

**MICHIGAN DEPARTMENT OF ENVIRONMENT, GREAT LAKES, AND ENERGY  
AIR QUALITY DIVISION**

September 18, 2020

**PERMIT TO INSTALL**  
97-20

**ISSUED TO**  
Woodworth, Inc., Flint

**LOCATED AT**  
4201 Pier North Boulevard  
Flint, Michigan 48504

**IN THE COUNTY OF**  
Genesee

**STATE REGISTRATION NUMBER**  
N8325

The Air Quality Division has approved this Permit to Install, pursuant to the delegation of authority from the Michigan Department of Environment, Great Lakes, and Energy. This permit is hereby issued in accordance with and subject to Section 5505(1) of Article II, Chapter I, Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended. Pursuant to Air Pollution Control Rule 336.1201(1), this permit constitutes the permittee's authority to install the identified emission unit(s) in accordance with all administrative rules of the Department and the attached conditions. Operation of the emission unit(s) identified in this Permit to Install is allowed pursuant to Rule 336.1201(6).

DATE OF RECEIPT OF ALL INFORMATION REQUIRED BY RULE 203: <b>September 1, 2020</b>	
DATE PERMIT TO INSTALL APPROVED: <b>September 18, 2020</b>	SIGNATURE:
DATE PERMIT VOIDED:	SIGNATURE:
DATE PERMIT REVOKED:	SIGNATURE:

**PERMIT TO INSTALL**

**Table of Contents**

COMMON ACRONYMS ..... 2  
POLLUTANT / MEASUREMENT ABBREVIATIONS..... 3  
GENERAL CONDITIONS ..... 4  
EMISSION UNIT SPECIAL CONDITIONS..... 6  
    EMISSION UNIT SUMMARY TABLE ..... 6  
    EUDEGREASER ..... 7

## COMMON ACRONYMS

AQD	Air Quality Division
BACT	Best Available Control Technology
CAA	Clean Air Act
CAM	Compliance Assurance Monitoring
CEMS	Continuous Emission Monitoring System
CFR	Code of Federal Regulations
COMS	Continuous Opacity Monitoring System
Department/department/EGLE	Michigan Department of Environment, Great Lakes, and Energy
EU	Emission Unit
FG	Flexible Group
GACS	Gallons of Applied Coating Solids
GC	General Condition
GHGs	Greenhouse Gases
HVLP	High Volume Low Pressure*
ID	Identification
IRSL	Initial Risk Screening Level
ITSL	Initial Threshold Screening Level
LAER	Lowest Achievable Emission Rate
MACT	Maximum Achievable Control Technology
MAERS	Michigan Air Emissions Reporting System
MAP	Malfunction Abatement Plan
MSDS	Material Safety Data Sheet
NA	Not Applicable
NAAQS	National Ambient Air Quality Standards
NESHAP	National Emission Standard for Hazardous Air Pollutants
NSPS	New Source Performance Standards
NSR	New Source Review
PS	Performance Specification
PSD	Prevention of Significant Deterioration
PTE	Permanent Total Enclosure
PTI	Permit to Install
RACT	Reasonable Available Control Technology
ROP	Renewable Operating Permit
SC	Special Condition
SCR	Selective Catalytic Reduction
SNCR	Selective Non-Catalytic Reduction
SRN	State Registration Number
TBD	To Be Determined
TEQ	Toxicity Equivalence Quotient
USEPA/EPA	United States Environmental Protection Agency
VE	Visible Emissions

