
**PERFORMANCE TEST REPORT
ANR PIPELINE COMPANY
BRIDGMAN COMPRESSOR STATION
TURBINES EUBG013 (1210) AND EUBG014 (1211)**

July 5, 2022 & July 8, 2022

Prepared for:



ANR Pipeline Company
3372 Browntown Road
Bridgman, MI

PTI No. 92-20
SRN No. N5575

Prepared by:



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July 2022

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AIR QUALITY DIVISION

PREFACE

I, Karl Mast, do hereby certify that the source emissions testing conducted at ANR Pipeline Company in Bridgman, MI was performed in accordance with the procedures set forth by the United States Environmental Protection Agency, and that the data and results submitted within this report are an exact representation of the testing.



Karl Mast
Test Supervisor

I, Karl Mast, do hereby attest that all work on this project was performed under my direct supervision, and that this report accurately and authentically presents the source emissions testing conducted at ANR Pipeline Company's Bridgman Compressor Station in Bridgman, MI.



Karl Mast
Test Supervisor

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SUMMARY

The compliance testing was performed on the Stationary Turbine system in accordance with the requirements of the Title 40, Code of Federal Regulations, Part 60 (40 CFR 60, Subpart KKKK). The results of the testing are detailed in the following table.

EUBG013 (Unit 1210)- Test Results						
Parameter	Run 1	Run 2	Run 3	Average	Limit	Pass/Fail
NO _x ppmvd @ 15% O ₂	7.3312	7.2935	6.7108	7.1118	25	Pass
NO _x Lbs/Hr	2.2599	2.9977	2.7582	2.6719	7.6	Pass
CO Lbs/Hr	1.3647	1.7604	1.6594	1.5948	7.7	Pass

EUBG014 (Unit 1211)- Test Results						
Parameter	Run 1	Run 2	Run 3	Average	Limit	Pass/Fail
NO _x ppmvd @ 15% O ₂	8.6579	8.5506	8.1527	8.4537	25	Pass
NO _x Lbs/Hr	2.6338	2.6349	2.5123	2.5937	3.1	Pass
CO Lbs/Hr	1.4245	1.3921	1.3299	1.3822	3.2	Pass

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1. INTRODUCTION

This report presents the results of the source emissions testing conducted by Environmental Quality Management, Inc. (EQM) for ANR Pipeline Company (ANR) at Bridgman Compressor Station, Bridgman, MI, in Berrien County.

The primary purpose of this testing program was to conduct emissions testing that is required by Permit to Install 92-20 and [40 CFR 60, Subpart KKKK] for the turbines EUBG013 and EUBG014 at ANR's gas compressor facility.

EQM's responsibility was to conduct the compliance testing for the O₂, CO and NO_x emissions rates and perform data reduction for conformance evaluation. ANR Pipeline Company's responsibility was to maintain process operating parameters and to assist in providing process operating data per compliance test requirements.

The following report provides information pertaining to ANR's process operations, and compliance testing. The compliance testing conducted on the stationary turbine EUBG013 (Unit 1210)- was performed on July 5, 2022, from 1:40 P.M. to 4:49 P.M. The compliance testing conducted on the stationary turbine EUBG014 (Unit 1211) was performed on July 8, 2022, from 9:25 A.M. to 12:34 P.M.

The following requirements were specific for the testing program:

1. Equipment calibrations performed and calibration data provided.
2. Three (3) sixty (60) -minute, minimum, O₂, CO, and NO_x test runs performed at the turbines at maximum achievable load and speed according to pipeline conditions pursuant to EPA, Title 40, Code of Federal Regulations, Part 60, Appendix A.
3. Process manufacturing operations maintained at 100% +/- 5% of capacities and production and fuel consumption rates recorded during the emissions testing periods.
4. All testing and analyses performed in accordance with current EPA test methodologies and analytical procedures for O₂, CO and NO_x emissions determinations.
5. Stratification was found to be less than 5% in the turbine exhaust(s).
6. Diluent corrected stratification test was performed in accordance with Subpart KKKK.

