

Arbor Hills Energy LLC Arbor Hills RNG LLC One North Lexington Avenue, Suite 1450 White Plains, New York 10601 Tel. (914) 705-4000 Fax. (914) 705-4019

September 18, 2023

Diane Kavanaugh Vetort Michigan Department of Environment, Great Lakes & Energy Air Quality Division - Jackson District Office 301 E. Louis Glick Hwy Jackson, MI 49201

Subject:

Renewal Applications for ROP N2688-2011a, to Incorporate PTI Nos: 67-23 &

68-23

Arbor Hills Landfill, SRN: N2688

Ms. Kavanaugh Vetort,

OPAL Fuels ("Company") is submitting the documentation required to update PTI Application Nos. APP-2022-0214 and APP-2022-0215 for Arbor Hills RNG (Emerald RNG) LLC and Arbor Hills Energy LLC (AHE), respectively. As indicated on attached form M-001, the Company is requesting that PTI No: 67-23 for Emerald RNG be incorporated into the existing ROP N2688-2011a, as a new section and PTI No. 68-23 for AHE be entirely updated due to significant changes in permit conditions.

Please note that administrative revisions have been requested for specific permit conditions for both PTIs, and the Company is awaiting a response from EGLE-AQD on those items. The requests are also included as part of this submittal for your reference.

Please direct all questions regarding this submittal to Suparna Chakladar at (951) 833-4153.

Sincerely,

Anthony J. Falbo Chief Operating Officer

OPAL Fuels

Arbor Hills Energy LLC Emerald RNG LLC

cc: Suparna Chakladar, OPAL Fuels EGLE

Michigan Department of Environment, Great Lakes, and Energy - Air Quality Division

RENEWABLE OPERATING PERMIT APPLICATION C-001: CERTIFICATION

This information is required by Article II, Chapter 1, part 55 (Air Pollution Control) of P.A. 451 of 1994, as amended, and the Federal Clean Air Act of 1990. Failure to provide this information may result in civil and/or criminal penalties. Please type or print clearly.

This form is completed and included as part of Renewable Operating Permit (ROP) initial and renewal applications, notifications of change, amendments, modifications, and additional information.

Form Type C-001				SRN	N2688
Stationary Source Name			_		
Arbor Hills Landfill					
City			Co	ounty	
Northville			W	ashtenaw	
SUBMITTAL CERTIFICATION IN	FORMATIO	ON			
Type of Submittal Check only or					
☐ Initial Application (Rule 210)	\boxtimes	Notification / Admini	strative Amen	dment / Modit	fication (Rules 215/216)
Renewal (Rule 210)		Other, describe on A			
2. If this ROP has more than one Se	ection, list the	e Section(s) that this	Certification a	applies to 3	3 <u>.4</u>
3. Submittal Media 🛛 E-n	nail	☐ FTP		Disk	☐ Paper
 Operator's Additional Information on Al-001 regarding a submittal. 	ID - Create a	an Additional Informa	ation (AI) ID th	at is used to p	provide supplemental information
CONTACT INFORMATION					
Contact Name			Title		
Suparna Chakladar				e President -	Fuel Supply & Env. Services
Phone number 951-833-4153		E-mail address schakladar@o			
This form must be signed an	d dated by	y a Responsible	e Official.		
Responsible Official Name Anthony J. Falbo		i handarai s	Title Chief Ope	erating Officer	
Mailing address 5087 Junction Road			•		
City Lockport	State NY	ZIP Code 14094	County		Country US
As a Responsible Official, I inquiry, the statements and in				e, accurate	and complete.
mullar	September Statement		<u></u>	9/18/23	



RENEWABLE OPERATING PERMIT M-001: RULE 215 CHANGE NOTIFICATION RULE 216 AMENDMENT/MODIFICATION APPLICATION

This information is required by Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended, and the Federal Clean Air Act of 1990. Failure to obtain a permit required by Part 55 may result in penalties and/or imprisonment.

1. SRN N2688	2. ROP Number 2688-2011a	3. County Wash	tenaw
4. Stationary Source Name	Arbor Hills Landfill		
5. Location Address	10611 W Five Mile Road	6. City North	ville
	mittal must meet the criteria for the box check iges for applications for Rule 216 changes. In of change. Complete Items 8 – 10 and 14	red below. Check only one	box. Attach a mark-
☐ Rule 215(2) Notification	n of change. Complete Items 8 – 10 and 14		
☐ Rule 215(3) Notification	n of change. Complete Items 8 – 11 and 14		
☐ Rule 215(5) Notification	n of change. Complete Items 8 – 10 and 14		
☐ Rule 216(1)(a)(i)-(iv) Ad	Iministrative Amendment. Complete Items 8 – 1	0 and 14	
Rule 216(1)(a)(v) Admin be submitted. See detail	nistrative Amendment. Complete Items 8 – 14. iled instructions.	Results of testing, monitoring &	k recordkeeping must
□ Rule 216(2) Minor Mod	ification. Complete Items 8 – 12 and 14		
☐ Rule 216(3) Significant	Modification . Complete Items 8 – 12 and 14, and application forms. See detailed in		ation needed on ROP
☐ Rule 216(4) State-Only	Modification. Complete Items 8 – 12 and 14		
8. Effective date of the chan- See detailed instructions.	ge. (MM/DD/YYYY) <u>05/31/2023</u>	9. Change in emissions?	⊠ Yes □ No
The Company is request	Describe any changes or additions to the RO If additional space is needed, complete an A ing that PTI No: 67-23 for Emerald RNG be in section, and PTI No: 68-23 be entirely update	corporated into existing RO	P
11. New Source Review Per	mit(s) to Install (PTI) associated with this app	lication?] Yes □ No
If Yes, enter the PTI Num	nber(s) <u>67-23</u> <u>68-23</u>	<u> </u>	
12. Compliance Status - A n Al-001 if any of the follow	arrative compliance plan, including a schedul ving are checked No.	e for compliance, must be s	ubmitted using an
 a. Is the change identifie 	d above in compliance with the associated ap	oplicable requirement(s)?	
b. Will the change identited requirement(s)?	fied above continue to be in compliance with t	the associated applicable	⊠ Yes □ No
c. If the change includes	a future applicable requirement(s), will timely	compliance be achieved?	
	ormation ID - Create an Additional Information ide supplemental information.	n (AI) ID for the associated	Al
14. Contact Name	Telephone No.	E-mail Address	
Suparna Chakladar	951-833-4153	schakladar@opalfuels.cor	
•	tes the ROP renewal application submitted or affected pages of the ROP must be attached		⊠ Yes □ N/A

NOTE: A CERTIFICATION FORM (C-001) SIGNED BY A RESPONSIBLE OFFICIAL MUST ACCOMPANY ALL SUBMITTALS

For Assistance Contact: 800-662-9278

MICHIGAN DEPARTMENT OF ENVIRONMENT, GREAT LAKES, AND ENERGY AIR QUALITY DIVISION

May 31, 2023

PERMIT TO INSTALL 68-23

ISSUED TO Arbor Hills Energy, LLC

LOCATED AT 10611 West 5 Mile Road Northville, Michigan 48168

IN THE COUNTY OF Washtenaw

STATE REGISTRATION NUMBER N2688

HE PENNSTRA

The Air Quality Division has approved this Permit to Install, pursuant to the delegation of authority from the Michigan Department of Environment, Great Lakes, and Energy. This permit is hereby issued in accordance with and subject to Section 5505(1) of Article II, Chapter I, Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended. Pursuant to Air Pollution Control Rule 336.1201(1), this permit constitutes the permittee's authority to install the identified emission unit(s) in accordance with all administrative rules of the Department and the attached conditions. Operation of the emission unit(s) identified in this Permit to Install is allowed pursuant to Rule 336.1201(6).

QUIRED BY RULE 203:
SIGNATURE: Canita Seet 30
SIGNATURE:
SIGNATURE:

PERMIT TO INSTALL

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Permit No. 68-23

COMMON ACRONYMS

AQD Air Quality Division

Best Available Control Technology **BACT**

CAA Clean Air Act

Compliance Assurance Monitoring CAM Continuous Emission Monitoring System **CEMS**

Code of Federal Regulations CFR

Continuous Opacity Monitoring System COMS

Department/department/EGLE Michigan Department of Environment, Great Lakes, and Energy

Emission Unit EU FG Flexible Group

GACS Gallons of Applied Coating Solids

General Condition GC **GHGs** Greenhouse Gases

HVLP High Volume Low Pressure*

ID Identification

IRSL Initial Risk Screening Level Initial Threshold Screening Level **ITSL** Lowest Achievable Emission Rate **LAER MACT** Maximum Achievable Control Technology **MAERS** Michigan Air Emissions Reporting System

MAP Malfunction Abatement Plan **MSDS** Material Safety Data Sheet

Not Applicable NA

NAAQS National Ambient Air Quality Standards

NESHAP National Emission Standard for Hazardous Air Pollutants

NSPS New Source Performance Standards

NSR **New Source Review** PS Performance Specification

Prevention of Significant Deterioration **PSD**

PTE Permanent Total Enclosure

Permit to Install PTI

RACT Reasonable Available Control Technology

Renewable Operating Permit **ROP**

Special Condition SC

Selective Catalytic Reduction SCR Selective Non-Catalytic Reduction SNCR

State Registration Number SRN

TBD To Be Determined

TEQ **Toxicity Equivalence Quotient**

USEPA/EPA United States Environmental Protection Agency

Visible Emissions VΕ

^{*}For HVLP applicators, the pressure measured at the gun air cap shall not exceed 10 psig.

POLLUTANT / MEASUREMENT ABBREVIATIONS

acfm Actual cubic feet per minute

BTU British Thermal Unit °C Degrees Celsius CO Carbon Monoxide

CO2e Carbon Dioxide Equivalent dscf Dry standard cubic foot dscm Dry standard cubic meter Personal Per

gr Grains

HAP Hazardous Air Pollutant

Hg Mercury hr Hour

HP Horsepower Hydrogen Sulfide

kW Kilowatt

lb Pound

m Meter

mg Milligram

mm Millimeter

MM Million

MW Megawatts

NMOC Non-Methane Organic Compounds

NO_x Oxides of Nitrogen

ng Nanogram

PM Particulate Matter

PM10 Particulate Matter equal to or less than 10 microns in diameter PM2.5 Particulate Matter equal to or less than 2.5 microns in diameter

pph Pounds per hour ppm Parts per million

ppmv Parts per million by volume
ppmw Parts per million by weight
psia Pounds per square inch absolute

psig Pounds per square inch absolute Pounds per square inch gauge

scf Standard cubic feet

sec Seconds SO₂ Sulfur Dioxide

TAC Toxic Air Contaminant

Temp Temperature

THC Total Hydrocarbons tpy Tons per year Microgram

µm Micrometer or Micron

VOC Volatile Organic Compounds

yr Year

Arbor Hills Energy, LLC (N2688) Permit No. 68-23 May 31, 2023 Page 4 of 23

GENERAL CONDITIONS

- 1. The process or process equipment covered by this permit shall not be reconstructed, relocated, or modified, unless a Permit to Install authorizing such action is issued by the Department, except to the extent such action is exempt from the Permit to Install requirements by any applicable rule. (R 336.1201(1))
- 2. If the installation, construction, reconstruction, relocation, or modification of the equipment for which this permit has been approved has not commenced within 18 months, or has been interrupted for 18 months, this permit shall become void unless otherwise authorized by the Department. Furthermore, the permittee or the designated authorized agent shall notify the Department via the Supervisor, Permit Section, Air Quality Division, Michigan Department of Environment, Great Lakes, and Energy, P.O. Box 30260, Lansing, Michigan 48909-7760, if it is decided not to pursue the installation, construction, reconstruction, relocation, or modification of the equipment allowed by this Permit to Install. (R 336.1201(4))
- 3. If this Permit to Install is issued for a process or process equipment located at a stationary source that is not subject to the Renewable Operating Permit program requirements pursuant to Rule 210 (R 336.1210), operation of the process or process equipment is allowed by this permit if the equipment performs in accordance with the terms and conditions of this Permit to Install. (R 336.1201(6)(b))
- 4. The Department may, after notice and opportunity for a hearing, revoke this Permit to Install if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of this permit or is violating the Department's rules or the Clean Air Act. (R 336.1201(8), Section 5510 of Act 451, PA 1994)
- 5. The terms and conditions of this Permit to Install shall apply to any person or legal entity that now or hereafter owns or operates the process or process equipment at the location authorized by this Permit to Install. If the new owner or operator submits a written request to the Department pursuant to Rule 219 and the Department approves the request, this permit will be amended to reflect the change of ownership or operational control. The request must include all of the information required by subrules (1)(a), (b), and (c) of Rule 219 and shall be sent to the District Supervisor, Air Quality Division, Michigan Department of Environment, Great Lakes, and Energy. (R 336.1219)
- 6. Operation of this equipment shall not result in the emission of an air contaminant which causes injurious effects to human health or safety, animal life, plant life of significant economic value, or property, or which causes unreasonable interference with the comfortable enjoyment of life and property. (R 336.1901)
- 7. The permittee shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant which continue for more than one hour in excess of any applicable standard or limitation, or emissions of any air contaminant continuing for more than two hours in excess of an applicable standard or limitation, as required in Rule 912, to the Department. The notice shall be provided not later than two business days after start-up, shutdown, or discovery of the abnormal condition or malfunction. Written reports, if required, must be filed with the Department within 10 days after the start-up or shutdown occurred, within 10 days after the abnormal condition or malfunction has been corrected, or within 30 days of discovery of the abnormal condition or malfunction, whichever is first. The written reports shall include all of the information required in Rule 912(5). (R 336.1912)
- 8. Approval of this permit does not exempt the permittee from complying with any future applicable requirements which may be promulgated under Part 55 of 1994 PA 451, as amended or the Federal Clean Air Act.
- 9. Approval of this permit does not obviate the necessity of obtaining such permits or approvals from other units of government as required by law.
- 10. Operation of this equipment may be subject to other requirements of Part 55 of 1994 PA 451, as amended and the rules promulgated thereunder.

