

**MICHIGAN DEPARTMENT OF ENVIRONMENT, GREAT LAKES, AND ENERGY  
AIR QUALITY DIVISION**

January 12, 2023

**PERMIT TO INSTALL**  
102-07C

**ISSUED TO**  
Evergreen Packaging, Inc.

**LOCATED AT**  
2315 Miller Road  
Kalamazoo, Michigan 49001

**IN THE COUNTY OF**  
Kalamazoo

**STATE REGISTRATION NUMBER**  
B8574

The Air Quality Division has approved this Permit to Install, pursuant to the delegation of authority from the Michigan Department of Environment, Great Lakes, and Energy. This permit is hereby issued in accordance with and subject to Section 5505(1) of Article II, Chapter I, Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended. Pursuant to Air Pollution Control Rule 336.1201(1), this permit constitutes the permittee's authority to install the identified emission unit(s) in accordance with all administrative rules of the Department and the attached conditions. Operation of the emission unit(s) identified in this Permit to Install is allowed pursuant to Rule 336.1201(6).

DATE OF RECEIPT OF ALL INFORMATION REQUIRED BY RULE 203: <b>October 7, 2022</b>	
DATE PERMIT TO INSTALL APPROVED: <b>January 12, 2023</b>	SIGNATURE:
DATE PERMIT VOIDED:	SIGNATURE:
DATE PERMIT REVOKED:	SIGNATURE:

**PERMIT TO INSTALL**

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## COMMON ACRONYMS

AQD	Air Quality Division
BACT	Best Available Control Technology
CAA	Clean Air Act
CAM	Compliance Assurance Monitoring
CEMS	Continuous Emission Monitoring System
CFR	Code of Federal Regulations
COMS	Continuous Opacity Monitoring System
Department/department/EGLE	Michigan Department of Environment, Great Lakes, and Energy
EU	Emission Unit
FG	Flexible Group
GACS	Gallons of Applied Coating Solids
GC	General Condition
GHGs	Greenhouse Gases
HVLP	High Volume Low Pressure*
ID	Identification
IRSL	Initial Risk Screening Level
ITSL	Initial Threshold Screening Level
LAER	Lowest Achievable Emission Rate
MACT	Maximum Achievable Control Technology
MAERS	Michigan Air Emissions Reporting System
MAP	Malfunction Abatement Plan
MSDS	Material Safety Data Sheet
NA	Not Applicable
NAAQS	National Ambient Air Quality Standards
NESHAP	National Emission Standard for Hazardous Air Pollutants
NSPS	New Source Performance Standards
NSR	New Source Review
PS	Performance Specification
PSD	Prevention of Significant Deterioration
PTE	Permanent Total Enclosure
PTI	Permit to Install
RACT	Reasonable Available Control Technology
ROP	Renewable Operating Permit
SC	Special Condition
SCR	Selective Catalytic Reduction
SNCR	Selective Non-Catalytic Reduction
SRN	State Registration Number
TBD	To Be Determined
TEQ	Toxicity Equivalence Quotient
USEPA/EPA	United States Environmental Protection Agency
VE	Visible Emissions

### POLLUTANT / MEASUREMENT ABBREVIATIONS

acfm	Actual cubic feet per minute
BTU	British Thermal Unit
°C	Degrees Celsius
CO	Carbon Monoxide
CO <sub>2</sub> e	Carbon Dioxide Equivalent
dscf	Dry standard cubic foot
dscm	Dry standard cubic meter
°F	Degrees Fahrenheit
gr	Grains
HAP	Hazardous Air Pollutant
Hg	Mercury
hr	Hour
HP	Horsepower
H <sub>2</sub> S	Hydrogen Sulfide
kW	Kilowatt
lb	Pound
m	Meter
mg	Milligram
mm	Millimeter
MM	Million
MW	Megawatts
NMOC	Non-Methane Organic Compounds
NO <sub>x</sub>	Oxides of Nitrogen
ng	Nanogram
PM	Particulate Matter
PM10	Particulate Matter equal to or less than 10 microns in diameter
PM2.5	Particulate Matter equal to or less than 2.5 microns in diameter
pph	Pounds per hour
ppm	Parts per million
ppmv	Parts per million by volume
ppmw	Parts per million by weight
psia	Pounds per square inch absolute
psig	Pounds per square inch gauge
scf	Standard cubic feet
sec	Seconds
SO <sub>2</sub>	Sulfur Dioxide
TAC	Toxic Air Contaminant
Temp	Temperature
THC	Total Hydrocarbons
tpy	Tons per year
µg	Microgram
µm	Micrometer or Micron
VOC	Volatile Organic Compounds
yr	Year

