42	0.00	
7/26/2023 16:44	3.80	528.09	2.55	60.13	53.68	46.58	56.80	58.00	57.49	61.47	56.52	56.25	52.02	61.50	51.50	606.46	336.32	0.00
7/26/2023 16:45	3.80	526.45	2.63	60.00	61.07	59.07	58.01	58.04	57.52	60.84	57.98	55.00	49.75	62.00	51.28	606.85	336.32	0.00
7/26/2023 16:46	3.80	514.31	2.61	59.61	59.48	53.00	60.45	59.16	57.58	60.08	55.34	49.25	48.00	62.00	51.00	607.38	336.31	0.00

Run #	7/2/2023 8:00	Averages:	7/2/2023 12:12	Time Step:	1 min	Time	ILS Production Rate MBbls/day	Steam Flow kPHP	Opacity AV	East SR#IVN KV	East SR#IVN KV	East TR#IVN KV	East TR#IVN KV	S1_EG020_..SE_4 S1_EG020_..SE_4 S1_EG020_..SE_4	S1_EG020_..SE_4 S1_EG020_..SE_4 S1_EG020_..SE_4	S1_EG020_..SW_4 S1_EG020_..SW_4 S1_EG020_..SW_4	S1_EG020_..SW_4 S1_EG020_..SW_4 S1_EG020_..SW_4	West SR#IVN KV	West SR#IVN KV	West TR#IVN KV	West TR#IVN KV	West#TR#IVN/ SW#IVN	West#TR#IVN/ SW#IVN	Secondary Fan HP	Black Header Solids No. 6 Grit Oil	GPM	GPM	333.71			
3.80	529.32	3.35	61.90	57.29	26.80	57.35	542.96	15.0850.4	2.56	61.07	63.00	63.51	64.51	60.00	59.00	63.00	63.59	57.07	51.29	52.60	58.29	61.14	61.80	51.08	61.2.54	15.0850.4	15.0850.4	333.71			
3.80	531.80	3.40	531.83	5.54	61.83	61.53	531.83	531.83	61.83	62.89	63.50	63.51	63.51	63.00	63.00	63.00	63.00	63.00	57.98	57.31	57.29	58.29	61.00	61.48	53.88	333.37	334.62	0.00			
3.80	530.03	3.80	530.03	6.05	61.48	62.48	526.74	26.80	57.90	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	58.68	53.72	53.72	58.68	61.00	61.52	53.88	334.23	334.23	0.00			
3.80	531.20	3.80	531.20	6.35	61.34	62.33	527.33	26.80	64.52	62.00	62.00	62.00	62.00	60.00	60.00	60.00	60.00	60.00	58.78	54.97	63.61	58.78	61.00	61.58	53.88	334.31	334.31	0.00			
3.80	525.99	3.80	525.99	6.84	61.34	62.36	525.99	26.80	65.00	62.00	62.00	62.00	62.00	60.00	60.00	60.00	60.00	60.00	58.28	60.26	61.03	61.31	61.00	61.52	51.00	334.17	334.17	0.00			
3.80	527.82	3.80	527.82	6.50	61.75	62.75	527.82	26.80	64.85	60.79	60.79	60.79	60.79	59.00	62.00	62.00	62.00	62.00	56.65	52.73	56.65	52.73	59.00	62.18	51.00	61.00	61.00	61.00	334.51	334.51	0.00
3.80	530.94	3.80	530.94	6.78	61.42	62.78	526.78	26.80	59.99	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	57.98	53.11	61.09	61.09	61.00	61.42	51.00	61.3.69	61.3.69	0.00			
3.80	544.18	3.80	544.18	3.03	61.79	62.71	527.14	26.80	67.71	60.49	60.49	60.49	60.49	60.00	60.00	60.00	60.00	60.00	61.04	57.00	57.00	61.04	61.00	61.66	61.00	61.00	334.62	334.62	0.00		
3.80	547.13	3.80	547.13	2.87	61.71	62.00	527.07	26.80	67.81	60.81	60.81	60.81	60.81	60.00	60.00	60.00	60.00	60.00	58.48	63.33	58.25	43.42	52.97	62.00	51.00	61.97	334.39	334.39	0.00		
3.80	548.88	3.80	548.88	3.22	61.48	62.60	525.42	26.80	63.50	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	58.92	62.77	57.19	57.19	57.19	62.21	51.00	61.73	334.35	334.35	0.00		
3.80	552.32	3.80	552.32	2.95	61.50	62.48	526.48	26.80	64.95	60.00	60.00	60.00	60.00	60.00	60.00	60.00	60.00	60.00	61.42	60.42	61.57	61.57	61.00	61.40	51.00	334.45	334.45	0.00			
3.80	555.45	3.80	555.45	3.20	61.02	62.56	526.00	26.80	66.06	59.24	59.24	59.24	59.24	60.00	60.00	60.00	60.00	60.00	59.07	57.73	59.81	59.81	59.81	62.28	51.00	61.40	334.32	334.32	0.00		
3.80	543.61	3.80	543.61	2.80	61.48	62.32	527.00	26.80	63.40	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	58.65	59.87	59.87	59.87	59.87	60.00	51.00	61.98	334.14	334.14	0.00		
3.80	533.95	3.80	533.95	2.89	61.32	62.33	526.32	26.80	63.42	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	59.80	59.80	59.80	59.80	59.80	60.00	51.00	61.03	334.08	334.08	0.00		
3.80	536.04	3.80	536.04	3.40	61.76	62.78	526.50	26.80	63.51	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	58.65	53.11	61.09	61.09	61.09	61.42	51.00	61.85	334.38	334.38	0.00		
3.80	536.60	3.80	536.60	2.87	61.76	62.78	527.91	26.80	64.43	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	58.25	60.11	57.00	57.00	57.00	62.00	51.00	61.59	334.35	334.35	0.00		
3.80	531.93	3.80	531.93	2.90	61.93	62.00	526.02	26.80	63.50	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	58.00	62.63	59.71	47.85	52.97	62.00	51.00	61.97	334.11	334.11	0.00		
3.80	533.42	3.80	533.42	2.82	61.85	62.72	526.99	26.80	64.46	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	58.25	62.42	57.19	57.19	57.19	62.00	51.00	61.97	334.07	334.07	0.00		
3.80	536.07	3.80	536.07	3.00	61.52	62.64	526.00	26.80	63.50	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	58.00	62.11	59.07	59.07	59.07	62.00	51.00	60.99	334.02	334.02	0.00		
3.80	538.85	3.80	538.85	2.65	61.06	62.00	527.01	26.80	64.46	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	58.25	62.57	60.57	60.57	60.57	62.00	51.00	61.59	334.05	334.05	0.00		
3.80	546.01	3.80	546.01	3.23	61.94	62.68	526.12	26.80	63.42	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	58.35	62.35	60.90	60.90	60.90	62.00	51.00	61.52	334.33	334.33	0.00		
3.80	545.04	3.80	545.04	3.12	61.32	62.60	526.60	26.80	63.42	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	58.45	62.03	60.50	60.50	60.50	62.00	51.00	61.64	334.26	334.26	0.00		
3.80	534.54	3.80	534.54	2.48	61.76	62.43	526.43	26.80	63.42	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	58.98	60.05	60.98	55.62	62.00	61.62	51.00	61.2.54	334.10	334.10	0.00		
3.80	528.77	3.80	528.77	2.65	61.51	62.60	526.02	26.80	62.13	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	58.52	62.95	57.50	57.50	57.50	62.00	51.00	61.2.4	334.04	334.04	0.00		
3.80	523.89	3.80	523.89	2.68	61.21	62.40	527.47	26.80	64.46	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	58.25	62.95	55.10	55.10	55.10	62.00	51.00	61.2.3	334.00	334.00	0.00		
3.80	516.32	3.80	516.32	2.64	61.31	62.41	526.41	26.80	64.51	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	58.53	62.42	57.54	57.54	57.54	62.00	51.00	61.2.2	334.00	334.00	0.00		
3.80	537.48	3.80	537.48	3.14	61.34	62.43	526.33	26.80	63.51	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	58.58	62.87	57.55	57.55	57.55	62.00	51.00	61.2.1	334.02	334.02	0.00		
3.80	539.26	3.80	539.26	3.45	61.59	62.60	527.44	26.80	63.48	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	58.42	62.41	57.22	57.22	57.22	62.00	51.00	61.1.9	334.01	334.01	0.00		
3.80	544.62	3.80	544.62	3.27	61.43	62.40	526.50	26.80	63.48	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	58.49	62.33	57.01	57.01	57.01	62.00	51.00	61.1.8	333.97	333.97	0.00		
3.80	547.76	3.80	547.76	3.27	61.43	62.40	527.06	26.80	63.48	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	58.49	62.33	57.01	57.01	57.01	62.00	51.00	61.1.7	333.87	333.87	0.00		
3.80	547.39	3.80	547.39	3.24	61.47	62.47	527.06	26.80	63.48	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	58.48	62.88	60.02	60.02	60.02	62.00	51.00	61.1.6	333.83	333.83	0.00		
3.80	540.33	3.80	540.33	3.24	61.73	62.47	527.21	26.80	63.48	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	58.48	62.88	60.23	52.37	52.37	62.00	51.00	61.1.5	333.82	333.82	0.00		
3.80	528.49	3.80	528.49	3.24	61.43	62.43	526.49	26.80	63.63	60.00	60.00	60.00	60.00	59.00	60.00	60.00	60.00	60.00	58.52	62.87	60.19	60.19	60.19	62.00	51.00	61.1.4	333.81	333.81	0.00		
3.80	521.76	3.80	52																												

