

**MICHIGAN DEPARTMENT OF ENVIRONMENT, GREAT LAKES, AND ENERGY
AIR QUALITY DIVISION**

May 17, 2022

PERMIT TO INSTALL

61-22

ISSUED TO

Martin Marietta Magnesia Specialists, LLC

LOCATED AT

1800 East Lake Road
Manistee, Michigan 49660

IN THE COUNTY OF

Manistee

STATE REGISTRATION NUMBER

A3900

The Air Quality Division has approved this Permit to Install, pursuant to the delegation of authority from the Michigan Department of Environment, Great Lakes, and Energy. This permit is hereby issued in accordance with and subject to Section 5505(1) of Article II, Chapter I, Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended. Pursuant to Air Pollution Control Rule 336.1201(1), this permit constitutes the permittee's authority to install the identified emission unit(s) in accordance with all administrative rules of the Department and the attached conditions. Operation of the emission unit(s) identified in this Permit to Install is allowed pursuant to Rule 336.1201(6).

DATE OF RECEIPT OF ALL INFORMATION REQUIRED BY RULE 203: April 6, 2022	
DATE PERMIT TO INSTALL APPROVED: May 17, 2022	SIGNATURE:
DATE PERMIT VOIDED:	SIGNATURE:
DATE PERMIT REVOKED:	SIGNATURE:

PERMIT TO INSTALL

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COMMON ACRONYMS

AQD	Air Quality Division
BACT	Best Available Control Technology
CAA	Clean Air Act
CAM	Compliance Assurance Monitoring
CEMS	Continuous Emission Monitoring System
CFR	Code of Federal Regulations
COMS	Continuous Opacity Monitoring System
Department/department/EGLE	Michigan Department of Environment, Great Lakes, and Energy
EU	Emission Unit
FG	Flexible Group
GACS	Gallons of Applied Coating Solids
GC	General Condition
GHGs	Greenhouse Gases
HVLP	High Volume Low Pressure*
ID	Identification
IRSL	Initial Risk Screening Level
ITSL	Initial Threshold Screening Level
LAER	Lowest Achievable Emission Rate
MACT	Maximum Achievable Control Technology
MAERS	Michigan Air Emissions Reporting System
MAP	Malfunction Abatement Plan
MSDS	Material Safety Data Sheet
NA	Not Applicable
NAAQS	National Ambient Air Quality Standards
NESHAP	National Emission Standard for Hazardous Air Pollutants
NSPS	New Source Performance Standards
NSR	New Source Review
PS	Performance Specification
PSD	Prevention of Significant Deterioration
PTE	Permanent Total Enclosure
PTI	Permit to Install
RACT	Reasonable Available Control Technology
ROP	Renewable Operating Permit
SC	Special Condition
SCR	Selective Catalytic Reduction
SNCR	Selective Non-Catalytic Reduction
SRN	State Registration Number
TBD	To Be Determined
TEQ	Toxicity Equivalence Quotient
USEPA/EPA	United States Environmental Protection Agency
VE	Visible Emissions

*For HVLP applicators, the pressure measured at the gun air cap shall not exceed 10 psig.

POLLUTANT / MEASUREMENT ABBREVIATIONS

acfm	Actual cubic feet per minute
BTU	British Thermal Unit
°C	Degrees Celsius
CO	Carbon Monoxide
CO ₂ e	Carbon Dioxide Equivalent
dscf	Dry standard cubic foot
dscm	Dry standard cubic meter
°F	Degrees Fahrenheit
gr	Grains
HAP	Hazardous Air Pollutant
Hg	Mercury
hr	Hour
HP	Horsepower
H ₂ S	Hydrogen Sulfide
kW	Kilowatt
lb	Pound
m	Meter
mg	Milligram
mm	Millimeter
MM	Million
MW	Megawatts
NMOC	Non-Methane Organic Compounds
NO _x	Oxides of Nitrogen
ng	Nanogram
PM	Particulate Matter
PM10	Particulate Matter equal to or less than 10 microns in diameter
PM2.5	Particulate Matter equal to or less than 2.5 microns in diameter
pph	Pounds per hour
ppm	Parts per million
ppmv	Parts per million by volume
ppmw	Parts per million by weight
psia	Pounds per square inch absolute
psig	Pounds per square inch gauge
scf	Standard cubic feet
sec	Seconds
SO ₂	Sulfur Dioxide
TAC	Toxic Air Contaminant
Temp	Temperature
THC	Total Hydrocarbons
tpy	Tons per year
µg	Microgram
µm	Micrometer or Micron
VOC	Volatile Organic Compounds
yr	Year

