

MICHIGAN DEPARTMENT OF ENVIRONMENTAL QUALITY
AIR QUALITY DIVISION

March 18, 2016

PERMIT TO INSTALL
193-14A

ISSUED TO
Carmeuse Lime & Stone

LOCATED AT
25 Marion Avenue
River Rouge, Michigan

IN THE COUNTY OF
Wayne

STATE REGISTRATION NUMBER
B2169

The Air Quality Division has approved this Permit to Install, pursuant to the delegation of authority from the Michigan Department of Environmental Quality. This permit is hereby issued in accordance with and subject to Section 5505(1) of Article II, Chapter I, Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended. Pursuant to Air Pollution Control Rule 336.1201(1), this permit constitutes the permittee's authority to install the identified emission unit(s) in accordance with all administrative rules of the Department and the attached conditions. Operation of the emission unit(s) identified in this Permit to Install is allowed pursuant to Rule 336.1201(6).

DATE OF RECEIPT OF ALL INFORMATION REQUIRED BY RULE 203:

March 8, 2016

DATE PERMIT TO INSTALL APPROVED:

March 18, 2016

SIGNATURE:



DATE PERMIT VOIDED:

SIGNATURE:

DATE PERMIT REVOKED:

SIGNATURE:

PERMIT TO INSTALL

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Common Abbreviations / Acronyms

Common Acronyms		Pollutant / Measurement Abbreviations	
AQD	Air Quality Division	BTU	British Thermal Unit
BACT	Best Available Control Technology	°C	Degrees Celsius
CAA	Clean Air Act	CO	Carbon Monoxide
CEM	Continuous Emission Monitoring	dscf	Dry standard cubic foot
CFR	Code of Federal Regulations	dscm	Dry standard cubic meter
CO ₂ e	Carbon Dioxide Equivalent	°F	Degrees Fahrenheit
COM	Continuous Opacity Monitoring	gr	Grains
EPA	Environmental Protection Agency	Hg	Mercury
EU	Emission Unit	hr	Hour
FG	Flexible Group	H ₂ S	Hydrogen Sulfide
GACS	Gallon of Applied Coating Solids	hp	Horsepower
GC	General Condition	lb	Pound
GHGs	Greenhouse Gases	kW	Kilowatt
HAP	Hazardous Air Pollutant	m	Meter
HVLP	High Volume Low Pressure *	mg	Milligram
ID	Identification	mm	Millimeter
LAER	Lowest Achievable Emission Rate	MM	Million
MACT	Maximum Achievable Control Technology	MW	Megawatts
MAERS	Michigan Air Emissions Reporting System	ng	Nanogram
MAP	Malfunction Abatement Plan	NO _x	Oxides of Nitrogen
MDEQ	Michigan Department of Environmental Quality (Department)	PM	Particulate Matter
MSDS	Material Safety Data Sheet	PM10	PM with aerodynamic diameter ≤10 microns
NESHAP	National Emission Standard for Hazardous Air Pollutants	PM2.5	PM with aerodynamic diameter ≤ 2.5 microns
NSPS	New Source Performance Standards	pph	Pounds per hour
NSR	New Source Review	ppm	Parts per million
PS	Performance Specification	ppmv	Parts per million by volume
PSD	Prevention of Significant Deterioration	ppmw	Parts per million by weight
PTE	Permanent Total Enclosure	psia	Pounds per square inch absolute
PTI	Permit to Install	psig	Pounds per square inch gauge
RACT	Reasonably Available Control Technology	scf	Standard cubic feet
ROP	Renewable Operating Permit	sec	Seconds
SC	Special Condition	SO ₂	Sulfur Dioxide
SCR	Selective Catalytic Reduction	THC	Total Hydrocarbons
SRN	State Registration Number	tpy	Tons per year
TAC	Toxic Air Contaminant	µg	Microgram
TEQ	Toxicity Equivalence Quotient	VOC	Volatile Organic Compound
VE	Visible Emissions	yr	Year

* For High Volume Low Pressure (HVLP) applicators, the pressure measured at the HVLP gun air cap shall not exceed ten (10) pounds per square inch gauge (psig).