The testing program was approved by and/or coordinated with Pedro Amieva, ANR

Pipeline Company. The emission testing was overseen by Karl Mast, Manager, Emission Measurement and Project Manager, EQM. The emissions testing was performed by Zach Hill, Field Testing Activities Lead and Garrett Cox, Test Technician I, EQM. The emission testing was observed by Amanda Chapel, EGLE on July 5, 2022. The emission testing was not observed by EGLE on July 8, 2022.

2. TEST RESULTS SUMMARY

The compliance testing was performed on the stationary EUBG013 and EUBG014 systems in accordance with the requirements of the Title 40, Code of Federal Regulations, Part 60 (40 CFR 60, Appendix A). A summary of the test results is given below:

Table 1. EUBG013 (Unit 1210)-Test Results						
Parameter	Run 1	Run 2	Run 3	Average	Limit	Pass/Fail
NO _x ppmvd @ 15% O ₂	7.3312	7.2935	6.7108	7.1118	25	Pass
NO _x Lbs/Hr	2.2599	2.9977	2.7582	2.6719	7.6	Pass
CO Lbs/Hr	1.3647	1.7604	1.6594	1.5948	7.7	Pass

Table 2. EUBG014 (Unit 1211)-Test Results						
Parameter	Run 1	Run 2	Run 3	Average	Limit	Pass/Fail
NO _x ppmvd @ 15% O ₂	8.6579	8.5506	8.1527	8.4537	25	Pass
NO _x Lbs/Hr	2.6338	2.6349	2.5123	2.5937	3.1	Pass
CO Lbs/Hr	1.4245	1.3921	1.3299	1.3822	3.2	Pass

Based on the information provided above, the stationary turbines EUBG013 and EUBG014 met the acceptance criteria during the course of the testing. A complete list of performance parameters for each test run that was performed at the stack sampling locations can be found in Table 3-11.

Additional testing information may be found in Appendix A.



Table 3. Operating Parameters and Ambient Conditions-EUBG013 (1210)

Run	1	2	3	
Date	07/08/22	07/08/22	07/08/22	
Time	13:40	14:45	15:50	
Engine Operating Conditions	High 1102	High 1102	High 1102	Averages
Unit Horsepower from Control Panel	7,119.0	13,915.0	13,875.0	11,636.3
% Load HP	45.2	88.3	88.0	73.8
Unit Speed (rpm) CT/GG/GP/Jet	10,430.9	11,402.5	11,402.5	11,078.7
% CT Speed	93.4	102.1	102.1	99.2
Gas Compressor Speed (rpm) PT/Booster	6,235.0	7,667.0	7,642.0	7,181.3
% PT Speed	65.6	80.7	80.4	75.6
Turbine Exhaust Temp T5	1,273.0	1,311.0	1,311.0	1,298.3
Compressor Suction Pressure (PSIG)	601.0	585.0	582.0	589.3
Compressor Suction Temperature (°F)	63.0	61.0	61.0	61.7
Compressor Discharge Pressure (PSIG)	705.0	777.0	783.0	755.0
Compressor Discharge Temperature (°F)	87.0	101.0	103.0	97.0
Compressor Flow (MMSCF/D)	879.0	1003.0	957.0	946.3
Heat Rate (BTU/LHV)/HP-hr)	10,638.6	7,257.0	7,277.9	8,391.2
Ambient Conditions				
Ambient Temperature (°F)	87.00	88.00	90.00	88.33
Barometric Pressure (psi)	14.29	14.29	14.28	14.29
Ambient Relative Humidity (%)	82.00	78.00	79.00	79.67
Absolute Humidity (grains/LB)	164.89	161.80	175.15	167.28



Table 4. Emissions Concentrations & Calculated Mass Emissions/Calculated Emissions Concentrations/Calculated Flows-EUBG013 (1210)