## GENERAL CONDITIONS

1. The process or process equipment covered by this permit shall not be reconstructed, relocated, or modified, unless a Permit to Install authorizing such action is issued by the Department, except to the extent such action is exempt from the Permit to Install requirements by any applicable rule. **(R 336.1201(1))**
2. If the installation, construction, reconstruction, relocation, or modification of the equipment for which this permit has been approved has not commenced within 18 months, or has been interrupted for 18 months, this permit shall become void unless otherwise authorized by the Department. Furthermore, the permittee or the designated authorized agent shall notify the Department via the Supervisor, Permit Section, Air Quality Division, Michigan Department of Environment, Great Lakes, and Energy, P.O. Box 30260, Lansing, Michigan 48909-7760, if it is decided not to pursue the installation, construction, reconstruction, relocation, or modification of the equipment allowed by this Permit to Install. **(R 336.1201(4))**
3. If this Permit to Install is issued for a process or process equipment located at a stationary source that is not subject to the Renewable Operating Permit program requirements pursuant to Rule 210 (R 336.1210), operation of the process or process equipment is allowed by this permit if the equipment performs in accordance with the terms and conditions of this Permit to Install. **(R 336.1201(6)(b))**
4. The Department may, after notice and opportunity for a hearing, revoke this Permit to Install if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of this permit or is violating the Department's rules or the Clean Air Act. **(R 336.1201(8), Section 5510 of Act 451, PA 1994)**
5. The terms and conditions of this Permit to Install shall apply to any person or legal entity that now or hereafter owns or operates the process or process equipment at the location authorized by this Permit to Install. If the new owner or operator submits a written request to the Department pursuant to Rule 219 and the Department approves the request, this permit will be amended to reflect the change of ownership or operational control. The request must include all of the information required by subrules (1)(a), (b), and (c) of Rule 219 and shall be sent to the District Supervisor, Air Quality Division, Michigan Department of Environment, Great Lakes, and Energy. **(R 336.1219)**
6. Operation of this equipment shall not result in the emission of an air contaminant which causes injurious effects to human health or safety, animal life, plant life of significant economic value, or property, or which causes unreasonable interference with the comfortable enjoyment of life and property. **(R 336.1901)**
7. The permittee shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant which continue for more than one hour in excess of any applicable standard or limitation, or emissions of any air contaminant continuing for more than two hours in excess of an applicable standard or limitation, as required in Rule 912, to the Department. The notice shall be provided not later than two business days after start-up, shutdown, or discovery of the abnormal condition or malfunction. Written reports, if required, must be filed with the Department within 10 days after the start-up or shutdown occurred, within 10 days after the abnormal conditions or malfunction has been corrected, or within 30 days of discovery of the abnormal condition or malfunction, whichever is first. The written reports shall include all of the information required in Rule 912(5). **(R 336.1912)**
8. Approval of this permit does not exempt the permittee from complying with any future applicable requirements which may be promulgated under Part 55 of 1994 PA 451, as amended or the Federal Clean Air Act.
9. Approval of this permit does not obviate the necessity of obtaining such permits or approvals from other units of government as required by law.
10. Operation of this equipment may be subject to other requirements of Part 55 of 1994 PA 451, as amended and the rules promulgated thereunder.

11. Except as provided in subrules (2) and (3) or unless the special conditions of the Permit to Install include an alternate opacity limit established pursuant to subrule (4) of Rule 301, the permittee shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of density greater than the most stringent of the following. The grading of visible emissions shall be determined in accordance with Rule 303 (R 336.1303). **(R 336.1301)**
  - a) A six-minute average of 20 percent opacity, except for one six-minute average per hour of not more than 27 percent opacity.
  - b) A visible emission limit specified by an applicable federal new source performance standard.
  - c) A visible emission limit specified as a condition of this Permit to Install.
  
12. Collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in Rule 370(2). **(R 336.1370)**
  
13. The Department may require the permittee to conduct acceptable performance tests, at the permittee's expense, in accordance with Rule 1001 and Rule 1003, under any of the conditions listed in Rule 1001. **(R 336.2001)**

**EMISSION UNIT SPECIAL CONDITIONS**

**EMISSION UNIT SUMMARY TABLE**

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

<b>Emission Unit ID</b>	<b>Emission Unit Description (Process Equipment &amp; Control Devices)</b>	<b>Installation Date / Modification Date</b>	<b>Flexible Group ID</b>
EUSCRAPRECYCLE-1	Paper Trim Collection Baler. Stack ID: SVSCRAPRECYCLE-1	1951-1969 05/08/2009	FGSCRAP
EUSCRAPRECYCLE-2	Paper Trim Collection Baler. Stack ID: SVSCRAPRECYCLE-2	1951-1969 05/08/2009	FGSCRAP
EUPRESS-A	Flexographic Printing Press Including Cleaning Solvents. Stack ID: SVPress-A	1953 05/23/2007	FGPRESS1
EUPRESS-B	Flexographic Printing Press Including Cleaning Solvents. Stack ID: SVPress-B	1952 05/23/2007	FGPRESS1
EUPRESS-D	Flexographic Printing Press Including Cleaning Solvents. Stack ID: SVPress-D	1953 05/23/2007	FGPRESS2
EUPRESS-F	Flexographic Printing Press Including Cleaning Solvents. Stack ID: SVPress-F	06/30/2000 05/23/2007	FGPRESS1
EUPRESS-G	Flexographic Printing Press Including Cleaning Solvents. Stack ID: SVPress-G	06/30/2000 05/23/2007	FGPRESS1
EUPRESS-H	Flexographic Printing Press Including Cleaning Solvents. Stack ID: SVPress-H	06/30/2000 05/23/2007	FGPRESS2
EUPRESS-L	Flexographic Printing Press Including Cleaning Solvents.	05/23/2007 10/24/2016 01/12/2023	NA
EUPRESS-M	Flexographic Printing Press Including Cleaning Solvents. Stack ID: SVPress-M	08/05/2002 05/23/2007	NA

Changes to the equipment described in this table are subject to the requirements of R 336.1201, except as allowed by R 336.1278 to R 336.1291.