7/27/2023 9:24	3.80	543.25	3.00	59.47	61.03	26.40	57.31	59.78	58.50	59.43	59.28	61.89	45.14	62.00	51.00	612.30	333.81	0.00
7/27/2023 9:25	3.80	543.68	2.81	62.91	62.00	26.42	46.98	60.22	58.50	61.50	59.98	52.62	59.00	61.48	51.00	612.62	333.62	0.00
7/27/2023 9:26	3.80	549.67	3.12	61.42	56.69	27.50	59.62	59.78	58.00	60.45	58.49	59.34	60.92	61.00	51.00	612.16	333.68	0.00
7/27/2023 9:27	3.80	552.37	3.33	61.62	59.37	26.72	42.24	59.54	58.02	60.50	58.00	54.71	57.18	61.92	51.00	612.32	333.72	0.00
7/27/2023 9:28	3.80	546.22	3.17	62.57	60.78	26.61	57.43	60.48	58.48	60.64	59.23	54.88	62.97	62.00	51.00	613.15	333.42	0.00
7/27/2023 9:29	3.80	536.87	3.00	58.29	61.53	27.45	62.01	59.48	58.00	60.77	60.57	58.21	55.96	61.50	51.00	612.72	333.90	0.00
7/27/2023 9:30	3.80	538.81	3.39	62.42	61.32	26.54	58.45	60.42	58.00	62.33	59.92	38.61	48.02	62.00	51.00	613.45	333.85	0.00
7/27/2023 9:31	3.80	542.34	3.41	61.01	27.83	27.58	58.90	60.00	58.40	58.52	58.72	44.69	57.60	62.00	51.00	615.00	333.75	0.00
7/27/2023 9:32	3.80	534.37	3.52	59.97	61.28	27.80	60.72	60.00	58.50	60.65	60.07	51.87	56.51	62.00	51.00	613.27	333.77	0.00
7/27/2023 9:33	3.80	524.11	4.03	59.03	63.77	27.39	55.63	60.50	58.50	60.00	59.01	49.04	60.44	62.00	51.00	613.37	333.48	0.00
7/27/2023 9:34	3.80	513.45	3.62	62.08	62.09	27.15	59.22	60.00	58.49	61.03	59.01	50.59	53.60	62.00	51.00	613.21	333.83	0.00
7/27/2023 9:35	3.80	512.93	3.33	61.65	59.63	27.07	58.45	60.49	58.52	62.99	59.00	53.25	57.07	62.00	51.00	613.66	333.67	0.00
7/27/2023 9:36	3.80	515.00	3.61	63.78	56.81	26.53	61.15	60.01	59.00	62.01	58.05	57.43	56.09	62.22	51.00	614.86	333.86	0.00
7/27/2023 9:37	3.80	508.87	3.69	62.04	62.48	27.97	64.71	60.00	58.08	61.37	59.06	52.47	51.18	62.72	51.00	615.18	333.90	0.00
7/27/2023 9:38	3.80	511.07	3.60	64.37	62.01	27.03	58.77	60.60	58.00	60.92	59.52	45.36	59.57	62.57	51.00	612.59	333.73	0.00
7/27/2023 9:39	3.80	518.66	3.14	59.10	60.47	27.58	61.00	60.42	58.50	61.48	59.85	49.65	60.20	61.53	51.00	613.76	333.80	0.00
7/27/2023 9:40	3.80	526.59	3.83	61.47	27.40	58.60	59.97	61.00	58.00	61.36	54.57	54.58	52.73	61.47	51.00	613.26	333.71	0.00
7/27/2023 9:41	3.80	536.56	3.56	62.65	61.74	27.00	61.79	59.93	58.22	62.85	58.84	53.93	63.38	62.00	51.00	613.70	333.55	0.00
7/27/2023 9:42	3.80	548.08	4.41	62.41	61.86	27.00	53.20	61.22	59.00	59.95	47.67	62.52	62.00	51.00	614.05	333.60	0.00	
7/27/2023 9:43	3.80	550.09	4.38	62.12	61.57	26.72	54.83	61.26	59.00	61.04	57.54	55.10	52.16	62.40	51.00	613.30	333.59	0.00
7/27/2023 9:44	3.80	542.46	3.60	61.43	62.65	26.59	61.11	59.49	58.98	58.96	57.17	59.25	57.42	62.00	51.00	612.35	333.66	0.00
7/27/2023 9:45	3.80	536.28	3.55	61.07	61.98	26.99	61.40	59.00	58.01	59.74	59.59	58.83	59.07	62.00	51.00	612.56	333.69	0.00
7/27/2023 9:46	3.80	529.59	4.22	59.98	61.49	26.48	62.09	60.52	58.92	61.20	58.32	53.34	56.43	62.22	51.02	613.49	333.64	0.00
7/27/2023 9:47	3.80	525.43	3.79	62.01	61.42	26.83	43.85	62.25	59.00	61.22	58.00	49.43	58.29	61.59	51.48	613.17	333.57	0.00
7/27/2023 9:48	3.80	519.30	3.43	60.62	47.20	26.17	41.77	60.75	58.00	61.00	57.57	48.80	53.51	62.02	51.00	613.44	333.53	0.00
7/27/2023 9:49	3.80	513.81	4.45	63.72	56.10	27.22	59.80	59.71	58.22	60.21	59.93	52.10	48.62	62.97	51.00	613.84	333.64	0.00
7/27/2023 9:50	3.80	510.14	3.78	61.63	62.38	27.60	63.27	59.78	58.28	62.72	58.50	54.59	63.91	62.01	51.00	613.36	333.62	0.00
