

**MICHIGAN DEPARTMENT OF ENVIRONMENT, GREAT LAKES, AND ENERGY
AIR QUALITY DIVISION**

October 26, 2022

**PERMIT TO INSTALL
16-18A**

**ISSUED TO
American Rack**

**LOCATED AT
1125 Morren Court
Wayland, Michigan 49348**

**IN THE COUNTY OF
Allegan**

**STATE REGISTRATION NUMBER
P0893**

The Air Quality Division has approved this Permit to Install, pursuant to the delegation of authority from the Michigan Department of Environment, Great Lakes, and Energy. This permit is hereby issued in accordance with and subject to Section 5505(1) of Article II, Chapter I, Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended. Pursuant to Air Pollution Control Rule 336.1201(1), this permit constitutes the permittee's authority to install the identified emission unit(s) in accordance with all administrative rules of the Department and the attached conditions. Operation of the emission unit(s) identified in this Permit to Install is allowed pursuant to Rule 336.1201(6).

DATE OF RECEIPT OF ALL INFORMATION REQUIRED BY RULE 203: June 28, 2022	
DATE PERMIT TO INSTALL APPROVED: October 26, 2022	SIGNATURE: 
DATE PERMIT VOIDED:	SIGNATURE:
DATE PERMIT REVOKED:	SIGNATURE:

PERMIT TO INSTALL

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COMMON ACRONYMS

AQD	Air Quality Division
BACT	Best Available Control Technology
CAA	Clean Air Act
CAM	Compliance Assurance Monitoring
CEMS	Continuous Emission Monitoring System
CFR	Code of Federal Regulations
COMS	Continuous Opacity Monitoring System
Department/department/EGLE	Michigan Department of Environment, Great Lakes, and Energy
EU	Emission Unit
FG	Flexible Group
GACS	Gallons of Applied Coating Solids
GC	General Condition
GHGs	Greenhouse Gases
HVLP	High Volume Low Pressure*
ID	Identification
IRSL	Initial Risk Screening Level
ITSL	Initial Threshold Screening Level
LAER	Lowest Achievable Emission Rate
MACT	Maximum Achievable Control Technology
MAERS	Michigan Air Emissions Reporting System
MAP	Malfunction Abatement Plan
MSDS	Material Safety Data Sheet
NA	Not Applicable
NAAQS	National Ambient Air Quality Standards
NESHAP	National Emission Standard for Hazardous Air Pollutants
NSPS	New Source Performance Standards
NSR	New Source Review
PS	Performance Specification
PSD	Prevention of Significant Deterioration
PTE	Permanent Total Enclosure
PTI	Permit to Install
RACT	Reasonable Available Control Technology
ROP	Renewable Operating Permit
SC	Special Condition
SCR	Selective Catalytic Reduction
SNCR	Selective Non-Catalytic Reduction
SRN	State Registration Number
TBD	To Be Determined
TEQ	Toxicity Equivalence Quotient
USEPA/EPA	United States Environmental Protection Agency
VE	Visible Emissions

*For HVLP applicators, the pressure measured at the gun air cap shall not exceed 10 psig.

POLLUTANT / MEASUREMENT ABBREVIATIONS

acfm	Actual cubic feet per minute
BTU	British Thermal Unit
°C	Degrees Celsius
CO	Carbon Monoxide
CO ₂ e	Carbon Dioxide Equivalent
dscf	Dry standard cubic foot
dscm	Dry standard cubic meter
°F	Degrees Fahrenheit
gr	Grains
HAP	Hazardous Air Pollutant
Hg	Mercury
hr	Hour
HP	Horsepower
H ₂ S	Hydrogen Sulfide
kW	Kilowatt
lb	Pound
m	Meter
mg	Milligram
mm	Millimeter
MM	Million
MW	Megawatts
NMOC	Non-Methane Organic Compounds
NO _x	Oxides of Nitrogen
ng	Nanogram
PM	Particulate Matter
PM10	Particulate Matter equal to or less than 10 microns in diameter
PM2.5	Particulate Matter equal to or less than 2.5 microns in diameter
pph	Pounds per hour
ppm	Parts per million
ppmv	Parts per million by volume
ppmw	Parts per million by weight
psia	Pounds per square inch absolute
psig	Pounds per square inch gauge
scf	Standard cubic feet
sec	Seconds
SO ₂	Sulfur Dioxide
TAC	Toxic Air Contaminant
Temp	Temperature
THC	Total Hydrocarbons
tpy	Tons per year
µg	Microgram
µm	Micrometer or Micron
VOC	Volatile Organic Compounds
yr	Year

