



Mold-Masters Limited  
 29111 Stephenson Highway  
 Madison Heights, MI 48071  
 October 27, 2016

ATTN: Kerry Kelly  
 State of Michigan  
 Department of Environmental Quality  
 Southeast Michigan District Office  
 27700 Donald Court  
 Warren, MI 48092

RE: Violation Notice; SRN: P0609 – Oakland County

Dear Kerry Kelly

In response to your October 6<sup>th</sup> letter outlining multiple violations the DEQ observed we have implemented the following corrective actions:

Process Description	Rule/Permit Violations	Comments	Corrective Action
EUFLUIDCLEAN Natural gas fired fluidized bed cleaning furnace	PTI No. 99-15 EUFLUIDCLEAN, SC VI. 6	Records of the visible emission readings are not being kept	Record log was created and will be recorded <b>once a month</b> as required via permit # 99-15
EUFLUIDCLEAN Natural gas fired fluidized bed cleaning furnace	PTI No. 99-15 EUFLUIDCLEAN, SC VI. 3	Failure to keep daily records of the sand bed temperature for each batch.	A logger was installed when fluidized bed was moved to Madison Heights facility that logs the fluidized bed temperature every minute 24/7. <b>(SEE ATTACHED LOG)</b>
EUFLUIDCLEAN Natural gas fired fluidized bed cleaning furnace	PTI No. 99-15 EUFLUIDCLEAN, SC VI. 4	Failure to keep daily records of the pressure drop across the ceramic filter for each batch.	Utilization of the existing log was mandated requiring pressure be logged for each batch.
EUFLUIDCLEAN Natural gas fired fluidized bed	PTI No. 99-15 EUFLUIDCLEAN, SC VII. 1	Failure to submit notification of	<b>**To be confirmed if additional action is</b>



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cleaning furnace		completion of relocation.	<b>required**</b>
EUMINICLEAN Cleaning furnace equipped with an electrically heated cleaning chamber	PTI No. 99-15 EUMINICLEAN, SC VII. 1	Failure to submit notification of completion of relocation.	<b>**To be confirmed if additional action is required**</b>
EUMINICLEAN Cleaning furnace equipped with an electrically heated cleaning chamber	PTI No. 99-15 EUMINICLEAN, SC VI. 4	Failure to keep monthly and 12-month rolling records of the hours of operation for EUMINICLEAN	Utilization of existing oven log was mandated requiring staff to document start/end times to determine duration of use.
EUMINICLEAN Cleaning furnace equipped with an electrically heated cleaning chamber	PTI No. 99-15 EUMINICLEAN, SC III. 3	Failure to ensure the afterburner temperature is at least 1560 degrees before charging parts to EUMINICLEAN.	Increased temperature to 1560 degree requirement.

Please notify if the DEQ's visit on August 11<sup>th</sup> fulfills the requirement for the "Failure to notify DEQ of Completion of Relocation". If additional notification is required, Mold-Masters Limited can submit.

If you have any additional questions, please contact me.

Thank you for your time,

Brian Finkel, NA Repair Center  
Mold-Masters Limited