- 11. Except as provided in subrules (2) and (3) or unless the special conditions of the Permit to Install include an alternate opacity limit established pursuant to subrule (4) of Rule 301, the permittee shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of density greater than the most stringent of the following. The grading of visible emissions shall be determined in accordance with Rule 303 (R 336.1303). (R 336.1301)
 - a) A six-minute average of 20 percent opacity, except for one six-minute average per hour of not more than 27 percent opacity.
 - b) A visible emission limit specified by an applicable federal new source performance standard.
 - c) A visible emission limit specified as a condition of this Permit to Install.
- 12. Collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in Rule 370(2). (R 336.1370)
- 13. The Department may require the permittee to conduct acceptable performance tests, at the permittee's expense, in accordance with Rule 1001 and Rule 1003, under any of the conditions listed in Rule 1001. (R 336.2001)

EMISSION UNIT SPECIAL CONDITIONS

EMISSION UNIT SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

		Installation Date /	
	Emission Unit Description	Modification	
Emission Unit ID	(Including Process Equipment & Control Device(s))	Date	Flexible Group ID
EUTURBINE/DB1	A stationary EGT-Typhoon combined cycle turbine rated at 58.7 MMBTU/hr with a heat recovery steam generator (HRSG) and an associated duct burner rated at 10.2 MMBTU/hr. The turbine and duct burner are fueled with desulfurized landfill gas that has undergone compression, dewatering, and filtering (to at least 10 microns) to comply with the landfill gas treatment requirements per 40 CFR 62.16714(c)(3)/40 CFR 63.1959(b)(2)(iii) (C). The turbine uses diesel fuel upon startup.	2015	FGTURBINES, FGPROJECT23
EUTURBINE/DB2	A stationary EGT-Typhoon combined cycle turbine rated at 58.7 MMBTU/hr with a HRSG and an associated duct burner rated at 10.2 MMBTU/hr. The turbine and duct burner are fueled with desulfurized landfill gas that has undergone compression, dewatering, and filtering (to at least 10 microns) to comply with the landfill gas treatment requirements per 40 CFR 62.16714(c)(3)/40 CFR 63.1959(b)(2)(iii) (C). The turbine uses diesel fuel upon startup.	2015	FGTURBINES, FGPROJECT23
EUTURBINE/DB3	A stationary EGT-Typhoon combined cycle turbine rated at 58.7 MMBTU/hr with a HRSG and an associated duct burner rated at 10.2 MMBTU/hr. The turbine and duct burner are fueled with desulfurized landfill gas that has undergone compression, dewatering, and filtering (to at least 10 microns) to comply with the landfill gas treatment requirements per 40 CFR 62.16714(c)(3)/40 CFR 63.1959(b)(2)(iii) (C). The turbine uses diesel fuel upon startup.	2015	FGTURBINES FGPROJECT23
EUTURBINE4	A stationary Solar brand simple cycle turbine rated at 61.4 MMBTU/hr. The turbine is fueled with desulfurized landfill gas that has undergone compression, dewatering, and filtering (to at least 10 microns) to comply with the landfill gas treatment requirements per 40 CFR 62.16714(c)(3)/40 CFR 63.1959(b)(2)(iii) (C). The turbine also uses propane fuel for startup only.	2015	FGPROJECT23

Changes to the equipment described in this table are subject to the requirements of R 336.1201, except as allowed by R 336.1278 to R 336.1291.

EUTURBINE4 EMISSION UNIT CONDITIONS

DESCRIPTION

A stationary Solar brand simple cycle turbine rated at 61.4 MMBTU/hr. The turbine is fueled with desulfurized landfill gas that has undergone compression, dewatering, and filtering (to at least 10 microns) to comply with the landfill gas treatment requirements per 40 CFR 62.16714(c)(3)/40 CFR 63.1959(b)(2)(iii)(C). The turbine also uses propane fuel for startup only.

Flexible Group ID: FGPROJECT23

POLLUTION CONTROL EQUIPMENT

Sulfur Treatment System

I. EMISSION LIMIT(S)

Pollutant	Limit	Time Period/ Operating Scenario	Equipment	Monitoring/ Testing Method	Underlying Applicable Requirements
1. NO _x	8.2 pph	Hourly	EUTURBINE4	SC V.3, SC VI.4	R 336.1205(1)(a) & (b), R 336.2803, R 336.2804
2. NO _x	11.4 tpy	12-month rolling time period as determined at the end of each calendar month.	EUTURBINE4	SC. VI.1, SC VI.2, SC VI.4	R 336.1205(1)(a) & (b)
3. NO _x	74 ppm at 15% O2 or 460 ng/J of useful output (3.6 lb/MWh)	Hourly	EUTURBINE 4	SC V.1, SC VI.4	40 CFR Part 60.4320(a) & (b), Table 1 Subpart KKKK
4. CO	13.2 pph	Hourly	EUTURBINE4	SC V.3, SC VI.4	R 336.1205(1)(a) & (b), R 336.2804
5. CO	17.7 tpy	12-month rolling time period as determined at the end of each calendar month.	EUTURBINE4	SC. VI.1, SC VI.2, SC VI.4	R 336.1205(1)(a) & (b)
6. SO ₂	65 ng/J or 0.15 lbs/MMBTU heat input	Hourly	EUTURBINE4	SC V.2, SC VI.4	40 CFR Part 60.4330 (a)(3), Subpart KKKK
7. SO ₂	0.41 pph	Hourly	EUTURBINE4	SC. V.2, SC VI.4	R 336.1205(1)(a) & (b), R 336.2803, R 336.2804
8. VOC (includes formaldehyde)	0.80 pph	Hourly	EUTURBINE4	SC. V.3, SC VI.4	R 336.1205(1)(a) & (b), R 336.1702(c)
9. Formaldehyde	0.0106 pph	Hourly	EUTURBINE4	SC V.4, SC VI.4	R 336.1225(1)

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Pollutant	Limit	Time Period/ Operating Scenario	Equipment	Monitoring/ Testing Method	Underlying Applicable Requirements
10. Hydrogen Chloride	0.60 pph	Hourly	EUTURBINE4	SC V.4, SC VI.4	R 336.1225

II. MATERIAL LIMIT(S)

Material	Limit	Time Period / Operating Scenario	Equipment	Monitoring / Testing Method	Underlying Applicable Requirements
Propane (start up fuel only)	5,226 gallons/yr	12-month rolling time period as determined at the end of each calendar month	EUTURBINE4	SC VI.1, SC VI.4	R 336.1205(1)(a) & (b)

III. PROCESS/OPERATIONAL RESTRICTION(S)

- 1. The permittee shall only burn desulfurized landfill gas and propane as fuel in EUTURBINE4. (R336.1205, R336.1224, R336.1225, R 336.2803, R 336.2804)
- 2. The permittee shall only operate EUTURBINE4 when EURNGTOX or EUOFRNG are not operating. (R336.1205, R336.1224, R336.1225, R 336.2803, R 336.2804)
- 3. The permittee shall not exceed 10 minutes per hour for EUTURBINE4 when starting the turbine on propane fuel. (R336.1205, R336.1224, R336.1225, R 336.2803, R 336.2804)
- 4. The permittee shall not operate EUTURBINE4 unless a malfunction abatement plan (MAP) as described in Rule 911(2), has been submitted within 180 days of initial start-up, and is implemented and maintained. The MAP shall, at a minimum, specify the following:
 - a) A complete preventative maintenance program including identification of the supervisory personnel responsible for overseeing the inspection, maintenance, and repair of air-cleaning devices, a description of the items or conditions that shall be inspected, the frequency of the inspections or repairs, and an identification of the major replacement parts that shall be maintained in inventory for quick replacement.
 - b) An identification of the source and fuel-cleaning equipment operating variables that shall be monitored to detect a malfunction or failure, the normal operating range of these variables, and a description of the method of monitoring or surveillance procedures.
 - c) A description of the corrective procedures or operational changes that shall be taken in the event of a malfunction or failure to achieve compliance with the applicable emission limits.

If at any time the MAP fails to address or inadequately addresses an event that meets the characteristics of a malfunction, the permittee shall amend the MAP within 45 days after such an event occurs. The permittee shall also amend the MAP within 45 days, if new equipment is installed or upon request from the District Supervisor. The permittee shall submit the MAP and any amendments to the MAP to the AQD District Supervisor for review and approval. If the AQD does not notify the permittee within 90 days of submittal, the MAP or amended MAP shall be considered approved. Until an amended plan is approved, the permittee shall implement corrective procedures or operational changes to achieve compliance with all applicable emission limits. (R 336.1911)

5. The permittee must operate and maintain EUTURBINE4, air pollution control equipment, and monitoring equipment in a manner consistent with good air pollution control practices for minimizing emissions at all times including during startup, shutdown, and malfunction. (40 CFR 60.4333(a))

IV. DESIGN/EQUIPMENT PARAMETER(S)

- The heat input capacity of EUTURBINE4 shall not exceed a maximum of 61.4 MMBTU per hour. (R336.1205, R 336.2803, R 336.2804)
- 2. The permittee shall not operate EUTURBINE4 unless a device to continuously monitor and record the total landfill gas flow rate to EUTURBINE4 is installed, maintained, and operated in a satisfactory manner acceptable to the AQD District Supervisor. (R336.1205, R 336.2803, R 336.2804)
- 3. The permittee shall monitor the methane content of the landfill gas sent to EUTURBINE4 at least once each calendar week, using a calibrated hand-held methane meter. The device shall be maintained and operated in a satisfactory manner acceptable to the AQD District Supervisor. (R336.1205, R 336.2803, R 336.2804)
- 4. The permittee shall not operate EUTURBINE4 unless a system to remove sulfur in the landfill gas sent to EUTURBINE4 has been installed, calibrated, maintained, and operated in a satisfactory manner acceptable to the AQD District Supervisor. (R336.1205, R336.1224, R336.1225, R 336.2803, R 336.2804)

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

- 1. The permittee must perform annual performance tests in accordance with 40 CFR Part 60 Subpart KKKK to demonstrate continuous compliance with the NOx emission limit, SC I.3, for EUTURBINE4. If the NOx emission result from the performance test is less than or equal to 75 percent of the NOx emission limit for EUTURBINE4, you may reduce the frequency of subsequent performance tests to once every 2 years (no more than 26 calendar months following the previous performance test). If the results of any subsequent performance test exceed 75 percent of the NOx emission limit for EUTURBINE4, you must resume annual performance tests. No less than 30 days prior to testing, the permittee shall submit a complete test plan to the AQD Technical Programs Unit and District Office. The AQD must approve the final plan prior to testing, including any modifications to the method in the test protocol that are proposed after initial submittal. The permittee must submit a complete report of the test results to the AQD Technical Programs Unit and District Office within 60 days following the last date of the test. (R 336.2001, R 336.2002, R 336.2003, R 336.2004, 40 CFR 60.4400)
- 2. The permittee must conduct an initial performance test to verify SO₂ emissions rates from EUTURBINE4 by testing at owner's expense, in accordance with Department requirements. Testing shall be performed using an approved EPA Method listed in the table below:

Pollutant	Test Method Reference	
SO ₂	40 CFR Part 60, Appendix A	

Subsequent SO2 performance tests shall be conducted on an annual basis (no more than 14 calendar months following the previous performance test). The methodologies that may be used are listed in 40 CFR 60.4415. An alternate method, or a modification to the approved EPA Method, may be specified in an AQD approved Test Protocol and must meet the requirements of the federal Clean Air Act, all applicable state and federal rules and regulations, and be within the authority of the AQD to make the change. No less than 30 days prior to testing, the permittee shall submit a complete test plan to the AQD Technical Programs Unit and District Office. The AQD must approve the final plan prior to testing, including any modifications to the method in the test protocol that are proposed after initial submittal. The permittee must submit a complete report of the test results to the AQD Technical Programs Unit and District Office within 60 days following the last date of the test. (R 336.1205, R 336.2001, R 336.2003, R 336.2004, R 336.2803, R 336.2804, 40 CFR 60.4415)

3. Within 180 days after permit issuance, and once every five years thereafter the permittee shall verify NOx, CO, and VOC emission rates from EUTURBINE4 by testing at owner's expense, in accordance with Department requirements. Testing shall be performed using an approved EPA Method listed in the table below:

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Pollutant	Test Method Reference
NOx	40 CFR Part 60, Appendix A
CO	40 CFR Part 60, Appendix A
VOC	40 CFR Part 60, Appendix A

