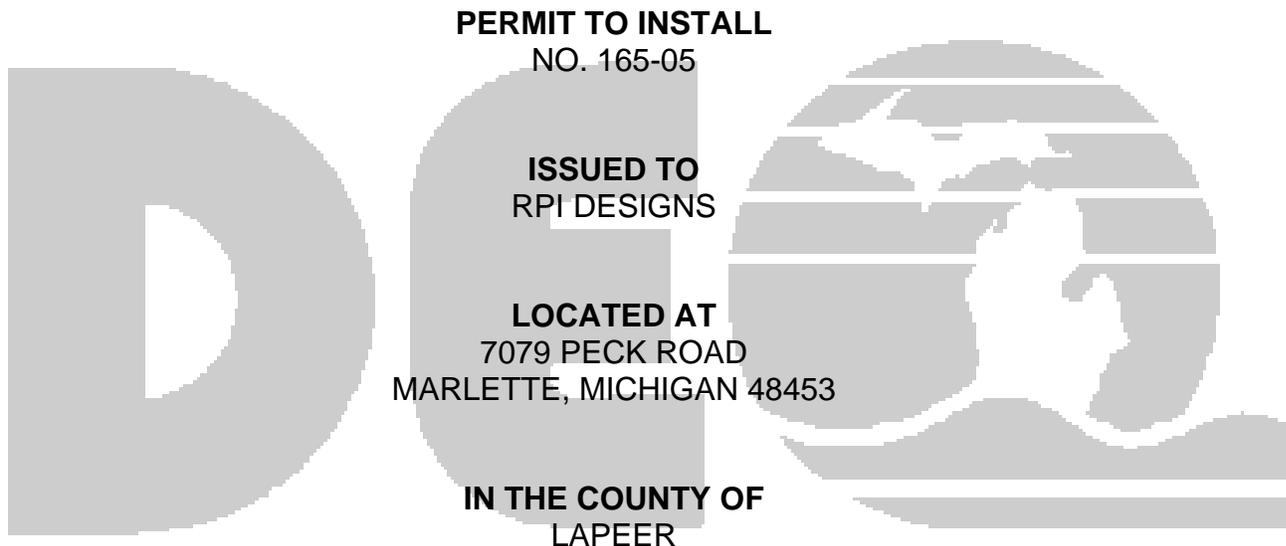


**MICHIGAN DEPARTMENT OF ENVIRONMENTAL QUALITY
AIR QUALITY DIVISION**

SEPTEMBER 28, 2005



**PERMIT TO INSTALL
NO. 165-05**

**ISSUED TO
RPI DESIGNS**

**LOCATED AT
7079 PECK ROAD
MARLETTE, MICHIGAN 48453**

**IN THE COUNTY OF
LAPEER**

**STATE REGISTRATION NUMBER
A6436**

The Air Quality Division has approved this Permit to Install, pursuant to the delegation of authority from the Michigan Department of Environmental Quality. This permit is hereby issued in accordance with and subject to Section 5505(1) of Article II, Chapter I, Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended. Pursuant to Air Pollution Control Rule 336.1201(1), this permit constitutes the permittee's authority to install the identified emission unit(s) in accordance with all administrative rules of the Department and the attached conditions. Operation of the emission unit(s) identified in this Permit to Install is allowed pursuant to Rule 336.1201(6).

DATE OF RECEIPT OF ALL INFORMATION REQUIRED BY RULE 203: 7/26/2005	
DATE PERMIT TO INSTALL APPROVED: 9/28/2005	SIGNATURE:
DATE PERMIT VOIDED:	SIGNATURE:
DATE PERMIT REVOKED:	SIGNATURE:

PERMIT TO INSTALL

Table of Contents

Section	Page
Alphabetical Listing of Common Abbreviations / Acronyms	3
General Conditions	4
Emission Unit Identification	6
Flexible Group Identification.....	6
Emission Unit Special Conditions	7
Emission Unit Special Conditions	8
Emission Unit Special Conditions	8
Emission Unit Special Conditions	8
Flexible Group Special Conditions	8
Appendices.....	8