Run	1	2	3	
Date	07/08/22	07/08/22	07/08/22	
Time	13:40	14:45	15:50	
Emissions Concentrations & Calculated Mass Emissions				
NO _x ppm (BIAS Corrected)	7.530	7.380	6.870	7.260
NO _x g/BHP-HR	0.1440	0.0977	0.0902	0.1106
NO _x LB/HR	2.2599	2.9977	2.7582	2.6719
NO _x (ppm @ 15% O ₂)	7.3312	7.2935	6.7108	7.1118
NO _x (ppm @ 15% O ₂ , ISO)	9.5067	9.3527	8.8767	9.2454
NO _x LB/MMBTU	0.0270	0.0269	0.0247	0.0262
NO _x Tons/Year	9.8983	13.1298	12.0808	11.7030
NO _x LB/SCF Fuel	2.90E-05	2.89E-05	2.66E-05	2.82E-05
NO _x LB/MMSCF Fuel	29.0317	28.8823	26.5748	28.1629
CO ppm (BIAS Corrected)	7.470	7.120	6.790	7.127
CO g/BHP-HR	0.0870	0.0574	0.0542	0.0662
CO LB/HR	1.3647	1.7604	1.6594	1.5948
CO LB/MMBTU **	0.0163	0.0158	0.0149	0.0156
CO (ppm @ 15% O ₂)	7.2728	7.0365	6.6326	6.9806
CO (ppm @ 15% O ₂ , ISO)	9.4309	9.0232	8.7733	9.0758
CO Tons/Year	5.9772	7.7107	7.2681	6.9853
CO LB/SCF Fuel	1.75E-05	1.70E-05	1.60E-05	1.68E-05
CO LB/MMSCF Fuel	17.5311	16.9616	15.9880	16.8269
% O ₂ (BIAS Corrected)	14.840	14.930	14.860	14.877
Calculated Flows				
Fuel Flow - (SCFM)	1300.0000	1733.3333	1733.3333	1588.8889
Fuel Flow - (SCFH)	78,000.0	104,000.0	104,000.0	95,333.3333
Exhaust Flow Method 19 (scfm)	41,807.7291	56,583.9951	55,928.2203	51,439.9815
BSAC, #/BHP-hr	25.7789	17.8474	17.6934	20.4399
Fuel Flow Measurements				
Fuel Flow From Screen(MSCFH)	78.00	104.00	104.00	95.33
** BASED ON FUEL SPECIFIC DRY F-FACTOR CALCULATION	Run 1	Run 2	Run 3	
* BASED ON CARBON BALANCE (STOICH. + O ₂)				
- A/F IS TOTAL MASS RATIO				

Table 5. Operating Parameters and Ambient Conditions-EUBG014 (1211)

Run	1	2	3	
Date	07/08/22	07/08/22	07/08/22	
Time	9:25	10:30	11:35	
Engine Operating Conditions	High 1102	High 1102	High 1102	Averages
Unit Horsepower from Control Panel	10,951.0	11,692.0	12,184.0	11,609.0
% Load HP	100.0	106.7	111.2	106.0
Unit Speed (rpm) CT/GG/GP/Jet	15,154.4	15,154.4	15,169.6	15,159.5
% CT Speed	99.7	99.7	99.8	99.7
Gas Compressor Speed (rpm) PT/Booster	12,001.0	11,980.0	12,001.0	11,994.0
% PT Speed	100.0	99.8	100.0	100.0
Turbine Exhaust Temp T5	1,367.0	1,373.0	1,383.0	1,374.3
Compressor Suction Pressure (PSIG)	597.0	603.0	609.0	603.0
Compressor Suction Temperature (°F)	73.0	74.0	74.0	73.7
Compressor Discharge Pressure (PSIG)	638.0	647.0	656.0	647.0
Compressor Discharge Temperature (°F)	99.0	101.0	102.0	100.7
Compressor Flow (MMSCF/D)	1011.0	1015.0	1021.0	1,015.7
Heat Rate (BTU(LHV)/HP-hr)	6,825.0	6,475.5	6,214.0	6,504.9
Ambient Conditions				
Ambient Temperature (°F)	79.00	79.00	80.00	79.33
Barometric Pressure (psi)	14.36	14.36	14.36	14.36
Ambient Relative Humidity (%)	88.00	85.00	85.00	86.00
Absolute Humidity (grains/LB)	135.19	130.45	134.87	133.50