GENERAL CONDITIONS

1. The process or process equipment covered by this permit shall not be reconstructed, relocated, or modified, unless a Permit to Install authorizing such action is issued by the Department, except to the extent such action is exempt from the Permit to Install requirements by any applicable rule. **(R 336.1201(1))**
2. If the installation, construction, reconstruction, relocation, or modification of the equipment for which this permit has been approved has not commenced within 18 months, or has been interrupted for 18 months, this permit shall become void unless otherwise authorized by the Department. Furthermore, the permittee or the designated authorized agent shall notify the Department via the Supervisor, Permit Section, Air Quality Division, Michigan Department of Environment, Great Lakes, and Energy, P.O. Box 30260, Lansing, Michigan 48909-7760, if it is decided not to pursue the installation, construction, reconstruction, relocation, or modification of the equipment allowed by this Permit to Install. **(R 336.1201(4))**
3. If this Permit to Install is issued for a process or process equipment located at a stationary source that is not subject to the Renewable Operating Permit program requirements pursuant to Rule 210 (R 336.1210), operation of the process or process equipment is allowed by this permit if the equipment performs in accordance with the terms and conditions of this Permit to Install. **(R 336.1201(6)(b))**
4. The Department may, after notice and opportunity for a hearing, revoke this Permit to Install if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of this permit or is violating the Department's rules or the Clean Air Act. **(R 336.1201(8), Section 5510 of Act 451, PA 1994)**
5. The terms and conditions of this Permit to Install shall apply to any person or legal entity that now or hereafter owns or operates the process or process equipment at the location authorized by this Permit to Install. If the new owner or operator submits a written request to the Department pursuant to Rule 219 and the Department approves the request, this permit will be amended to reflect the change of ownership or operational control. The request must include all of the information required by subrules (1)(a), (b), and (c) of Rule 219 and shall be sent to the District Supervisor, Air Quality Division, Michigan Department of Environment, Great Lakes, and Energy. **(R 336.1219)**
6. Operation of this equipment shall not result in the emission of an air contaminant which causes injurious effects to human health or safety, animal life, plant life of significant economic value, or property, or which causes unreasonable interference with the comfortable enjoyment of life and property. **(R 336.1901)**
7. The permittee shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant which continue for more than one hour in excess of any applicable standard or limitation, or emissions of any air contaminant continuing for more than two hours in excess of an applicable standard or limitation, as required in Rule 912, to the Department. The notice shall be provided not later than two business days after start-up, shutdown, or discovery of the abnormal condition or malfunction. Written reports, if required, must be filed with the Department within 10 days after the start-up or shutdown occurred, within 10 days after the abnormal condition or malfunction has been corrected, or within 30 days of discovery of the abnormal condition or malfunction, whichever is first. The written reports shall include all of the information required in Rule 912(5). **(R 336.1912)**
8. Approval of this permit does not exempt the permittee from complying with any future applicable requirements which may be promulgated under Part 55 of 1994 PA 451, as amended or the Federal Clean Air Act.
9. Approval of this permit does not obviate the necessity of obtaining such permits or approvals from other units of government as required by law.
10. Operation of this equipment may be subject to other requirements of Part 55 of 1994 PA 451, as amended and the rules promulgated thereunder.