Common Abbreviations / Acronyms

Common Acronyms		Pollutant / Measurement Abbreviations	
AQD	Air Quality Division	Btu	British Thermal Unit
BACT	Best Available Control Technology	°C	Degrees Celsius
CAA	Clean Air Act	CO	Carbon Monoxide
CEM	Continuous Emission Monitoring	dscf	Dry standard cubic foot
CFR	Code of Federal Regulations	dscm	Dry standard cubic meter
COM	Continuous Opacity Monitoring	°F	Degrees Fahrenheit
EPA	Environmental Protection Agency	gr	Grains
EU	Emission Unit	Hg	Mercury
FG	Flexible Group	hr	Hour
FRP	Fiberglass Reinforced Plastic	H ₂ S	Hydrogen Sulfide
GACS	Gallon of Applied Coating Solids	hp	Horsepower
GC	General Condition	lb	Pound
HAP	Hazardous Air Pollutant	m	Meter
HVLP	High Volume Low Pressure *	mg	Milligram
ID	Identification	mm	Millimeter
LAER	Lowest Achievable Emission Rate	MM	Million
MACT	Maximum Achievable Control Technology	MW	Megawatts
MAERS	Michigan Air Emissions Reporting System	NO _x	Oxides of Nitrogen
MMA	Methyl Methacrylate	PM	Particulate Matter
MAP	Malfunction Abatement Plan	PM-10	Particulate Matter less than 10 microns diameter
MDEQ	Michigan Department of Environmental Quality	pph	Pound per hour
MSDS	Material Safety Data Sheet	ppm	Parts per million
NESHAP	National Emission Standard for Hazardous Air Pollutants	ppmv	Parts per million by volume
NSPS	New Source Performance Standards	ppmw	Parts per million by weight
NSR	New Source Review	psia	Pounds per square inch absolute
PS	Performance Specification	psig	Pounds per square inch gauge
PSD	Prevention of Significant Deterioration	scf	Standard cubic feet
PTE	Permanent Total Enclosure	sec	Seconds
PTI	Permit to Install	SO ₂	Sulfur Dioxide
RACT	Reasonable Available Control Technology	THC	Total Hydrocarbons
ROP	Renewable Operating Permit	tpy	Tons per year
RTM	Resin Transfer Molding	µg	Microgram
SC	Special Condition Number	VOC	Volatile Organic Compounds
SCR	Selective Catalytic Reduction	yr	Year
SRN	State Registration Number		
TAC	Toxic Air Contaminant		
VE	Visible Emissions		

* For High Volume Low Pressure (HVLP) applicators, the pressure measured at the HVLP gun air cap shall not exceed ten (10) pounds per square inch gauge (psig).

GENERAL CONDITIONS

1. The process or process equipment covered by this permit shall not be reconstructed, relocated, or modified, unless a Permit to Install authorizing such action is issued by the Department, except to the extent such action is exempt from the Permit to Install requirements by any applicable rule. **[R336.1201(1)]**
2. If the installation, construction, reconstruction, relocation, or modification of the equipment for which this permit has been approved has not commenced within 18 months, or has been interrupted for 18 months, this permit shall become void unless otherwise authorized by the Department. Furthermore, the permittee or the designated authorized agent shall notify the Department via the Supervisor, Permit Section, Air Quality Division, Michigan Department of Environmental Quality, P.O. Box 30260, Lansing, Michigan 48909, if it is decided not to pursue the installation, construction, reconstruction, relocation, or modification of the equipment allowed by this Permit to Install. **[R336.1201(4)]**
3. If this Permit to Install is issued for a process or process equipment located at a stationary source that is not subject to the Renewable Operating Permit program requirements pursuant to R336.1210, operation of the process or process equipment is allowed by this permit if the equipment performs in accordance with the terms and conditions of this Permit to Install. **[R336.1201(6)(b)]**
4. The Department may, after notice and opportunity for a hearing, revoke this Permit to Install if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of this permit or is violating the Department's rules or the Clean Air Act. **[R336.1201(8), Section 5510 of Act 451, PA 1994]**
5. The terms and conditions of this Permit to Install shall apply to any person or legal entity that now or hereafter owns or operates the process or process equipment at the location authorized by this Permit to Install. If the new owner or operator submits a written request to the Department pursuant to R336.1219 and the Department approves the request, this permit will be amended to reflect the change of ownership or operational control. The request must include all of the information required by subrules (1)(a), (b), and (c) of R336.1219. The written request shall be sent to the District Supervisor, Air Quality Division, Michigan Department of Environmental Quality. **[R336.1219]**
6. Operation of this equipment shall not result in the emission of an air contaminant which causes injurious effects to human health or safety, animal life, plant life of significant economic value, or property, or which causes unreasonable interference with the comfortable enjoyment of life and property. **[R336.1901]**
7. The permittee shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant which continue for more than one hour in excess of any applicable standard or limitation, or emissions of any air contaminant continuing for more than two hours in excess of an applicable standard or limitation, as required in Rule 912, to the Department. The notice shall be provided not later than two business days after start-up, shutdown, or discovery of the abnormal condition or malfunction. Written reports, if required, must be filed with the Department within 10 days after the start-up or shutdown occurred, within 10 days after the abnormal conditions or malfunction has been corrected, or within 30 days of discovery of the abnormal condition or malfunction, whichever is first. The written reports shall include all of the information required in Rule 912(5). **[R336.1912]**
8. Approval of this permit does not exempt the permittee from complying with any future applicable requirements which may be promulgated under Part 55 of 1994 PA 451, as amended or the Federal Clean Air Act.