An alternate method, or a modification to the approved EPA Method, may be specified in an AQD approved Test Protocol and must meet the requirements of the federal Clean Air Act, all applicable state and federal rules and regulations, and be within the authority of the AQD to make the change. No less than 30 days prior to testing, the permittee shall submit a complete test plan to the AQD Technical Programs Unit and District Office. The AQD must approve the final plan prior to testing, including any modifications to the method in the test protocol that are proposed after initial submittal. The permittee must submit a complete report of the test results to the AQD Technical Programs Unit and District Office within 60 days following the last date of the test. (R 336.1205, R 336.1225, R 336.2001, R 336.2003, R 336.2004, R 336.2803, R 336.2804)

4. Within 180 days after permit issuance, and once every five years thereafter, the permittee shall verify formaldehyde and hydrogen chloride emission rates from EUTURBINE4, by testing at owner's expense, in accordance with Department requirements. Testing shall be performed using an approved EPA Method listed in the table below:

Pollutant	Test Method Reference
Formaldehyde	40 CFR Part 60, Appendix A; or Method 320 of Appendix A of
	40 CFR Part 63
Hydrogen Chloride	40 CFR Part 60, Appendix A

An alternate method, or a modification to the approved EPA Method, may be specified in an AQD approved Test Protocol. No less than 30 days prior to testing, the permittee shall submit a complete test plan to the AQD Technical Programs Unit and District Office. The AQD must approve the final plan prior to testing, including any modifications to the method in the test protocol that are proposed after initial submittal. Verification of emission rates includes the submittal of a complete report of the test results to the AQD Technical Programs Unit and District Office within 60 days following the last date of the test. (R 336.1225, R 336.2001, R 336.2003, R 336.2004)

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

- 1. The permittee shall keep, in a satisfactory manner, a record of the total of each fuel combusted in EUTURBINE4 on a monthly and 12-month rolling time period basis. The permittee shall keep all records on file and make them available to the Department upon request. (R 336.1205, R 336.1225, R 336.2803, R 336.2804)
- 2. The permittee shall keep, in a satisfactory manner, a record of the total monthly and 12-month rolling NO_x, CO, and VOC emission rates from EUTURBINE4. The permittee shall keep all records on file and make them available to the Department upon request. (R 336.1205, R 336.2803, R 336.2804)
- 3. The permittee shall monitor and record the following average daily landfill gas parameters:
 - a) Heat input of the landfill gas (BTU/scf),
 - b) Heat input of the landfill gas burned (MMBTU/day),
 - c) Landfill gas flowrate to the turbine plant (scf/day).

The permittee shall keep all records on file and make them available to the Department upon request. (R 336.1205, R 336.2803, R 336.2804)

- 4. The permittee shall maintain records of all information necessary for all notifications and reports as specified in these special conditions as well as that information necessary to demonstrate compliance with the emission limits of this permit for EUTURBINE4. This information shall include, but shall not be limited to the following:
 - a) Compliance tests and any testing required under the special conditions of this permit;
 - b) Total sulfur content of the desulfurized landfill gas;

- c) The percent methane of the desulfurized landfill gas, weekly;
- d) All records required by 40 CFR 60.7;
- e) Records of the duration and all dates and times of startup and shutdown events;
- f) All calculations necessary to show compliance with the limits contained in this permit;
- g) All records related to, or as required by, the MAP and the startup and shutdown plan.

All of the above information shall be stored in a format acceptable to the AQD District Supervisor and shall be consistent with the requirements of 40 CFR 60.7(f). (R 336.1205, R 336.1224, R 336.1225, R 336.1331, R 336.1702, R 336.1912, R 336.2803, R 336.2804, 40 CFR 60.7(f), 40 CFR 60.4360, 40 CFR 60.4365, 40 CFR 60.4375, 40 CFR Part 60 Subpart KKKK)

VII. REPORTING

1. Within 30 days after EUTURBINE4 begins using desulfurized landfill gas, the permittee or the authorized agent shall notify the AQD District Supervisor, in writing. (R 336.1201)

VIII. STACK/VENT RESTRICTION(S)

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

Stack & Vent ID	Maximum Exhaust Diameter / Dimensions (inches)	Minimum Height Above Ground (feet)	Underlying Applicable Requirements
1. SVTURBINE4	42	50	R 336.1225,
			R 336.2803, R 336.2804

IX. OTHER REQUIREMENT(S)

- The Permittee shall comply with all applicable provisions of Subparts A and KKKK of the New Source Performance Standards for Stationary Gas Turbines as they apply to EUTURBINE4. (40 CFR Part 60 Subpart KKKK)
- 2. The Permittee shall comply with all applicable provisions of Subpart A and YYYY of the National Emission Standards for Hazardous Air Pollutants for Stationary Combustion Turbines as they apply to EUTURBINE4. (40 CFR Part 63 Subpart YYYY)

Footnotes:

¹ This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

FLEXIBLE GROUP SPECIAL CONDITIONS

FLEXIBLE GROUP SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

Flexible Group ID	Flexible Group Description	Associated Emission Unit IDs
FGTURBINES	Three (3) EGT-Typhoon turbines and associated duct burner that use desulfurized landfill gas as fuel for the generation of electricity for the power grid.	EUTURBINE/DB1, EUTURBINE/DB2, EUTURBINE/DB3
FGPROJECT23	The project requires operating hours restrictions on each turbine and associated duct burner, and to limit the gas burned in each unit to only desulfurized landfill gas.	EUTURBINE/DB1, EUTURBINE/DB2, EUTURBINE/DB3, EUTURBINE4

FGTURBINES FLEXIBLE GROUP CONDITIONS

DESCRIPTION

Three (3) EGT-Typhoon turbines and associated duct burners that use landfill gas as fuel for the generation of electricity for the power grid.

Emission Unit: EUTURBINE/DB1, EUTURBINE/DB2, EUTURBINE/DB3

POLLUTION CONTROL EQUIPMENT

Sulfur Treatment System (STS)

I. EMISSION LIMIT(S)

Pollutant	Limit	Time Period / Operating Scenario	Equipment	Monitoring / Testing Method	Underlying Applicable Requirements
1. NOx	11.3 pph (normal operation with duct burner)	Hourly	Each turbine and duct burner in FGTURBINES	SC V.2, SC VI.5	R 336.1205(1)(a) & (b), R 336.2803, R 336.2804
2. NOx	17.4 pph (includes startup)	Hourly	Each turbine in FGTURBINES	SC VI.5	R 336.1205(1)(a) & (b), R 336.2803, R 336.2804
3. NOx	See Appendix 7	Hourly	Each turbine in FGTURBINES	SC V.1, SC VI.5	40 CFR 60.332, Subpart GG
4. NOx	69.9 tpy	12-month rolling time period as determined at the end of each calendar month	FGTURBINES	SC VI.3, SC VI.5	R 336.1205(1)(a) & (b)
5. CO	15.4 pph (normal operation with duct burner)	Hourly	Each turbine and duct burner in FGTURBINES	SC V.2, SC VI.5	R 336.1205(1)(a) & (b), R 336.2803, R 336.2804
6. CO	2.0 pph (includes startup)	Hourly	Each turbine in FGTURBINES	SC VI.5	R 336.1205(1)(a) & (b), R 336.2803, R 336.2804
7. CO	61.8 tpy	12-month rolling time period as determined at the end of each calendar month	FGTURBINES	SC VI.3, SC VI.5	R 336.1205(1)(a) & (b)
8. SO ₂	0.5 pph (normal operation with duct burner)	Hourly	Each turbine and duct burner in FGTURBINES	SC V.3, SC VI.5	R 336.1205(1)(a) & (b), R 336.2803, R 336.2804
9. VOC (includes formaldehyde)	2.9 pph (normal operation with duct burner)	Hourly	Each turbine and duct burner in FGTURBINES	SC. V.2, SC VI.5	R 336.1205(1)(a) & (b), R 336.1702(c)

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Pollutant	Limit	Time Period / Operating Scenario	Equipment	Monitoring / Testing Method	Underlying Applicable Requirements
10. Formaldehyde	0.0118 pph (normal operation with duct burner)	Hourly	Each turbine and duct burner in FGTURBINES	SC V.4, SC VI.5	R 336.1225(1)
11. Hydrogen Chloride	0.60 pph	Hourly	Each turbine in FGTURBINES	SC V.4, SC VI.5	R 336.1225

II. MATERIAL LIMIT(S)

Material	Limit	Time Period / Operating Scenario	Equipment	Monitoring / Testing Method	Underlying Applicable Requirements
Diesel Fuel (for start-up only)		12-month rolling time period as determined at the end of each calendar month	FGTURBINES	SC VI.2, SC VI.5	R 336.1205(1)(a) & (b)

III. PROCESS/OPERATIONAL RESTRICTION(S)

- 1. The permittee shall only burn desulfurized landfill gas and diesel fuel with total sulfur of 0.05 weight percent (500 ppmw) or less, as fuel in FGTURBINES. Diesel fuel shall only be used during startup of a turbine. (R336.1205, R336.1224, R336.1225, R 336.2803, R 336.2804)
- 2. The permittee shall only operate FGTURBINES when EURNGTOX or EUOFRNG are not operating. (R336.1205, R336.1224, R336.1225, R 336.2803, R 336.2804)
- 3. The permittee shall not exceed 10 minutes per hour for FGTURBINES when starting the turbine on diesel fuel. (R336.1205, R336.1224, R336.1225, R 336.2803, R 336.2804)
- 4. The permittee shall not operate FGTURBINES unless a malfunction abatement plan (MAP) as described in Rule 911(2), has been submitted within 180 days of initial start-up, and is implemented and maintained. The MAP shall, at a minimum, specify the following:
 - a) A complete preventative maintenance program including identification of the supervisory personnel responsible for overseeing the inspection, maintenance, and repair of air-cleaning devices, a description of the items or conditions that shall be inspected, the frequency of the inspections or repairs, and an identification of the major replacement parts that shall be maintained in inventory for quick replacement.
 - b) An identification of the source and fuel-cleaning equipment operating variables that shall be monitored to detect a malfunction or failure, the normal operating range of these variables, and a description of the method of monitoring or surveillance procedures.
 - c) A description of the corrective procedures or operational changes that shall be taken in the event of a malfunction or failure to achieve compliance with the applicable emission limits.

If at any time the MAP fails to address or inadequately addresses an event that meets the characteristics of a malfunction, the permittee shall amend the MAP within 45 days after such an event occurs. The permittee shall also amend the MAP within 45 days, if new equipment is installed or upon request from the District Supervisor. The permittee shall submit the MAP and any amendments to the MAP to the AQD District Supervisor for review and approval. If the AQD does not notify the permittee within 90 days of submittal, the MAP or amended MAP shall be considered approved. Until an amended plan is approved, the permittee shall implement corrective procedures or operational changes to achieve compliance with all applicable emission limits. (R 336.1911)

5. The permittee must operate and maintain FGTURBINES, air pollution control equipment, and monitoring equipment in a manner consistent with good air pollution control practices for minimizing emissions at all times including during startup, shutdown, and malfunction. (R 336.1205, R 336.911)

IV. <u>DESIGN/EQUIPMENT PARAMETER(S)</u>

- 1. The heat input capacity of each turbine and duct burner in FGTURBINES shall not exceed a maximum of 58.7 MMBTU per hour and 10.2 MMBTU per hour, respectively. (R336.1205, R 336.2803, R 336.2804)
- 2. The permittee shall not operate FGTURBINES unless a device to continuously monitor and record the total landfill gas flow rate from to FGTURBINES is installed, maintained, and operated in a satisfactory manner acceptable to the AQD District Supervisor. (R336.1205, R 336.2803, R 336.2804)
- 3. The permittee shall not operate FGTURBINES unless a device to monitor and record the BTU content of the landfill gas at least once each calendar week is installed, maintained, and operated in a satisfactory manner acceptable to the AQD District Supervisor. (R336.1205, R 336.2803, R 336.2804)
- 4. The permittee shall only use landfill gas in FGTURBINES which has been treated to remove sulfur by the AQD approved treatment system. (R336.1205, R336.1224, R336.1225, R 336.2803, R 336.2804)

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

1. Within 180 days after permit issuance, and once every five years thereafter, the permittee shall verify NOx emission rates from each unit in FGTURBINES by testing at owner's expense, in accordance with Department requirements and 40 CFR 60.332(a)(2) and Appendix 7. Testing shall be performed using an approved EPA Method listed in the table below:

Pollutant	Test Method Reference
NOx	40 CFR Part 60, Appendix A

An alternate method, or a modification to the approved EPA Method, may be specified in an AQD approved Test Protocol and must meet the requirements of the federal Clean Air Act, all applicable state and federal rules and regulations, and be within the authority of the AQD to make the change. No less than 30 days prior to testing, the permittee shall submit a complete test plan to the AQD Technical Programs Unit and District Office. The AQD must approve the final plan prior to testing, including any modifications to the method in the test protocol that are proposed after initial submittal. The permittee must submit a complete report of the test results to the AQD Technical Programs Unit and District Office within 60 days following the last date of the test. (R 336.1205, R 336.2001, R 336.2003, R 336.2004, R 336.2803, R 336.2804, 40 CFR 60.332, 40 CFR 60.335)

2. Within 180 days after permit issuance, and once every five years thereafter, the permittee shall verify NOx, CO, SO₂, and VOC emission rates from each unit with duct burners on and off in FGTURBINES by testing at owner's expense, in accordance with Department requirements. Testing shall be performed using an approved EPA Method listed in the table below:

Pollutant	Test Method Reference
NOx	40 CFR Part 60, Appendix A
CO	40 CFR Part 60, Appendix A
VOC	40 CFR Part 60, Appendix A
SO ₂	40 CFR Part 60, Appendix A

An alternate method, or a modification to the approved EPA Method, may be specified in an AQD approved Test Protocol and must meet the requirements of the federal Clean Air Act, all applicable state and federal rules and regulations, and be within the authority of the AQD to make the change. No less than 30 days prior to testing, the permittee shall submit a complete test plan to the AQD Technical Programs Unit and District Office. The AQD must approve the final plan prior to testing, including any modifications to the method in the

test protocol that are proposed after initial submittal. The permittee must submit a complete report of the test results to the AQD Technical Programs Unit and District Office within 60 days following the last date of the test. (R 336.1205, R 336.1225, R 336.2001, R 336.2003, R 336.2004, R 336.2803, R 336.2804)

3. Within 180 days after permit issuance, and annually thereafter, the permittee shall verify SO₂ emission rates from one of the three turbines and associated duct burners on and off in FGTURBINES by testing at owner's expense, in accordance with Department requirements. No two annual tests shall be conducted less than 11 months apart. Testing shall be performed using an approved EPA Method listed in the table below:

Pollutant	Test Method Reference	
SO ₂	40 CFR Part 60, Appendix A	

An alternate method, or a modification to the approved EPA Method, may be specified in an AQD approved Test Protocol and must meet the requirements of the federal Clean Air Act, all applicable state and federal rules and regulations, and be within the authority of the AQD to make the change. No less than 30 days prior to testing, the permittee shall submit a complete test plan to the AQD Technical Programs Unit and District Office. The AQD must approve the final plan prior to testing, including any modifications to the method in the test protocol that are proposed after initial submittal. The permittee must submit a complete report of the test results to the AQD Technical Programs Unit and District Office within 60 days following the last date of the test. (R 336.1205, R 336.1225, R 336.2001, R 336.2003, R 336.2004, R 336.2803, R 336.2804)

4. Within 180 days after permit issuance, and once every five years thereafter, the permittee shall verify formaldehyde and hydrogen chloride emission rates from each unit in FGTURBINES, by testing at owner's expense, in accordance with Department requirements. Testing shall be performed using an approved EPA Method listed in the table below:

Pollutant	Test Method Reference
Formaldehyde	40 CFR Part 60, Appendix A; or Method 320 of Appendix A of 40 CFR Part 63
Hydrogen Chloride	40 CFR Part 60, Appendix A

An alternate method, or a modification to the approved EPA Method, may be specified in an AQD approved Test Protocol. No less than 30 days prior to testing, the permittee shall submit a complete test plan to the AQD Technical Programs Unit and District Office. The AQD must approve the final plan prior to testing, including any modifications to the method in the test protocol that are proposed after initial submittal. Verification of emission rates includes the submittal of a complete report of the test results to the AQD Technical Programs Unit and District Office within 60 days following the last date of the test. (R 336.1225, R 336.2001, R 336.2003, R 336.2004)

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

- The permittee shall complete all required calculations in a format acceptable to the AQD District Supervisor by the 30th day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition. (R 336.1205, R 336.1224, R 336.1225, R 336.1702(a), R 336.1910, R 336.1911, R 336.2803, R 336.2804)
- The permittee shall keep, in a satisfactory manner, a record of the total of each fuel combusted in FGTURBINES on a monthly and 12-month rolling time period basis. The permittee shall keep all records on file and make them available to the Department upon request. (R 336.1205, R 336.1225, R 336.2803, R 336.2804)
- 3. The permittee shall keep, in a satisfactory manner, a record of the total monthly and 12-month rolling NO_x, CO, and VOC emission rates from FGTURBINES. The permittee shall keep all records on file and make them available to the Department upon request. (R 336.1205, R 336.2803, R 336.2804)

- 4. The permittee shall monitor and record the following average daily landfill gas parameters:
 - a) Heat input of the landfill gas (BTU/scf),
 - b) Heat input of the landfill gas burned (MMBTU/day),
 - c) Landfill gas flowrate to the turbine plant (scf/day).

The permittee shall keep all records on file and make them available to the Department upon request. (R 336.1205, R 336.2803, R 336.2804)

- 5. The permittee shall maintain records of all information necessary for all notifications and reports as specified in these special conditions as well as that information necessary to demonstrate compliance with the emission limits of this permit for FGTURBINES. This information shall include, but shall not be limited to the following:
 - a) Compliance tests and any testing required under the special conditions of this permit;
 - b) Total sulfur content of the desulfurized landfill gas;
 - c) The percent methane of the desulfurized landfill gas, weekly;
 - d) The monthly amount of landfill gas combusted in the duct burners;
 - e) All records required by 40 CFR 60.7;
 - f) Records of the duration and all dates and times of startup and shutdown events;
 - g) All calculations necessary to show compliance with the limits contained in this permit;
 - h) All records related to, or as required by, the MAP and the startup and shutdown plan.

All of the above information shall be stored in a format acceptable to the AQD District Supervisor and shall be consistent with the requirements of 40 CFR 60.7(f). (R 336.1205, R 336.1224, R 336.1225, R 336.1331, R 336.1702, R 336.1912, R 336.2803, R 336.2804, 40 CFR 60.7(f), 40 CFR Part 60 Subpart Dc)

VII. REPORTING

1. Within 30 days after FGTURBINES begins using desulfurized landfill gas, the permittee or the authorized agent shall notify the AQD District Supervisor, in writing. (R 336.1201)

VIII. STACK/VENT RESTRICTION(S)

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

Stack & Vent ID	Maximum Exhaust Diameter / Dimensions (inches)	Minimum Height Above Ground (feet)	Underlying Applicable Requirements
1. SVTURBINE/DB1	47	45	R 336.1225, R 336.2803, R 336.2804
2. SVTURBINE/DB2	47	45	R 336.1225, R 336.2803, R 336.2804
3. SVTURBINE/DB3	47	45	R 336.1225, R 336.2803, R 336.2804

IX. OTHER REQUIREMENT(S)

- 1. The Permittee shall comply with all applicable provisions of Subparts A and Dc of the New Source Performance Standards for Small Industrial-Commercial-Institutional Steam Generating Units as they apply to the duct burners associated with EUTURBINE/DB1, EUTURBINE/DB2, and EUTURBINE/DB3 of FGTURBINES. (40 CFR Part 60 Subpart Dc)
- 2. The Permittee shall comply with all applicable provisions of Subparts A and GG of the New Source Performance Standards for Stationary Gas Turbines as they apply to the turbines of FGTURBINES. (40 CFR Part 60 Subpart GG)

3. The Permittee shall comply with all applicable provisions of Subpart A and YYYY of the National Emission Standards for Hazardous Air Pollutants for Stationary Combustion Turbines as they apply to FGTURBINES. (40 CFR Part 63 Subpart YYYY)

Footnotes:

¹ This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

FGPROJECT23 FLEXIBLE GROUP CONDITIONS

DESCRIPTION

Flexible group created to restrict operating hours and to limit the amount and types of fuels burned in each turbine and associated ductburner.

Emission Unit: EUTURBINE/DB1, EUTURBINE/DB2, EUTURBINE/DB3, EUTURBINE4

POLLUTION CONTROL EQUIPMENT

Sulfur treatment System to remove sulfur in the landfill gas.

I. EMISSION LIMIT(S)

Pollutant	Limit	Time Period / Operating Scenario	Equipment	Monitoring / Testing Method	Underlying Applicable Requirements
1. NOx	81.3 tpy	12-month rolling time period as determined at the end of each calendar month	FGPROJECT23	SC VI.2	R 336.1205(1)(a) & (3)
2. CO	79.6 tpy	12-month rolling time period as determined at the end of each calendar month	FGPROJECT23	SC VI.2	R 336.1205(1)(a) & (3)
3. SO ₂	2.4 tpy	12-month rolling time period as determined at the end of each calendar month	FGPROJECT23	SC VI.2	R 336.1205(1)(a) & (3)
4. VOC	12.8 tpy	12-month rolling time period as determined at the end of each calendar month	FGPROJECT23	SC VI.2	R 336.1205(1)(a) & (3)

II. MATERIAL LIMIT(S)

Material	Limit	Time Period / Operating Scenario	Equipment	Monitoring / Testing Method	Underlying Applicable Requirements
Desulfurized Landfill Gas	1,425 MMscf/yr	12-month rolling time period as determined at the end of each calendar month	FGPRÓJECT23	SC VI.1	R 336.1205(1)(a) & (3)
Total Reduced Sulfur concentration in the landfill gas	No greater than 20 ppmv, measured as H ₂ S	Hourly	FGPROJECT23	SC V.1	R 336.1205(1)(a) & (b)

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III. PROCESS/OPERATIONAL RESTRICTION(S)

NA

IV. DESIGN/EQUIPMENT PARAMETER(S)

NA

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

1. Within 15 days of the initial use of desulfurized landfill gas in FGPROJECT23, the permittee shall verify the H₂S or TRS concentration in the landfill gas weekly by gas sampling (e.g. Draeger Tubes or equivalent, approved method) for 4 consecutive weeks and monthly by gas sampling using an EPA approved method and laboratory analysis. Data obtained from the initial 4 consecutive weeks of gas sampling will be evaluated to determine variability and concentration of the H₂S in the landfill gas.

Thereafter, the permittee shall verify the hydrogen sulfide (H₂S) or total reduced sulfur (TRS) content of the landfill gas burned in FGPROJECT23 monthly by gas sampling (e.g. Draeger Tubes, Tedlar Sampling Bags, etc.) and semi-annually by gas sampling using an EPA approved method and laboratory analysis, at the owner's expense, in accordance with Department requirements. If at any time, the H₂S (TRS equivalent) concentration of the landfill gas sample exceeds 20 ppmv, the permittee shall sample and record the H₂S (TRS equivalent) concentration of the landfill gas weekly and shall review all operating and maintenance activities for the landfill gas collection and treatment system along with keeping records of corrective actions taken. Once the H₂S (TRS equivalent) concentration of the landfill gas is maintained below 20 ppmv for one month after an exceedance, the permittee may resume monthly monitoring and recordkeeping. No less than 30 days prior to the initial test for each type of gas sampling, the permittee shall submit a complete test plan to the AQD Technical Programs Unit and District Office. The AQD must approve the final plan prior to the first test for each type of gas sampling. Thereafter, the permittee shall submit a test plan upon the request of the AQD District Supervisor or if any changes are made to the approved testing protocol. The permittee shall keep all records on file at the facility and make them available to the Department upon request. (R 336.1205, R 336.2001, R 336.2001, R 336.2003, R 336.2004)

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

- The permittee shall keep, in a satisfactory manner, a record of the total of each fuel combusted in FGPROJECT23 on a monthly and 12-month rolling time period basis. The permittee shall keep all records on file and make them available to the Department upon request. (R 336.1205, R 336.1225, R 336.2803, R 336.2804)
- 2. The permittee shall keep, in a satisfactory manner, a record of the total monthly and 12-month rolling NOx, CO, SO₂, and VOC emission rates from FGPROJECT23. Calculations shall be performed according to Appendix 7 or a method acceptable to the AQD District Supervisor using the emission factors specified in APP-2022-0215 or the most recent stack test and/or gas sampling data. The permittee shall keep all records on file and make them available to the Department upon request. (R 336.1205, R 336.2803, R 336.2804)
- 3. The permittee shall keep, in a satisfactory manner, records of the average daily vacuum (in H_2O) applied on the landfill gas from the turbine plant (FGPROJECT23). The permittee shall keep all records on file and make them available to the Department upon request. (R 336.1205(1)(a) & (3), R 336.1224, R 336.1225, R 336.2803, R 336.2804)
- 4. The permittee shall monitor and record the following average daily landfill gas parameters:
 - a) Heat input of the landfill gas (BTU/scf),
 - b) Heat input of the landfill gas burned (MMBTU/day),
 - c) Landfill gas flowrate to the turbine plant (scf/day).

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The permittee shall keep all records on file and make them available to the Department upon request. (R 336.1205, R 336.2803, R 336.2804)

VII. REPORTING

- 1. Within 30 days after FGPROJECT23 begins using desulfurized landfill gas, the permittee or the authorized agent shall notify the AQD District Supervisor, in writing. (R 336.1201)
- 2. Within 15 days before the end of a calendar month, the permittee shall submit to the AQD District Supervisor the average daily vacuum (in H₂O) applied on the landfill gas from the turbine plant (FGPROJECT23), average heat input of the landfill gas, average daily heat content burned, average daily landfill gas flowrate through the turbine plant, for the previous month for FGPROJECT23, EURNGPLANT and/or Landfill Flares. (R 336.1201)

VIII. STACK/VENT RESTRICTION(S)

NA

IX. OTHER REQUIREMENT(S)

NA

Appendix 7. Emission Calculations

The permittee shall use the following calculations in conjunction with monitoring, testing or recordkeeping data to determine compliance with the applicable requirements referenced in this PTI.