11. Except as provided in subrules (2) and (3) or unless the special conditions of the Permit to Install include an alternate opacity limit established pursuant to subrule (4) of Rule 301, the permittee shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of density greater than the most stringent of the following. The grading of visible emissions shall be determined in accordance with Rule 303 (R 336.1303). **(R 336.1301)**
 - a) A six-minute average of 20 percent opacity, except for one six-minute average per hour of not more than 27 percent opacity.
 - b) A visible emission limit specified by an applicable federal new source performance standard.
 - c) A visible emission limit specified as a condition of this Permit to Install.
12. Collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in Rule 370(2). **(R 336.1370)**
13. The Department may require the permittee to conduct acceptable performance tests, at the permittee's expense, in accordance with Rule 1001 and Rule 1003, under any of the conditions listed in Rule 1001. **(R 336.2001)**

EMISSION UNIT SPECIAL CONDITIONS

EMISSION UNIT SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

Emission Unit ID	Emission Unit Description (Including Process Equipment & Control Device(s))	Installation Date / Modification Date	Flexible Group ID
EU-BURNOFF	A batch type natural gas-fired burn-off oven, Model GO-7212072, for use in removing Plastisol coatings with polyvinyl chloride (PVC) resin from metal parts. The oven is equipped with an 800,000 BTU/hr afterburner control system.	06/2018 10/26/2022	NA
EU-DIPCOAT	After the old plastisol product is removed in the burn-off oven, the racks are coated in two (2) dip tanks. First the racks are dipped in the primer coating tank, and an air hose is used to spray the excess primer coating back into the tank. The parts air dry, then are placed in a natural gas-fired curing oven. The parts are then dipped into a plastisol coating dip tank, and then cured once again in the curing oven. The curing oven is equipped with a thermal oxidizer (TO) to reduce volatile emissions.	06/2018	NA

Changes to the equipment described in this table are subject to the requirements of R 336.1201, except as allowed by R 336.1278 to R 336.1291.

**EU-BURNOFF
 EMISSION UNIT CONDITIONS**

DESCRIPTION

A batch type natural gas-fired burn-off oven, Model GO-7212072, for use in removing Plastisol coatings with polyvinyl chloride (PVC) resin from metal parts. The oven is equipped with an 800,000 BTU/hr afterburner control system.

Flexible Group ID: NA

POLLUTION CONTROL EQUIPMENT

Afterburner control system

I. EMISSION LIMIT(S)

Pollutant	Limit	Time Period / Operating Scenario	Equipment	Monitoring / Testing Method	Underlying Applicable Requirements
1. Hydrogen Chloride (HCl, CAS No. 7647-01-0)	91.0 lb/hr ¹	Hourly	EU-BURNOFF	SC V.1	R 336.1225(1)
2. Hydrogen Chloride (HCl, CAS No. 7647-01-0)	17.50 tpy ¹	12-month rolling time period as determined at the end of each calendar month	EU-BURNOFF	SC VI.5	R 336.1224, R 336.1225

II. MATERIAL LIMIT(S)

1. The permittee shall not process more than 60,000 pounds of plastisol-containing coating in EU-BURNOFF per 12-month rolling time period, as determined at the end of each calendar month.¹ **(R 336.1224 R 336.1225)**
2. The permittee shall not process more than 260 pounds of plastisol-containing coating in EU-BURNOFF per batch.¹ **(R 336.1225)**
3. The permittee shall burn only natural gas in EU-BURNOFF. **(R 336.1224, R 336.1225, R 336.1702(a), 40 CFR 52.21(c) & (d))**
4. The permittee shall not process any material in EU-BURNOFF other than plastisol-containing coatings on metal parts, racks and/or hangers.¹ **(R 336.1224, R 336.1225, R 336.1901)**

III. PROCESS/OPERATIONAL RESTRICTION(S)

1. The permittee shall not use EU-BURNOFF for the thermal destruction or removal of rubber, uncured paints, or any other materials containing non-chlorine halogens (fluorine, bromine, etc.) such as Teflon.¹ **(R 336.1224, R 336.1225)**
2. The permittee shall not load any transformer cores, which may be contaminated with PCB-containing dielectric fluid, wire or parts coated with lead or rubber, or any waste materials such as paint sludge or waste powder coatings into EU-BURNOFF.¹ **(R 336.1224, R 336.1225)**