7/27/2023 9:51	3.80	496.38	3.92	62.37	60.14	26.72	62.79	59.50	58.00	60.96	58.53	45.86	55.04	61.60	48.60	613.49	333.50	0.00
7/27/2023 9:52	3.80	500.34	3.81	60.50	53.43	26.57	59.37	59.53	58.49	62.06	59.83	49.03	54.57	62.00	51.00	612.28	333.59	0.00
7/27/2023 9:53	3.80	514.30	4.21	60.50	53.37	26.52	50.25	60.45	58.01	61.25	56.01	53.65	58.40	62.00	51.00	614.06	333.61	0.00
7/27/2023 9:54	3.80	522.51	3.95	61.48	59.97	26.98	58.77	59.32	58.00	60.72	57.15	53.43	60.45	62.00	51.00	612.56	333.41	0.00
7/27/2023 9:55	3.80	524.90	4.44	60.59	59.34	26.32	55.00	60.32	58.32	61.07	56.57	54.14	60.20	60.99	51.00	612.90	333.36	0.00
7/27/2023 9:56	3.80	529.36	4.04	61.88	56.23	26.68	53.87	60.37	58.78	60.00	57.37	51.37	53.06	61.53	51.00	614.25	333.66	0.00
7/27/2023 9:57	3.80	534.72	4.13	61.50	61.58	26.92	56.95	59.93	58.72	59.72	58.84	55.45	57.07	62.50	51.00	611.28	333.43	0.00
7/27/2023 9:58	3.80	529.66	4.47	60.26	59.00	26.78	57.78	60.28	58.00	59.97	55.51	51.24	58.36	62.58	51.00	612.40	333.35	0.00
7/27/2023 9:59	3.80	504.07	4.63	62.00	60.43	27.43	55.51	60.00	58.00	59.99	56.51	55.70	50.21	62.00	51.40	611.92	333.55	0.00
7/27/2023 10:00	3.80	490.06	4.69	61.28	57.57	26.59	57.69	60.00	58.00	59.43	57.82	47.40	46.38	62.60	51.22	612.34	333.46	0.00
7/27/2023 10:01	3.80	489.10	4.66	60.28	60.52	26.97	51.77	60.00	58.00	58.34	57.20	56.36	60.58	62.50	51.02	612.28	333.59	0.00
7/27/2023 10:02	3.80	503.26	4.75	61.10	61.52	27.49	44.70	60.50	58.00	58.16	58.32	50.64	56.42	62.00	51.02	612.13	333.31	0.00
7/27/2023 10:03	3.80	517.65	4.59	62.44	61.93	26.33	58.25	60.60	58.00	60.92	52.93	46.48	53.58	62.69	51.50	613.02	333.52	0.00
7/27/2023 10:04	3.80	525.04	4.51	60.44	59.33	27.32	54.69	60.92	58.00	60.78	55.93	55.87	52.29	62.48	51.48	613.54	333.70	0.00
7/27/2023 10:05	3.80	527.50	5.11	61.75	31.51	27.08	54.47	60.07	58.00	66.43	59.97	51.07	49.63	61.53	51.00	612.30	333.34	0.00
7/27/2023 10:06	3.80	530.12	4.69	59.29	25.83	27.50	57.06	59.72	58.00	60.92	55.45	57.63	43.01	62.00	51.00	612.47	333.70	0.00
7/27/2023 10:07	3.80	531.85	4.97	60.57	60.15	27.28	62.34	60.00	58.02	59.56	58.00	51.59	55.08	61.83	51.21	611.95	333.88	0.00
7/27/2023 10:08	3.80	538.94	5.34	59.36	61.14	26.74	60.52	60.00	58.48	60.17	58.00	40.81	57.84	62.78	51.00	611.68	333.74	0.00
7/27/2023 10:09	3.80	540.58	4.10	61.78	59.54	27.95	62.41	60.00	58.00	58.92	60.75	49.48	55.29	62.50	51.00	611.82	333.82	0.00
7/27/2023 10:10	3.80	536.16	4.07	61.98	61.45	26.53	58.71	59.58	58.58	59.97	58.14	57.62	53.35	62.00	51.00	611.06	333.53	0.00
7/27/2023 10:11	3.80	524.96	4.65	63.07	58.60	26.58	57.72	60.23	58.00	60.72	55.43	49.87	52.31	62.00	51.52	610.54	333.67	0.00
7/27/2023 10:12	3.80	528.36	4.24	61.35	59.22	26.40	57.34	60.07	58.00	59.59	55.92	54.14	56.51	62.49	52.00	610.29	333.74	0.00
7/27/2023 10:13	3.80	527.87	4.18	64.33	50.69	26.70	59.29	59.28	58.00	59.54	59.41	54.27	44.45	60.74	51.18	611.69	333.46	0.00
7/27/2023 10:14	3.80	520.92	4.30	61.92	54.53	26.50	56.91	59.49	58.49	60.47	56.17	46.37	45.50	62.00	51.00	611.96	333.45	0.00
7/27/2023 10:15	3.80	518.19	4.04	60.64	59.79	27.41	55.93	59.50	58.01	59.95	56.23	54.95	55.75	62.00	51.21	611.62	333.63	0.00
7/27/2023 10:16	3.80	522.78	4.34	61.31	58.55	26.99	54.05	59.32	58.31	60.49	56.74	51.61	52.21	62.50	51.50	612.69	333.46	0.00
7/27/2023 10:17	3.80	529.09	3.90	61.39	58.41	26.50	55.76	59.68	58.09	59.87	59.29	48.56	56.55	61.50	51.29	611.16	333.62	0.0

