

SUPPLEMENT TO PERMIT NO. 574-96

City Aluminum Foundry
Waterford, Michigan

June 10, 1997

GENERAL CONDITIONS

1. Rule 201(1) - The process or process equipment covered by this permit shall not be reconstructed, relocated, altered, or modified, unless a Permit to Install authorizing such action is issued by the Department, except to the extent such action is exempt from the Permit to Install requirements by any applicable rule.
2. Rule 201(4) - If the installation, reconstruction, relocation, or alteration of the equipment for which this permit has been approved has not commenced within 18 months, or has been interrupted for 18 months, this permit shall become void unless otherwise authorized by the Department. Furthermore, the person to whom this permit was issued, or the designated authorized agent, shall notify the Department via the Supervisor, Permit Section, Air Quality Division, Michigan Department of Environmental Quality, P.O. Box 30260, Lansing, Michigan 48909, if it is decided not to pursue the installation, reconstruction, relocation, or alteration of the equipment allowed by this Permit to Install.
3. Rule 201(6)(a) - If this Permit to Install is issued for a process or process equipment located at a stationary source which is subject to a Renewable Operating Permit pursuant to Rule 210, trial operation is allowed if the equipment performs in accordance with the terms and conditions of this Permit to Install and until the appropriate terms and conditions of this Permit to Install have been incorporated into the Renewable Operating Permit as a modification pursuant to Rule 216 or upon renewal pursuant to Rule 217. Upon incorporation of the appropriate terms and conditions into the Renewable Operating Permit, this Permit to Install shall become void.
4. Rules 201(7)(a) or 216(1)(a)(v)(A) - Except as provided in General Condition No. 3, operation of the process or process equipment is allowed if, not more than 30 days after completion of the installation, construction, reconstruction, relocation, alteration, or modification authorized by this Permit to Install, the person to whom this Permit to Install was issued, or the authorized agent pursuant to Rule 204, notifies the District Supervisor, Air Quality Division, in writing, of the completion of the activity. Completion of the installation, construction, reconstruction, relocation, alteration, or modification is considered to occur not later than commencement of trial operation of the process or process equipment.
5. Rule 201(7)(b) - Except as provided in General Condition No. 3, not more than 18 months after completion of the installation, construction, reconstruction, relocation, alteration, or modification authorized by this Permit to Install, the person to whom this permit was issued, or the authorized agent pursuant to Rule 204, shall notify the District Supervisor, Air Quality Division, in writing, of the status of compliance of the process or process equipment with the terms and conditions of the Permit to Install. The notification shall include all of the following:
 - A. The results of all testing, monitoring, and recordkeeping performed to determine the actual emissions from the process or process equipment and to demonstrate compliance with the terms and conditions of the Permit to Install.
 - B. A schedule of compliance for the process or process equipment as described in Rule 119(a).

- C. A statement, signed by the person owning or operating the process or process equipment, that, based on information and belief formed after reasonable inquiry, the statements and information in the notification are true, accurate, and complete.
6. Rule 201(8) and Section 5510 of Act 451, P.A. 1994 - The Department may, after notice and opportunity for a hearing, revoke this Permit to Install if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of this permit or is violating the Departments' rules or the Clean Air Act.
 7. The terms and conditions of this Permit to Install shall apply to any person or legal entity that now or hereafter owns or operates the process or process equipment at the location authorized by this Permit to Install. If the new owner or operator submits a written request to the Department pursuant to Rule 219 and the Department approves the request, this permit will be amended to reflect the change of ownership or operational control. The request must include all of the information required in Rule 219(1)(a), (b) and (c). The written request shall be sent to the District Supervisor, Air Quality Division, Michigan Department of Environmental Quality.
 8. Rule 901 - Operation of this equipment shall not result in the emission of an air contaminant which causes injurious effects to human health or safety, animal life, plant life of significant economic value, or property, or which causes unreasonable interference with the comfortable enjoyment of life and property.
 9. Rule 912 - The owner or operator of a source, process, or process equipment shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant in excess of standards for more than one hour, or of any air contaminant in excess of standards for more than two hours, as required in this rule, to the District Supervisor, Air Quality Division. The notice shall be provided not later than two business days after start-up, shutdown, or discovery of the abnormal condition or malfunction. Written reports, if required, must be filed with the District Supervisor within 10 days, with the information required in this rule.
 10. Approval of this permit does not exempt the person to whom this permit was issued from complying with any future regulations which may be promulgated under Part 55 of Act 451, P.A. 1994.
 11. Approval of this permit does not obviate the necessity of obtaining such permits or approvals from other units of government as required by law.
 12. Operation of this equipment may be subject to other requirements of Part 55 of Act 451, P.A. 1994, and the rules promulgated thereunder.

SPECIAL CONDITIONS

13. Visible emissions from the roof exhaust shall not exceed a 6-minute average of 20% opacity, except as specified in Rule 301(1)(a).
14. Rule 331 - The particulate emission from the roof exhaust shall not exceed 0.10 pound per 1,000 pounds of exhaust gases.

15. The particulate emission rate from the fabric filter dust collector serving the seven aluminum melting furnaces and the green sand mold making process shall not exceed 2.40 pounds per hour nor 10.51 tons per year.
16. The volatile organic compound emission rate from all foundry emission points shall not exceed 2.0 tons per year.
17. Rules 1001, 1003 and 1004 - Verification of the volatile organic compound emission rate, particulate emission rate, and opacity from the roof exhaust and/or the fabric filter dust collector exhaust by testing, at owner's expense, in accordance with Department requirements, may be required for operating approval. Verification of emission rates and opacity includes the submittal of a complete report of the test results. If a test is required, testing procedures must have prior approval by the District Supervisor, Air Quality Division, and results shall be submitted within 120 days of the written requirement for such verification.
18. Applicant shall not operate the Isoset mold making process unless the packed bed caustic scrubber is installed and operating properly.
19. Applicant shall monitor and record for each scrubber the scrubber solution pH on a regular basis in a manner and with instrumentation acceptable to the Air Quality Division. Monitoring shall be completed not less than once per work shift when the scrubber is operating. Applicant shall interlock the controls and operation of the coremaking process with the packed bed caustic scrubber. If the pH of the scrubber solution decreases to less than 8.0 standard units, the coremaking process shall cease operation and remain inoperative until the scrubber solution has been restored to a pH of not less than 8.0. A flow rate of scrubber solution sufficient for control of emissions from the coremaking process shall be maintained. If a sufficient flow of scrubber solution, as defined by the scrubber manufacturer's recommendations, is not present, the coremaking process shall cease operation and remain inoperative until the recommended flow of scrubber solution has been restored. All data shall be kept on file for a period of at least two years and made available to the Air Quality Division upon request.
20. Applicant shall not conduct cleaning of any sand handling system unless the associated fabric filter dust collector is installed and operating properly.
21. Applicant shall not conduct fluxing or degassing in any melting furnace unless the associated side draft hood and fabric filter dust collector is installed and operating properly.
22. The disposal of collected particulate shall be performed in a manner which minimizes the introduction of air contaminants to the outer air.
23. The exhaust gases from the fabric filter dust collector serving the seven aluminum melting furnaces and the green sand mold making process shall be discharged unobstructed vertically upwards to the ambient air from a stack with a maximum diameter of 45 inches at an exit point not less than 41 feet above ground level.
24. The exhaust gases from the packed bed scrubber serving the Isoset mold making process may be discharged horizontally to the ambient air from a stack with a maximum diameter of 18 inches at an exit point not less than 15 feet above ground level.