9. Approval of this permit does not obviate the necessity of obtaining such permits or approvals from other units of government as required by law.
10. Operation of this equipment may be subject to other requirements of Part 55 of 1994 PA 451, as amended and the rules promulgated thereunder.
11. Except as provided in subrules (2) and (3) or unless the special conditions of the Permit to Install include an alternate opacity limit established pursuant to subrule (4) of R336.1301, the permittee shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of density greater than the most stringent of the following. The grading of visible emissions shall be determined in accordance with R336.1303. **[R336.1301]**
 - a) A six-minute average of 20 percent opacity, except for one six-minute average per hour of not more than 27 percent opacity.
 - b) A visible emission limit specified by an applicable federal new source performance standard.
 - c) A visible emission limit specified as a condition of this permit to install.
12. Collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in R336.1370(2). **[R336.1370]**
13. The Department may require the permittee to conduct acceptable performance tests, at the permittee's expense, in accordance with R336.2001 and R336.2003, under any of the conditions listed in R336.2001. **[R336.2001]**

SPECIAL CONDITIONS

Emission Unit Identification

Emission Unit ID	Emission Unit Description	Stack Identification
EURESINSPRAYUP	One dry filter spray booth and flow chopper (non-atomized) glass gun.*	SVSTACK
EUGELCOAT	One dry filter spray booth and HVLP (atomized) spray gun for application.*	SVSTACK
EUCLEANUP	Miscellaneous cleanup activities.	NA
* The spray booth is common to both the resin and gelcoat application process Changes to the equipment described in this table are subject to the requirements of R336.1201, except as allowed by R336.1278 to R336.1290.		

Flexible Group Identification

Flexible Group ID	Emission Units Included in Flexible Group	Stack Identification
FGFIBERGLASS	EURESINSPRAYUP, EUGELCOAT	SVSTACK
FGFACILITY	All process equipment at the stationary source including equipment covered by other permits, grand-fathered equipment and exempt equipment.	NA

The following conditions apply to: EURESINSPRAYUP

Material Usage Limits

- 1.1 The VOC content of any resins used in EURESINSPRAYUP shall not exceed 37 percent by weight. [R336.1224, R336.1225, R336.1702(a)]

Equipment

- 1.2 The permittee shall not operate any booth associated with EURESINSPRAYUP unless its respective exhaust filter is installed, maintained and operated in a satisfactory manner. [R336.1301, R336.1331, R336.1901]
- 1.3 The permittee shall equip and maintain the spray booth(s) in EURESINSPRAYUP with non-atomized applicators or technology with equivalent or lower styrene emission rates. [R336.1225, R336.1702(a)]