Y/21/2023 10:53	529.61	60.47	27.00	53.25	59.49	58.52	61.29	49.71	57.29	61.29	61.18
Y/21/2023 10:54	3.40	6.07	59.29	59.03	52.46	6.08	6.97	59.03	52.46	56.48	56.48
Y/21/2023 10:55	3.40	3.71	59.03	6.97	6.08	6.07	6.06	59.32	61.06	56.25	56.25
Y/21/2023 10:56	3.40	545.24	3.64	6.48	32.43	26.77	51.29	60.60	58.70	60.50	60.53
Y/21/2023 10:57	3.40	551.68	3.85	6.60	59.59	59.59	60.00	58.72	61.28	57.46	57.46
Y/21/2023 10:58	3.40	544.58	3.71	6.02	60.37	26.00	59.28	60.00	61.02	57.04	57.04
Y/21/2023 10:59	3.40	523.84	4.08	6.19	60.00	26.21	61.15	59.72	58.02	56.74	56.74
Y/21/2023 11:00	3.40	511.24	4.36	59.94	45.99	27.28	60.67	59.07	58.48	59.52	59.52
Y/21/2023 11:01	3.40	502.92	3.94	6.65	60.72	26.50	61.45	60.72	59.52	58.00	58.00
Y/21/2023 11:02	3.40	510.42	3.25	61.45	61.45	26.49	61.45	59.49	58.00	48.00	48.00
Y/21/2023 11:03	3.40	527.21	3.62	61.44	51.62	26.03	51.51	59.00	61.52	59.20	59.20
Y/21/2023 11:04	3.40	534.77	3.93	61.44	52.69	26.99	54.26	59.00	58.32	57.78	57.78
Y/21/2023 11:05	3.40	513.06	3.09	61.44	62.51	27.31	52.33	60.92	61.07	61.07	61.07
Y/21/2023 11:06	3.40	534.17	3.30	62.64	59.23	27.09	62.64	60.57	58.50	61.07	61.07
Y/21/2023 11:07	3.40	529.07	3.22	61.67	61.67	26.50	61.64	59.43	58.00	60.84	60.84
Y/21/2023 11:08	3.40	523.43	3.58	60.67	62.53	27.00	62.09	59.07	58.00	61.01	61.01
Y/21/2023 11:09	3.40	518.94	3.84	61.45	62.21	26.21	61.22	59.00	58.49	59.00	59.00
Y/21/2023 11:10	3.40	516.92	3.31	61.97	54.44	26.98	56.48	60.02	58.01	60.93	60.93
Y/21/2023 11:11	3.40	513.75	3.83	59.28	57.41	26.05	57.97	60.48	58.00	59.91	59.91
Y/21/2023 11:12	3.40	509.77	3.75	61.02	26.88	54.13	60.60	59.95	58.00	61.00	61.00
Y/21/2023 11:13	3.40	510.36	3.09	61.04	62.98	55.28	60.92	58.00	61.07	58.78	58.78
Y/21/2023 11:14	3.40	516.20	3.44	61.74	56.29	26.91	52.59	60.00	58.00	63.07	63.07
Y/21/2023 11:15	3.40	525.88	3.67	60.83	59.42	26.50	60.15	59.29	58.00	60.78	60.78
Y/21/2023 11:16	3.40	515.36	2.93	61.16	59.32	26.68	55.72	59.00	58.00	62.02	59.93
Y/21/2023 11:17	3.40	544.10	3.36	62.26	61.22	27.00	56.15	59.69	58.00	61.35	59.47
Y/21/2023 11:18	3.40	547.09	3.27	61.72	57.63	26.50	54.34	59.52	58.02	62.25	60.20
Y/21/2023 11:19	3.40	505.46	3.16	61.45	62.35	26.00	60.12	59.48	58.48	59.42	59.42
Y/21/2023 11:20	3.40	525.69	3.03	61.94	62.49	26.00	50.53	60.33	58.00	61.00	61.00
Y/21/2023 11:21	3.40	518.02	2.83	61.49	62.49	26.00	50.53	61.96	58.00	62.86	62.86
Y/21/2023 11:22	3.40	530.76	3.05	61.44	61.13	26.60	49.09	59.46	59.00	62.35	62.35
Y/21/2023 11:23	3.40	538.95	3.03	61.08	60.00	26.00	59.51	59.92	59.00	62.00	62.00
Y/21/2023 11:24	3.40	546.10	2.99	61.76	62.92	26.00	59.50	60.00	59.00	62.37	63.31
Y/21/2023 11:25	3.40	545.22	2.63	61.17	61.72	26.00	54.88	59.50	59.00	62.51	62.50
Y/21/2023 11:26	3.40	535.08	2.47	60.06	53.90	26.21	56.21	59.48	58.00	62.02	62.02
Y/21/2023 11:27	3.40	532.46	3.09	61.94	62.49	26.00	51.45	60.48	58.00	62.26	62.26
Y/21/2023 11:28	3.40	516.02	2.83	61.54	62.49	26.00	50.53	61.33	58.41	61.33	61.33
Y/21/2023 11:29	3.40	530.07	2.97	61.45	62.49	27.00	49.09	58.06	58.06	60.05	60.05
Y/21/2023 11:30	3.40	537.99	3.37	61.52	62.01	27.00	57.80	59.29	59.00	62.35	62.35
Y/21/2023 11:31	3.40	535.75	3.11	61.94	62.49	27.00	57.68	59.00	58.78	61.66	54.53
Y/21/2023 11:32	3.40	530.40	5.88	61.46	62.88	26.00	56.17	59.50	58.22	60.53	60.53
Y/21/2023 11:33	3.40	548.77	2.65	61.58	62.88	26.00	53.66	59.00	58.00	61.35	61.35
