MICHIGAN DEPARTMENT OF ENVIRONMENT, GREAT LAKES, AND ENERGY AIR QUALITY DIVISION

June 29, 2021

PERMIT TO INSTALL 178-20

ISSUED TO

Downriver Utility Wastewater Authority

LOCATED AT

797 Central Street Wyandotte, Michigan 48192

IN THE COUNTY OF Wayne

STATE REGISTRATION NUMBER B2118

The Air Quality Division has approved this Permit to Install, pursuant to the delegation of authority from the Michigan Department of Environment, Great Lakes, and Energy. This permit is hereby issued in accordance with and subject to Section 5505(1) of Article II, Chapter I, Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended. Pursuant to Air Pollution Control Rule 336.1201(1), this permit constitutes the permittee's authority to install the identified emission unit(s) in accordance with all administrative rules of the Department and the attached conditions. Operation of the emission unit(s) identified in this Permit to Install is allowed pursuant to Rule 336.1201(6).

DATE OF RECEIPT OF ALL INFORMATION REQUIRED BY RULE 203:			
April 14, 2021			
DATE PERMIT TO INSTALL APPROVED:	SIGNATURE:		
June 29, 2021			
·			
DATE PERMIT VOIDED:	SIGNATURE:		
DATE PERMIT REVOKED:	SIGNATURE:		

PERMIT TO INSTALL

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COMMON ACRONYMS

AQD Air Quality Division

Best Available Control Technology **BACT**

CAA Clean Air Act

Compliance Assurance Monitoring CAM **CEMS** Continuous Emission Monitoring System

Code of Federal Regulations **CFR**

Continuous Opacity Monitoring System COMS

Department/department/EGLE Michigan Department of Environment, Great Lakes, and Energy

EU **Emission Unit** FG Flexible Group

GACS Gallons of Applied Coating Solids

General Condition GC **GHGs** Greenhouse Gases

HVLP High Volume Low Pressure*

ID Identification

IRSL Initial Risk Screening Level **ITSL** Initial Threshold Screening Level Lowest Achievable Emission Rate **LAER** Maximum Achievable Control Technology **MACT MAERS** Michigan Air Emissions Reporting System

MAP Malfunction Abatement Plan **MSDS** Material Safety Data Sheet

Not Applicable NA

National Ambient Air Quality Standards **NAAQS**

NESHAP National Emission Standard for Hazardous Air Pollutants

NSPS New Source Performance Standards

New Source Review NSR PS Performance Specification

Prevention of Significant Deterioration **PSD**

PTE Permanent Total Enclosure

Permit to Install PTI

RACT Reasonable Available Control Technology

Renewable Operating Permit **ROP**

SC **Special Condition**

Selective Catalytic Reduction SCR Selective Non-Catalytic Reduction SNCR State Registration Number

SRN

TBD To Be Determined

TEQ **Toxicity Equivalence Quotient**

USEPA/EPA United States Environmental Protection Agency

Visible Emissions VΕ

^{*}For HVLP applicators, the pressure measured at the gun air cap shall not exceed 10 psig.

POLLUTANT / MEASUREMENT ABBREVIATIONS

acfm Actual cubic feet per minute

BTU British Thermal Unit °C Degrees Celsius CO Carbon Monoxide

CO2e Carbon Dioxide Equivalent dscf Dry standard cubic foot dscm Dry standard cubic meter Personal Per

gr Grains

HAP Hazardous Air Pollutant

Hg Mercury hr Hour

 $\begin{array}{ccc} \text{HP} & \text{Horsepower} \\ \text{H}_2 \text{S} & \text{Hydrogen Sulfide} \end{array}$

kW Kilowatt

lb Pound

m Meter

mg Milligram

mm Millimeter

MM Million

MW Megawatts

NMOC Non-Methane Organic Compounds

NO_x Oxides of Nitrogen

ng Nanogram

PM Particulate Matter

PM10 Particulate Matter equal to or less than 10 microns in diameter PM2.5 Particulate Matter equal to or less than 2.5 microns in diameter

pph Pounds per hour ppm Parts per million

ppmv Parts per million by volume ppmw Parts per million by weight

psia Pounds per square inch absolute psig Pounds per square inch gauge

scf Standard cubic feet

 $\begin{array}{ccc} \text{sec} & \text{Seconds} \\ \text{SO}_2 & \text{Sulfur Dioxide} \end{array}$