**EUPRESS-L  
EMISSION UNIT CONDITIONS**

**DESCRIPTION**

Flexographic Printing Press Including Cleaning Solvents.

**Flexible Group ID:** NA

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMITS**

Pollutant	Limit	Time Period / Operating Scenario	Equipment	Testing / Monitoring Method	Underlying Applicable Requirements
1. VOC	7.3 tpy	12-month rolling time period as determined at the end of each calendar month	EUPRESS-L	SC VI.2,	R 336.1702(a), R 336.1225
2. VOC content of the inks and coatings	Shall not exceed 25%, by volume of the total volatile fraction, as applied	Calendar day basis	EUPRESS-L	SC VI.1, SC VI.3	R 336.1702(d)

**II. MATERIAL LIMITS**

NA

**III. PROCESS/OPERATIONAL RESTRICTIONS**

1. The permittee shall capture all waste inks, adhesive, gem printers, cleanup solvents (e.g., press wash, roller wash), etc. (materials) and store them in closed containers. The permittee shall dispose of all waste materials in an acceptable manner in compliance with all applicable state rules and federal regulations. **(R 336.1205(3), R 336.1225, R 336.1702(a))**
2. The permittee shall handle all VOC and/or HAP containing materials, in a manner to minimize the generation of fugitive emissions. The permittee shall keep containers covered at all times except when operator access is necessary. **(R 336.1205(3), R 336.1225, R 336.1702(a))**

**IV. DESIGN/EQUIPMENT PARAMETERS**

NA

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall determine the VOC content of any material, as received and as applied, using federal Reference Test Method 24/24A pursuant to Rule 1040(5). Upon prior written approval by the AQD District Supervisor, the permittee may determine the VOC content from manufacturer's formulation data. If the Method 24/24A and the formulation values should differ, the permittee shall use the Method 24/24A results to determine compliance. **(R 336.1702(a), R 336.2001, R 336.2003, R 336.2004, R 336.2040(5))**

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall complete all required calculations in a format acceptable to the AQD District Supervisor by the 15th day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition. **(R 336.1205(3), R 336.1225, R 336.1702(a) & (d))**
2. The permittee shall keep a separate written record of the following for EUPRESS-L on a calendar day period:
  - a) The type of each ink, adhesive, gem printers, cleanup solvents (e.g., press wash, roller wash), etc. (materials) used.
  - b) The VOC content of each material, with water and without water and exempt solvents, (in percent by weight or pounds per gallon), as received and as applied.
  - c) The usage rate (in pounds or gallons) of each material as applied.
  - d) The amount (in pounds) of each material reclaimed.
  - e) VOC emission calculations determining the volume-weighted average VOC content of the inks and coatings as applied on a calendar day basis.
  - f) VOC emission calculations determining the monthly emission rate in pounds per calendar month.
  - g) VOC emission calculations determining the annual emission rate in tons per 12-month rolling time period as determined at the end of each calendar month.

The permittee shall keep the records using mass balance or an alternate method and format acceptable to the AQD District Supervisor. The permittee shall keep all records on file and make them available to the Department upon request. **(R 336.1205, R 336.1225, R 336.1702(a))**

3. The permittee shall maintain a current listing from the manufacturer of the chemical composition of each material, including the weight percent of each component. The data may consist of Material Safety Data Sheets, manufacturer's formulation data, or both as deemed acceptable by the AQD District Supervisor. The permittee shall keep all records on file and make them available to the Department upon request. **(R 336.1224, R 336.1225, R 336.1702)**

**VII. REPORTING**

NA

**VIII. STACK/VENT RESTRICTIONS**

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

<b>Stack &amp; Vent ID</b>	<b>Maximum Exhaust Diameter/ Dimensions (inches)</b>	<b>Minimum Height Above Ground (feet)</b>	<b>Underlying Applicable Requirements</b>
1. SVPress-L (EUPRESS-L)	10 x 16	43	R 336.1225, 40 CFR 52.21(c) & (d)

**IX. OTHER REQUIREMENTS**

NA

**Footnotes:**

<sup>1</sup>This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

**EUPRESS-M  
 EMISSION UNIT CONDITIONS**

**DESCRIPTION**

Flexographic Printing Press Including Cleaning Solvents. Stack ID: SVPress-M

**Flexible Group ID:** NA

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMITS**

Pollutant	Limit	Time Period / Operating Scenario	Equipment	Testing / Monitoring Method	Underlying Applicable Requirements
1. VOC	7.3 tpy	12-month rolling time period as determined at the end of each calendar month	EUPRESS-M	SC VI.1, SC VI.2, SC VI.3	R 336.1205(3), R 336.1702(d)
2. VOC content of the inks and coatings	Shall not exceed 25%, by volume of the total volatile fraction, as applied Or The non-volatile fraction must be greater than 60% by volume of coating or ink, minus water, as applied	A calendar day averaging period per emission unit	EUPRESS-M	SC VI.1, SC VI.2, SC VI.3	R 336.1702(d), R 336.1225