Table 6. Emissions Concentrations & Calculated Mass Emissions/Calculated Emissions Concentrations/Calculated Flows-EUBG014 (1211)

Run	1	2	3	
Date	07/08/22	07/08/22	07/08/22	
Time	9:25	10:30	11:35	
Emissions Concentrations & Calculated Mass Emissions				
NO _x ppm (BIAS Corrected)	8.790	8.710	8.360	8.620
NO _x g/BHP-HR	0.1091	0.1022	0.0935	0.1016
NO _x LB/HR	2.6338	2.6349	2.5123	2.5937
NO _x (ppm @ 15% O ₂)	8.6579	8.5506	8.1527	8.4537
NO _x (ppm @ 15% O ₂ , ISO)	10.5699	10.3052	9.9146	10.2632
NO _x LB/MMBTU	0.0319	0.0315	0.0300	0.0311
NO _x Tons/Year	11.5361	11.5410	11.0040	11.3604
NO _x LB/SCF Fuel	3.43E-05	3.38E-05	3.23E-05	3.35E-05
NO _x LB/MMSCF Fuel	34.2747	33.8497	32.2747	33.4664
CO ppm (BIAS Corrected)	7.8100	7.5600	7.2700	7.5467
CO g/BHP-HR	0.0590	0.0540	0.0495	0.0542
CO LB/HR	1.4245	1.3921	1.3299	1.3822
CO LB/MMBTU **	0.0172	0.0166	0.0159	0.0166
CO (ppm @ 15% O ₂)	7.6927	7.4216	7.0898	7.4013
CO (ppm @ 15% O ₂ , ISO)	9.3914	8.9446	8.6219	8.9860
CO Tons/Year	6.2392	6.0976	5.8249	6.0539
CO LB/SCF Fuel	1.85E-05	1.79E-05	1.71E-05	1.78E-05
CO LB/MMSCF Fuel	18.5373	17.8842	17.0845	17.8353
% O ₂ (BIAS Corrected)	14.910	14.890	14.850	14.883
Calculated Flows				
Fuel Flow - (SCFM)	1283.3	1300.0	1300.0	1294.4444
Fuel Flow - (SCFH)	77000.0	78000.0	78000.0	77666.6667
Exhaust Flow Method 19 (scfm)	41740.7419	42142.1212	41863.4956	41915.4529
BSAC, #/BHP-hr	16.7294	15.8203	15.0821	15.8773
Fuel Flow Measurements				
Fuel Flow From Screen(MSCFH)	77.00	78.00	78.00	77.67
** BASED ON FUEL SPECIFIC DRY F-FACTOR CALCULATION	Run 1	Run 2	Run 3	
* BASED ON CARBON BALANCE (STOICH. + O₂)				
- A/F IS TOTAL MASS RATIO				

3. PROCESS DESCRIPTION

ANR Bridgman Compressor Station is located in Bridgman, MI and operates two natural gas fired simple cycle combustion turbines. Each turbine drives a natural gas compressor. The plant is located at 3372 Browntown Road, Bridgman, MI.