TAC Toxic Air Contaminant

Temp Temperature

THC Total Hydrocarbons tpy Tons per year Microgram

μm Micrometer or Micron

VOC Volatile Organic Compounds

yr Year

GENERAL CONDITIONS

- 1. The process or process equipment covered by this permit shall not be reconstructed, relocated, or modified, unless a Permit to Install authorizing such action is issued by the Department, except to the extent such action is exempt from the Permit to Install requirements by any applicable rule. (R 336.1201(1))
- 2. If the installation, construction, reconstruction, relocation, or modification of the equipment for which this permit has been approved has not commenced within 18 months, or has been interrupted for 18 months, this permit shall become void unless otherwise authorized by the Department. Furthermore, the permittee or the designated authorized agent shall notify the Department via the Supervisor, Permit Section, Air Quality Division, Michigan Department of Environment, Great Lakes, and Energy, P.O. Box 30260, Lansing, Michigan 48909-7760, if it is decided not to pursue the installation, construction, reconstruction, relocation, or modification of the equipment allowed by this Permit to Install. (R 336.1201(4))
- 3. If this Permit to Install is issued for a process or process equipment located at a stationary source that is not subject to the Renewable Operating Permit program requirements pursuant to Rule 210 (R 336.1210), operation of the process or process equipment is allowed by this permit if the equipment performs in accordance with the terms and conditions of this Permit to Install. (R 336.1201(6)(b))
- 4. The Department may, after notice and opportunity for a hearing, revoke this Permit to Install if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of this permit or is violating the Department's rules or the Clean Air Act. (R 336.1201(8), Section 5510 of Act 451, PA 1994)
- 5. The terms and conditions of this Permit to Install shall apply to any person or legal entity that now or hereafter owns or operates the process or process equipment at the location authorized by this Permit to Install. If the new owner or operator submits a written request to the Department pursuant to Rule 219 and the Department approves the request, this permit will be amended to reflect the change of ownership or operational control. The request must include all of the information required by subrules (1)(a), (b), and (c) of Rule 219 and shall be sent to the District Supervisor, Air Quality Division, Michigan Department of Environment, Great Lakes, and Energy. (R 336.1219)
- 6. Operation of this equipment shall not result in the emission of an air contaminant which causes injurious effects to human health or safety, animal life, plant life of significant economic value, or property, or which causes unreasonable interference with the comfortable enjoyment of life and property. (R 336.1901)
- 7. The permittee shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant which continue for more than one hour in excess of any applicable standard or limitation, or emissions of any air contaminant continuing for more than two hours in excess of an applicable standard or limitation, as required in Rule 912, to the Department. The notice shall be provided not later than two business days after start-up, shutdown, or discovery of the abnormal condition or malfunction. Written reports, if required, must be filed with the Department within 10 days after the start-up or shutdown occurred, within 10 days after the abnormal condition or malfunction has been corrected, or within 30 days of discovery of the abnormal condition or malfunction, whichever is first. The written reports shall include all of the information required in Rule 912(5). (R 336.1912)
- 8. Approval of this permit does not exempt the permittee from complying with any future applicable requirements which may be promulgated under Part 55 of 1994 PA 451, as amended or the Federal Clean Air Act.
- 9. Approval of this permit does not obviate the necessity of obtaining such permits or approvals from other units of government as required by law.
- 10. Operation of this equipment may be subject to other requirements of Part 55 of 1994 PA 451, as amended and the rules promulgated thereunder.

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- 11. Except as provided in subrules (2) and (3) or unless the special conditions of the Permit to Install include an alternate opacity limit established pursuant to subrule (4) of Rule 301, the permittee shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of density greater than the most stringent of the following. The grading of visible emissions shall be determined in accordance with Rule 303 (R 336.1303). (R 336.1301)
 - a) A six-minute average of 20 percent opacity, except for one six-minute average per hour of not more than 27 percent opacity.
 - b) A visible emission limit specified by an applicable federal new source performance standard.
 - c) A visible emission limit specified as a condition of this Permit to Install.
- 12. Collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in Rule 370(2). (R 336.1370)
- 13. The Department may require the permittee to conduct acceptable performance tests, at the permittee's expense, in accordance with Rule 1001 and Rule 1003, under any of the conditions listed in Rule 1001. (R 336.2001)

EMISSION UNIT SPECIAL CONDITIONS

EMISSION UNIT SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

Emission Unit ID	Emission Unit Description (Including Process Equipment & Control Device(s))	Installation Date / Modification Date	Flexible Group ID
EUHEATER1	Natural gas-fired thermal oil heater with maximum heat input rating of 10 MMBTU/hr	4/12/2021	FGHEATERS
EUHEATER2	Natural gas-fired thermal oil heater with maximum heat input rating of 10 MMBTU/hr	4/12/2021	FGHEATERS
EUDRYERTRAIN1	Indirectly heated dryer train that receives wet cake, conveys it through two temperature zones, and discharges dried biosolids. Emissions from the dryer train exhaust through a condenser and then to a biofilter that serves both dryer trains.	4/12/2021	FGSLUDGEDRY
EUDRYERTRAIN2	Indirectly heated dryer train that receives wet cake, conveys it through two temperature zones, and discharges dried biosolids. Emissions from the dryer train exhaust through a condenser and then to a biofilter that serves both dryer trains.	4/12/2021	FGSLUDGEDRY
EUSOLIDSHANDLG	Dried biosolids handling including conveyors to receive and convey dried biosolids from the dryers, a crusher, and truck loading of dried biosolids. A baghouse dust collector controls emissions from these activities.	4/12/2021	FGSLUDGEDRY

Changes to the equipment described in this table are subject to the requirements of R 336.1201, except as allowed by R 336.1278 to R 336.1291.