\* The phrase "minus water" shall also include compounds which are used as organic solvents, and which are excluded from the definition of volatile organic compound. **(R 336.1602(4))**

**II. MATERIAL LIMITS**

Pollutant	Limit	Time Period / Operating Scenario	Equipment	Testing / Monitoring Method	Underlying Applicable Requirements
1. VOC content of the inks and coatings	Shall not exceed 25%, by volume of the total volatile fraction, as applied Or The non-volatile fraction must be greater than 60% by volume of coating or ink, minus water, as applied	Instantaneous basis	EUPRESS-M	SC VI.1, SC VI.3	R 336.1702(a), R 336.1225

\* The phrase "minus water" shall also include compounds which are used as organic solvents, and which are excluded from the definition of volatile organic compound. **(R 336.1602(4))**

Note: The permittee shall comply with SC I.2 or SC II.1

### **III. PROCESS/OPERATIONAL RESTRICTIONS**

1. The permittee shall capture all waste inks, cleanup solvents (*e.g.*, press wash, roller wash), conditioner, transfer agent, antifoam, *etc.* (materials) and store them in closed containers. The permittee shall dispose of all waste materials in an acceptable manner in compliance with all applicable state rules and federal regulations. **(R 336.1205(3), R 336.1225, R 336.1702(a), R 336.1901)**
2. The permittee shall handle all VOC and/or HAP containing materials, in a manner to minimize the generation of fugitive emissions. The permittee shall keep containers covered at all times except when operator access is necessary. **(R 336.1205(3), R 336.1225, R 336.1702(a), R 336.1901)**

### **IV. DESIGN/EQUIPMENT PARAMETERS**

NA

### **V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The VOC content of any material, as received and as applied, shall be determined using federal Reference Test Method 24 (inks, coatings, fountain solution additives and cleaning solvents) or 24A (only applies to solvent-borne inks and related coatings used in the publication rotogravure industry) pursuant to Rule 1040(5). Upon prior written approval by the AQD District Supervisor, VOC content may be determined from manufacturer's formulation data. If the Method 24 or 24A and the formulation values should differ, the Method 24 or 24A results shall be used to determine compliance. **(R 336.1702(a), R 336.2001, R 336.2003, R 336.2004, R 336.2040(5))**

### **VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall complete all required calculations in a format acceptable to the AQD District Supervisor by the 15th day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition. **(R 336.1205(3), R 336.1225, R 336.1702(a) or (d))**
2. The permittee shall keep a written record of the following for the EUPRESS-M on a calendar month averaging period:
  - a) The type of each material used.
  - b) Chemical composition of each material, including weight percent of each component.
  - c) The VOC content of each material, without water and exempt solvents, (in percent by weight or pounds per gallon), as received and as applied.
  - d) The usage rate (in pounds or gallons) of each material as applied.
  - e) The amount (in pounds or gallons) of material reclaimed.
  - f) VOC emission calculations determining the annual emission rate in tons per 12-month rolling time period as determined at the end of each calendar month.
  - g) VOC emission calculations determining the volume of VOCs in the inks and coatings, as a percentage of the total volatile fraction, including water, on a daily basis, based upon a calendar day averaging period; or the non-volatile volume fraction of the inks and coatings as a percent of the ink or coating total volume, minus water, based upon a calendar day averaging period.  
Or
  - h) VOC content of the inks and coatings, as a percentage of the total volatile fraction, including water, on an instantaneous basis; or the non-volatile volume fraction of the inks and coatings as a percent of the ink or coating total volume, minus water, based upon instantaneous.

The permittee shall keep the records in a format acceptable to the AQD District Supervisor. The permittee shall keep all records on file and make them available to the Department upon request. **(R 336.1205(3), R 336.1225, R 336.1702(a) or (d))**

3. The permittee shall maintain a current listing from the manufacturer of the chemical composition of each material, including the weight percent of each component. The data may consist of Material Safety Data Sheets,

manufacturer's formulation data, or both as deemed acceptable by the AQD District Supervisor. The permittee shall keep all records on file and make them available to the Department upon request. **(R 336.1225, R 336.1702, R 336.1901)**

**VII. REPORTING**

- 1 Within 30 days after completion of the installation, construction, reconstruction, relocation, or modification authorized by this Permit to Install, the permittee or the authorized agent pursuant to Rule 204, shall notify the AQD District Supervisor, in writing, of the completion of the activity. Completion of the installation, construction, reconstruction, relocation, or modification is considered to occur not later than commencement of trial operation of EUPRESS-L. **(R 336.1201(7)(a))**

**VIII. STACK/VENT RESTRICTIONS**

The exhaust gases from the stack listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

<b>Stack &amp; Vent ID</b>	<b>Maximum Exhaust Diameter/ Dimensions (inches)</b>	<b>Minimum Height Above Ground (feet)</b>	<b>Underlying Applicable Requirements</b>
1. SVPress-M	16 x 14	32	R 336.1225, R 336.1901, R 336.2803, R 336.2804, 40 CFR 52.21(c) & (d)

**IX. OTHER REQUIREMENTS**

1. Within 30 days of issuance of this permit, the permittee shall label the EUPRESS-M according to a method acceptable to the AQD District Supervisor. Within seven days of completing the labeling, the permittee shall notify the AQD District Supervisor, in writing, as to the date the labeling was completed. **(R 336.1201)**