The following tables provide a summary of the production rates for the EUBG013 and EUBG014 during the test:

Table 7. EUBG013 (Unit 1210) Production Data					
Parameter	Run 1	Run 2	Run 3	Average	Rated
CT RPM	10,430.9	11,402.5	11,402.5	11,078.7	11,168
CT Speed %	93.4	102.1	102.1	99.2	N/A
PT RPM	6,235.0	7,667.0	7,642.0	7,181.3	9,500
PT Speed %	65.6	80.7	80.4	75.6	N/A
Horsepower	7,119.0	13,915.0	13,875.0	11,636.3	15,327
HP Load %	45.2	88.3	88.0	73.8	N/A



Table 8. EUBG014 (Unit 1211) Production Data					
Parameter	Run 1	Run 2	Run 3	Average	Rated
CT RPM	15,154.4	15,154.4	15,169.6	15,159.5	15,200
CT Speed %	99.7	99.7	99.8	99.7	N/A
PT RPM	12,001.0	11,980.0	12,001.0	11,994.0	12,000
PT Speed %	100.0	99.8	100.0	100.0	N/A
Horsepower	10,951.0	11,692.0	12,184.0	11,609.0	10,953
HP Load %	100.0	106.7	111.2	106.0	N/A

Additional information may be found in Appendix B.



Table 10. EUBG014 (Unit 1211) General Information

General Information	
Date:	8-Jul-22
Company:	TC Energy
Station:	Bridgeman
Unit:	1211/14
Engine Type:	Taurus 70
CT Rated RPM:	15200 RPM
PT Rated RPM:	12000 RPM
Rated BHP:	10953 BHP

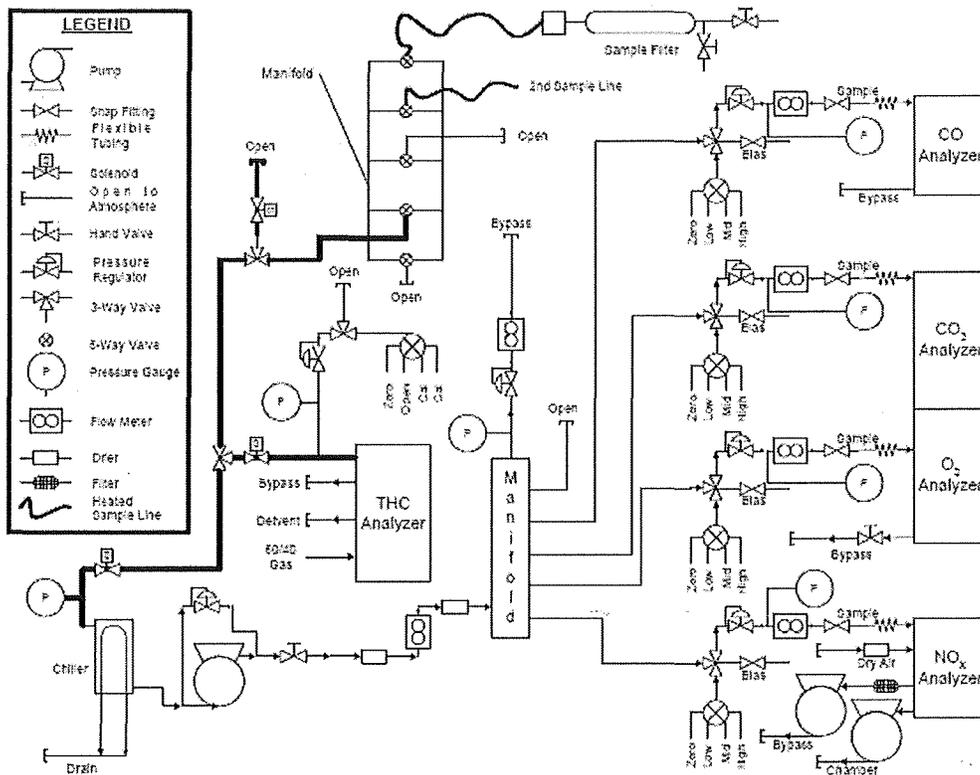
Permit Limits				
	ppm@15%	g/Bhp-Hr	lb/hr	TPY
NOx	25		3.1	
CO			3.2	
VOC				
H2CO				