FLEXIBLE GROUP SPECIAL CONDITIONS

FLEXIBLE GROUP SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

Flexible Group ID	Flexible Group Description	Associated Emission Unit IDs
FGHEATERS	Natural gas-fired thermal oil heaters.	EUHEATER1, EUHEATER2
FGSLUDGEDRY	Sludge drying system consisting of two indirectly heated dryer trains and equipment for dried solids handling and truck loading with their emission control equipment.	EUDRYERTRAIN1, EUDRYERTRAIN2, EUSOLIDSHANDLG

FGHEATERS FLEXIBLE GROUP CONDITIONS

DESCRIPTION

Natural gas-fired thermal oil heaters.

Emission Unit: EUHEATER1, EUHEATER2

POLLUTION CONTROL EQUIPMENT

NA

I. EMISSION LIMIT(S)

NA

II. MATERIAL LIMIT(S)

1. The permittee shall burn only sweet natural gas in FGHEATERS. (40 CFR 52.21(c)&(d))

III. PROCESS/OPERATIONAL RESTRICTION(S)

- 1. The heat input capacity of each heater in FGHEATERS shall not exceed 10 MM BTU per hour. (R 336.1225, 40 CFR 52.21(c)&(d))
- 2. The permittee shall operate each heater in FGHEATERS in accordance with manufacturer's recommendations for safe and proper operation to minimize emissions during periods of startup, shutdown, and malfunction. (R 336.1912)

IV. DESIGN/EQUIPMENT PARAMETER(S)

NA

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

NA

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

NA

VII. REPORTING

NA

VIII. STACK/VENT RESTRICTION(S)

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

Stack & Vent ID	Maximum Exhaust Diameter / Dimensions (inches)	Minimum Height Above Ground (feet)	Underlying Applicable Requirements	
1. SVHEATER1 A	24	27	R 336.1225, 40 CFR 52.21(c)&(d)	
2. SVHEATER2 ^A	24	27	R 336.1225, 40 CFR 52.21(c)&(d)	
A This stack discharges vertically upwards and may be equipped with a rain protection device that obstructs flow.				

IX. OTHER REQUIREMENT(S)

NA

Footnotes:

¹ This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

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FGSLUDGEDRY FLEXIBLE GROUP CONDITIONS

DESCRIPTION

Sludge drying system consisting of two indirectly heated dryer trains and equipment for dried solids handling and truck loading with their emission control equipment.

Emission Unit: EUDRYERTRAIN1, EUDRYERTRAIN2, EUSOLIDSHANDLG

POLLUTION CONTROL EQUIPMENT

- Condenser for each dryer train, followed by a single biofilter serving both dryer trains
- · Baghouse dust collector for solids handling

I. EMISSION LIMIT(S)

Pollutant	Limit	Time Period / Operating Scenario	Equipment	Monitoring / Testing Method	Underlying Applicable Requirements
1. VOC	5.8 tpy	12-month rolling time period as determined at the end of each calendar	EUDRYERTRAIN1 and EUDRYERTRAIN2 combined	SC VI.4, VI.6, VI.7, VI.8	R 336.1702(a)
2. PM	0.10 lb/1,000 lbs exhaust gas (dry basis)	month Hourly	EUSOLIDSHANDLG	SC VI.5	R 336.1331

II. MATERIAL LIMIT(S)

NA

III. PROCESS/OPERATIONAL RESTRICTION(S)

- 1. The permittee shall not operate EUDRYERTRAIN1 or EUDRYERTRAIN2 unless the maximum exhaust gas temperature from the associated condenser is 120°F or less. (R 336.1225, R 336.1702(a), R 336.1910)
- 2. The permittee shall act expeditiously to correct the cause of any biofilter water flow rate alarm. If a biofilter water flow rate alarm continues for more than four hours, the permittee shall begin an orderly shutdown of both EUDRYERTRAIN1 and EUDRYERTRAIN2. Neither dryer train shall be restarted until after the biofilter water flow rate has been restored to a rate that eliminates the alarm and all other biofilter parameters are in a range indicating satisfactory operation. (R 336.1225, R 336.1702(a), R 336.1910)
- 3. The permittee shall not operate EUSOLIDSHANDLG unless the pressure drop across the baghouse dust collector is within the manufacturer's recommendations. (R 336.1301, R 336.1331, R 336.1910)