GENERAL CONDITIONS

1. The process or process equipment covered by this permit shall not be reconstructed, relocated, or modified, unless a Permit to Install authorizing such action is issued by the Department, except to the extent such action is exempt from the Permit to Install requirements by any applicable rule. **(R 336.1201(1))**
2. If the installation, construction, reconstruction, relocation, or modification of the equipment for which this permit has been approved has not commenced within 18 months, or has been interrupted for 18 months, this permit shall become void unless otherwise authorized by the Department. Furthermore, the permittee or the designated authorized agent shall notify the Department via the Supervisor, Permit Section, Air Quality Division, Michigan Department of Environment, Great Lakes, and Energy, P.O. Box 30260, Lansing, Michigan 48909-7760, if it is decided not to pursue the installation, construction, reconstruction, relocation, or modification of the equipment allowed by this Permit to Install. **(R 336.1201(4))**
3. If this Permit to Install is issued for a process or process equipment located at a stationary source that is not subject to the Renewable Operating Permit program requirements pursuant to Rule 210 (R 336.1210), operation of the process or process equipment is allowed by this permit if the equipment performs in accordance with the terms and conditions of this Permit to Install. **(R 336.1201(6)(b))**
4. The Department may, after notice and opportunity for a hearing, revoke this Permit to Install if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of this permit or is violating the Department's rules or the Clean Air Act. **(R 336.1201(8), Section 5510 of Act 451, PA 1994)**
5. The terms and conditions of this Permit to Install shall apply to any person or legal entity that now or hereafter owns or operates the process or process equipment at the location authorized by this Permit to Install. If the new owner or operator submits a written request to the Department pursuant to Rule 219 and the Department approves the request, this permit will be amended to reflect the change of ownership or operational control. The request must include all of the information required by subrules (1)(a), (b), and (c) of Rule 219 and shall be sent to the District Supervisor, Air Quality Division, Michigan Department of Environment, Great Lakes, and Energy. **(R 336.1219)**
6. Operation of this equipment shall not result in the emission of an air contaminant which causes injurious effects to human health or safety, animal life, plant life of significant economic value, or property, or which causes unreasonable interference with the comfortable enjoyment of life and property. **(R 336.1901)**
7. The permittee shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant which continue for more than one hour in excess of any applicable standard or limitation, or emissions of any air contaminant continuing for more than two hours in excess of an applicable standard or limitation, as required in Rule 912, to the Department. The notice shall be provided not later than two business days after start-up, shutdown, or discovery of the abnormal condition or malfunction. Written reports, if required, must be filed with the Department within 10 days after the start-up or shutdown occurred, within 10 days after the abnormal condition or malfunction has been corrected, or within 30 days of discovery of the abnormal condition or malfunction, whichever is first. The written reports shall include all of the information required in Rule 912(5). **(R 336.1912)**
8. Approval of this permit does not exempt the permittee from complying with any future applicable requirements which may be promulgated under Part 55 of 1994 PA 451, as amended or the Federal Clean Air Act.
9. Approval of this permit does not obviate the necessity of obtaining such permits or approvals from other units of government as required by law.
10. Operation of this equipment may be subject to other requirements of Part 55 of 1994 PA 451, as amended and the rules promulgated thereunder.

11. Except as provided in subrules (2) and (3) or unless the special conditions of the Permit to Install include an alternate opacity limit established pursuant to subrule (4) of Rule 301, the permittee shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of density greater than the most stringent of the following. The grading of visible emissions shall be determined in accordance with Rule 303 (R 336.1303). **(R 336.1301)**
 - a) A six-minute average of 20 percent opacity, except for one six-minute average per hour of not more than 27 percent opacity.
 - b) A visible emission limit specified by an applicable federal new source performance standard.
 - c) A visible emission limit specified as a condition of this Permit to Install.
12. Collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in Rule 370(2). **(R 336.1370)**
13. The Department may require the permittee to conduct acceptable performance tests, at the permittee's expense, in accordance with Rule 1001 and Rule 1003, under any of the conditions listed in Rule 1001. **(R 336.2001)**