Y/21/2023 11:34	3.40	542.11	3.15	61.08	61.14	26.28	61.04	59.28	58.51	60.02	60.02
Y/21/2023 11:35	3.40	532.36	3.09	61.47	62.76	26.98	53.49	60.48	59.00	62.46	59.00
Y/21/2023 11:36	3.40	537.98	2.83	61.45	62.49	26.52	61.53	59.96	58.00	61.96	61.96
Y/21/2023 11:37	3.40	539.07	2.97	61.45	62.49	27.00	61.96	59.00	62.92	59.75	59.75
Y/21/2023 11:38	3.40	537.99	2.94	61.57	62.01	27.00	57.62	59.00	62.44	59.82	59.82
Y/21/2023 11:39	3.40	530.11	2.90	61.39	62.47	26.00	56.19	59.00	60.57	60.57	60.57
Y/21/2023 11:40	3.40	526.24	2.65	61.36	48.00	27.23	63.41	59.87	59.00	62.39	59.42
Y/21/2023 11:41	3.40	524.87	2.43	61.58	61.48	27.08	61.21	59.71	58.00	61.42	58.00
Y/21/2023 11:42	3.40	528.88	2.82	60.69	58.65	26.79	58.93	59.49	58.49	61.15	61.15
Y/21/2023 11:43	3.40	547.69	3.12	60.50	62.43	26.43	55.23	60.99	58.97	61.05	59.74
Y/21/2023 11:44	3.40	546.76	2.87	63.35	62.76	27.07	64.24	59.54	58.52	62.01	62.01
Y/21/2023 11:45	3.40	542.71	2.95	64.94	60.91	27.00	57.84	59.96	58.58	62.02	62.02
Y/21/2023 11:46	3.40	524.57	2.25	62.00	60.60	27.00	56.44	59.50	58.26	61.20	60.58
Y/21/2023 11:47	3.40	526.69	2.49	63.62	63.53	27.00	57.99	60.82	60.82	62.27	60.22
Y/21/2023 11:48	3.40	520.00	5.88	61.45	61.45	27.60	62.60	59.00	59.00	64.08	64.08
Y/21/2023 11:49	3.40	530.22	2.36	64.57	62.36	26.43	56.23	60.99	58.52	62.45	62.45
Y/21/2023 11:50	3.40	530.83	3.39	62.76	62.26	27.00	59.58	60.00	61.57	59.00	59.00
Y/21/2023 11:51	3.40	512.73	2.19	64.43	62.48	26.03	57.24	60.50	59.00	62.00	62.00
Y/21/2023 11:52	3.40	524.36	2.25	62.00	63.01	27.02	56.26	59.58	58.18	64.03	64.03
Y/21/2023 11:53	3.40	526.49	2.49	63.62	63.62	27.00	49.29	60.82	60.82	63.65	63.65
Y/21/2023 11:54	3.40	520.00	5.88	61.45	61.45	27.60	62.60	59.00	59.00	64.08	64.08
Y/21/2023 11:55	3.40	535.54	3.06	63.25	63.17	26.17	60.39	59.00	60.13	63.56	63.56
Y/21/2023 11:56	3.40	540.37	3.08	62.24	60.39	26.43	56.49	59.00	61.39	62.45	62.45
Y/21/2023 11:57	3.40	539.06	3.04	62.60	60.11	26.80	52.46	59.00	61.22	57.53	57.53
Y/21/2023 11:58	3.40	528.88	2.49	65.26	60.09	27.00	53.57	60.00	60.59	60.59	60.59
Y/21/2023 11:59	3.40	511.68	3.39	62.26	45.49	27.21	53.57	60.00	62.01	57.59	57.59
Y/21/2023 12:00	3.40	541.72	2.42	66.28	58.00	27.00	46.22	59.00	59.00	60.95	60.95
Y/21/2023 12:01	3.40	522.22	6.24	66.14	55.55	28.00	62.56	59.00	62.06	57.57	57.57
Y/21/2023 12:02	3.40	542.88	3.03	54.73	3.22	27.00	63.11	59.00	59.03	60.48	60.48
Y/21/2023 12:03	3.40	527.37	3.22	63.65	59.08	26.98	56.28	59.00	58.08	62.22	62.22
Y/21/2023 12:04	3.40	534.31	2.69	61.08	56.18	26.03	54.73	59.00	59.00	64.08	64.08
Y/21/2023 12:05	3.40	545.46	3.18	58.81	58.81	27.18	56.28	59.00	59.00	60.86	60.86
Y/21/2023 12:06	3.40	540.95	3.08	62.24	60.39	26.43	56.49	59.00	60.40	59.82	59.82
Y/21/2023 12:07	3.40	534.08	3.23	62.76	62.76	27.00	59.58	60.00	62.10	57.59	57.59
Y/21/2023 12:08	3.40	544.58	3.18	62.40	58.00	27.00	59.07	59.00	60.00	60.95	60.95
Y/21/2023 12:09	3.40	527.44	2.77	61.08	44.69	28.03	59.10	58.00	60.59	59.48	59.48
Y/21/2023 12:10	3.40	528.94	2.42	62.00	61.67	27.22	56.07	59.00	59.00	60.48	60.48
Y/21/2023 12:11	3.40	516.70	2.80	63.65	63.65	27.02	58.92	59.00	60.21	61.57	61.57
Y/21/2023 12:12	3.40	509.02	2.86	59.92	59.92	27.48	57.41	60.00	59.00	62.33	62.33
Y/21/2023 12:13	3.40	512.85	3.06	63.08	59.06	26.81	58.49	59.00	60.00	60.95	60.95
Y/21/2023 12:14	3.40	541.95	3.08	62.24	62.02	26.42	62.02	60.00	60.00	60.00	60.00
Y/21/2023 12:15	3.40	532.22	3.23	62.76							