3. The permittee shall calibrate the thermocouples associated with the primary and secondary chambers at least once per year.¹ **(R 336.1224, R 336.1225, R 336.1910)**
4. The permittee shall operate EU-BURNOFF in accordance with the manufacturer's recommendations. **(R 336.1224, R 336.1225, R 336.1301, R 336.1702)**
5. The permittee shall not operate EU-BURNOFF unless a malfunction abatement plan (MAP) as described in Rule 911(2), for a burn-off oven, has been submitted within 90 days of permit issuance, and is implemented and maintained. If at any time the MAP fails to address or inadequately addresses an event that meets the characteristics of a malfunction, the permittee shall amend the MAP within 45 days after such an event occurs. The permittee shall also amend the MAP within 45 days if new equipment is installed or upon request from the District Supervisor. The permittee shall submit the MAP and any amendments to the MAP to the AQD District Supervisor for review and approval. If the AQD does not notify the permittee within 90 days of submittal, the MAP or amended MAP shall be considered approved. Until an amended plan is approved, the permittee shall implement corrective procedures or operational changes to achieve compliance with all applicable emission limits. **(R 336.1225, R 336.1331, R 336.1702(a), R 336.1910, R 336.1911)**

IV. DESIGN/EQUIPMENT PARAMETER(S)

1. The permittee shall not operate EU-BURNOFF unless a secondary chamber or afterburner is installed, maintained, and operated in a satisfactory manner. Satisfactory operation of the secondary chamber or afterburner includes maintaining a minimum temperature of 1400°F and a minimum retention time of 0.5 seconds. **(R 336.1224, R 336.1225, R 336.1301, R 336.1910)**
2. The permittee shall not operate EU-BURNOFF unless an automatic temperature control system for the primary chamber and secondary chamber or afterburner is installed, maintained, and operated in a satisfactory manner.¹ **(R 336.1224, R 336.1225, R 336.1301, R 336.1910)**
3. The permittee shall not operate EU-BURNOFF unless an interlock system is installed, maintained and operated in a satisfactory manner. Satisfactory operation of the interlock system includes: **(R 336.1224, R 336.1225, R 336.1301, R 336.1702(a), R 336.1910)**
 - a) Preventing the primary chamber burner from operating if the secondary chamber/afterburner does not reach 1400°F at the beginning of each operating cycle, or
 - b) Shutting down the primary chamber burner if the secondary chamber/afterburner experiences a malfunction, such as a loss of afterburner flame or low natural gas supply pressure.
4. The permittee shall install, maintain, and operate EU-BURNOFF in a satisfactory manner. Satisfactory operation of EU-BURNOFF includes operating the burnoff oven according to manufacturer's recommendations. **(R 336.1224, R 336.1225, R 336.1301, R 336.1910)**

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. Upon request of the AQD District Supervisor, the permittee shall verify HCl emission rates from EU-BURNOFF by testing at the owner's expense, in accordance with Department requirements. Testing shall be performed using an approved EPA Method listed in 40 CFR Part 63, Appendix A. An alternate method, or a modification to the approved EPA Method, may be specified in an AQD approved Test Protocol. No less than 30 days prior to testing, the permittee shall submit a complete test plan to the AQD Technical Programs Unit and District Office. The AQD must approve the final plan prior to testing, including any modifications to the method in the test protocol that are proposed after initial submittal. The permittee must submit a complete report of the test results to the AQD Technical Programs Unit and District Office within 60 days following the last date of the test. **(R 336.1224, R 336.1225, R 336.2001, R 336.2003, R 336.2004)**