**Footnotes:**

<sup>1</sup>This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

### FLEXIBLE GROUP SPECIAL CONDITIONS

#### FLEXIBLE GROUP SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

<b>Flexible Group ID</b>	<b>Flexible Group Description</b>	<b>Associated Emission Unit IDs</b>
FGPRESS2	Two Flexographic Printing Presses Including Cleaning Solvents. Stack ID: SVPress-D, SVPress-H	EUPRESS-D, EUPRESS-H
FGPRESS1	Four Flexographic Printing Presses Including Cleaning Solvents. Stack ID: SVPress-A, SVPress-B, SVPress-F, SVPress-G	EUPRESS-A, EUPRESS-B, EUPRESS-F, EUPRESS-G
FGSCRAP	Paper Trim Collection Balers	EUSCRAPRECYCLE-1, EUSCRAPRECYCLE-2

**FGPRESS2  
 FLEXIBLE GROUP CONDITIONS**

**DESCRIPTION**

Two Flexographic Printing Presses Including Cleaning Solvents. Stack ID: SVPress-D and SVPress-H

**Emission Unit ID:** EUPRESS-D, EUPRESS-H

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMITS**

Pollutant	Limit	Time Period / Operating Scenario	Equipment	Testing / Monitoring Method	Underlying Applicable Requirements
1. VOC	7.3 tpy	12-month rolling time period as determined at the end of each calendar month	EUPRESS-D	SC VI.1, SC VI.2, SC VI.3	R 336.1205(3), R 336.1702(d)
2. VOC	7.3 tpy	12-month rolling time period as determined at the end of each calendar month	EUPRESS-H	SC VI.1, SC VI.2, SC VI.3	R 336.1205(3), R 336.1702(d)
3. VOC content of the inks and coatings	Shall not exceed 25%, by volume of the total volatile fraction, as applied Or The non-volatile fraction must be greater than 60% by volume of coating or ink, minus water, as applied	A calendar day averaging period per emission unit (EUPRESS-D, EUPRESS-H)	EUPRESS-D, EUPRESS-H	SC VI.1, SC VI.2, SC VI.3	R 336.1702(d), R 336.1225

\* The phrase "minus water" shall also include compounds which are used as organic solvents, and which are excluded from the definition of volatile organic compound. **(R 336.1602(4))**

**II. MATERIAL LIMITS**

Pollutant	Limit	Time Period / Operating Scenario	Equipment	Testing / Monitoring Method	Underlying Applicable Requirements
1. VOC content of the inks and coatings	Shall not exceed 25%, by volume of the total volatile fraction, as applied Or The non-volatile fraction must be greater than 60% by volume of coating or ink, minus water, as applied	Instantaneous basis	EUPRESS-D, EUPRESS-H	SC VI.1, SC VI.3	R 336.1702(a), R 336.1225
* The phrase "minus water" shall also include compounds which are used as organic solvents, and which are excluded from the definition of volatile organic compound. <b>(R 336.1602(4))</b> Note: The permittee shall comply with SC I.3 or SC II.1					

**III. PROCESS/OPERATIONAL RESTRICTIONS**

1. The permittee shall capture all waste inks, cleanup solvents (e.g., press wash, roller wash), conditioner, transfer agent, antifoam, etc. (materials) and store them in closed containers. The permittee shall dispose of all waste materials in an acceptable manner in compliance with all applicable state rules and federal regulations. **(R 336.1205(3), R 336.1225, R 336.1702(a), R 336.1901)**
2. The permittee shall handle all VOC and/or HAP containing materials, in a manner to minimize the generation of fugitive emissions. The permittee shall keep containers covered at all times except when operator access is necessary. **(R 336.1205(3), R 336.1225, R 336.1702(a), R 336.1901)**

**IV. DESIGN/EQUIPMENT PARAMETERS**

NA

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The VOC content of any material, as received and as applied, shall be determined using federal Reference Test Method 24 (inks, coatings, fountain solution additives and cleaning solvents) or 24A (only applies to solvent-borne inks and related coatings used in the publication rotogravure industry) pursuant to Rule 1040(5). Upon prior written approval by the AQD District Supervisor, VOC content may be determined from manufacturer's formulation data. If the Method 24 or 24A and the formulation values should differ, the Method 24 or 24A results shall be used to determine compliance. **(R 336.1702(a), R 336.2001, R 336.2003, R 336.2004, R 336.2040(5))**

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall complete all required calculations in a format acceptable to the AQD District Supervisor by the 15th day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition. **(R 336.1205(3), R 336.1225, R 336.1702(a) or (d))**
2. The permittee shall keep a separate written record of the following for the EUPRESS-D and EU-Press-H on a calendar month averaging period:
  - a) The type of each material used for each emission unit.