GENERAL CONDITIONS

1. The process or process equipment covered by this permit shall not be reconstructed, relocated, or modified, unless a Permit to Install authorizing such action is issued by the Department, except to the extent such action is exempt from the Permit to Install requirements by any applicable rule. **(R 336.1201(1))**
2. If the installation, construction, reconstruction, relocation, or modification of the equipment for which this permit has been approved has not commenced within 18 months, or has been interrupted for 18 months, this permit shall become void unless otherwise authorized by the Department. Furthermore, the permittee or the designated authorized agent shall notify the Department via the Supervisor, Permit Section, Air Quality Division, Michigan Department of Environmental Quality, P.O. Box 30260, Lansing, Michigan 48909-7760, if it is decided not to pursue the installation, construction, reconstruction, relocation, or modification of the equipment allowed by this Permit to Install. **(R 336.1201(4))**
3. If this Permit to Install is issued for a process or process equipment located at a stationary source that is not subject to the Renewable Operating Permit program requirements pursuant to R 336.1210, operation of the process or process equipment is allowed by this permit if the equipment performs in accordance with the terms and conditions of this Permit to Install. **(R 336.1201(6)(b))**
4. The Department may, after notice and opportunity for a hearing, revoke this Permit to Install if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of this permit or is violating the Department's rules or the Clean Air Act. **(R 336.1201(8), Section 5510 of Act 451, PA 1994)**
5. The terms and conditions of this Permit to Install shall apply to any person or legal entity that now or hereafter owns or operates the process or process equipment at the location authorized by this Permit to Install. If the new owner or operator submits a written request to the Department pursuant to R 336.1219 and the Department approves the request, this permit will be amended to reflect the change of ownership or operational control. The request must include all of the information required by subrules (1)(a), (b), and (c) of R 336.1219 and shall be sent to the District Supervisor, Air Quality Division, Michigan Department of Environmental Quality. **(R 336.1219)**
6. Operation of this equipment shall not result in the emission of an air contaminant which causes injurious effects to human health or safety, animal life, plant life of significant economic value, or property, or which causes unreasonable interference with the comfortable enjoyment of life and property. **(R 336.1901)**
7. The permittee shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant which continue for more than one hour in excess of any applicable standard or limitation, or emissions of any air contaminant continuing for more than two hours in excess of an applicable standard or limitation, as required in Rule 912, to the Department. The notice shall be provided not later than two business days after start-up, shutdown, or discovery of the abnormal condition or malfunction. Written reports, if required, must be filed with the Department within 10 days after the start-up or shutdown occurred, within 10 days after the abnormal conditions or malfunction has been corrected, or within 30 days of discovery of the abnormal condition or malfunction, whichever is first. The written reports shall include all of the information required in Rule 912(5). **(R 336.1912)**
8. Approval of this permit does not exempt the permittee from complying with any future applicable requirements which may be promulgated under Part 55 of 1994 PA 451, as amended or the Federal Clean Air Act.
9. Approval of this permit does not obviate the necessity of obtaining such permits or approvals from other units of government as required by law.
10. Operation of this equipment may be subject to other requirements of Part 55 of 1994 PA 451, as amended and the rules promulgated thereunder.

11. Except as provided in subrules (2) and (3) or unless the special conditions of the Permit to Install include an alternate opacity limit established pursuant to subrule (4) of R 336.1301, the permittee shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of density greater than the most stringent of the following. The grading of visible emissions shall be determined in accordance with R 336.1303. **(R 336.1301)**
 - a) A six-minute average of 20 percent opacity, except for one six-minute average per hour of not more than 27 percent opacity.
 - b) A visible emission limit specified by an applicable federal new source performance standard.
 - c) A visible emission limit specified as a condition of this Permit to Install.

12. Collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in R 336.1370(2). **(R 336.1370)**

13. The Department may require the permittee to conduct acceptable performance tests, at the permittee's expense, in accordance with R 336.2001 and R 336.2003, under any of the conditions listed in R 336.2001. **(R 336.2001)**

SPECIAL CONDITIONS

EMISSION UNIT SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

Emission Unit ID	Emission Unit Description (Process Equipment & Control Devices)	Installation Date / Modification Date	Flexible Group ID
EUKILNNUMBER1	Horizontal rotary lime kiln identified as Kiln No. 1. The kiln is 300 feet long with a 10.6 foot diameter. Exhaust from the kiln is vented through a positive pressure reverse air baghouse with a monovent-type ambient discharge.	1/1/1968	FG-MACT-AAAAA-LIME MANUFACTURING PLANTS, FG-KILNS1&2
EUKILNNUMBER2	Horizontal rotary lime kiln identified as Kiln No. 2. The kiln is 300 feet long with a 10.6 foot diameter. Exhaust from the kiln is vented through a positive pressure reverse air baghouse with a monovent-type ambient discharge.	1/1/1968	FG-MACT-AAAAA-LIME MANUFACTURING PLANTS, FG-KILNS1&2
Changes to the equipment described in this table are subject to the requirements of R 336.1201, except as allowed by R 336.1278 to R 336.1290.			

FLEXIBLE GROUP SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

Flexible Group ID	Flexible Group Description	Associated Emission Unit IDs
FG-KILNS1&2	As part of the 1-hour SO ₂ Non-attainment SIP development, Carmeuse is constructing a new stack which will exhaust combine emissions from the two (2) kilns and establish a new SO ₂ emission rate for the combined exhaust.	EUKILNNUMBER1, EUKILNNUMBER2

The following conditions apply to: FG-KILNS1&2

DESCRIPTION: As part of the 1-hour SO₂ nonattainment SIP development, Carmeuse is constructing a new stack which will exhaust combine emissions from the two (2) kilns and establish a new SO₂ emission rate for the combined exhaust.