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall complete all required calculations in a format acceptable to the AQD District Supervisor by the 15th day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition. **(R 336.1205, R 336.1224, R 336.1225, R 336.1702)**
2. The permittee shall install, calibrate, maintain and operate in a satisfactory manner a device to continuously monitor the temperature in the burnoff oven secondary chamber/afterburner and record the temperature at least once every 15 minutes. The permittee shall keep the records on file at the facility and make them available to the Department upon request. **(R 336.1224, R 336.1225, R 336.1910)**
3. The permittee shall keep, in a satisfactory manner, records of the date, duration and description of any malfunction of the control equipment, each thermocouple calibration, and any maintenance performed for EU-BURNOFF. The permittee shall keep the records on file at the facility and make them available to the Department upon request. **(R 336.1224, R 336.1225, R 336.1301, R 336.1910)**
4. The permittee shall maintain a current listing from the manufacturer of the chemical composition of each material (coating, oil, coolant, etc.) processed in EU-BURNOFF, including the weight percent of each component. The data may consist of Material Safety Data Sheets, manufacturer's formulation data or both as deemed acceptable by the AQD District Supervisor. The permittee shall keep the records on file at the facility, in a format acceptable to the AQD District Supervisor, and make them available to the Department upon request.¹ **(R 336.1224, R 336.1225)**
5. The permittee shall keep the following records for EU-BURNOFF:
 - a) Pounds of plastisol coating removed in the burnoff oven per each oven batch by weighing the parts processed before and after oven processing and calculating the total removed. After burnoff of each batch, the parts shall be cleaned of excess ash and other residue prior to weighing so that only a minimal amount of each material is adhering to the parts.
 - b) PVC content of the plastisol processed on a weight percent basis.
 - c) Pounds of plastisol coating processed in pounds per 12-month rolling time period as determined at the end of each calendar month.
 - d) Mass emission calculations determining the HCl emission rate in tons per 12-month rolling time period as determined at the end of each calendar month.

The permittee shall keep records using mass balance or an alternate method and format acceptable to the AQD District Supervisor. The permittee shall keep all records on file and make them available to the Department upon request.¹ **(R 336.1224, R 336.1225)**

VII. REPORTING

NA

VIII. STACK/VENT RESTRICTION(S)

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

Stack & Vent ID	Maximum Exhaust Diameter / Dimensions (inches)	Minimum Height Above Ground (feet)	Underlying Applicable Requirements
1. SV-BURNOFF	20	36	R 336.1225, 40 CFR 52.21(c) & (d)

IX. OTHER REQUIREMENT(S)

NA

Footnotes:

¹ This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

**EU-DIPCOAT
 EMISSION UNIT CONDITIONS**

DESCRIPTION

After the old plastisol product is removed in the burn-off oven, the racks are coated in two (2) dip tanks. First the racks are dipped in the primer coating tank, and an air hose is used to spray the excess primer coating back into the tank. The parts air dry, then are placed in a natural gas-fired curing oven. The parts are then dipped into a plastisol coating dip tank, and then cured once again in the curing oven. The curing oven is equipped with a thermal oxidizer (TO) to reduce volatile emissions.

Flexible Group ID: NA

POLLUTION CONTROL EQUIPMENT

TO to control emissions from the curing oven.

I. EMISSION LIMIT(S)

Pollutant	Limit	Time Period / Operating Scenario	Equipment	Monitoring / Testing Method	Underlying Applicable Requirements
1. VOCs	3.4 tpy	12-month rolling time period as determined at the end of each calendar month	EU-DIPCOAT	SC VI.3	R 336.1702(a)

2. There shall be no visible emissions, except for uncombined water vapor, from EU-DIPCOAT. **(R 336.1301(1), R 336.1910)**

II. MATERIAL LIMIT(S)

NA

III. PROCESS/OPERATIONAL RESTRICTION(S)

1. The permittee shall capture all waste materials and shall store them in closed containers. The permittee shall dispose of all waste materials in an acceptable manner in compliance with all applicable state rules and federal regulations. **(R 336.1702(a))**
2. The permittee shall handle all VOC and / or HAP containing materials, including coatings, reducers, solvents and thinners, in a manner to minimize the generation of fugitive emissions. The permittee shall keep containers covered at all times except when operator access is necessary. **(R 336.1205(3), R 336.1225, R 336.1702(a))**