- b) Chemical composition of each material, including weight percent of each component.
- c) The VOC content of each material, without water and exempt solvents, (in percent by weight or pounds per gallon), as received and as applied.
- d) The usage rate (in pounds or gallons) of each material as applied for each emission unit.
- e) The amount (in pounds or gallons) of material reclaimed for each emission unit.
- f) VOC emission calculations determining the annual emission rate in tons per 12-month rolling time period as determined at the end of each calendar month for each emission unit.
- g) VOC emission calculations determining the volume of VOCs in the inks and coatings, as a percentage of the total volatile fraction, including water, on a daily basis, based upon a calendar day averaging period; or the non-volatile volume fraction of the inks and coatings as a percent of the ink or coating total volume, minus water, based upon a calendar day averaging period.  
 Or
- h) VOC content of the inks and coatings, as a percentage of the total volatile fraction, including water, on an instantaneous basis; or the non-volatile volume fraction of the inks and coatings as a percent of the ink or coating total volume, minus water, based upon instantaneous.

The permittee shall keep the records in a format acceptable to the AQD District Supervisor. The permittee shall keep all records on file and make them available to the Department upon request. **(R 336.1205(3), R 336.1225, R 336.1702(a) or (d))**

- 3. The permittee shall maintain a current listing from the manufacturer of the chemical composition of each material, including the weight percent of each component. The data may consist of Material Safety Data Sheets, manufacturer’s formulation data, or both as deemed acceptable by the AQD District Supervisor. The permittee shall keep all records on file and make them available to the Department upon request. **(R 336.1225, R 336.1702, R 336.1901)**

**VII. REPORTING**

- 1 Within 30 days after completion of the installation, construction, reconstruction, relocation, or modification authorized by this Permit to Install, the permittee or the authorized agent pursuant to Rule 204, shall notify the AQD District Supervisor, in writing, of the completion of the activity. Completion of the installation, construction, reconstruction, relocation, or modification is considered to occur not later than commencement of trial operation of EUPRESS-D and EUPRESS-H. **(R 336.1201(7)(a))**

**VIII. STACK/VENT RESTRICTIONS**

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

<b>Stack &amp; Vent ID</b>	<b>Maximum Exhaust Diameter/ Dimensions (inches)</b>	<b>Minimum Height Above Ground (feet)</b>	<b>Underlying Applicable Requirements</b>
1. SVPress-D	10 x 16	32	R 336.1225, R 336.1901, R 336.2803, R 336.2804, 40 CFR 52.21(c) & (d)
2. SVPress-H	10 x 16	32	R 336.1225, R 336.1901, R 336.2803, R 336.2804, 40 CFR 52.21(c) & (d)

**IX. OTHER REQUIREMENTS**

- 1. Within 30 days of issuance of this permit, the permittee shall label the EUPRESS-D and EUPRESS-H according to a method acceptable to the AQD District Supervisor. Within seven days of completing the labeling, the permittee shall notify the AQD District Supervisor, in writing, as to the date the labeling was completed. **(R 336.1201)**

**Footnotes:**

<sup>1</sup>This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

**FGPRESS1  
 FLEXIBLE GROUP CONDITIONS**

**DESCRIPTION**

Four Flexographic Printing Presses Including Cleaning Solvents. Stack ID: SVPress-A, SVPress-B SVPress-F, and SVPress-G

**Emission Unit ID:** EUPRESS-A, EUPRESS-B, EUPRESS-F, and EUPRESS-G

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMITS**

Pollutant	Limit	Time Period / Operating Scenario	Equipment	Testing / Monitoring Method	Underlying Applicable Requirements
1. VOC	7.3 tpy	12-month rolling time period as determined at the end of each calendar month	EUPRESS-A	SC VI.1, SC VI.2, SC VI.3	R 336.1205(3), R 336.1702(d)
2. VOC	7.3 tpy	12-month rolling time period as determined at the end of each calendar month	EUPRESS-B	SC VI.1, SC VI.2, SC VI.3	R 336.1205(3), R 336.1702(d)
3. VOC	7.3 tpy	12-month rolling time period as determined at the end of each calendar month	EUPRESS-F	SC VI.1, SC VI.2, SC VI.3	R 336.1205(3), R 336.1702(d)
4. VOC	7.3 tpy	12-month rolling time period as determined at the end of each calendar month	EUPRESS-G	SC VI.1, SC VI.2, SC VI.3	R 336.1205(3), R 336.1702(d)
5. VOC content of the inks and coatings	Shall not exceed 25%, by volume of the total volatile fraction, as applied Or The non-volatile fraction must be greater than 60% by volume of coating or ink, minus water, as applied	A calendar day averaging period per emission unit (EUPRESS-A, EUPRESS-B, EUPRESS-F, EUPRESS-G)	EUPRESS-A, EUPRESS-B, EUPRESS-F, EUPRESS-G	SC VI.1, SC VI.2, SC VI.3	R 336.1702(d), R 336.1225

\* The phrase "minus water" shall also include compounds which are used as organic solvents, and which are excluded from the definition of volatile organic compound. **(R 336.1602(4))**

**II. MATERIAL LIMITS**

Pollutant	Limit	Time Period / Operating Scenario	Equipment	Testing / Monitoring Method	Underlying Applicable Requirements
1. VOC content of the inks and coatings	Shall not exceed 25%, by volume of the total volatile fraction, as applied  Or The non-volatile fraction must be greater than 60% by volume of coating or ink, minus water, as applied	Instantaneous basis	EUPRESS-A, EUPRESS-B, EUPRESS-F, EUPRESS-G	SC VI.1, SC VI.3	R 336.1702(a), R 336.1225
* The phrase "minus water" shall also include compounds which are used as organic solvents, and which are excluded from the definition of volatile organic compound. <b>(R 336.1602(4))</b>  Note: The permittee shall comply with SC I.5 or SC II.1					