Net Heating Value of the gas being combusted in the flare:

The permittee has the choice of adhering to the heat content specifications in 40 CFR 63.11(b)(6)(ii) (equations below), and the maximum tip velocity specifications in 40 CFR 63.11(b)(7) or (b)(8), or adhering to the requirements in 40 CFR 63.11(b)(6)(i). **(40 CFR 63.11(b)(6))**

$$H_T = K \sum_{i=1}^n C_i H_i$$

Where:

 H_T = Net heating value of the sample, MJ/scm; where the net enthalpy per mole of off gas is based on combustion at 25°C and 760 mmHg, but the standard temperature for determining the volume corresponding to one mole is 20°C:

$$K = Constant = (1.740 \times 10^{-7}) \quad \left(\frac{1}{ppm}\right) \quad \left(\frac{g \ mole}{scm}\right) \quad \left(\frac{MJ}{kcal}\right)$$

Where the standard temperature for $(\frac{g \ mole}{scm})$ is 20°C;

C_i = Concentration of sample component i in ppm on a wet basis, as measured for organics by Reference Method 18 and measured for hydrogen and carbon monoxide by ASTM D1946–77 or 90 (Reapproved 1994) (Incorporated by reference as specified in 40 CFR 63.14); and

 H_i = Net heat of combustion of sample component i, kcal/g mole at 25°C and 760 mmHg. The heats of combustion may be determined using ASTM D2382–76 or 88 or D4809–95 (incorporated by reference as specified in 40 CFR 63.14) if published values are not available or cannot be calculated.

n= Number of sample components.

Calculation for Vmax steam-assisted and non-assisted flares

The maximum permitted velocity, V_{max} , for flares complying with 40 CFR 63.11(b)(7)(i) must be calculated and recorded using the equation provided in 40 CFR 63.11(b)(7)(iii). (40 CFR 63.11(b)(7)(iii))

$$Log_{10} (V_{max}) = (H_T + 28.8)/31.7$$

Where:

V_{max} = Maximum permitted velocity, M/sec

28.8 = Constant

31.7 = Constant

 H_T = The net heating value as determined in 63.11(b)(6).

Calculation for Vmax for air-assisted flares

The maximum permitted velocity, V_{max} , for air-assisted flares must be calculated and recorded using the equation provided in 40 CFR 63.11(b)(8). (40 CFR 63.11(b)(8))

 $Vmax = 8.71 + 0.708 (H_T)$

Where:

Arbor Hills Energy, LLC (N2688) Permit No. 68-23 May 31, 2023 Page 23 of 23

V_{max} = Maximum permitted velocity, m/sec

8.71 = Constant

0.708 = Constant

 H_T = The net heating value as determined in 63.11(b)(6)(ii).

Calculation for mass emissions

$$tpy = (X) (HI) \left(\frac{hr}{yr}\right) \left(\frac{1 ton}{2000 lbs}\right)$$

X = Manufacturer Specification or most recent test result (lb/MMBTU) HI = Heat input capacity of burner (MMBTU/hr)

Calculation for 40 CFR Part 60, Subpart GG

40 CFR 60.6332(a)(2)

$$STD = (0.0150) \left(\frac{14.4}{Y}\right) + F$$

STD = allowable ISO corrected (if required as given in 40 CFR 60.335(b)(1)) NOx emission concentration (percent by volume at 15 percent oxygen and on a dry basis)

Y = manufacturer's rated heat rate at manufacturer's rated peak load (kilojoules per watt hour), or actual measured heat rate based on lower heating value of fuel as measured at actual peak load for the facility. The value of Y shall not exceed 14.4 kilojoules per watt hour, and

F = NOx emission allowance for fuel-bound nitrogen as defined in 40 CFR 60.332(a)(4).





305 Hoover Blvd, Suite 200 Holland, MI 49423 Ph: 616-928-9130 Fax: 616-928-9126

September 7, 2023

Mr. Mark Mitchell and Ms. Ambrosia Brown Constitution Hall, 2rd Floor, South Tower 525 W. Allegan Lansing, Michigan 48933-1502

Regarding:

Revisions/Corrections to Permit to Install No. 68-23

Arbor Hills Energy, Northville, Michigan

SRN N2688

Dear Department:

On Wednesday August, 9, representatives from Arbor Hills Energy (AHE) met with EGLE-AQD staff to discuss clarifications and administrative corrections to the PTI No. 68-23 issued May 31, 2023. The Company is seeking the following minor corrections:

Pages 7 & 8 of 23, EUTURBINE4 Condition I.1: **NOx hourly rate**: The existing ROP lists an emission limit of 9.02 pounds of NOx/hour, which was the requested and demonstrated acceptable rate. The PTI was reportedly modeled by EGLE at 8.49 pounds per hour, but issued a limitation of 8.2 pounds per hour. EGLE indicated the 8.2 was a typographical error that should have read 8.49 pounds per hour. The Company is seeking a correction to the EGLE intended limitation of **8.49** pounds per hour.

Page 14 of 23, FGTURBINES, Condition I.10: **Formaldehyde Limit**. EGLE-AQD indicated an error occurred during the review of the allowed emission rate with an intent to set the emissions at an equivalent of 99% of the screening level; however, the inverse (1%) was used. The Company requests a correction from **0.0118** pounds per hour to the allowed rate of **1.072** pounds per MMBtu be used.

Page 14 of 23, FGTURBINES, Condition I.11: **Hydrogen Chloride Limit**: The existing ROP lists and existing HCl limit of 1.9 pounds per hour, which the Company asserts remained unchanged. EGLE applied the rate of 0.6 pounds per hour from EUTRUBINE4 to FGTURBINES which is believed to be in error. The Company is seeking a correction in the HCl limit to the previously allowed and unchanged rate of 1.9 pounds of HCl per hour.

Page 14 of 23, FGTURBINES, Condition III.3. Process/Operational Restriction not to exceed **10 minutes** per hour **when starting on diesel fuel**. The projected emission rate when starting each of the three emission units on diesel fuel was projected at the worst case of full firing rate for each of the 3 turbines for 10 minutes at the full firing rate of 58.7 MMBtu/hour for each turbine.

The Company is seeking clarification and a process limit with equivalent startup conditions based on actual startup fuel usage rate at the equivalent time needed for supplemental startup fuel. The emission impact for startup can be calculated at an equivalent Diesel fuel consumption rate using 137,000 Btu per gallon and a projected turbine maximum operation of 58.7 MMBtu per hour for 10 minutes. This equates to an equivalent process and fuel usage rate of 71.4 gallons of Diesel fuel per hour per turbine, which was used in the emission calculation and impact analysis.

The Company proposes to use the measured fuel consumption rate for compliance purposes which will be demonstrated based on the quantity of fuel used by each unit in an individual startup hour. The Company is requesting an equivalent process limit of not more than 71.4 gallons of Diesel fuel for startup of an individual turbine in an hour.

The Company asserts this request for correction and clarifications meet the technical review elements approved in the final PTI, as issued. Please contact Jeff Pfost at Environmental Partners at 616-218-8353 or via email at jeff.pfost@enviro-partners.com regarding questions or details regarding this request.

Sincerely,

Environmental Partners, Inc.

Jeffrey M. Pfost Principal

cc:

Mr Anthony J. Falbo, Opal Fuels Ms. Suparna Chakladar, Opal Fuels

Mr. Matt Eugster, Varnum

File

MICHIGAN DEPARTMENT OF ENVIRONMENT, GREAT LAKES, AND ENERGY AIR QUALITY DIVISION

May 31, 2023

PERMIT TO INSTALL 67-23

ISSUED TO
Emerald RNG, LLC and Arbor Hills RNG, LLC

LOCATED AT 10611 West 5 Mile Road Northville, Michigan 48168

IN THE COUNTY OF Washtenaw

STATE REGISTRATION NUMBER N2688

The Air Quality Division has approved this Permit to Install, pursuant to the delegation of authority from the Michigan Department of Environment, Great Lakes, and Energy. This permit is hereby issued in accordance with and subject to Section 5505(1) of Article II, Chapter I, Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended. Pursuant to Air Pollution Control Rule 336.1201(1), this permit constitutes the permittee's authority to install the identified emission unit(s) in accordance with all administrative rules of the Department and the attached conditions. Operation of the emission unit(s) identified in this Permit to Install is allowed pursuant to Rule 336.1201(6).

March 30, 2023	REQUIRED BY RULE 203:
DATE PERMIT TO INSTALL APPROVED: May 31, 2023	SIGNATURE: anthony
DATE PERMIT VOIDED:	SIGNATURE:
DATE PERMIT REVOKED:	SIGNATURE:

PERMIT TO INSTALL

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COMMON ACRONYMS

AQD Air Quality Division

BACT Best Available Control Technology

CAA Clean Air Act

CAM Compliance Assurance Monitoring
CEMS Continuous Emission Monitoring System

CFR Code of Federal Regulations

COMS Continuous Opacity Monitoring System

Department/department/EGLE Michigan Department of Environment, Great Lakes, and Energy

EU Emission Unit FG Flexible Group

GACS Gallons of Applied Coating Solids

GC General Condition
GHGs Greenhouse Gases

HVLP High Volume Low Pressure*

ID Identification

IRSLInitial Risk Screening LevelITSLInitial Threshold Screening LevelLAERLowest Achievable Emission RateMACTMaximum Achievable Control TechnologyMAERSMichigan Air Emissions Reporting System

MAP Malfunction Abatement Plan MSDS Material Safety Data Sheet

NA Not Applicable

NAAQS National Ambient Air Quality Standards

NESHAP National Emission Standard for Hazardous Air Pollutants

NSPS New Source Performance Standards

NSR New Source Review
PS Performance Specification

PSD Prevention of Significant Deterioration

PTE Permanent Total Enclosure

PTI Permit to Install

RACT Reasonable Available Control Technology

ROP Renewable Operating Permit

SC Special Condition

SCR Selective Catalytic Reduction SNCR Selective Non-Catalytic Reduction

SRN State Registration Number

TBD To Be Determined

TEQ Toxicity Equivalence Quotient

USEPA/EPA United States Environmental Protection Agency

VE Visible Emissions

^{*}For HVLP applicators, the pressure measured at the gun air cap shall not exceed 10 psig.

POLLUTANT / MEASUREMENT ABBREVIATIONS

acfm Actual cubic feet per minute

BTU British Thermal Unit °C Degrees Celsius CO Carbon Monoxide

CO2e Carbon Dioxide Equivalent dscf Dry standard cubic foot dscm Dry standard cubic meter Personal Per

gr Grains

HAP Hazardous Air Pollutant

Hg Mercury hr Hour

 $\begin{array}{ccc} \text{HP} & \text{Horsepower} \\ \text{H}_2 \text{S} & \text{Hydrogen Sulfide} \end{array}$

kW Kilowatt

lb Pound

m Meter

mg Milligram

mm Millimeter

MM Million

MW Megawatts

NMOC Non-Methane Organic Compounds

NO_x Oxides of Nitrogen

ng Nanogram

PM Particulate Matter

PM10 Particulate Matter equal to or less than 10 microns in diameter PM2.5 Particulate Matter equal to or less than 2.5 microns in diameter

pph Pounds per hour ppm Parts per million

ppmv Parts per million by volume ppmw Parts per million by weight

psia Pounds per square inch absolute psig Pounds per square inch gauge

scf Standard cubic feet

sec Seconds SO₂ Sulfur Dioxide

TAC Toxic Air Contaminant

Temp Temperature

THC Total Hydrocarbons tpy Tons per year Microgram

µm Micrometer or Micron
VOC Volatile Organic Compounds

yr Year

GENERAL CONDITIONS

- 1. The process or process equipment covered by this permit shall not be reconstructed, relocated, or modified, unless a Permit to Install authorizing such action is issued by the Department, except to the extent such action is exempt from the Permit to Install requirements by any applicable rule. (R 336.1201(1))
- 2. If the installation, construction, reconstruction, relocation, or modification of the equipment for which this permit has been approved has not commenced within 18 months, or has been interrupted for 18 months, this permit shall become void unless otherwise authorized by the Department. Furthermore, the permittee or the designated authorized agent shall notify the Department via the Supervisor, Permit Section, Air Quality Division, Michigan Department of Environment, Great Lakes, and Energy, P.O. Box 30260, Lansing, Michigan 48909-7760, if it is decided not to pursue the installation, construction, reconstruction, relocation, or modification of the equipment allowed by this Permit to Install. (R 336.1201(4))
- 3. If this Permit to Install is issued for a process or process equipment located at a stationary source that is not subject to the Renewable Operating Permit program requirements pursuant to Rule 210 (R 336.1210), operation of the process or process equipment is allowed by this permit if the equipment performs in accordance with the terms and conditions of this Permit to Install. (R 336.1201(6)(b))
- 4. The Department may, after notice and opportunity for a hearing, revoke this Permit to Install if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of this permit or is violating the Department's rules or the Clean Air Act. (R 336.1201(8), Section 5510 of Act 451, PA 1994)
- 5. The terms and conditions of this Permit to Install shall apply to any person or legal entity that now or hereafter owns or operates the process or process equipment at the location authorized by this Permit to Install. If the new owner or operator submits a written request to the Department pursuant to Rule 219 and the Department approves the request, this permit will be amended to reflect the change of ownership or operational control. The request must include all of the information required by subrules (1)(a), (b), and (c) of Rule 219 and shall be sent to the District Supervisor, Air Quality Division, Michigan Department of Environment, Great Lakes, and Energy. (R 336.1219)
- 6. Operation of this equipment shall not result in the emission of an air contaminant which causes injurious effects to human health or safety, animal life, plant life of significant economic value, or property, or which causes unreasonable interference with the comfortable enjoyment of life and property. (R 336.1901)
- 7. The permittee shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant which continue for more than one hour in excess of any applicable standard or limitation, or emissions of any air contaminant continuing for more than two hours in excess of an applicable standard or limitation, as required in Rule 912, to the Department. The notice shall be provided not later than two business days after start-up, shutdown, or discovery of the abnormal condition or malfunction. Written reports, if required, must be filed with the Department within 10 days after the start-up or shutdown occurred, within 10 days after the abnormal condition or malfunction has been corrected, or within 30 days of discovery of the abnormal condition or malfunction, whichever is first. The written reports shall include all of the information required in Rule 912(5). (R 336.1912)
- 8. Approval of this permit does not exempt the permittee from complying with any future applicable requirements which may be promulgated under Part 55 of 1994 PA 451, as amended or the Federal Clean Air Act.
- 9. Approval of this permit does not obviate the necessity of obtaining such permits or approvals from other units of government as required by law.
- 10. Operation of this equipment may be subject to other requirements of Part 55 of 1994 PA 451, as amended and the rules promulgated thereunder.