IV. DESIGN/EQUIPMENT PARAMETER(S)

- 1. The permittee shall equip and maintain each condenser with a device to monitor the exhaust gas temperature. (R 336.1910)
- 2. The permittee shall equip and maintain the baghouse dust collector with a device to indicate the pressure drop across the fabric filter. (R 336.1910)
- 3. The permittee shall equip and maintain the biofilter with a water flow rate indicator. (R 336.1910)

- 4. The permittee shall not operate EUDRYERTRAIN1 or EUDRYERTRAIN2 unless the associated condenser and the biofilter are installed, maintained, and operated in a satisfactory manner acceptable to the AQD District Supervisor, which includes meeting the requirements of SC III.1 and III.2. (R 336.1225, R 336.1702(a), R 336.1910)
- 5. The permittee shall not operate EUSOLIDSHANDLG unless the baghouse dust collector is installed, maintained, and operated in a satisfactory manner acceptable to the AQD District Supervisor, which includes meeting the requirements of SC III.3. (R 336.1301, R 336.1331, R 336.1910, 40 CFR 52.21(c)&(d))

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

NA

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years, except as noted below. (R 336.1201(3))

- 1. The permittee shall complete all required calculations in a format acceptable to the AQD District Supervisor by the last day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition. (R 336.1702(a), R 336.1910)
- 2. The permittee shall continuously monitor the exhaust gas temperature for each condenser with instrumentation acceptable to the AQD. (R 336.1910)
- 3. The permittee shall continuously monitor the pressure drop across the baghouse dust collector with instrumentation acceptable to the AQD. (R 336.1910)
- 4. The permittee shall record, on a per shift basis, the exhaust gas temperature for each condenser with instrumentation acceptable to the AQD. The permittee shall keep all records on file at the facility and make them available to the Department upon request. (R 336.1910)
- 5. The permittee shall record, on a per shift basis, the pressure drop across the baghouse dust collector with instrumentation acceptable to the AQD. The permittee shall keep all records on file at the facility and make them available to the Department upon request. (R 336.1910)
- 6. The permittee shall monitor the biofilter as follows. (R 336.1910)
 - a) The permittee shall continuously monitor the biofilter water flow rate and shall record the flow rate twice each calendar week that either EUDRYERTRAIN1 or EUDRYERTRAIN2 operates at any time during the week. The permittee shall document any water flow rate adjustments made.
 - b) The permittee shall determine and record the biofilter drain water pH twice each calendar week that either EUDRYERTRAIN1 or EUDRYERTRAIN2 operates at any time during the week. If the biofilter drain water pH is outside the range recommended by the manufacturer, the permittee shall change the irrigation/nutrient settings to restore the biofilter drain water pH to within the range recommended by the manufacturer. The permittee shall document any irrigation/nutrient settings changes made.
 - c) In addition to the actions required by SC VI.6.a) and b), the permittee shall conduct all other manufacturerrecommended system inspections and maintenance for the biofilter according to the manufacturer's recommendations, shall record all readings and measurements, and shall document all actions taken based on the readings and measurements.
- 7. The permittee shall keep a record of the manufacturer's recommendations for the biofilter and the dust collector on file at the facility and make it available to the Department upon request. The permittee shall keep this record for the life of the equipment and for five years after the equipment is removed from service. (R 336.1910)

8. The permittee shall calculate the VOC emission rates from EUDRYERTRAIN1 and EUDRYERTRAIN2 combined for each calendar month and for the 12-month rolling time period ending that month using a method acceptable to the AQD District Supervisor. The permittee shall keep all records on file at the facility and make them available to the Department upon request. (R 336.1702(a))

VII. REPORTING

NA

VIII. STACK/VENT RESTRICTION(S)

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

Stack & Vent ID	Maximum Exhaust Diameter / Dimensions (inches)	Minimum Height Above Ground (feet)	Underlying Applicable Requirements
SVBIOFILTER (Biofilter	16	61	R 336.1225,
exhaust) ^A			40 CFR 52.21(c)&(d)
2. SVSOLIDSHANDLG (Baghouse dust collector exhaust) ^B	6	34	40 CFR 52.21(c)&(d)

A This stack discharges vertically upwards and may be equipped with a rain protection device that obstructs flow.

IX. OTHER REQUIREMENT(S)

NA

Footnotes:

^B This stack discharges downward.

¹ This condition is state only enforceable and was established pursuant to Rule 201(1)(b).