No. 10 Recovery Furnace Operating Parameters

CO Testing

Run No.	Date & Time	BLS Production Rate MMlbs/day	Hourly Heat Input ^a MMBTU/hr	Steam Flow KPPH	Opacity %	East SIR #1 KV	East SIR #2 KV	East T/R #3 KV	East T/R #4 KV	East T/R #5 KV	East T/R #6 KV	West SIR #1 KV	West SIR #2 KV	West T/R #3 KV	West T/R #4 KV	West T/R #5 KV	West T/R #6 KV	Secondary Fan Horsepower hp
Aborted Run 1	Start 7/26/2023 9:12 Stop 7/26/2023 9:38	3.80	1025	517	1	65	60	59	60	58	58	62	61	57	60	62	51	609

^a Heat input calculated from quarterly BLS sample and BLS Production Rate. Heating value moisture free is 6,475 BTU/lb.

No. 10 Recovery Furnace Fuel Composition

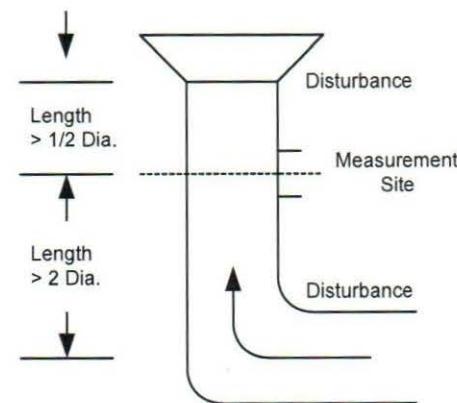
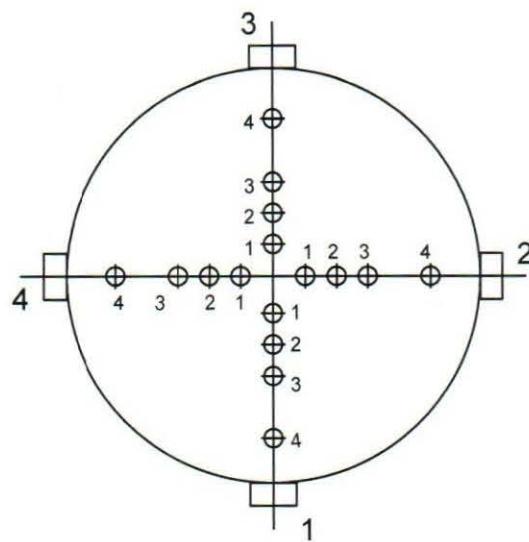
Run No.	Date & Time	Black Liquor Solids GPM	Natural Gas cfm	No. 6 Fuel Oil GPM
Aborted Run 1	Start 7/26/2023 9:12 Stop 7/26/2023 9:38	342	0*	0

*Natural gas was only used to for fueling the ignitors, not for fuel composition in the boiler.

Aborted Run 1	Averages:	3.80	521.66	1.87	63.26	57.77	57.04	58.89	58.08	57.77	61.27	58.84	51.74	56.86	61.63	50.98	606.93	341.25	0.00
7/26/2023 9:12																			
7/26/2023 9:38																			
Time Step:	1 min	BLS Production Rate MMBtu/day	Steam Flow KPPH	Opacity %	East SIR #1KV KV	East SIR #2KV KV	East T/R #3KV KV	East T/R #4KV KV	East T/R #5KV KV	East T/R #6KV KV	West SIR #1KV KV	West SIR #2KV KV	West T/R #3KV KV	West T/R #4KV KV	West T/R #5KV KV	West T/R #6KV KV	Secondary Fan HP	Black Liquor Solids GPM	No. 6 Fuel Oil GPM
Time	15-F0116	15-F0100a.4	15-A0504.0	51-E0200_1E.4	51-E0200_2E.4	51-E0200_3E.4	51-E0200_4E.4	51-E0200_SE.4	51-E0200_6E.4	51-E0201_1W.4	51-E0201_2W.4	51-E0201_3W.4	51-E0201_4W.4	51-E0201_5W.4	51-E0201_6W.4	15-J0504.4	15-F0116.K1	15-F0407.4	
7/26/2023 9:12	3.80	510.94	1.05	63.87	60.07	58.75	54.19	58.00	58.00	62.01	61.25	58.25	62.33	62.00	51.00	608.25	341.05	0.00	
7/26/2023 9:13	3.80	513.73	0.89	65.00	61.74	58.12	59.99	58.00	58.00	63.33	61.08	54.17	62.08	62.00	51.00	609.64	342.28	0.00	
7/26/2023 9:14	3.80	517.61	0.87	65.00	43.24	60.97	60.00	58.00	58.00	57.92	60.25	55.70	59.22	62.00	51.00	609.71	341.18	0.00	
7/26/2023 9:15	3.80	516.65	0.82	65.00	62.29	60.01	60.00	58.00	58.00	54.03	59.43	57.15	54.78	62.00	51.00	610.80	342.08	0.00	
7/26/2023 9:16	3.80	516.68	0.93	65.00	63.98	55.83	60.00	58.00	58.00	61.28	59.00	50.63	53.55	62.00	51.00	610.42	342.16	0.00	
7/26/2023 9:17	3.80	524.02	0.72	65.00	62.08	59.17	59.50	58.00	58.00	61.58	61.02	51.43	60.73	62.00	51.00	608.21	342.18	0.00	
7/26/2023 9:18	3.80	525.25	0.87	64.50	63.92	60.00	59.78	58.00	58.00	64.46	60.98	53.68	57.22	62.00	51.00	608.21	342.25	0.00	
7/26/2023 9:19	3.80	522.14	0.84	62.68	63.35	60.00	59.72	58.00	58.00	62.49	60.93	58.42	44.58	62.00	51.00	608.53	342.35	0.00	
7/26/2023 9:20	3.80	517.44	0.71	64.50	62.21	60.00	59.41	58.00	58.00	63.23	58.43	58.08	61.92	62.00	51.00	608.00	342.39	0.00	
7/26/2023 9:21	3.80	512.43	0.71	64.21	62.69	59.98	59.48	58.00	58.00	62.67	61.83	60.66	60.01	62.00	51.00	608.05	342.19	0.00	
7/26/2023 9:22	3.80	515.03	0.68	65.00	62.24	59.52	59.51	58.00	58.00	62.09	61.70	55.35	60.79	62.21	51.00	608.55	342.35	0.00	
7/26/2023 9:23	3.80	516.17	0.77	65.00	63.43	60.00	59.50	58.00	58.00	59.87	60.93	54.65	61.29	62.49	51.00	609.93	342.36	0.00	
7/26/2023 9:24	3.80	521.53	0.97	65.00	61.07	57.60	60.00	58.41	58.00	60.57	61.28	61.21	61.63	62.40	51.00	610.30	342.45	0.00	
7/26/2023 9:25	3.80	520.75	0.79	65.00	63.09	59.90	60.00	58.29	58.00	61.00	61.96	59.09	62.49	62.00	51.00	610.15	342.39	0.00	
7/26/2023 9:26	3.80	511.50	0.75	63.50	63.09	59.14	59.29	58.00	58.00	62.99	61.04	59.06	61.49	61.59	51.00	610.70	342.68	0.00	
7/26/2023 9:27	3.80	515.60	0.86	65.00	59.43	59.14	60.14	58.21	58.00	63.47	61.53	62.44	61.50	61.91	51.00	609.46	342.60	0.00	
7/26/2023 9:28	3.80	518.93	1.04	65.00	48.00	55.71	60.57	58.98	58.00	62.65	59.91	53.93	62.33	62.00	51.00	611.78	342.65	0.00	
7/26/2023 9:29	3.80	522.62	0.77	65.00	63.79	59.33	59.43	58.03	58.00	62.75	61.66	59.41	61.59	62.00	51.00	608.29	342.54	0.00	
7/26/2023 9:30	3.80	523.25	0.90	65.00	61.22	60.99	60.37	58.38	58.00	63.66	62.42	58.59	62.22	62.00	51.00	608.74	342.77	0.00	
7/26/2023 9:31	3.80	516.25	0.76	65.00	63.46	57.90	60.00	58.00	58.00	61.92	60.74	56.41	63.28	62.00	51.00	607.51	342.60	0.00	
7/26/2023 9:32	3.80	505.57	0.82	65.00	63.04	56.66	59.58	58.00	58.00	62.75	60.72	58.87	61.28	61.88	51.00	609.13	342.84	0.00	
7/26/2023 9:33	3.80	504.12	0.88	65.00	53.00	60.92	59.92	58.00	58.00	61.22	59.35	58.54	61.52	61.52	51.00	608.90	342.79	0.00	
7/26/2023 9:34	3.80	509.68	0.70	65.00	64.00	60.50	60.00	58.00	58.00	64.22	60.33	58.79	61.72	62.00	51.00	608.09	342.67	0.00	
7/26/2023 9:35	3.80	510.48	0.55	65.00	52.18	60.50	60.28	57.78	58.00	62.96	61.35	56.67	62.17	62.00	51.00	607.10	342.99	0.00	
7/26/2023 9:36	3.80	514.14	0.50	64.78	58.81	59.28	59.00	57.02	57.51	62.49	58.03	54.42	61.00	61.08	51.00	608.94	342.93	0.00	
7/26/2023 9:37	3.80	521.87	0.57	63.22	61.78	59.72	59.00	57.99	57.99	62.01	57.60	43.02	47.25	61.50	51.00	608.65	342.87	0.00	
7/26/2023 9:38	3.80	523.07	0.51	65.00	61.41	60.00	59.00	58.00	58.00	62.83	61.49	59.56	60.75	61.00	51.00	609.04	342.83	0.00	