Recordkeeping/Reporting/Notification

- 1.4 All required calculations shall be completed in a format acceptable to the AQD District Supervisor and made available by the 15th day of the calendar month, for the previous calendar month, unless otherwise specified in any recordkeeping, reporting or notification special condition. [R336.1225, R336.1702(a)]
- 1.5 The permittee shall keep a separate record of the styrene monomer content and the total VOC content for each shipment of resin received. All records shall be kept on file for a period of at least five years and made available to the Department upon request. [R336.1225, R336.1702(a)]

The following conditions apply to: EUGELCOAT

Material Usage Limits

2.1 The permittee shall not exceed the monomer content limits listed in the following table for EUGELCOAT. [R336.1225, R336.1702(a)]

	Material ID	Maximum VOC Content (wt %)	Maximum Styrene Content (wt %)
2.2a	Neutral Gelbase	48	40
2.2b	White Gelcoat	50	50
2.2c	Black Gelcoat	40	40
2.2c	Tooling Gel	45	40

2.3 The MMA content of any gelcoat used in EUGELCOAT shall not exceed 8 percent by weight. [R336.1225, R336.1702(a)]

Equipment

2.4 The permittee shall not operate any booth associated with EUGELCOAT unless its respective exhaust filter is installed, maintained and operated in a satisfactory manner. [R336.1301, R336.1331, R336.1901]

Recordkeeping/Reporting/Notification

2.5 All required calculations shall be completed in a format acceptable to the AQD District Supervisor and made available by the 15th day of the calendar month, for the previous calendar month, unless otherwise specified in any recordkeeping, reporting or notification special condition. [R336.1225, R336.1702(a)]

2.6 The permittee shall keep a separate record of the styrene and MMA monomer and total VOC contents for each shipment of gelcoat received. All records shall be kept on file for a period of at least five years and made available to the Department upon request. [R336.1225, R336.1702(a)]

The following conditions apply to: EUCLEANUP

Emission Limits

	Pollutant	Equipment	Limit	Time Period	Testing/ Monitoring Method	Applicable Requirements
3.1	Acetone	EUCLEANUP	1.5 tpy	12-month rolling time period as determined at the end of each calendar month.	SC 3.3	R336.1224, R336.1702(a)

Recordkeeping/Reporting/Notification

- 3.2 All required calculations shall be completed in a format acceptable to the AQD District Supervisor and made available by the 15th day of the calendar month, for the previous calendar month, unless otherwise specified in any recordkeeping, reporting or notification special condition. **[R336.1224, R336.1225, R336.1702(a)]**
- 3.3 The permittee shall keep the following information on a monthly basis for EUCLEANUP:
- a) The identity of each clean-up solvent used.
 - b) The amount (in gallons or pounds) of each clean-up solvent used.
 - c) Where applicable, gallons or pounds of each clean-up solvent reclaimed.
 - d) Acetone emission calculations determining the monthly emission rate in tons per calendar month, and the annual emission rate in tons per 12-month rolling time period as determined at the end of each calendar month.

The records shall be kept in a format acceptable to the AQD District Supervisor. All records shall be kept on file for a period of at least five years and made available to the Department upon request. **[R336.1224, R336.1225, R336.1702(a)]**

The following conditions apply to: FGFIBERGLASS

Emission Limits

	Pollutant	Equipment	Limit	Time Period	Testing/ Monitoring Method	Applicable Requirements
4.1	VOC	FGFIBERGLASS	1.0 tpy	12-month rolling time period as determined at the end of each calendar month.	SC 4.6	R336.1225, R336.1702(a)
The emission limits are based upon the emission factors in Special Condition No. 4.2a-e						

	Material	Application Method	Styrene Content (wt %)	MMA Content (wt %)	Styrene Emission Factor (lb emitted per ton material applied)	MMA Emission Factor (lb emitted per ton material applied)
4.2a	Resin	Mechanical Non-Atomized	37	NA	83	NA
4.2b	Neutral Gelbase	Atomized	40	8	439	120
4.2c	White Gelcoat	Atomized	50	NA	646	NA
4.2d	Black Gelcoat	Atomized	40	NA	439	NA
4.2e	Tooling Gel	Atomized	40	5	439	75
The emission factors listed are for worst case styrene and MMA content materials. The emission factors will vary depending on the styrene and MMA contents of the materials. Refer to Appendix A, the Unified Emission Factor (UEF) Table, for further information. [R336.1225, R336.1702(a)]						

