

**MICHIGAN DEPARTMENT OF ENVIRONMENTAL QUALITY
AIR QUALITY DIVISION**

March 1, 2016

**PERMIT TO INSTALL
221-15**

ISSUED TO
Wheelock & Sons Welding, Inc.

LOCATED AT
9954 North Long Lake Road
Traverse City, Michigan

IN THE COUNTY OF
Grand Traverse

STATE REGISTRATION NUMBER
N6813

The Air Quality Division has approved this Permit to Install, pursuant to the delegation of authority from the Michigan Department of Environmental Quality. This permit is hereby issued in accordance with and subject to Section 5505(1) of Article II, Chapter I, Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended. Pursuant to Air Pollution Control Rule 336.1201(1), this permit constitutes the permittee's authority to install the identified emission unit(s) in accordance with all administrative rules of the Department and the attached conditions. Operation of the emission unit(s) identified in this Permit to Install is allowed pursuant to Rule 336.1201(6).

DATE OF RECEIPT OF ALL INFORMATION REQUIRED BY RULE 203: December 4, 2015	
DATE PERMIT TO INSTALL APPROVED: March 1, 2016	SIGNATURE:
DATE PERMIT VOIDED:	SIGNATURE:
DATE PERMIT REVOKED:	SIGNATURE:

PERMIT TO INSTALL

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Common Abbreviations / Acronyms

Common Acronyms		Pollutant / Measurement Abbreviations	
AQD	Air Quality Division	acfm	Actual cubic feet per minute
BACT	Best Available Control Technology	BTU	British Thermal Unit
CAA	Clean Air Act	°C	Degrees Celsius
CAM	Compliance Assurance Monitoring	CO	Carbon Monoxide
CEM	Continuous Emission Monitoring	CO ₂ e	Carbon Dioxide Equivalent
CFR	Code of Federal Regulations	dscf	Dry standard cubic foot
COM	Continuous Opacity Monitoring	dscm	Dry standard cubic meter
Department/ department	Michigan Department of Environmental Quality	°F	Degrees Fahrenheit
EU	Emission Unit	gr	Grains
FG	Flexible Group	HAP	Hazardous Air Pollutant
GACS	Gallons of Applied Coating Solids	Hg	Mercury
GC	General Condition	hr	Hour
GHGs	Greenhouse Gases	HP	Horsepower
HVLP	High Volume Low Pressure*	H ₂ S	Hydrogen Sulfide
ID	Identification	kW	Kilowatt
IRSL	Initial Risk Screening Level	lb	Pound
ITSL	Initial Threshold Screening Level	m	Meter
LAER	Lowest Achievable Emission Rate	mg	Milligram
MACT	Maximum Achievable Control Technology	mm	Millimeter
MAERS	Michigan Air Emissions Reporting System	MM	Million
MAP	Malfunction Abatement Plan	MW	Megawatts
MDEQ	Michigan Department of Environmental Quality	NMOC	Non-methane Organic Compounds
MSDS	Material Safety Data Sheet	NO _x	Oxides of Nitrogen
NA	Not Applicable	ng	Nanogram
NAAQS	National Ambient Air Quality Standards	PM	Particulate Matter
NESHAP	National Emission Standard for Hazardous Air Pollutants	PM10	Particulate Matter equal to or less than 10 microns in diameter
NSPS	New Source Performance Standards	PM2.5	Particulate Matter equal to or less than 2.5 microns in diameter
NSR	New Source Review	pph	Pounds per hour
PS	Performance Specification	ppm	Parts per million
PSD	Prevention of Significant Deterioration	ppmv	Parts per million by volume
PTE	Permanent Total Enclosure	ppmw	Parts per million by weight
PTI	Permit to Install	psia	Pounds per square inch absolute
RACT	Reasonable Available Control Technology	psig	Pounds per square inch gauge
ROP	Renewable Operating Permit	scf	Standard cubic feet
SC	Special Condition	sec	Seconds
SCR	Selective Catalytic Reduction	SO ₂	Sulfur Dioxide
SNCR	Selective Non-Catalytic Reduction	TAC	Toxic Air Contaminant
SRN	State Registration Number	Temp	Temperature
TEQ	Toxicity Equivalence Quotient	THC	Total Hydrocarbons
USEPA/EPA	United States Environmental Protection Agency	tpy	Tons per year
VE	Visible Emissions	µg	Microgram
		µm	Micrometer or Micron
		VOC	Volatile Organic Compounds
		yr	Year

*For HVLP applicators, the pressure measured at the gun air cap shall not exceed 10 psig.