Appendix B - Test Section Diagrams

EQUAL AREA TRAVERSE FOR ROUND DUCTS



Job: Billerud Escanaba LLC
Escanaba Mill
Escanaba, Michigan

Date: July 26 and 27, 2023

Test Location: Recovery Furnace Stack (EURF15)

Stack Diameter: 13.0 Feet

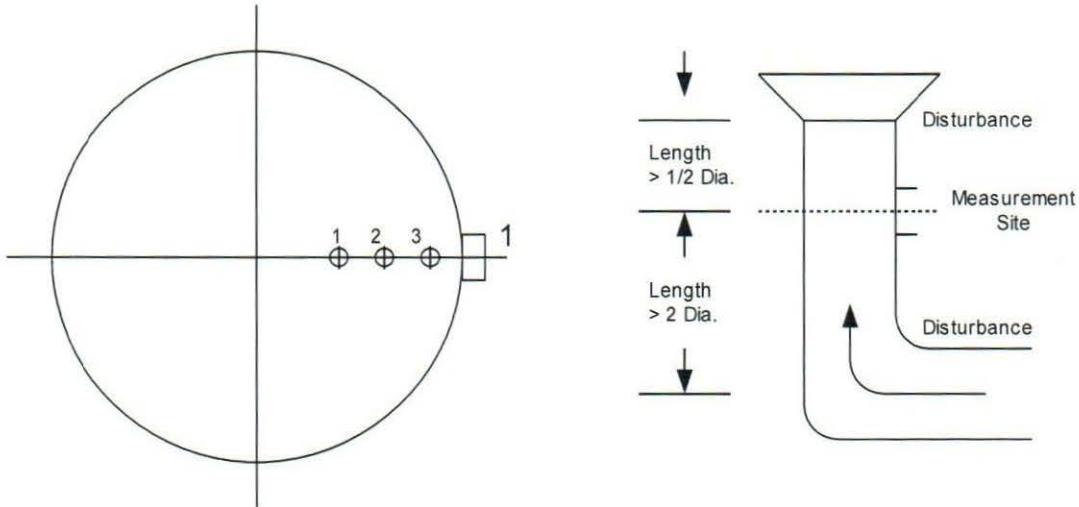
Stack Area: 132.732 Square Feet

No. Points Across Diameter: 8

No. of Ports: 4

Port Length: 19.0 Inches

GASEOUS TRAVERSE FOR ROUND DUCTS



Job: Billerud Escanaba,LLC
Escanaba Mill
Escanaba, Michigan

Date: July 26 and 27, 2023

Test Location: Recovery Furnace Stack (EURF15)