### POLLUTANT / MEASUREMENT ABBREVIATIONS

acfm	Actual cubic feet per minute
BTU	British Thermal Unit
°C	Degrees Celsius
CO	Carbon Monoxide
CO <sub>2</sub> e	Carbon Dioxide Equivalent
dscf	Dry standard cubic foot
dscm	Dry standard cubic meter
°F	Degrees Fahrenheit
gr	Grains
HAP	Hazardous Air Pollutant
Hg	Mercury
hr	Hour
HP	Horsepower
H <sub>2</sub> S	Hydrogen Sulfide
kW	Kilowatt
lb	Pound
m	Meter
mg	Milligram
mm	Millimeter
MM	Million
MW	Megawatts
NMOC	Non-Methane Organic Compounds
NO <sub>x</sub>	Oxides of Nitrogen
ng	Nanogram
PM	Particulate Matter
PM10	Particulate Matter equal to or less than 10 microns in diameter
PM2.5	Particulate Matter equal to or less than 2.5 microns in diameter
pph	Pounds per hour
ppm	Parts per million
ppmv	Parts per million by volume
ppmw	Parts per million by weight
psia	Pounds per square inch absolute
psig	Pounds per square inch gauge
scf	Standard cubic feet
sec	Seconds
SO <sub>2</sub>	Sulfur Dioxide
TAC	Toxic Air Contaminant
Temp	Temperature
THC	Total Hydrocarbons
tpy	Tons per year
µg	Microgram
µm	Micrometer or Micron
VOC	Volatile Organic Compounds
yr	Year

## GENERAL CONDITIONS

1. The process or process equipment covered by this permit shall not be reconstructed, relocated, or modified, unless a Permit to Install authorizing such action is issued by the Department, except to the extent such action is exempt from the Permit to Install requirements by any applicable rule. **(R 336.1201(1))**
2. If the installation, construction, reconstruction, relocation, or modification of the equipment for which this permit has been approved has not commenced within 18 months, or has been interrupted for 18 months, this permit shall become void unless otherwise authorized by the Department. Furthermore, the permittee or the designated authorized agent shall notify the Department via the Supervisor, Permit Section, Air Quality Division, Michigan Department of Environment, Great Lakes, and Energy, P.O. Box 30260, Lansing, Michigan 48909-7760, if it is decided not to pursue the installation, construction, reconstruction, relocation, or modification of the equipment allowed by this Permit to Install. **(R 336.1201(4))**
3. If this Permit to Install is issued for a process or process equipment located at a stationary source that is not subject to the Renewable Operating Permit program requirements pursuant to Rule 210 (R 336.1210), operation of the process or process equipment is allowed by this permit if the equipment performs in accordance with the terms and conditions of this Permit to Install. **(R 336.1201(6)(b))**
4. The Department may, after notice and opportunity for a hearing, revoke this Permit to Install if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of this permit or is violating the Department's rules or the Clean Air Act. **(R 336.1201(8), Section 5510 of Act 451, PA 1994)**
5. The terms and conditions of this Permit to Install shall apply to any person or legal entity that now or hereafter owns or operates the process or process equipment at the location authorized by this Permit to Install. If the new owner or operator submits a written request to the Department pursuant to Rule 219 and the Department approves the request, this permit will be amended to reflect the change of ownership or operational control. The request must include all of the information required by subrules (1)(a), (b), and (c) of Rule 219 and shall be sent to the District Supervisor, Air Quality Division, Michigan Department of Environment, Great Lakes, and Energy. **(R 336.1219)**
6. Operation of this equipment shall not result in the emission of an air contaminant which causes injurious effects to human health or safety, animal life, plant life of significant economic value, or property, or which causes unreasonable interference with the comfortable enjoyment of life and property. **(R 336.1901)**
7. The permittee shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant which continue for more than one hour in excess of any applicable standard or limitation, or emissions of any air contaminant continuing for more than two hours in excess of an applicable standard or limitation, as required in Rule 912, to the Department. The notice shall be provided not later than two business days after start-up, shutdown, or discovery of the abnormal condition or malfunction. Written reports, if required, must be filed with the Department within 10 days after the start-up or shutdown occurred, within 10 days after the abnormal conditions or malfunction has been corrected, or within 30 days of discovery of the abnormal condition or malfunction, whichever is first. The written reports shall include all of the information required in Rule 912(5). **(R 336.1912)**
8. Approval of this permit does not exempt the permittee from complying with any future applicable requirements which may be promulgated under Part 55 of 1994 PA 451, as amended or the Federal Clean Air Act.
9. Approval of this permit does not obviate the necessity of obtaining such permits or approvals from other units of government as required by law.
10. Operation of this equipment may be subject to other requirements of Part 55 of 1994 PA 451, as amended and the rules promulgated thereunder.