**III. PROCESS/OPERATIONAL RESTRICTIONS**

1. The permittee shall capture all waste inks, cleanup solvents (e.g., press wash, roller wash), conditioner, transfer agent, antifoam, etc. (materials) and store them in closed containers. The permittee shall dispose of all waste materials in an acceptable manner in compliance with all applicable state rules and federal regulations. **(R 336.1205(3), R 336.1225, R 336.1702(a), R 336.1901)**
2. The permittee shall handle all VOC and/or HAP containing materials, in a manner to minimize the generation of fugitive emissions. The permittee shall keep containers covered at all times except when operator access is necessary. **(R 336.1205(3), R 336.1225, R 336.1702(a), R 336.1901)**

**IV. DESIGN/EQUIPMENT PARAMETERS**

NA

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The VOC content of any material, as received and as applied, shall be determined using federal Reference Test Method 24 (inks, coatings, fountain solution additives and cleaning solvents) or 24A (only applies to solvent-borne inks and related coatings used in the publication rotogravure industry) pursuant to Rule 1040(5). Upon prior written approval by the AQD District Supervisor, VOC content may be determined from manufacturer's formulation data. If the Method 24 or 24A and the formulation values should differ, the Method 24 or 24A results shall be used to determine compliance. **(R 336.1702(a), R 336.2001, R 336.2003, R 336.2004, R 336.2040(5))**

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall complete all required calculations in a format acceptable to the AQD District Supervisor by the 15th day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition. **(R 336.1205(3), R 336.1225, R 336.1702(a) or (d))**
2. The permittee shall keep a separate written record of the following for the EUPRESS-A, EUPRESS-B, EUPRESS-F, and EU-Press-G on a calendar month averaging period:
  - a) The type of each material used for each emission unit.

- b) Chemical composition of each material, including weight percent of each component.
- c) The VOC content of each material, without water and exempt solvents, (in percent by weight or pounds per gallon), as received and as applied.
- d) The usage rate (in pounds or gallons) of each material as applied for each emission unit.
- e) The amount (in pounds or gallons) of material reclaimed for each emission unit.
- f) VOC emission calculations determining the annual emission rate in tons per 12-month rolling time period as determined at the end of each calendar month for each emission unit.
- g) VOC emission calculations determining the volume of VOCs in the inks and coatings, as a percentage of the total volatile fraction, including water, on a daily basis, based upon a calendar day averaging period; or the non-volatile volume fraction of the inks and coatings as a percent of the ink or coating total volume, minus water, based upon a calendar day averaging period.
- Or
- h) VOC content of the inks and coatings, as a percentage of the total volatile fraction, including water, on an instantaneous basis; or the non-volatile volume fraction of the inks and coatings as a percent of the ink or coating total volume, minus water, based upon instantaneous.

The permittee shall keep the records using mass balance or an alternate method and format acceptable to the AQD District Supervisor. The permittee shall keep all records on file and make them available to the Department upon request. **(R 336.1205(3), R 336.1225, R 336.1702(a) or (d))**

- 3. The permittee shall maintain a current listing from the manufacturer of the chemical composition of each material, including the weight percent of each component. The data may consist of Material Safety Data Sheets, manufacturer’s formulation data, or both as deemed acceptable by the AQD District Supervisor. The permittee shall keep all records on file and make them available to the Department upon request. **(R 336.1225, R 336.1702, R 336.1901)**

**VII. REPORTING**

- 1 Within 30 days after completion of the installation, construction, reconstruction, relocation, or modification authorized by this Permit to Install, the permittee or the authorized agent pursuant to Rule 204, shall notify the AQD District Supervisor, in writing, of the completion of the activity. Completion of the installation, construction, reconstruction, relocation, or modification is considered to occur not later than commencement of trial operation of EUPRESS-A, EUPRESS-B, EUPRESS-F, and EUPRESS-G. **(R 336.1201(7)(a))**

**VIII. STACK/VENT RESTRICTIONS**

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

Stack & Vent ID	Maximum Exhaust Diameter/ Dimensions (inches)	Minimum Height Above Ground (feet)	Underlying Applicable Requirements
1. SVPress-A	16 x 14	32	R 336.1225, R 336.1901, R 336.2803, R 336.2804, 40 CFR 52.21(c) & (d)
2. SVPress-B	16 x 14	32	R 336.1225, R 336.1901, R 336.2803, R 336.2804, 40 CFR 52.21(c) & (d)
3. SVPress-F	16 x 14	32	R 336.1225, R 336.1901, R 336.2803, R 336.2804, 40 CFR 52.21(c) & (d)
4. SVPress-G	16 x 14	32	R 336.1225, R 336.1901, R 336.2803, R 336.2804, 40 CFR 52.21(c) & (d)

## **IX. OTHER REQUIREMENTS**

1. Within 30 days of issuance of this permit, the permittee shall label the EUPRESS-A, EUPRESS-B, EUPRESS-F, and EUPRESS-G according to a method acceptable to the AQD District Supervisor. Within seven days of completing the labeling, the permittee shall notify the AQD District Supervisor, in writing, as to the date the labeling was completed. **(R 336.1201)**