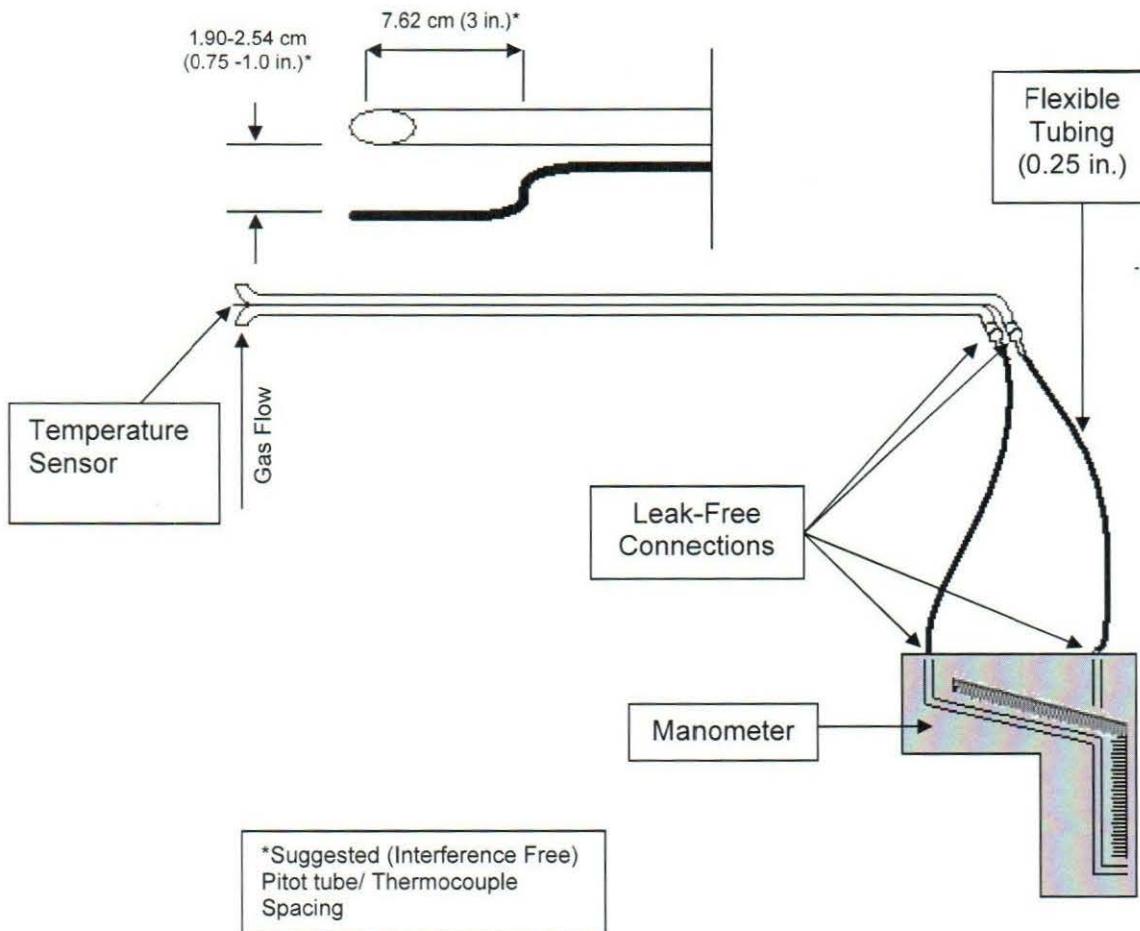
Duct Diameter: 13.0 feet

Duct Area: 132.73 square feet

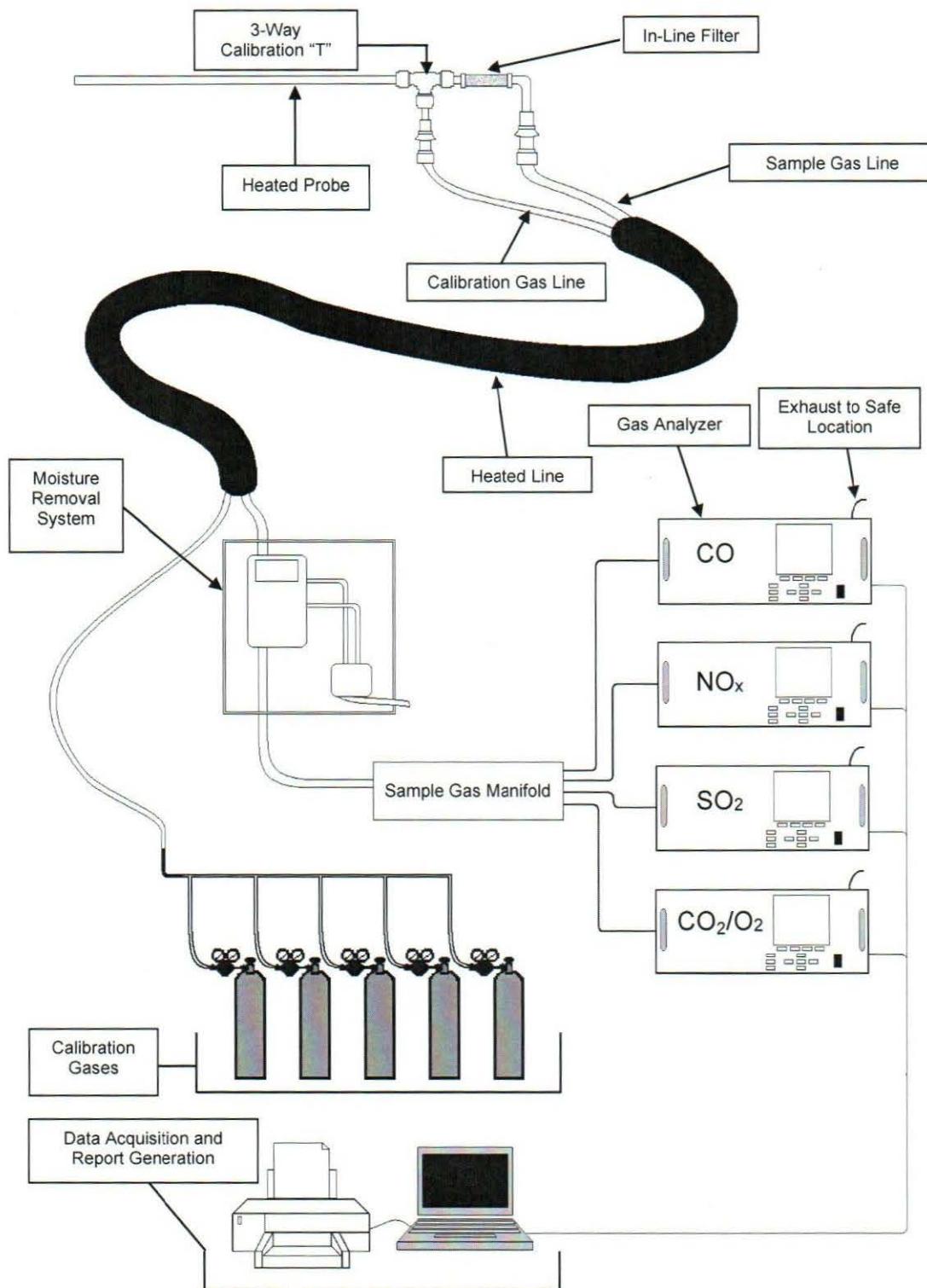
No. Sample Points: 3

Appendix C - Sample Train Diagrams

USEPA Method 2 – Type S Pitot Tube Manometer Assembly



USEPA Methods 3A and 10 Extractive Gaseous Sampling Diagram



Appendix D - Calculation Nomenclature and Formulas