GENERAL CONDITIONS

1. The process or process equipment covered by this permit shall not be reconstructed, relocated, or modified, unless a Permit to Install authorizing such action is issued by the Department, except to the extent such action is exempt from the Permit to Install requirements by any applicable rule. **(R 336.1201(1))**
2. If the installation, construction, reconstruction, relocation, or modification of the equipment for which this permit has been approved has not commenced within 18 months, or has been interrupted for 18 months, this permit shall become void unless otherwise authorized by the Department. Furthermore, the permittee or the designated authorized agent shall notify the Department via the Supervisor, Permit Section, Air Quality Division, Michigan Department of Environmental Quality, P.O. Box 30260, Lansing, Michigan 48909-7760, if it is decided not to pursue the installation, construction, reconstruction, relocation, or modification of the equipment allowed by this Permit to Install. **(R 336.1201(4))**
3. If this Permit to Install is issued for a process or process equipment located at a stationary source that is not subject to the Renewable Operating Permit program requirements pursuant to R 336.1210, operation of the process or process equipment is allowed by this permit if the equipment performs in accordance with the terms and conditions of this Permit to Install. **(R 336.1201(6)(b))**
4. The Department may, after notice and opportunity for a hearing, revoke this Permit to Install if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of this permit or is violating the Department's rules or the Clean Air Act. **(R 336.1201(8), Section 5510 of Act 451, PA 1994)**
5. The terms and conditions of this Permit to Install shall apply to any person or legal entity that now or hereafter owns or operates the process or process equipment at the location authorized by this Permit to Install. If the new owner or operator submits a written request to the Department pursuant to R 336.1219 and the Department approves the request, this permit will be amended to reflect the change of ownership or operational control. The request must include all of the information required by subrules (1)(a), (b), and (c) of R 336.1219 and shall be sent to the District Supervisor, Air Quality Division, Michigan Department of Environmental Quality. **(R 336.1219)**
6. Operation of this equipment shall not result in the emission of an air contaminant which causes injurious effects to human health or safety, animal life, plant life of significant economic value, or property, or which causes unreasonable interference with the comfortable enjoyment of life and property. **(R 336.1901)**
7. The permittee shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant which continue for more than one hour in excess of any applicable standard or limitation, or emissions of any air contaminant continuing for more than two hours in excess of an applicable standard or limitation, as required in Rule 912, to the Department. The notice shall be provided not later than two business days after start-up, shutdown, or discovery of the abnormal condition or malfunction. Written reports, if required, must be filed with the Department within 10 days after the start-up or shutdown occurred, within 10 days after the abnormal conditions or malfunction has been corrected, or within 30 days of discovery of the abnormal condition or malfunction, whichever is first. The written reports shall include all of the information required in Rule 912(5). **(R 336.1912)**
8. Approval of this permit does not exempt the permittee from complying with any future applicable requirements which may be promulgated under Part 55 of 1994 PA 451, as amended or the Federal Clean Air Act.
9. Approval of this permit does not obviate the necessity of obtaining such permits or approvals from other units of government as required by law.
10. Operation of this equipment may be subject to other requirements of Part 55 of 1994 PA 451, as amended and the rules promulgated thereunder.