IV. DESIGN/EQUIPMENT PARAMETER(S)

1. The permittee shall not operate EU-DIPCOAT unless all respective exhaust filters are installed, maintained and operated in a satisfactory manner. **(R 336.1301, R 336.1910)**
2. When operating the thermal oxidizer, the permittee shall maintain a minimum combustion zone temperature of 1425°F and a minimum retention time of 1 second. **(R 336.1205(1)(a)(ii)&(3), R 336.1225, R 336.1702(a), R 336.1910)**

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall determine the VOC content, water content and density of any coating, as applied and as received, using federal Reference Test Method 24. Upon prior written approval by the AQD District Supervisor, the permittee may determine the VOC content from manufacturer's formulation data. If the Method 24 and the formulation values should differ, the permittee shall use the Method 24 results to determine compliance. **(R 336.1225, R 336.1702, R 336.2001, R 336.2003, R 336.2004, R 336.2040(5))**

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall complete all required calculations in a format acceptable to the AQD District Supervisor by the 15th day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition. **(R 336.1225, R 336.1702)**
2. The permittee shall maintain a current listing from the manufacturer of the chemical composition of each material, including the weight percent of each component. The data may consist of Material Safety Data Sheets, manufacturer's formulation data, or both as deemed acceptable by the AQD District Supervisor. The permittee shall keep all records on file and make them available to the Department upon request. **(R 336.1225, R 336.1702)**
3. The permittee shall keep the following information on a monthly basis for EU-DIPCOAT:
 - a) Gallons (with water) of each material used.
 - b) VOC content (with water) of each material as applied.
 - c) VOC mass emission calculations determining the monthly emission rate in tons per calendar month.
 - d) VOC mass emission calculations determining the annual emission rate in tons per 12-month rolling time period as determined at the end of each calendar month.

The permittee shall keep the records using mass balance or an alternate method and format acceptable to the AQD District Supervisor. The permittee shall keep all records on file and make them available to the Department upon request. **(R 336.1225, R 336.1702)**

4. The permittee shall perform non-certified visible emission observations at least once per day while EU-DIPCOAT is operating. The permittee shall keep written records at the facility of each visible emission observation, in a format acceptable to the AQD District Supervisor. **(R 336.1301(1), R 336.1910)**
5. During operation of the thermal oxidizer, the permittee shall install, calibrate, maintain and operate in a satisfactory manner a device to continuously monitor the temperature of the thermal oxidizer and record the temperature at least once every 15 minutes. The permittee shall keep the records on file at the facility and make them available to the Department upon request. **(R 336.1301, R 336.1910)**
6. The permittee shall keep, in a satisfactory manner, records of the date, duration and description of any malfunction of the control equipment and any maintenance performed for EU-DIPCOAT. The permittee shall keep the records on file at the facility and make them available to the Department upon request. **(R 336.1224, R 336.1225, R 336.1301, R 336.1910)**

VII. REPORTING

1. Within 30 days after completion of the installation, construction, reconstruction, relocation, or modification authorized by this Permit to Install, the permittee or the authorized agent pursuant to Rule 204, shall notify the AQD District Supervisor, in writing, of the completion of the activity. Completion of the installation, construction, reconstruction, relocation, or modification is considered to occur not later than commencement of trial operation of EU-DIPCOAT. **(R 336.1201(7)(a))**

VIII. STACK/VENT RESTRICTION(S)

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

Stack & Vent ID	Maximum Exhaust Diameter / Dimensions (inches)	Minimum Height Above Ground (feet)	Underlying Applicable Requirements
1. SV-PRIMER TANK	14 x 14	11.5	R 336.1225, 40 CFR 52.21(c) & (d)
2. SV-PAINTOVEN	16	29	R 336.1225, 40 CFR 52.21(c) & (d)

IX. OTHER REQUIREMENT(S)

NA

Footnotes:

¹ This condition is state only enforceable and was established pursuant to Rule 201(1)(b).