- 11. Except as provided in subrules (2) and (3) or unless the special conditions of the Permit to Install include an alternate opacity limit established pursuant to subrule (4) of Rule 301, the permittee shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of density greater than the most stringent of the following. The grading of visible emissions shall be determined in accordance with Rule 303 (R 336.1303). (R 336.1301)
 - a) A six-minute average of 20 percent opacity, except for one six-minute average per hour of not more than 27 percent opacity.
 - b) A visible emission limit specified by an applicable federal new source performance standard.
 - c) A visible emission limit specified as a condition of this Permit to Install.
- 12. Collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in Rule 370(2). (R 336.1370)
- 13. The Department may require the permittee to conduct acceptable performance tests, at the permittee's expense, in accordance with Rule 1001 and Rule 1003, under any of the conditions listed in Rule 1001. (R 336.2001)

EMISSION UNIT SPECIAL CONDITIONS

EMISSION UNIT SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

Emission Unit ID	Emission Unit Description (Including Process Equipment & Control Device(s))	Installation Date / Modification Date	Flexible Group ID
EURNGPLANT	Renewable natural gas (RNG) plant to refine landfill gas to produce pipeline quality natural gas. It is designed to process up to 10,000 standard cubic feet per minute (scfm) of landfill gas. Before the landfill gas is conditioned to create pipeline quality natural gas, the landfill gas will undergo compression, dewatering, and filtering (to at least 10 microns) to comply with the landfill gas treatment requirements per 40 CFR 62.16714(c)(3) and 40 CFR 63.1959(b)(2)(iii)(C).	TBD	NA
	Prior to entering the RNG plant the landfill gas goes through the Sulfur Treatment System (STS). Landfill gas passes through reactive sulfur absorbing media consisting of 4 media containing vessels operating as 2 separate trains, each consisting of 2 vessels, in a lead-lag configuration.		
	Once the landfill gas is desulfurized, it has two possible pathways. It is either delivered through a dedicated intra-facility pipeline to the AHE Facility for use in the turbines to produce electricity or it enters the RNG Plant. The flares at the landfill are used as backup when the STS and/or the RNG is down.		
	The desulfurized gas entering the RNG treatment system, consists of compression, first Pressure Swing Adsorption (PSA1) to remove siloxanes and VOC, membrane separation to remove CO ₂ , and second Pressure Swing Adsorption (PSA2) to remove nitrogen (N ₂), oxygen (O ₂), and remaining moisture.		
EURNGTOX	Thermal oxidizer (TOX) rated at 4,534 scfm capacity of waste gas. The TOX combusts the waste gas stream from EURNGPLANT, which is composed of rejected components from the PSA1, membrane CO ₂ removal, and PSA2 stages of the RNG plant.	TBD	NA
EUOFRNG	Open flare rated at 3,720 scfm capacity, to be used as a backup control device during process interruptions, startup and shutdown events, refining process shutdowns, thermal oxidizer outages, or for off-specification product gas.	TBD	NA

Emerald RNG, LLC and Arbor Hills RNG, LCC (N2688) Permit No. 67-23

May 31, 2023 Page 7 of 20

Changes to the equipment described in this table are subject to the requirements of R 336.1201, except as allowed by R 336.1278 to R 336.1291.

EURNGPLANT EMISSION UNIT CONDITIONS

DESCRIPTION

Renewable natural gas (RNG) plant to refine landfill gas to produce pipeline quality natural gas. It is designed to process up to 10,000 standard cubic feet per minute (scfm) of landfill gas. Before the landfill gas is conditioned to create pipeline quality natural gas, the landfill gas will undergo compression, dewatering, and filtering (to at least 10 microns) to comply with the landfill gas treatment requirements per 40 CFR 62.16714(c)(3)/ 40 CFR 63.1959(b)(2)(iii)(C).

Prior to entering the RNG plant the landfill gas goes through the Sulfur Treatment System (STS). Landfill gas passes through reactive sulfur absorbing media consisting of 4 media containing vessels operating as 2 separate trains, each consisting of 2 vessels, in a lead-lag configuration.

Once the landfill gas is desulfurized, it has two possible pathways. It is either delivered through a dedicated intra-facility pipeline to the AHE Facility for use in the turbines to produce electricity or it enters the RNG Plant.

The desulfurized gas entering the RNG treatment system, consists of compression, additional hydrogen sulfide (H_2S) removal, particulate filtration, first Pressure Swing Adsorption (PSA1) to remove siloxanes and VOC, membrane separation to remove CO_2 , and second Pressure Swing Adsorption (PSA2) to remove nitrogen (N_2) , oxygen (O_2) , and remaining moisture.

Flexible Group ID: NA

POLLUTION CONTROL EQUIPMENT

Thermal oxidizer (EURNGTOX) - rated at 4,534 scfm of waste gas capacity. It combusts the waste gas stream from EURNGPLANT, which is composed of rejected components from the PSA1, membrane CO₂ removal, and PSA2 stages of the RNG plant.

Open (non-enclosed) flare (EUOFRNG) – rated at 3,720 scfm capacity. It is used as a backup control device during process interruptions, startup and shutdown events, refining process shutdowns, thermal oxidizer outages, or for off-specification product gas.

I. <u>EMISSION LIMIT(S)</u>

NA

II. MATERIAL LIMIT(S)

	Material	Limit	Time Period / Operating Scenario	Equipment	Testing / Monitoring Method	Underlying Applicable Requirements
1.	Total Sulfur concentration	20 ppmv	Instantaneous	Outlet of the STS	SC V.1, SC VI.2	R 336.1205(1)(a) & (b), R 336.1224, R 336.1225

III. PROCESS/OPERATIONAL RESTRICTION(S)

1. No later than 30 days after the completion of installation of the equipment, the permittee shall submit to the AQD District Supervisor, for review and approval, a preventative maintenance/malfunction abatement plan (PM/MAP) for EURNGPLANT. After approval of the PM/MAP by the AQD District Supervisor, the permittee shall not operate EURNGPLANT unless the PM/MAP, or an alternate plan approved by the AQD District Supervisor, is implemented, and maintained. The plan shall incorporate procedures recommended by the

equipment manufacturer as well as incorporating standard industry practices. At a minimum, the plan shall include:

- a) Identification of the equipment and, if applicable, air-cleaning device and the supervisory personnel responsible for overseeing the inspection, maintenance, and repair.
- b) Description of the items or conditions to be inspected and frequency of the inspections or repairs.
- c) Identification of the equipment and, if applicable, air-cleaning device, operating parameters that shall be monitored to detect a malfunction or failure, the normal operating range of these parameters and a description of the method of monitoring or surveillance procedures.
 - Method for evaluation breakthrough of adsorption media.
 - ii. Process to replace media.
 - iii. Description of media redundancy during changeouts.
 - iv. How to determine when the bypass following the sulfur-removal system will be used.
 - v. How the flow of gas will be switched between the bypass or the full condition system.
- d) Identification of the major replacement parts that shall be maintained in inventory for quick replacement.
- e) A description of the corrective procedures or operational changes that shall be taken in the event of a malfunction or failure to achieve compliance with the applicable emission limits.

If at any time the PM/MAP fails to address or inadequately addresses an event that meets the characteristics of a malfunction, the permittee shall amend the PM/MAP within 45 days after such an event occurs. The permittee shall also amend the PM/MAP within 45 days if new equipment is installed or upon request from the AQD District Supervisor. The permittee shall submit the PM/MAP and any amendments to the PM/MAP to the AQD District Supervisor for review and approval. If the AQD does not notify the permittee within 90 days of submittal, the PM/MAP or amended PM/MAP shall be considered approved. Until an amended plan is approved, the permittee shall implement corrective procedures or operational changes to achieve compliance with all applicable emission limits. (R 336.1205, R 336.1224, R 336.1225, R 336.1702(a), R 336.1910, R 336.1911, R 336.1912, R 336.2803, R 336.2804)

 The permittee shall route all waste exhaust gases from EURNGPLANT to EURNGTOX. (R 336.1205, R 336.1224, R 336.1225, R 336.1702(a), R 336.1910, R 336.1911, R 336.1912, R 336.2803, R 336.2804)

IV. DESIGN/EQUIPMENT PARAMETER(S)

- The capacity of EURNGPLANT shall not exceed more than 10,000 scfm of landfill gas. (R 336.1205(1)(a) & (b)
- 2. The permittee shall operate and maintain a pipeline to route RNG-treated landfill gas from the proposed RNG Facility to the AHE Facility and the landfill flares as required to meet Subparagraph 22(g) of Consent Decree Civil No. 5:21-CV-12098-SDD-EAS.

(Consent Decree Civil No. 5:21-CV-12098-SDD-EAS Subparagraph 22(f))

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

1. Within 15 days of the initial use of desulfurized landfill gas in EURNGPLANT, the permittee shall verify the H₂S or TRS concentration in the landfill gas weekly by gas sampling (e.g. Draeger Tubes or equivalent, approved method) for 4 consecutive weeks and monthly by gas sampling using an EPA approved method and laboratory analysis. Data obtained from the initial 4 consecutive weeks of gas sampling will be evaluated to determine variability and concentration of the H₂S in the landfill gas.

Thereafter, the permittee shall verify the hydrogen sulfide (H_2S) or total reduced sulfur (TRS) content of the landfill gas burned in EURNGPLANT (weekly when the turbines are operating) monthly by gas sampling (e.g. Draeger Tubes, Tedlar Sampling Bags, etc.) and semi-annually by gas sampling using an EPA approved method and laboratory analysis, at the owner's expense, in accordance with Department requirements. If at any time, the H_2S (TRS equivalent) concentration of the landfill gas sample exceeds 20 ppmv, the permittee shall sample and record the H_2S (TRS equivalent) concentration of the landfill gas weekly and shall review all operating and maintenance activities for the landfill gas collection and treatment system along with keeping

records of corrective actions taken. Once the H_2S (TRS equivalent) concentration of the landfill gas is maintained below 20 ppmv for one month after an exceedance, the permittee may resume monthly monitoring and recordkeeping. No less than 30 days prior to the initial test for each type of gas sampling, the permittee shall submit a complete test plan to the AQD Technical Programs Unit and District Office. The AQD must approve the final plan prior to the first test for each type of gas sampling. Thereafter, the permittee shall submit a test plan upon the request of the AQD District Supervisor or if any changes are made to the approved testing protocol. The permittee shall keep all records on file at the facility and make them available to the Department upon request. (R 336.1205, R 336.1225, R 336.2001, R 336.2003, R 336.2004)

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

- 1. The permittee shall keep, in a satisfactory manner, all records related to, or as required by, the PM / MAP for EURNGPLANT including but not limited to the following:
 - a) Records identifying the equipment and, if applicable, air-cleaning device and the supervisory personnel responsible for overseeing the inspection, maintenance, and repair.
 - b) Records describing the items or conditions of inspection and frequency of the inspections or repairs.
 - c) Records identifying the equipment and, if applicable, air-cleaning device, operating parameters that shall be monitored to detect a malfunction or failure, the normal operating range of these parameters and a description of the method of monitoring or surveillance procedures.
 - Method for evaluation breakthrough of adsorption media.
 - ii. Records describing the process to replace media.
 - iii. Records describing media redundancy during changeouts.
 - iv. Records of how to determine when the bypass following the sulfur-removal system will be used.
 - v. Records describing how the flow of gas will be switched between the bypass or the full condition system.
 - Records identifying the major replacement parts that shall be maintained in inventory for quick replacement.
 - e) Records describing the corrective procedures or operational changes that shall be taken in the event of a malfunction or failure to achieve compliance with the applicable emission limits.