11. Except as provided in subrules (2) and (3) or unless the special conditions of the Permit to Install include an alternate opacity limit established pursuant to subrule (4) of R 336.1301, the permittee shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of density greater than the most stringent of the following. The grading of visible emissions shall be determined in accordance with R 336.1303. **(R 336.1301)**
 - a. A six-minute average of 20 percent opacity, except for one six-minute average per hour of not more than 27 percent opacity.
 - b. A visible emission limit specified by an applicable federal new source performance standard.
 - c. A visible emission limit specified as a condition of this Permit to Install.
12. Collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in R 336.1370(2). **(R 336.1370)**
13. The Department may require the permittee to conduct acceptable performance tests, at the permittee's expense, in accordance with R 336.2001 and R 336.2003, under any of the conditions listed in R 336.2001. **(R 336.2001)**

SPECIAL CONDITIONS

EMISSION UNIT SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

Emission Unit ID	Emission Unit Description (Process Equipment & Control Devices)	Installation Date / Modification Date	Flexible Group ID
EUSANDBLAST	Two (2) 300-pound per hour sandblasting units to clean metal parts. Grade 480 sand is the blasting material.	February 1, 1987 / Date of PTI	NA
EUBURNOFF	A batch-type, natural gas-fired burn-off oven, model PTR-88, for use in removing powder coating materials from metal parts. The oven is equipped with a primary chamber and an afterburner control system rated at a total of 300,000 BTU/hr.	May 1, 1997 / Date of PTI	NA
Changes to the equipment described in this table are subject to the requirements of R 336.1201, except as allowed by R 336.1278 to R 336.1290.			

The following conditions apply to: EUSANDBLAST

DESCRIPTION: Two (2) 300-pound per hour sandblasting units to clean metal parts. Grade 480 sand is the blasting material.

Flexible Group ID: NA

POLLUTION CONTROL EQUIPMENT: NA

I. EMISSION LIMITS

N/A

II. MATERIAL LIMITS

N/A

III. PROCESS/OPERATIONAL RESTRICTIONS

1. After May 1, 2016, the permittee shall not operate EUSANDBLAST unless the sandblasting operations are located and operated within an enclosure. All windows, doors, and other openings shall be positioned to prevent particulate matter from exiting the enclosure. **(R 336.1301, R 336.1901, 40 CFR 52.21(c) and (d))**
2. The permittee shall not operate EUSANDBLAST unless the nuisance minimization plan for fugitive dust for the abrasive blast cleaning area, all material storage piles, and all material handling operations specified in Appendix A have been implemented and are maintained. **(R 336.1225, R 336.1371)**
3. The provisions and procedures of the nuisance minimization plan for fugitive dust are subject to adjustment by written notification from the AQD if, following an inspection, the AQD finds the fugitive dust requirements and/or permitted emission limits are not being met. **(R 336.1371)**

IV. DESIGN/EQUIPMENT PARAMETERS

N/A

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

N/A

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

N/A

VII. REPORTING

N/A

VIII. STACK/VENT RESTRICTIONS

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

N/A

IX. OTHER REQUIREMENTS

Footnotes:

¹This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

The following conditions apply to: EUBURNOFF

DESCRIPTION: A batch-type, natural gas-fired burn-off oven, model PTR-88, for use in removing powder coating materials from metal parts. The oven is equipped with a primary chamber and an afterburner control system rated at a total of 300,000 BTU/hr.

Flexible Group ID: NA

POLLUTION CONTROL EQUIPMENT: Afterburner control system.

I. EMISSION LIMITS

NA

II. MATERIAL LIMITS

1. The permittee shall not process any materials in EUBURNOFF that contain a chlorine content greater than 0.0025 pounds of chlorine per pound of coating. **(R 336.1225)**
2. The permittee shall not process more than 120 batches of parts in EUBURNOFF per 12-month rolling time period, as determined at the end of each calendar month. **(R 336.1205(1)(a), R 336.1224)**
3. The permittee shall burn only natural gas in EUBURNOFF. **(R 336.1224, R 336.1225, R 336.1702, 40 CFR 52.21(c) & (d))**
4. The permittee shall not process any material in EUBURNOFF, other than cured paints, varnishes, powders, polymer coatings, oil or grease on metal parts, racks and/or hangers.¹ **(R 336.1224, R 336.1225)**

III. PROCESS/OPERATIONAL RESTRICTIONS

1. The permittee shall not use EUBURNOFF for the thermal destruction or removal of uncured paints, or any other materials containing any non-chlorine halogens (fluorine, bromine, etc.).¹ **(R 336.1224, R 336.1225)**
2. Permittee shall not load any transformer cores, wire or parts coated with lead or rubber, or any waste materials into EUBURNOFF.¹ **(R 336.1224, R 336.1225)**
3. The permittee shall calibrate the thermocouples associated with the primary and secondary chambers at least once per year. **(R 336.1224, R 336.1225, R 336.1910)**