EMISSION UNIT SPECIAL CONDITIONS

EMISSION UNIT SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

Emission Unit ID	Emission Unit Description (Including Process Equipment & Control Device(s))	Installation Date / Modification Date	Flexible Group ID
EUC-LIME	Material handling operation located in the Hydrate area consisting of one conveyor, and one weigh belt. Air emissions are controlled by Pulse Jet baghouse 25-0873, with outdoors exhaust. 817-86	11-21-1956 03-02-1987	FGLIMESYSTEM
EUC-CRUSHER	Material handling operation located in the Hydrate area consisting of one Jeffrey 45B Hammermill dedicated to lime crushing. Air emissions are controlled by Pulse Jet baghouse Schenck 96AVS49 with outdoors exhaust.	TBD	FGLIMESYSTEM
EUUPPERLIME	Material handling operation located in the Hydrate Area for the dolomitic lime (dolime) processes. These handling operations include: the east and west transfer elevators and the north lime silo. Air emissions are controlled by Pulse Jet baghouse 25-1050	06-21-1989	FGLIMESYSTEM
EUMIDDLELIME	Material handling operation located in the Hydrate Area for the dolomitic lime (dolime) processes. These handling operations include: the east and west transfer elevators, B system day bin, and two conveyors. Air emissions are controlled by Pulse Jet baghouse 25-1051.	06-21-1989	FGLIMESYSTEM
EUBOTTOMLIME	Material handling operation located in the Hydrate Area for the dolomitic lime (dolime) processes. These handling operations include: the bottom of the incoming lime elevator, the bottom of the east and west transfer elevators, material transfer equipment near the bottom of two lime silos (includes three new sealed oscillating conveyor systems). Air emissions are controlled by Pulse Jet baghouse (bottom-lime) 25777777 vented to the in-plant environment.	11-14-2013	FGLIMESYSTEM
EUB-REACTOR	Transfer equipment near the B reactor. The transfer equipment air emissions are controlled by Pulse Jet baghouse (B-system) 25133855 vented to the in-plant environment.	11-14-2013	FGLIMESYSTEM

Changes to the equipment described in this table are subject to the requirements of R 336.1201, except as allowed by R 336.1278 to R 336.1291.

FLEXIBLE GROUP SPECIAL CONDITIONS

FLEXIBLE GROUP SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

Flexible Group ID	Flexible Group Description	Associated Emission Unit IDs
FGLIMESYSTEM	FGLIMESYSTEM includes material handling operations located in the Hydrate Area for the dolomitic lime (dolime) processes. These processes include elevators, conveyors, mills, and silos that share the same emission limits.	EUC-LIME EUC-CRUSHER EUUPPERLIME EUMIDDLELIME EUBOTTOMLIME EUB-REACTOR

**FGLIMESYSTEM
 FLEXIBLE GROUP CONDITIONS**

DESCRIPTION

FGLIMESYSTEM includes material handling operations located in the Hydrate Area for the dolomitic lime (dolime) processes. These processes include elevators, conveyors, mills, and silos that share the same emission limits.

Emission Units: EUC-LIME, EUC-CRUSHER, EUUPPERLIME, EUMIDDLELIME, EUBOTTOMLIME, EUB-REACTOR

POLLUTION CONTROL EQUIPMENT

EUC-LIME, Pulse Jet baghouse 25-0873, 2000 CFM exhaust fan.
 EUC-CRUSHER, Pulse Jet baghouse Schenck 96AVS49, 2750 CFM exhaust fan
 EUUPPERLIME, Pulse Jet baghouse 25-1050.
 EUMIDDLELIME, Pulse Jet baghouse 25-1051.
 EUBOTTOMLIME, bottom-lime baghouse 25777777 (from MAP).
 EUB-REACTOR, B-system baghouse 25133855 (from MAP).

I. EMISSION LIMIT(S)

Pollutant	Limit	Time Period/ Operating Scenario	Equipment	Monitoring/ Testing Method	Underlying Applicable Requirements
1. Particulate emission	0.0095 lbs/ 1,000 lbs of exhaust gases, calculated on a dry gas basis	Hourly	For each unit in FGLIMESYSTEM (EUUPPERLIME EUMIDDLELIME EUBOTTOMLIME EUB-REACTOR EUC-LIME)	SC V.1 SC VI.1	R 336.1331(1)(c)
2. Visible emission	5% Opacity	6-Minute Average	EUC-LIME	SC V.1	R 336.1301(1)(c)
3. Visible emission	5% Opacity	6-Minute Average	EUC-CRUSHER	SC V.1	R 336.1301(1)(c)

