



Grayling Particleboard MAP RICE

System Procedure Reference	Operational Control	Document #	EHS GPB GEN
Revision Contact	Environmental Manager	Revision Date	August 10, 2018
Revision #	001		

1. Purpose

Preventative Maintenance and Malfunction Abatement Plan-for the Emergency Diesel Engines for the Facility. Below are the Emission Units and Control Devices for this plan.

Emission Unit	Control Device
EUEMRGRICE1	
EUEMRCRICE2	
EUFIREFPUMP	

This plan fulfills the requirements in current air permit and Malfunction Abatement plan requirements under MACT standard found in 40 CFR 63 Subpart DDDD.

Function: To ensure proper operation of the Emergency Diesel Engines. All of the Emergency Diesel Engines will be operated to manufacturer's recommendations.

The Engines will be meet the required inspections and maintenance as dictated in the RICE MACT regulation.

All manufacturer's emission setting will not be change unless specifically required or recommended by the manufacture.

Responsible supervisory personnel for overseeing the inspection, maintenance, and repair of air cleaning devices: Maintenance Manager



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A. Preventative Maintenance Program

Emission Source: EUEMRCRICE1, EUEMRCRICE2

Maintenance Program

Item to be inspected	Frequency of Inspections or repairs	Type of inspection	Recordkeeping Method
Oil/Filter change	500hrs or annually whichever is sooner	Change out	SAP Work Order
Spark plug/air filters	1000hrs or annually whichever is sooner	Change out	SAP Work Order
Dielectric battery tests	Monthly	Test	SAP Work Order
Transfer switch	Monthly	Test	SAP Work Order
Generator	Monthly	Visual Inspection	SAP Work Order
Belts and Hoses	Annual	Visual Inspection	SAP Work Order

Emission Source: EUFIREPUMP

Maintenance Program

Item to be inspected	Frequency of Inspections or repairs	Type of inspection	Recordkeeping Method
Oil/Filter change	500hrs or annually whichever is sooner	Change out	SAP Work Order
Spark plug/air filters	1000hrs or annually whichever is sooner	Change out	SAP Work Order
Dielectric battery tests	Monthly	Test	SAP Work Order
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Generator	Monthly	Visual Inspection	SAP Work Order
Belts and Hoses	Annual	Visual Inspection	SAP Work Order



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Spare parts list for

This list is a list of items to be either kept on hand or if the spare is utilized, then a replacement will be put on order.

Emission Unit: EUEMRCRICE1, EUEMRCRICE2

2	Intake air filters
1	Battery
1	Starter
1	Oil Filter
1	Cooling Pump
1	Cooling thermostat
1	Fuel injector Pump
1	Belt

Emission Unit: EUFIREPUMP

2	Intake air filters
1	Battery
1	Starter
1	Oil Filter
1	Cooling Pump
1	Cooling thermostat
1	Fuel injector Pump
1	Belt

B. Emission Unit (Source) and Air Cleaning Device Operating Variables to be Monitored

Emission Source: EMRGRICE1, EMRGRICE2, EMFIREPUMP

The above Emission Sources does not have any operating parameters that will directly affect emissions.