IV. DESIGN/EQUIPMENT PARAMETERS

1. The permittee shall not operate EUBURNOFF unless the secondary chamber or afterburner is installed, maintained, and operated in a satisfactory manner. Satisfactory operation of the secondary chamber or afterburner includes maintaining a minimum temperature of 1400°F and a minimum retention time of 0.5 seconds. **(R 336.1224, R 336.1225, R 336.1301, R 336.1910)**
2. The permittee shall not operate EUBURNOFF unless an automatic temperature control system for the primary chamber and secondary chamber or afterburner is installed, maintained and operated in a satisfactory manner. **(R 336.1224, R 336.1225, R 336.1301, R 336.1910)**

3. The permittee shall not operate EUBURNOFF unless an interlock system is installed, maintained and operated in a satisfactory manner that shuts down the primary chamber burner when the secondary chamber or afterburner is not operating properly. **(R 336.1224, R 336.1225, R 336.1301, R 336.1910)**

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

NA

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall complete all required records in a format acceptable to the AQD District Supervisor by the 15th day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition. **(R 336.1205, R 336.1224, R 336.1225, R 336.1301, R 336.1910)**
2. Within 30 days of the issuance of this permit to install, the permittee shall install, calibrate, maintain, and operate in a satisfactory manner a device to continuously monitor and record the temperature in the burn-off oven secondary chamber/afterburner. Continuous temperature data recording shall consist of measurements made at equally spaced intervals, not to exceed 15 minutes per interval. The permittee shall keep the records on file at the facility and make them available to the Department upon request. **(R 336.1224, R 336.1225, R 336.1910)**
3. The permittee shall keep, in a satisfactory manner, records of the date, duration and description of any malfunction of the control equipment, each thermocouple calibration, any maintenance performed, and any testing results for EUBURNOFF. The permittee shall keep the records on file at the facility and make them available to the Department upon request. **(R 336.1224, R 336.1225, R 336.1301, R 336.1910)**
4. The permittee shall maintain a current listing from the manufacturer of the chemical composition of each material (cured coating, oil or grease) processed in EUBURNOFF, including the weight percent of each component. The data may consist of Material Safety Data Sheets, manufacturer's formulation data, or both. All records shall be kept on file for a period of at least five years and made available to the Department upon request. **(R 336.1224, R 336.1225, R 336.1901)**
5. The permittee shall keep, in a satisfactory manner, records of the number of batches processed, on a monthly and 12-month rolling time period as determined at the end of the calendar month. The permittee shall keep the records on file at the facility and make them available to the Department upon request. **(R 336.1205(1)(a), R 336.1224)**
6. The permittee shall keep a record of the chlorine content of each coating being processed in EUBURNOFF. The permittee shall keep the records on file at the facility and make them available to the Department upon request. **(R 336.1225)**

VII. REPORTING

NA

VIII. STACK/VENT RESTRICTIONS

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

Stack & Vent ID	Maximum Exhaust Diameter/ Dimensions (inches)	Minimum Height Above Ground (feet)	Underlying Applicable Requirements
1. SVBURNOFF	12	20	R 336.1225, 40 CFR 52.21(c) & (d)

IX. OTHER REQUIREMENTS

N/A

Footnotes:

¹This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

**APPENDIX A
Nuisance Minimization Plan
Fugitive Dust**

I. Site Roadways / Yard

- A. All paved roadways and the yard shall be swept as needed between abrasive blast cleanings.
- B. Any unused abrasive material spillage on roads or the yard shall be cleaned up immediately.

II. Storage Piles

- A. Stockpiling of all abrasive materials shall be performed to minimize and control potential dust problems.
- B. Storage piles shall be covered or stored in an enclosure.

III. Truck Traffic

On-site vehicles hauling any spent abrasive materials shall be loaded to prevent their contents from dropping, leaking, blowing or otherwise escaping. This shall be accomplished by loading so that no part of the load shall come in contact within 6 inches of the top of any side board, side panel or tailgate. Otherwise, the truck shall be tarped.