The permittee shall keep all records on file in a format acceptable to the District Supervisor and make them available to the Department upon request. (R 336.1205, R 336.1224, R 336.1225, R 336.1702(a), R 336.1910, R 336.1911, R 336.1912, R 336.2803, R 336.2804)

- 3. The permittee shall keep, in a satisfactory manner, records of the monthly hours of operation of EURNGPLANT. The permittee shall keep all records on file and make them available to the Department upon request. (R 336.1205(1)(a) & (3), R 336.1224, R 336.1225, R 336.2803, R 336.2804)
- 4. The permittee shall keep, in a satisfactory manner, records of the average daily vacuum (in H₂O) applied on the landfill gas coming from EURNGPLANT. The permittee shall keep all records on file and make them available to the Department upon request. (R 336.1205(1)(a) & (3), R 336.1224, R 336.1225, R 336.2803, R 336.2804)
- 5. The permittee shall monitor and record the following average daily landfill gas parameters separately for landfill gas processed through the STS and EURNGPLANT:
 - a) Heat content of gas (BTU/scf),
 - b) Total heat content of gas per day (MMBTU/day),
 - c) Total flow of gas (scf/day).
 - The permittee shall keep all records on file and make them available to the Department upon request. (R 336.1205, R 336.2803, R 336.2804)

VII. REPORTING

- 1. Within 30 days after completion of the installation, construction, reconstruction, relocation, or modification authorized by this Permit to Install, the permittee or the authorized agent pursuant to Rule 204, shall notify the AQD District Supervisor, in writing, of the completion of the activity. Completion of the installation, construction, reconstruction, relocation, or modification is considered to occur not later than commencement of trial operation of EURNGPLANT. (R 336.1201(7)(a))
- 2. Within 30 days after commencement of initial startup of EURNGPLANT, the permittee or the authorized agent shall notify the AQD District Supervisor, in writing. (R 336.1201)
- 3. Within 15 days before the end of a calendar month, the permittee shall submit to the AQD District Supervisor the average daily vacuum (in H₂O) applied on the landfill gas from EURNGPLANT. Additionally, the average daily heat content of landfill gas, total heat content of gas per day, and the total flow of landfill gas processed through EURNGPLANT and the STS for the previous month shall also be reported for FGPROJECT23, EURNGPLANT and/or Landfill Flares. (R 336.1201)

VIII. STACK/VENT RESTRICTION(S)

NA

IX. OTHER REQUIREMENT(S)

NA

EURNGTOX EMISSION UNIT CONDITIONS

DESCRIPTION

Thermal oxidizer rated for 4,534 scfm waste gas capacity. The thermal oxidizer combusts the waste gas stream from EURNGPLANT, which is composed of rejected components from the PSA1, membrane CO₂ removal, and PSA2 stages of the RNG plant.

Flexible Group ID: NA

POLLUTION CONTROL EQUIPMENT

NA

III. EMISSION LIMIT(S)

	Pollutant NOx	Limit 0.06 lb/MMBTU	Time Period / Operating Scenario Hourly	Equipment EURNGTOX	Monitoring / Testing Method SC V.1, SC VI.1 SC VI.5	Underlying Applicable Requirements R 336.1205(1)(a) & (b), R 336.2803, R 336.2804
2.	NOx	11.1 tpy	12-month rolling time period as determined at the end of each calendar month	EURNGTOX	SC VI.4	R 336.1205(1)(a) & (b)
3.	CO	0.20 lb/MMBTU	Hourly	EURNGTOX	SC V.1, SC VI.1 SC VI.5	R 336.1205(1)(a) & (b), R 336.2803, R 336.2804
4.	СО	37.0 tpy	12-month rolling time period as determined at the end of each calendar month	EURNGTOX	SC VI.4	R 336.1205(1)(a) & (b)

II. MATERIAL LIMIT(S)

NA

III. PROCESS/OPERATIONAL RESTRICTION(S)

- 1. The permittee shall only burn natural gas or waste gases from EURNGPLANT in EURNGTOX. (R336.1205, R336.1224, R336.1225, R 336.2803, R 336.2804)
- The permittee shall continuously operate EURNGTOX at a minimum destruction temperature of 1,450 degrees Fahrenheit. (R 336.1205, R 336.1224, R 336.1225, R 336.1702(a), R 336.1910, R 336.1911, R 336.1912, R 336.2803, R 336.2804)
- 3. No later than 30 days after the completion of installation of the equipment, the permittee shall submit to the AQD District Supervisor, for review and approval, a preventative maintenance/malfunction abatement plan

(PM/MAP) for EURNGTOX. After approval of the PM/MAP by the AQD District Supervisor, the permittee shall not operate EURNGTOX unless the PM/MAP, or an alternate plan approved by the AQD District Supervisor, is implemented, and maintained. The plan shall incorporate procedures recommended by the equipment manufacturer as well as incorporating standard industry practices. At a minimum, the plan shall include:

- a) Identification of the equipment and, if applicable, air-cleaning device and the supervisory personnel responsible for overseeing the inspection, maintenance, and repair.
- b) Description of the items or conditions to be inspected and frequency of the inspections or repairs.
- c) Identification of the equipment and, if applicable, air-cleaning device, operating parameters that shall be monitored to detect a malfunction or failure, the normal operating range of these parameters and a description of the method of monitoring or surveillance procedures.
- d) Identification of the major replacement parts that shall be maintained in inventory for quick replacement.
- e) A description of the corrective procedures or operational changes that shall be taken in the event of a malfunction or failure to achieve compliance with the applicable emission limits.

If at any time the PM/MAP fails to address or inadequately addresses an event that meets the characteristics of a malfunction, the permittee shall amend the PM/MAP within 45 days after such an event occurs. The permittee shall also amend the PM/MAP within 45 days if new equipment is installed or upon request from the AQD District Supervisor. The permittee shall submit the PM/MAP and any amendments to the PM/MAP to the AQD District Supervisor for review and approval. If the AQD does not notify the permittee within 90 days of submittal, the PM/MAP or amended PM/MAP shall be considered approved. Until an amended plan is approved, the permittee shall implement corrective procedures or operational changes to achieve compliance with all applicable emission limits. (R 336.1205, R 336.1224, R 336.1225, R 336.1702(a), R 336.1910, R 336.1911, R 336.1912, R 336.2803, R 336.2804)

IV. <u>DESIGN/EQUIPMENT PARAMETER(S)</u>

- 1. The permittee shall install, calibrate, maintain, and operate in a satisfactory manner, a device to monitor and record the volumetric flow rate of gas burned in EURNGTOX, on a continuous basis. Continuous shall be defined in this permit at least one reading every 15 minutes. (R 336.1205, R 336.1224, R 336.1225, R 336.2803, R 336.2804)
- 2. The permittee shall install, calibrate, maintain, and operate in a satisfactory manner, a device to monitor and record the temperature in EURNGTOX, on a continuous basis. Continuous shall be defined in this permit at least one reading every 15 minutes. (R 336.1205, R 336.1224, R 336.1225, R 336.2803, R 336.2804)
- 3. The nameplate heat input capacity of EURNGTOX shall not exceed 20.6 MMBTU/hr (based on supplemental natural gas) and 42.2 MMBTU/hr (based on a combination of waste gas and natural gas). (R 336.1205, R 336.1224, R 336.1225, R 336.2803, R 336.2804)

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

1. Within 180 days after commencement of initial start-up, the permittee shall verify NOx and CO emission rates and operating parameter boundaries for EURNGTOX by testing at the owner's expense, in accordance with Department requirements. Testing shall be performed using an approved EPA Method listed in the table below.

Pollutant	Test Method Reference
NO _x	40 CFR Part 60, Appendix A
CO	40 CFR Part 60, Appendix A

An alternate method, or a modification to the approved EPA Method, may be specified in an AQD approved Test Protocol. No less than 30 days prior to testing, the permittee shall submit a complete test plan to the AQD Technical Programs Unit and District Office. The AQD must approve the final plan prior to testing, including any modifications to the method in the test protocol that are proposed after initial submittal. The permittee must submit a complete report of the test results to the AQD Technical Programs Unit and District

Office within 60 days following the last date of the test. (R 336.1205, R 336.2001, R 336.2003, R 336.2804)

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

- The permittee shall complete all required calculations in a format acceptable to the AQD District Supervisor by the 30th day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition. (R 336.1205, R 336.1224, R 336.1225, R 336.1702(a), R 336.1910, R 336.1911, R 336.2803, R 336.2804)
- 2. The permittee shall keep, in a satisfactory manner, continuous records of the volumetric flow rate of gas burned in EURNGTOX. The permittee shall keep all records on file and make them available to the Department upon request. (R 336.1205, R 336.1224, R 336.1225, R 336.2803, R 336.2804)
- 3. The permittee shall keep, in a satisfactory manner, continuous records of the combustion chamber temperature of EURNGTOX. The permittee shall keep all records on file and make them available to the Department upon request. (R 336.1205, R 336.1224, R 336.1225, R 336.2803, R 336.2804)
- 4. The permittee shall calculate and keep, in a satisfactory manner, records of monthly and 12-month rolling total NOx and CO mass emissions for EURNGTOX. Calculations shall be performed according to Appendix 7 using the most recent stack test and/or gas sampling data. The permittee shall keep all records on file and make them available to the Department upon request. (R 336.1205, R 336.2803, R 336.2804)
- 5. The permittee shall keep, in a satisfactory manner, all records related to, or as required by, the PM/MAP. The permittee shall keep all records on file and make them available to the Department upon request. (R 336.1205, R 336.1224, R 336.1225, R 336.1702(a), R 336.1910, R 336.1911, R 336.1912, R 336.2803, R 336.2804)

VII. REPORTING

1. Within 30 days after completion of the installation, construction, reconstruction, relocation, or modification authorized by this Permit to Install, the permittee or the authorized agent pursuant to Rule 204, shall notify the AQD District Supervisor, in writing, of the completion of the activity. Completion of the installation, construction, reconstruction, relocation, or modification is considered to occur not later than commencement of trial operation of EURNGTOX. (R 336.1201(7)(a))

VIII. STACK/VENT RESTRICTION(S)

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

Stack & Vent ID	Maximum Exhaust Diameter / Dimensions (inches)	Minimum Height Above Ground (feet)	Underlying Applicable Requirements
1. SVRNGTOX	84	50	R 336.1225, R 336.2803,
			R 336.2804

IX. OTHER REQUIREMENT(S)

EUOFRNG EMISSION UNIT CONDITIONS

DESCRIPTION

Open flare rated for 3,720 scfm capacity, to be used as a backup control device during process interruptions, startup and shutdown events, refining process shutdowns, thermal oxidizer outages, or for off-specification product gas.

Flexible Group ID: NA

POLLUTION CONTROL EQUIPMENT

Sulfur Treatment System and RNG processing equipment.

I. EMISSION LIMIT(S)

	Pollutant	Limit	Time Period / Operating Scenario	Equipment	Monitoring / Testing Method	Underlying Applicable Requirements
1.	NOx	0.068 lb/MMBTU	Hourly	EUOFRNG	SC V.1, SC VI.3, SC VI.6	R 336.1205(1)(a) & (b), R 336.2803, R 336.2804
2.	NOx	5.53 tpy	12-month rolling time period as determined at the end of each calendar month	EUOFRNG	SC VI.5, SC VI.7	R 336.1205(1)(a) & (b)
3.	СО	0.31 lb/MMBTU	Hourly	EUOFRNG	SC V.1, SC VI.3, SC VI.6	R 336.1205(1)(a) & (b), R 336.2803, R 336.2804
4.	CO	25.2 tpy	12-month rolling time period as determined at the end of each calendar month	EUOFRNG	SC VI.5, SC VI.7	R 336.1205(1)(a) & (b)

II. MATERIAL LIMIT(S)

1. The volumetric feed rate for EUOFRNG shall not exceed a maximum of 3,720 standard cubic feet per minute at all times. (R 336.1205, R 336.1224, R 336.1225, R 336.1702, R 336.2803, R 336.2804)

III. PROCESS/OPERATIONAL RESTRICTION(S)

- 1. The permittee shall not operate EUOFRNG for more than 750 hours per year, based on a 12-month rolling time period as determined at the end of each calendar month. (R 336.1205, R 336.1224, R 336.1225, R 336.1702, R 336.2803, R 336.2804)
- 2. The permittee shall not burn in EUOFRNG any gas that has not at a minimum been processed through the Treatment System of EURNGPLANT, including initial filtration, dewatering, and H₂S removal. (R 336.1205, R 336.1224, R 336.1225, R 336.1702, R 336.2803, R 336.2804)

- 3. The permittee must operate EUOFRNG at all times when the collected gas is routed to it. (R 336.1205, R 336.1224, R 336.1225, R 336.1702, R 336.2803, R 336.2804)
- The flare must be operated with a flame present at all times. (R 336.1205, R 336.1224, R 336.1225, R 336.1702, R 336.2803, R 336.2804)
- 5. The permittee shall only burn natural gas or off-spec RNG in EUOFRNG. (R 336.1205, R 336.1224, R 336.1225, R 336.1702, R 336.2803, R 336.2804)
- 6. No later than 30 days after the completion of installation of the equipment, the permittee shall submit to the AQD District Supervisor, for review and approval, a preventative maintenance/malfunction abatement plan (PM/MAP) for EUOFRNG. After approval of the PM/MAP by the AQD District Supervisor, the permittee shall not operate EUOFRNG unless the PM/MAP, or an alternate plan approved by the AQD District Supervisor, is implemented, and maintained. The plan shall incorporate procedures recommended by the equipment manufacturer as well as incorporating standard industry practices. At a minimum, the plan shall include:
 - a) Identification of the equipment and, if applicable, air-cleaning device and the supervisory personnel responsible for overseeing the inspection, maintenance, and repair.
 - b) Description of the items or conditions to be inspected and frequency of the inspections or repairs.
 - c) Identification of the equipment and, if applicable, air-cleaning device, operating parameters that shall be monitored to detect a malfunction or failure, the normal operating range of these parameters and a description of the method of monitoring or surveillance procedures.
 - d) Identification of the major replacement parts that shall be maintained in inventory for quick replacement.
 - e) A description of the corrective procedures or operational changes that shall be taken in the event of a malfunction or failure to achieve compliance with the applicable emission limits.