Emission Units: EUKILNNUMBER1, EUKILNNUMBER2

POLLUTION CONTROL EQUIPMENT: NA

I. EMISSION LIMITS

Pollutant	Limit*	Time Period / Operating Scenario	Equipment	Testing / Monitoring Method	Underlying Applicable Requirements
1. SO ₂	470 pph	Hourly	FG-KILNS1&2	SC. V.1, VI.1, VI.2	R 336.2804, 40 CFR 52.21(d), Section 110 CAA

*On and after October 1, 2018, the permittee shall compile hourly SO₂ emission rate calculations. The emission rate shall be determined on a 1-hour average, starting on the hour for each clock-hour, by applying an emission factor to the limestone feed rate. See method below:

$$\text{SO}_2 \text{ Emission Rate (pph)} = [(\text{EUKILNNUMBER1} + \text{EUKILNNUMBER2 total Limestone Feed Rate (tons/hr)}) * \text{SO}_2 \text{ Emission Factor (lbs SO}_2\text{/ton limestone feed)}]$$

Where:

Limestone Feed Rate (tons/hr) = recorded hourly limestone feedrate to both kilns

SO₂ Emission Factor (lbs/ton) = 2.15 lbs SO₂/ton limestone

The emission factor of 2.15 lbs SO₂/ton limestone shall be updated using the most recent stack test results, as required in SC V.1, after approval by the AQD, and the limestone feed rate shall be monitored and recorded hourly.

II. MATERIAL LIMITS

NA

III. PROCESS/OPERATIONAL RESTRICTIONS

NA

IV. DESIGN/EQUIPMENT PARAMETERS

NA

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

1. No later than April 1, 2019, the permittee shall determine an emission rate for SO₂ from FG-KILNS1&2 by testing at owner's expense, in accordance with Department requirements. The results of the stack test shall be used in the determination of a SO₂ emission factor in pounds per ton of limestone feed. No less than 60 days prior to testing, the permittee shall submit a complete test plan to the AQD Technical Programs Unit and District Office. Subsequent compliance testing shall be conducted no less than every five years for the purpose of updating the SO₂ emission factor. The AQD must approve the final plan prior to testing. Verification of emission rates includes the submittal of a complete report of the test results to the AQD Technical Programs Unit and District Office within 60 days following the last date of the test. **(R 336.2001, R 336.2003, R 336.2004, R 336.2804, 40 CFR 52.21 (d), Section 110 of CAA)**

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. On and after October 1, 2018, the permittee shall calculate and record the average hourly SO₂ emission rate from FG-KILNS1&2, determined by applying the most current emission factor to the hourly limestone feed rate data, as specified in SC I.1. The permittee shall keep the records on file at the facility for a period of five years, in a format acceptable to the AQD, and make them available to the department upon request. **(R 336.2804, 40 CFR 52.21 (d), Section 110 of CAA)**
2. On and after October 1, 2018, the permittee shall continuously monitor and record, in a method acceptable to the department, the total hourly limestone feed rates from each kiln in FG-KILNS1&2. The permittee shall keep the records on file at the facility for a period of five years, in a format acceptable to the AQD, and make them available to the department upon request. **(R 336.2804, 40 CFR 52.21 (d), Section 110 of CAA)**

VII. REPORTING

1. On and after March 1, 2019, the company shall submit an excess emission report, for FG-KILNS1&2, in an acceptable format to the department within 30 days following the end of each calendar 6-month period. The excess emission report shall include the following information:
 - a) A report of each exceedance above the SO₂ limitation. This includes the date, time, magnitude, cause and corrective actions for all occurrences during the reporting period.
 - b) A report of all periods of limestone feed rate monitoring system downtime and corrective action.
 - c) If no SO₂ limitation exceedances and no limestone feed rate monitoring system downtime occurred during the reporting period, the company shall report that fact.**(R 336.2804, 40 CFR 52.21(d), Section 110 CAA)**
2. No later than January 1, 2018, the permittee shall begin installation, construction, reconstruction, relocation, or modification authorized by this Permit to Install. Within 30 days, but no later than October 1, 2018, after completion, of the installation, construction, reconstruction, relocation, or modification authorized by this Permit to Install, the permittee or the authorized agent pursuant to Rule 204, shall notify the AQD District Supervisor, in writing, of the completion of the activity. **(R 336.1201(7)(a))**

VIII. STACK/VENT RESTRICTIONS

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

Stack & Vent ID	Maximum Exhaust Diameter/Dimensions (inches)	Minimum Height Above Ground (feet)	Underlying Applicable Requirements
1. SVKILN1&2	108	120	R 336.2804, 40 CFR 52.21(d), Section 110 CAA

IX. OTHER REQUIREMENTS

NA