II. MATERIAL LIMIT(S)

NA

III. PROCESS/OPERATIONAL RESTRICTION(S)

1. The permittee shall not operate any equipment in FGLIMESYSTEM unless a MAP as described in Rule 911(2), for each of the baghouses associated with FGLIMESYSTEM, has been submitted within 60 days of permit issuance, and is implemented and maintained. The MAP shall, at a minimum, specify the following:
 - a) A complete preventative maintenance program including identification of the supervisory personnel responsible for overseeing the inspection, maintenance, and repair of air-cleaning devices, a description of the items or conditions that shall be inspected, the frequency of the inspections or repairs, and an identification of the major replacement parts that shall be maintained in inventory for quick replacement.
 - b) An identification of the source and air-cleaning device operating variables that shall be monitored to detect a malfunction or failure, the normal operating range of these variables, and a description of the method of monitoring or surveillance procedures.
 - c) A description of the corrective procedures or operational changes that shall be taken in the event of a malfunction or failure to achieve compliance with the applicable emission limits.

If at any time the MAP fails to address or inadequately addresses an event that meets the characteristics of a malfunction, the permittee shall amend the MAP within 45 days after such an event occurs. The permittee shall also amend the MAP within 45 days, if new equipment is installed or upon request from the District Supervisor. The permittee shall submit the MAP and any amendments to the MAP to the AQD District Supervisor for review and approval. If the AQD does not notify the permittee within 90 days of submittal, the MAP or amended MAP shall be considered approved. Until an amended plan is approved, the permittee shall implement corrective procedures or operational changes to achieve compliance with all applicable emission limits. **(R 336.1213(3), R 336.1331, R 336.1910, R 336.1911, R 336.2803, R 336.2804, 40 CFR 52.21(c)&(d))**

2. The permittee shall not operate any process in FGLIMESYSTEM unless the associated baghouses are installed and operating properly. **(R 336.1910)**
3. The permittee shall maintain the differential pressures across each baghouse associated with FGLIMESYSTEM within the parameters as specified in the MAP. **(R 336.1910)**
4. The permittee shall not operate EUC-LIME and EUC-CRUSHER unless the fugitive dust program has been implemented and is maintained. **(R 336.1371)**

IV. DESIGN/EQUIPMENT PARAMETER(S)

1. The permittee shall equip and maintain each baghouse in FGLIMESYSTEM with a gauge to measure the differential pressure across the baghouse. **(R 336.1910)**

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. Once each day that FGLIMESYSTEM is operating, an employee shall perform non-certified opacity observations. A record of this observation shall be kept on file and made available to the Air Quality Division upon request. An employee shall observe the exhaust from the baghouse stacks, for visible emissions. If visible emissions are observed, the permittee shall also note the following in the operations log: **(R 336.1301, R 336.1331)**
 - a) The color of the visible emissions;
 - b) Whether the emissions are representative of normal visible emissions;
 - c) the cause of the abnormal visible emissions;
 - d) The total duration of any abnormal visible emissions incident;
 - e) Any corrective action taken to eliminate the abnormal visible emissions

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall monitor and record the pressure drop across each baghouse in FGLIMESYSTEM, once per shift, when the equipment is operating, in a manner and with instrumentation acceptable to the Air Quality Division. All records of the pressure drop across the baghouse shall be kept on file and made available to the Department upon request. **(R 336.1331, R 336.1910)**

VII. REPORTING

NA

VIII. STACK/VENT RESTRICTION(S)

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

Stack & Vent ID	Maximum Exhaust Diameter / Dimensions (inches)	Minimum Height Above Ground (feet)	Underlying Applicable Requirements
1. SV25-1050STK	16	67	R 336.1225 R 336.1331(1)(c) R 336.2803 R 336.2804 40 CFR 52.21(c)&(d)
2. SV25-1051STK	16	52	R 336.1225 R 336.1331(1)(c) R 336.2803 R 336.2804 40 CFR 52.21(c)&(d)
3. SVC-CRUSHER	12	36.5	R 336.1331 40 CFR 52.21(c)&(d)
4. SVC-LIME	12	36.5	R 336.1331 40 CFR 52.21(c)&(d)

5. The exhaust gases from EUBOTTOMLIME and EUB-REACTOR shall not be discharged to the ambient air at any time and shall be vented to the in-plant environment. **(R 336.1225, R 336.1331,40 CFR 52.21(c) & (d))**

IX. OTHER REQUIREMENT(S)

1. The permittee shall not substitute any raw materials for those described in the permit application which would result in an appreciable change in the quality or any appreciable increase in the quantity of the emissions of an air contaminant without prior notification to and approval by the Air Quality Division. **(R 336.1225, R 336.1331)**

Footnotes:

¹This condition is state only enforceable and was established pursuant to Rule 201(1)(b).