If at any time the PM/MAP fails to address or inadequately addresses an event that meets the characteristics of a malfunction, the permittee shall amend the PM/MAP within 45 days after such an event occurs. The permittee shall also amend the PM/MAP within 45 days if new equipment is installed or upon request from the AQD District Supervisor. The permittee shall submit the PM/MAP and any amendments to the PM/MAP to the AQD District Supervisor for review and approval. If the AQD does not notify the permittee within 90 days of submittal, the PM/MAP or amended PM/MAP shall be considered approved. Until an amended plan is approved, the permittee shall implement corrective procedures or operational changes to achieve compliance with all applicable emission limits. (R 336.1205, R 336.1224, R 336.1225, R 336.1702(a), R 336.1910, R 336.1911, R 336.1912, R 336.2803, R 336.2804)

IV. DESIGN/EQUIPMENT PARAMETER(S)

- 1. The permittee shall install, calibrate, maintain, and operate in a satisfactory manner, a device to monitor and record the volumetric flow rate of gas burned in EUOFRNG, on a continuous basis. Continuous shall be defined in this permit at least one reading every 15 minutes. (R 336.1205, R 336.1224, R 336.1225, R 336.2803, R 336.2804)
- 2. The permittee must install, calibrate, maintain, and operate according to the manufacturer's specifications, a heat sensing device, such as an ultraviolet beam sensor or thermocouple, at the pilot light or the flame itself to indicate the continuous presence of a flame. (R 336.1205, R 336.1224, R 336.1225, R 336.1702, R 336.2803, R 336.2804)
- 3. The nameplate heat input capacity of EUOFRNG shall not exceed 216.8 MMBTU/hr. (R 336.1205, R 336.1224, R 336.1225, R 336.2803, R 336.2804)

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

1. If EUOFRNG is not installed, configured, operated, and maintained according to the manufacturer's emission-related written instructions, or the permittee changes emission-related settings in a way that is not permitted by the manufacturer, the AQD District Supervisor may request the permittee to verify NOx and CO

emission rates for EUOFRNG by testing at the owner's expense, in accordance with Department requirements. Testing shall be performed using an approved EPA Method listed in the table below.

Pollutant	Test Method Reference		
NO _x	40 CFR Part 60, Appendix A		
CO	40 CFR Part 60, Appendix A		

An alternate method, or a modification to the approved EPA Method, may be specified in an AQD approved Test Protocol. No less than 30 days prior to testing, the permittee shall submit a complete test plan to the AQD Technical Programs Unit and District Office. The AQD must approve the final plan prior to testing, including any modifications to the method in the test protocol that are proposed after initial submittal. The permittee must submit a complete report of the test results to the AQD Technical Programs Unit and District Office within 60 days following the last date of the test. (R 336.1205, R 336.2001, R 336.2003, R 336.2804)

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

- 1. The permittee shall keep, in a satisfactory manner, continuous records of the volumetric flow rate of gas burned in EUOFRNG. The permittee shall keep all records on file and make them available to the Department upon request. (R 336.1205, R 336.1224, R 336.1225, R 336.2803, R 336.2804)
- 2. The permittee shall keep in a satisfactory manner, records of the total hours of operation for EUOFRNG on a monthly and 12-month rolling time period. The permittee shall keep all records on file and make them available to the Department upon request. (R 336.1205, R 336.1224, R 336.1225, R 336.1702, R 336.2803, R 336.2804)
- 3. The permittee shall keep, in a satisfactory manner, manufacturer specifications for EUOFRNG. The permittee shall keep all records on file and make them available to the Department upon request. (R 336.1205, R 336.1224, R 336.1225, R 336.1702, R 336.1910, R 336.1911, R 336.1912, R 336.2803, R 336.2804)
- 4. The permittee shall calculate and keep, in a satisfactory manner, records of monthly and 12-month rolling total NOx and CO mass emissions for EUOFRNG. Calculations shall be performed according to Appendix 7 using manufacturer data or the most recent stack test. The permittee shall keep all records on file and make them available to the Department upon request. (R 336.1205, R 336.2803, R 336.2804)
- The permittee shall keep, in a satisfactory manner, all records related to, or as required by, the PM/MAP. The
 permittee shall keep all records on file and make them available to the Department upon request.
 (R 336.1205, R 336.1224, R 336.1225, R 336.1702, R 336.1910, R 336.1911, R 336.1912, R 336.2803,
 R 336.2804)
- 6. When the EUOFRNG is operated, the permittee shall monitor and record the following average daily RNG parameters, for the gas sent to EUOFRNG:
 - a) Heat content of gas (BTU/scf),
 - b) Total heat content of gas per day (MMBTU/day),
 - c) Percent methane,
 - d) Total flow of gas (scf/day)

The permittee shall keep all records on file and make them available to the Department upon request. (R 336.1205, R 336.2803, R 336.2804)

VII. REPORTING

1. Within 30 days after completion of the installation, construction, reconstruction, relocation, or modification authorized by this Permit to Install, the permittee or the authorized agent pursuant to Rule 204, shall notify the AQD District Supervisor, in writing, of the completion of the activity. Completion of the installation, construction, reconstruction, relocation, or modification is considered to occur not later than commencement of trial operation of EUOFRNG. (R 336.1201(7)(a))

VIII. STACK/VENT RESTRICTION(S)

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

Stack & Vent ID	Maximum Exhaust Diameter / Dimensions (inches)	Minimum Height Above Ground (feet)	Underlying Applicable Requirements
1. SVOFRNG	NA	40	R 336.1225,
			R 336.2803, R 336.2804

IX. OTHER REQUIREMENT(S)

NA

Footnotes:

¹ This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

Appendix 7. Emission Calculations

The permittee shall use the following calculations in conjunction with monitoring, testing or recordkeeping data to determine compliance with the applicable requirements referenced in this PTI.

Net Heating Value of the gas being combusted in the flare:

The permittee has the choice of adhering to the heat content specifications in 40 CFR 63.11(b)(6)(ii) (equations below), and the maximum tip velocity specifications in 40 CFR 63.11(b)(7) or (b)(8), or adhering to the requirements in 40 CFR 63.11(b)(6)(i). **(40 CFR 63.11(b)(6))**

$$H_T = K \sum_{i=1}^n C_i H_i$$

Where:

 H_T = Net heating value of the sample, MJ/scm; where the net enthalpy per mole of off gas is based on combustion at 25°C and 760 mmHg, but the standard temperature for determining the volume corresponding to one mole is 20°C:

$$K = Constant = (1.740 \times 10^{-7}) \quad \left(\frac{1}{ppm}\right) \quad \left(\frac{g \ mole}{scm}\right) \quad \left(\frac{MJ}{kcal}\right)$$

Where the standard temperature for $(\frac{g \ mole}{scm})$ is 20°C;

C_i = Concentration of sample component i in ppm on a wet basis, as measured for organics by Reference Method 18 and measured for hydrogen and carbon monoxide by ASTM D1946–77 or 90 (Reapproved 1994) (Incorporated by reference as specified in 40 CFR 63.14); and

 H_i = Net heat of combustion of sample component i, kcal/g mole at 25°C and 760 mmHg. The heats of combustion may be determined using ASTM D2382–76 or 88 or D4809–95 (incorporated by reference as specified in 40 CFR 63.14) if published values are not available or cannot be calculated.

n= Number of sample components.

Calculation for Vmax steam-assisted and non-assisted flares

The maximum permitted velocity, V_{max} , for flares complying with 40 CFR 63.11(b)(7)(i) must be calculated and recorded using the equation provided in 40 CFR 63.11(b)(7)(iii). **(40 CFR 63.11(b)(7)(iii))**

$$Log_{10} (V_{max}) = (H_T + 28.8)/31.7$$

Where:

V_{max} = Maximum permitted velocity, M/sec

28.8 = Constant

31.7 = Constant

 H_T = The net heating value as determined in 63.11(b)(6).

Calculation for Vmax for air-assisted flares

The maximum permitted velocity, V_{max} , for air-assisted flares must be calculated and recorded using the equation provided in 40 CFR 63.11(b)(8). (40 CFR 63.11(b)(8))

 $Vmax = 8.71 + 0.708 (H_T)$

Where:

V_{max} = Maximum permitted velocity, m/sec

8.71 = Constant

0.708 = Constant

 H_T = The net heating value as determined in 63.11(b)(6)(ii).

Calculation for mass emissions

$$tpy = (X) (HI) \left(\frac{hr}{yr}\right) \left(\frac{1 \ ton}{2000 \ lbs}\right)$$

X = Manufacturer Specification or most recent test result (lb/MMBTU) HI = Heat input capacity of burner (MMBTU/hr)

Calculation for 40 CFR Part 60, Subpart GG

40 CFR 60.6332(a)(2)

$$STD = (0.0150) \bigg(\frac{14.4}{Y} \bigg) + F$$

STD = allowable ISO corrected (if required as given in 40 CFR 60.335(b)(1)) NOx emission concentration (percent by volume at 15 percent oxygen and on a dry basis)

Y = manufacturer's rated heat rate at manufacturer's rated peak load (kilojoules per watt hour), or actual measured heat rate based on lower heating value of fuel as measured at actual peak load for the facility. The value of Y shall not exceed 14.4 kilojoules per watt hour, and

F = NOx emission allowance for fuel-bound nitrogen as defined in 40 CFR 60.332(a)(4).



305 Hoover Blvd, Suite 200 Holland, MI 49423 Ph: 616-928-9130 Fax: 616-928-9126

September 7, 2023

Mr. Mark Mitchell and Ms. Ambrosia Brown Constitution Hall, 2rd Floor, South Tower 525 W. Allegan Lansing, Michigan 48933-1502

Regarding:

Revisions/Corrections to Permit to Install No. 67-23

Emerald RNG, Northville, Michigan

SRN N2688

Dear Department:

On Wednesday August, 9, representatives from Arbor Hills RNG (a.k.a. Emerald RNG) met with EGLE-AQD staff to discuss clarifications and administrative corrections to the PTI No. 67-23 issued May 31, 2023. The Company is seeking the following minor corrections:

Page 10 of 20, Condition VI.3. Correction requested. Numerically and as presented it appears this paragraph should be listed as Condition VI.2 and appears to be a typo.

Page 10 of 20, Condition VI.4. Correction requested. Numerically and as presented it appears this paragraph should be listed as Condition VI.3 and appears to be a typo.

Page 10 of 20, Condition VI.5. Correction requested. Numerically and as presented it appears this paragraph should be listed as Condition VI. 4 and appears to be a typo.

Page 11 of 20, Condition VII.3. Correction requested. The reporting requirement states; "Within 15 days **before** the end of the calendar month..." We believe the report will be due within 15 days **after** the reporting calendar month, such that the reports for the calendar month of July, for example, would be due on or before August 15, etc.. This appears to be a typographical error, since a report cannot be completed before the end of the reporting month has ended.

Page 12 of 20, Condition III Emission Limit(s). Numerically and as presented it appears this condition should be listed as "Condition I" and appears to be a typo.

The Company asserts this request for correction and clarifications meet the technical review elements approved in the final PTI, as issued. Please contact Jeff Pfost at Environmental Partners at 616-218-8353 or via email at jeff.pfost@enviro-partners.com regarding questions or details regarding this request.

cc: Mr Anthony J. Falbo, Opal Fuels Ms. Suparna Chakladar, Opal Fuels Mr. Matt Eugster, Varnum File



305 Hoover Blvd, Suite 200 Holland, MI 49423 Ph: 616-928-9130 Fax: 616-928-9126

September 12, 2023

Mr. Mark Mitchell and Ms. Ambrosia Brown Constitution Hall, 2rd Floor, South Tower 525 W. Allegan Lansing, Michigan 48933-1502

Regarding:

Revisions/Corrections to Permit to Install No. 67-23

Emerald RNG, Northville, Michigan

SRN N2688

Dear Department:

In a letter dated September 7, 2023, Arbor Hills RNG (a.k.a. Emerald RNG) requested corrections to the PTI No. 67-23 issued May 31, 2023. The Company is seeking an additional clarification to the PTI for the off-spec flare (EUOFRNG) and its operation.

Page 15 of 20, Condition II.1. The condition reads that the off-spec flare cannot exceed a volumetric flow of 3,720 standard cubic feet per minute, at all times. The application and assessment of the off-spec flare was specifically based on a projected (equivalent) methane content of 95.4% on a volumetric basis. We would like this clarification inserted into the permit condition and suggest the following language be used:

II.1. The volumetric feed rate for EUOFRNG shall not exceed a maximum of 3,720 standard cubic feet per minute at 95.2% methane. (R 336.1205, R 336.1224, R 336.1225, R 336.1702, R 336.2803, R 336.2804)

The Company asserts this request for correction and clarifications is in keeping with the issued permit and meets the technical review elements approved in the final PTI, as issued. Please contact Jeff Pfost at Environmental Partners at 616-218-8353 or via email at jeff.pfost@enviro-partners.com regarding questions or details regarding this request.

Sincerely,

Environmental Partners, Inc

Jeffrey M. Iffost

Principal

Sincerely,

Environmental Partners, Inc.

Jeffrey M. Pfost Principal

cc:

Mr Anthony J. Falbo, Opal Fuels Ms. Suparna Chakladar, Opal Fuels Mr. Matt Eugster, Varnum

File