11. Except as provided in subrules (2) and (3) or unless the special conditions of the Permit to Install include an alternate opacity limit established pursuant to subrule (4) of Rule 301, the permittee shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of density greater than the most stringent of the following. The grading of visible emissions shall be determined in accordance with Rule 303 (R 336.1303). **(R 336.1301)**
  - a) A six-minute average of 20 percent opacity, except for one six-minute average per hour of not more than 27 percent opacity.
  - b) A visible emission limit specified by an applicable federal new source performance standard.
  - c) A visible emission limit specified as a condition of this Permit to Install.
12. Collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in Rule 370(2). **(R 336.1370)**
13. The Department may require the permittee to conduct acceptable performance tests, at the permittee's expense, in accordance with Rule 1001 and Rule 1003, under any of the conditions listed in Rule 1001. **(R 336.2001)**

### EMISSION UNIT SPECIAL CONDITIONS

#### EMISSION UNIT SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

<b>Emission Unit ID</b>	<b>Emission Unit Description (Including Process Equipment &amp; Control Device(s))</b>	<b>Flexible Group ID</b>
EUDEGREASER	Open top vapor degreaser with a refrigerated freeboard device.	NA

Changes to the equipment described in this table are subject to the requirements of R 336.1201, except as allowed by R 336.1278 to R 336.1291.

**EUDEGREASER  
EMISSION UNIT CONDITIONS**

**DESCRIPTION**

Open top vapor degreaser.

**Flexible Group ID:** NA

**POLLUTION CONTROL EQUIPMENT**

Refrigerated freeboard device.

**I. EMISSION LIMIT(S)**

<b>Pollutant</b>	<b>Limit</b>	<b>Time Period / Operating Scenario</b>	<b>Equipment</b>	<b>Monitoring / Testing Method</b>	<b>Underlying Applicable Requirements</b>
1. n-propyl bromide	19.2 lb/day	Calendar day	EUDEGREASER	SC VI.5	R 336.1225

**II. MATERIAL LIMIT(S)**

1. The permittee shall not use more than 1.75 gallons of n-propyl bromide, hereinafter "solvent," per calendar day. The permittee shall determine the amount of solvent used on a "net usage" basis. "Net usage" is defined as the amount of solvent added to EUDEGREASER to bring the solvent levels up to starting levels less any amount of solvent removed as waste.<sup>1</sup> **(R 336.1225)**
2. The permittee shall not use more than 35 gallons of solvent per calendar month. The permittee shall determine the amount of solvent used on a "net usage" basis. "Net usage" is defined as the amount of solvent added to EUDEGREASER to bring the solvent levels up to starting levels less any amount of solvent removed as waste. **(R 336.1225, R 336.1702(a))**

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

1. The permittee shall develop written procedures for the operation of EUDEGREASER and shall post all such procedures in an accessible, conspicuous location near EUDEGREASER. **(R 336.1225, R 336.1702(a), R 336.1708(4))**
2. The permittee shall develop a procedure to minimize solvent carryout by doing all of the following: **(R 336.1225, R 336.1702(a), R 336.1708(3)(b))**
  - a) Racking parts to allow complete drainage.
  - b) Moving parts in and out of the degreaser at a vertical speed of less than 11 feet per minute when a powered hoist is used to raise or lower the parts.
  - c) Holding parts in the vapor zone not less than 30 seconds or until condensation ceases.
  - d) Tipping or tumbling parts in a manner such that no pools of organic solvent remain on the cleaned parts before removal.
  - e) Allowing parts to dry within the degreaser for not less than 15 seconds or until visually dry.
3. The permittee shall limit the total workload so that it does not occupy more than one half of EUDEGREASER's open top area. **(R 336.1225, R 336.1702(a), R 336.1708(3)(d))**
4. The permittee shall not spray solvent above the vapor level. **(R 336.1225, R 336.1702(a), R 336.1708(3)(e))**
5. The permittee shall repair solvent leaks immediately. **(R 336.1225, R 336.1702(a), R 336.1708(3)(f))**