Limits are actually listed as average values

Fuel Gas Analysis	
Constituent	Mole Percent
Nitrogen	0.364
Carbon Dioxide	0.189
Methane	91.227
Ethane	7.823
Propane	0.318
I-Butane	0.037
N-Butane	0.029
I-Pentane	0.007
N-Pentane	0.003
Hexane +	0.005
Total	100.00

Fuel Meter Type	
Enter Type from List Below	2
Orifice Meter (upstream pressure tap):	1
Orifice Meter (downstream pressure tap):	2
Electronic Flow Meter (EFM):	3
Venturi (Nozzle) Meter:	4
Roots Meter w/ Accumulator:	5
Pipe LD.:	3.068
Orifice LD.:	1.5

Figure 1. Flow Schematic



Additional Information pertaining to the Fuel Flows may be found in Appendix B.



4. TEST PROCEDURES

EQM and EQM's affiliates and subcontractors use current U.S. EPA accepted testing methodologies in their Air Quality Programs as listed in the U.S. Code of Federal Regulations, Title 40, Part 60, Appendix A. For this testing program, the following specific methodologies were utilized:

- U.S. EPA Method 3A – Determination of Oxygen and Carbon Dioxide Concentrations in Emissions From Stationary Sources (Instrumental Analyzer Procedure)
- U.S. EPA Method 7E – Determination of Nitrogen Oxides Emissions From Stationary Sources (Instrumental Analyzer Procedure)
- U.S. EPA Method 10 – Determination of Carbon Monoxide Emissions From Stationary Sources (Instrumental Analyzer Procedure)
- U.S. EPA Method 19 – Determination of Volumetric Flow Rate from Stationary Sources

USEPA Methods 3A, 7E and 19 were performed at the Exhaust Stack sampling location by continuously extracting a gas sample from the stack through a single point stainless steel sample probe. The extracted sample was pulled through a series of filters to remove any particulate matter. Directly after the probe, the sample was conditioned by a series of refrigeration dryers to remove moisture from the gas stream. After the refrigeration dryers, the sample was transported through a Teflon® line to the analyzers. The flow of the stack gas sample was regulated at a constant rate to minimize drift.

At the start of the day, each monitor was checked for calibration error by introducing zero, mid-range and high-range EPA Protocol 1 gases to the measurement system at a point upstream of the analyzers. In this report, the calibration error test is referred to as instrument calibration. The gas was injected into the sampling valve located at the outlet of the sampling probe. The bias test was conducted before and after each consecutive test run by introducing zero and upscale calibration gases for each monitor. The upscale calibration gases used for each monitor were the high calibration gases.

Measurement System Performance Specifications were as follows:

- Analyzer Calibration Error - Less than +/- 2% of the span of the zero, mid-range and high-range calibration gases.
- Sampling System Bias - Less than +/-5% of the span for the zero, mid-range and high-range calibration gases.
- Zero Drift - Less than +/-3% of the span over the period of each test run.



- Calibration Drift - Less than +/-3% of the span over the period of each set of runs.

Calculations that were used in this testing event for the TR01 is as follows:

Calibration Correction

$$C_{GAS} = (C_R - C_O) \frac{C_{MA}}{C_M - C_O}$$

Where:

- C_{GAS}: Corrected flue gas concentration (ppmvd)
- C_R: Flue gas concentration (ppmvd)
- C_O: Average of initial and final zero checks (ppmvd)
- C_M: Average of initial and final span checks (ppmvd)
- C_{MA}: Actual concentration of span gas (ppmvd)

EPA F-Factor

Mass emissions calculations: the F-Factor Method and guidance from Part 75 was used to calculate the mass emissions rates

$$EM = Cd \times Fd \times \frac{20.9}{(20.9 - \%O_2)} \times Qh \times \frac{GCV}{10^6}$$

Where:

- EM: Pollutant emission rate, lb/hr
- CD: Pollutant concentration, lb/scf
- Fd: Fuel specific F-Factor, dscf/MMBtu
- %O₂: Oxygen concentration, dry basis
- Qh: Fuel rate from calibrated AGA specified Meter, scfh
- GVC: Heating value of the fuel, Btu/scf



Mass Emissions (g/bhp-hr)

$$Em = Cd \times Fd \times \frac{20.9}{(20.9 - \%O_2)} \times Qh \times \frac{GCV}{10^6} \times \frac{4536}{BHP}$$

Where:

- Em: Pollutant concentration NO_x (g/bhp-hr)
- Cd: Pollutant concentration NO_x lb/scf
- %O₂: Oxygen concentration in percent, measured on a dry basis
- F_d: Fuel specific F-factor, dscf/MMBtu
- Qh: Fuel rate, scf/hr
- GCV: Heating value of the fuel, BTU/dscf

To convert from ppmvd NO_x to lb/scf NO_x, multiply the ppmvd value by 1.194 x 10⁻⁶

To convert from ppmvd CO to lb/scf CO, multiply the ppmvd value by 7.268 x 10⁻⁸

Lbs/MMBTU Factor

The lbs/MMBtu factor will be calculated using the pollutant concentration and the fuel specific F-factor as shown

$$Em = Cd \times Fd \times \frac{20.9}{(20.9 - \%O_2)}$$

Where:

- Em: Pollutant concentration (lb/MMBtu)
- Cd: Pollutant concentration lb/scf
- %O₂: Oxygen concentration in percent, measured on a dry basis
- F_d: Fuel specific F-factor, dscf/MMBtu

Mass Emissions Calculations lb/hr

$$NO_{x\frac{lb}{hr}} = C_d \times F_d \times \frac{209}{209 - \%O_2} \times Q_d \times \frac{GCV}{10^6}$$

Where:

- C_d*: Pollutant concentration lb/scf
- F_d*: Fuel specific F-factor, dscf/MMBtu
- Q_d*: Fuel flow, scf/hr
- %O₂*: Oxygen concentration in percent, measured on a dry basis
- GCV*: Heating value of the fuel, BTU/dscf

NO_x Corrected to 15% O₂

$$Em = NO_x \left(\frac{5.9}{20.9 - \%O_2} \right)$$

Where:

- Em*: Pollutant concentration corrected to 15% O₂, ppm
- NO_x*: Pollutant concentration, ppm
- %O₂*: Oxygen concentration in percent, measured on a dry basis

5. QUALITY ASSURANCE PROCEDURES

Each reference method presented in the U.S. Code of Federal Regulations details the instrument calibration requirements, sample recovery and analysis, data reduction and verification, types of equipment required, and the appropriate sampling and analytical procedures to ensure maximum performance and accuracy. EQM and EQM's affiliates and subcontractors adhere to the guidelines for quality control set forth by the United States Environmental Protection Agency. These procedures are outlined in the following documents:

- Code of Federal Regulations, Title 40, Part 51
- Code of Federal Regulations, Title 40, Part 60
- Quality Assurance Handbook, Volume 1, EPA 600/9-76-005
- Quality Assurance Handbook, Volume 2, EPA 600/4-77-027a
- Quality Assurance Handbook, Volume 3, EPA 600/4-77-027b

6. CONCLUSIONS

An emissions test was conducted on turbines EUBG013 and EUBG014 at ANR Pipeline Company's Bridgman Compressor Station located in Bridgman, MI. The testing was conducted on July 5, 2022 on the Turbine 13 and July 8, 2022 on The Turbine 14.

During the course of the testing, the turbines EUBG013 and EUBG014 conformed to the requirements of Code of Federal Regulations, Title 40, Part 60, Appendix A.

The usefulness and/or significance of the emissions values presented in this document as they relate to the compliance status of turbines EUBG013 and EUBG014 emissions shall be determined by others. For additional information pertaining to the testing program see Appendix E of this report.



A. FIELD TEST DATA