Process/Operational Limits

4.3 All waste cleanup solvent(s), catalyst(s), resin(s), and gelcoat(s) used in FGFIBERGLASS shall be captured and stored in closed containers and disposed of in an acceptable manner in compliance with all applicable state rules and federal regulations. **[R336.1224, R336.1702(a)]**

Recordkeeping/Reporting/Notification

4.4 All required calculations shall be completed in a format acceptable to the AQD District Supervisor and made available by the 15th day of the calendar month, for the previous calendar month, unless otherwise specified in any recordkeeping, reporting or notification special condition. **[R336.1224, R336.1225, R336.1702(a)]**

4.5 The permittee shall maintain a current listing from the manufacturer of the chemical composition of each material (i.e lamination resin, gelcoat, catalyst, etc.), including the weight percent of each component. The data may consist of Material Safety Data Sheets, manufacturer's formulation data, or both as deemed acceptable by the AQD District Supervisor. All records shall be kept on file for a period of at least five years and made available to the Department upon request. **[R336.1224, R336.1225, R336.1702(a)]**

4.6 The permittee shall keep the following information for each calendar month for FGFIBERGLASS:

- a) The identity and amount (in pounds) of each material (resin, gel, tooling gel, mold release, catalyst, etc) used.
- b) The styrene content of each resin or gelcoat used.
- c) The MMA content of each resin or gelcoat used.
- d) The VOC content of each material used.
- e) The appropriate emission factor for each raw material used, as applicable, found in Appendix A.
- f) VOC emission calculations determining the monthly emission rate in tons per calendar month, and the annual emission rate in tons per 12-month rolling time period as determined at the end of each calendar month.

The records shall be kept in a format acceptable to the AQD District Supervisor. All records shall be kept on file for a period of at least five years and made available to the Department upon request. [R336.1225, R336.1702(a)]

Stack/Vent Restrictions

	Stack & Vent ID	Maximum Diameter (inches)	Minimum Height Above Ground Level (feet)	Applicable Requirements
4.7	SVSTACK	42	22.6	R336.1225, R336.1901, 40 CFR 52.21(c) and (d)
The exhaust gases shall be discharged unobstructed vertically upwards to the ambient air.				

The following conditions apply to: FGFACILITY

Emission Limits

	Pollutant	Equipment	Limit	Time Period	Testing/ Monitoring Method	Applicable Requirements
5.1a	Each Individual HAP	FGFACILITY	Less than 9.0 tpy	12-month rolling time period as determined at the end of each calendar month.	SC 5.4	R336.1205(3)
5.1b	Aggregate HAPs	FGFACILITY	Less than 22.5 tpy	12-month rolling time period as determined at the end of each calendar month.	SC 5.4	R336.1205(3)

Testing

5.2 The HAP content of any material as received and as applied, shall be determined using manufacturer's formulation data. Upon request of the AQD District Supervisor, the manufacturer's HAP formulation data shall be verified using EPA Test Method 311. **[R336.1205(3)]**

Recordkeeping / Reporting / Notification

5.3 All required calculations shall be completed in a format acceptable to the AQD District Supervisor and made available by the 15th day of the calendar month, for the previous calendar month, unless otherwise specified in any recordkeeping, reporting or notification special condition. **[R336.1205(3)]**

5.4 The permittee shall keep the following information on a monthly basis for FGFACILITY:

- a) Gallons or pounds of each HAP containing material used.
- b) Where applicable, gallons or pounds of each HAP containing material reclaimed.
- c) HAP content, in pounds per gallon or pounds per pound, of each HAP containing material used.
- d) Individual and aggregate HAP emission calculations determining the monthly emission rate of each in tons per calendar month.
- e) Individual and aggregate HAP emission calculations determining the annual emission rate of each in tons per 12-month rolling time period as determined at the end of each calendar month.

The records shall be kept in a format acceptable to the AQD District Supervisor. All records shall be kept on file for a period of at least five years and made available to the Department upon request. **[R336.1205(3)]**

APPENDIX A