6. The permittee shall operate EUDEGREASER in such a manner that no water is visibly detectable in solvent exiting the water separator. **(R 336.1225, R 336.1702(a), R 336.1708(3)(g))**
7. The permittee shall limit exhaust ventilation such that it does not exceed 65 cubic feet per minute per square foot of degreaser open area, unless necessary to meet OSHA requirements. **(R 336.1225, R 336.1702(a), R 336.1708(3)(h))**
8. The permittee shall only store waste solvent in closed containers, unless demonstrated by the permittee to be a safety hazard, and disposed of in a manner such that not more than 20 percent by weight is allowed to evaporate into the atmosphere. **(R 336.1225, R 336.1702(a), R 336.1708(3)(i))**
9. The permittee shall maintain a temperature at the center of the EUDEGREASER chilled air blanket that is no greater than 50°F. **(R 336.1225, R 336.1702(a))**

#### **IV. DESIGN/EQUIPMENT PARAMETER(S)**

1. The permittee shall install, calibrate, maintain, and operate in a satisfactory manner, a device to monitor the freeboard refrigeration device coolant inlet temperature on a continuous basis. **(R 336.1225, R 336.1702(a))**
2. The permittee shall not operate EUDEGREASER unless the refrigerated freeboard device is installed, maintained, and operated in a satisfactory manner. Satisfactory operation of the refrigerated freeboard device includes maintaining the temperature as described in the procedures developed in accordance with SC III.1. **(R 336.1225, R 336.1702(a), R 336.1708(2)(b))**
3. The permittee shall not operate EUDEGREASER unless a cover has been installed that is designed to be opened and closed easily without disturbing the vapor zone. The cover shall be closed at all times, except when processing workloads through the EUDEGREASER. **(R 336.1225, R 336.1702(a), R 336.1708(3)(a))**
4. The permittee shall install the following control devices on EUDEGREASER: **(R 336.1225, R 336.1702(a), R 336.1708(3)(c))**
  - a) A condenser flow switch and thermostat that shut off the sump heat if the condenser coolant is either not circulating or is too warm.
  - b) If equipped with spray, a spray safety switch that shuts off the spray pump if the vapor level drops excessively.
  - c) A vapor level control device that shuts off the sump heat if the solvent vapor level rises above the normal design level.

#### **V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

NA

#### **VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall complete all required calculations in a format acceptable to the AQD District Supervisor by the last day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition. **(R 336.1225, R 336.1702(a))**
2. The permittee shall monitor, in a satisfactory manner, the freeboard refrigeration device coolant inlet temperature on a continuous basis. **(R 336.1225, R 336.1702(a))**
3. The permittee shall record, in a satisfactory manner, the freeboard temperature on a daily basis. **(R 336.1225, R 336.1702(a))**
4. The permittee shall measure and record, in a satisfactory manner, the temperature at the center of the EUDEGREASER air blanket during idling mode on a weekly basis. **(R 336.1225, R 336.1702(a))**

5. The permittee shall keep, in a satisfactory manner, calendar day and calendar month records of the amount of solvent used in EUDEGREASER. The permittee shall keep all records on file and make them available to the Department upon request. **(R 336.1225, R 336.1702(a))**

**VII. REPORTING**

NA

**VIII. STACK/VENT RESTRICTION(S)**

NA

**IX. OTHER REQUIREMENT(S)**

NA

**Footnotes:**

<sup>1</sup> This condition is state only enforceable and was established pursuant to Rule 201(1)(b).