### **Footnotes:**

<sup>1</sup>This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

<b>FGSCRAP FLEXIBLE GROUP CONDITIONS</b>
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**DESCRIPTION**

Paper Trim Collection Balers. Stack ID: SVSCRAPRECYCLE-1 and SVSCRAPRECYCLE-2

**Emission Unit ID:** EUSCRAPRECYCLE-1 and EUSCRAPRECYCLE-2

**POLLUTION CONTROL EQUIPMENT**

Cyclone collectors' system

**I. EMISSION LIMITS**

Pollutant	Limit	Time Period / Operating Scenario	Equipment	Testing / Monitoring Method	Underlying Applicable Requirements
1. PM	0.014 lbs per 1000 lbs of exhaust gases*	Test Protocol	FGSCRAP	GC 13	R 336.1331
2. PM10	1.2 pph	Test Protocol	FGSCRAP	GC 13	R 336.2803, R 336.2804, 40 CFR 52.21 Subparts (c) & (d)
* Calculated on a dry gas basis					

3. Visible emissions from FGSCRAP shall not exceed a six-minute average of 10 percent opacity. **(R 336.1301, R 336.1331, 40 CFR 52.21)**

**II. MATERIAL LIMITS**

NA

**III. PROCESS/OPERATIONAL RESTRICTIONS**

NA

**IV. DESIGN/EQUIPMENT PARAMETERS**

1. The permittee shall not operate FGSCRAP unless the cyclones collectors are installed, maintained, and operated in a satisfactory manner. **(R 336.1205(3), R 336.1224, R 336.1331, R 336.1901, R 336.1910, R 336.2803, R 336.2804, 40 CFR 52.21(c) and (d))**

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

NA

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall keep, in a satisfactory manner, records of all visible emission readings for each stack associated with the FGSCRAP. At a minimum, records shall include the date, time, name of observer/reader, whether the reader is certified, and status of visible emissions. The permittee shall keep all records on file at the facility and make them available to the Department upon request. **(R 336.1301, R 336.1303)**

**VII. REPORTING**

NA

**VIII. STACK/VENT RESTRICTIONS**

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

<b>Stack &amp; Vent ID</b>	<b>Maximum Exhaust Diameter/ Dimensions (inches)</b>	<b>Minimum Height Above Ground (feet)</b>	<b>Underlying Applicable Requirements</b>
1. SVSCRAPRECYCLE-1	120	42	R 336.1225, R 336.1901, R 336.2803, R 336.2804, 40 CFR 52.21(c) & (d)
2. SVSCRAPRECYCLE-2	120	42	R 336.1225, R 336.1901, R 336.2803, R 336.2804, 40 CFR 52.21(c) & (d)

**IX. OTHER REQUIREMENTS**

NA

**Footnotes:**

<sup>1</sup>This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

## FGFACILITY CONDITIONS

**DESCRIPTION:** The following conditions apply source-wide to all process equipment including equipment covered by other permits, grand-fathered equipment and exempt equipment.

### POLLUTION CONTROL EQUIPMENT

NA

#### I. EMISSION LIMIT(S)

Pollutant	Limit	Time Period / Operating Scenario	Equipment	Testing / Monitoring Method	Underlying Applicable Requirements
1. Each Individual HAP	Less than 8.9 tpy	12-month rolling time period as determined at the end of each calendar month	FGFACILITY	SC VI.2	R 336.1205(3)
2. Aggregate HAPs	Less than 22.0 tpy	12-month rolling time period as determined at the end of each calendar month	FGFACILITY	SC VI.2	R 336.1205(3)

#### II. MATERIAL LIMITS

NA

#### III. PROCESS/OPERATIONAL RESTRICTIONS

NA

#### IV. DESIGN/EQUIPMENT PARAMETERS

NA

#### V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall determine the HAP content of any all-waste inks, cleanup solvents (e.g., press wash, roller wash), conditioner, transfer agent, antifoam, etc. (material), as received/as applied, using manufacturer's formulation data. Upon request of the AQD District Supervisor, the permittee shall verify the manufacturer's HAP formulation data using EPA Test Method 311. **(R 336.1205(3))**

#### VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall complete all required calculations in a format acceptable to the AQD District Supervisor by the 15th day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition. **(R 336.1205(3))**
2. The permittee shall keep the following information on a calendar month basis for FGFACILITY:
  - a) Gallons or pounds of each HAP containing material used.
  - b) Where applicable, gallons or pounds of each HAP containing material reclaimed.
  - c) HAP content, in pounds per gallon or pounds per pound, of each HAP containing material used.

- d) Individual and aggregate HAP emission calculations determining the monthly emission rate of each in tons per calendar month.
- e) Individual and aggregate HAP emission calculations determining the annual emission rate of each in tons per 12-month rolling time period as determined at the end of each calendar month.

The permittee shall keep the records using mass balance or an alternate method and format acceptable to the AQD District Supervisor. The permittee shall keep all records on file and make them available to the Department upon request. **(R 336.1205(3))**

**VII. REPORTING**

NA

**VIII. STACK/VENT RESTRICTIONS**

NA

**IX. OTHER REQUIREMENTS**

NA