

EMISSIONS TEST REPORT

for

CARBON MONOXIDE (CO) EMISSIONS

EUENGINE4, EUENGINE5, & EUENGINE6

**DTE Washington 10 Compressor Station (N3391)
Washington Township, Michigan**

May 11-13, 2021

**Prepared By
Environmental Management & Safety
Environmental Ecology, Monitoring, and Remediation
DTE Corporate Services, LLC
7940 Livernois G-4S
Detroit, MI 48210**

The logo for DTE, consisting of the letters 'DTE' in a bold, sans-serif font. The letters are dark grey and have a slightly textured or shadowed appearance.



CONTENTS

<u>Section</u>	<u>Page</u>
EXECUTIVE SUMMARY.....	IV
1.0 INTRODUCTION	1
2.0 SOURCE DESCRIPTION	1
3.0 SAMPLING AND ANALYTICAL PROCEDURES.....	2
3.1 OXYGEN AND CARBON MONOXIDE (USEPA METHODS 3A AND 10)	2
3.1.1 Sampling Method.....	2
3.1.2 O ₂ and CO Sampling Train.....	2
3.1.3 Sampling Duration & Frequency.....	2
3.1.4 Quality Control and Assurance (O ₂ and CO).....	3
3.1.5 Data Reduction.....	3
4.0 OPERATING PARAMETERS	3
5.0 DISCUSSION OF RESULTS.....	3
6.0 CERTIFICATION STATEMENT	4

RESULTS TABLES

Table No. 1	EUEngine4 CO Emission Testing Results
Table No. 2	EUEngine5 CO Emission Testing Results
Table No. 3	EUEngine6 CO Emission Testing Results

FIGURES

1	EUENGINE4-6 Stack Drawing & Exhaust Sampling Point Location
2	USEPA Method 3A and 10 Sampling Train

APPENDICES

A	Test Plan and Approval Letter
B	Raw Analyzer Data
C	Equipment and Analyzer Calibration Data
D	Operational Data
E	Example Calculations



EXECUTIVE SUMMARY

DTE Energy's Environmental Management and Safety (EM&S), Ecology, Monitoring, and Remediation Group, performed emissions testing at the DTE Washington 10 Compressor Station, located in Washington Township, Michigan. The fieldwork, performed on May 11-13, 2021 was conducted to satisfy requirements of the Michigan Renewable Operating Permit No. N3391-2017a. Emission testing was performed on EUENGINE4-6 (Engines 4-6) for carbon monoxide (CO) emission rates and destruction efficiencies.

The results of the emissions testing are highlighted below:

**Emissions Testing Summary
Washington 10 Compressor Station
EUENGINE4-6
May 11-13, 2021**

Parameter	EUENGINE4	EUENGINE5	EUENGINE6	Permit Limit
Average Pre-Catalyst Carbon Monoxide Concentration (CO grams/BHp-hr) ⁽¹⁾	1.64	1.51	1.38	2.50
Average Carbon Monoxide Destruction Efficiency (%)	98.8	98.8	99.9	93.0

⁽¹⁾ BHp-hr – Brake horsepower per hour



1.0 INTRODUCTION

DTE Energy's Environmental Management and Safety (EM&S), Ecology, Monitoring, and Remediation Group, performed emissions testing at the DTE Washington 10 Compressor Station, located in Washington Township, Michigan. The fieldwork, performed on May 11-13, 2021, was conducted to satisfy requirements of the Michigan Air Renewable Operating Permit No. N3391-2017a. Emission testing was performed on EUENGINE4-6 (Engines 4-6) for carbon monoxide (CO) emission rates and destruction efficiencies.

Testing was performed pursuant to Title 40, *Code of Federal Regulations*, Part 60, Appendix A (40 CFR §60 App. A), Methods 3A and 10.

The fieldwork was performed in accordance with EPA Reference Methods and EM&S's Intent to Test¹, Test Plan Submittal. The following EM&S personnel participated in the testing program: Mr. Thomas Snyder, Sr. Environmental Specialist, and Mr. Fred Meinecke, Senior Environmental Technician. Mr. Snyder was the project leader. Ms. Regina Angellotti with the Air Quality Division of the Michigan Department of Environment, Great Lakes and Energy (EGLE) approved the Test Plan² and witnessed portions of the testing. Mr. Trevor Drost with the Air Quality Division of the Michigan Department of Environment, Great Lakes and Energy (EGLE) also witnessed portions of the testing.

2.0 SOURCE DESCRIPTION

The Washington 10 Compressor Station located at 12700 E. 30 Mile Road, Washington Township, Michigan, employs the use of three natural gas-fired 4,735 Horse Power reciprocating engines (EUENGINES4-6). The engines generate line pressure assisting the transmission of natural gas into and out of the gas storage field as well as to and from the pipeline transmission system in SE Michigan.

The emissions from Engines 4, 5, & 6 are exhausted through a catalyst bed and to the atmosphere through individual exhaust stacks. The composition of the emissions from the engines depend both upon the speed of the engine and the torque delivered to the compressor. Ambient atmospheric conditions, as it affects the density of air, may limit the speed and torque at which the engines can effectively operate on a daily basis.

Schematic representations of each engine's exhaust and sampling locations are presented in Figure 1.

¹ EGLE, Test Plan, Submitted January 29, 2021. (Attached-Appendix A)

² EGLE, Approval Letter, Received April 12, 2021. (Attached-Appendix A)



3.0 SAMPLING AND ANALYTICAL PROCEDURES

DTE Energy obtained emissions measurements in accordance with procedures specified in the USEPA *Standards of Performance for New Stationary Sources*. The sampling and analytical methods used in the testing program are indicated in the table below

Sampling Method	Parameter	Analysis
USEPA Method 3A	Oxygen	Instrumental Analyzer Method
USEPA Method 10	Carbon Monoxide	NDIR

3.1 OXYGEN AND CARBON MONOXIDE (USEPA METHODS 3A AND 10)

3.1.1 Sampling Method

Oxygen (O₂) emissions were evaluated using USEPA Method 3A, "Gas Analysis for Carbon Dioxide, Oxygen, Excess Air, and Dry Molecular Weight (Instrumental Analyzer Method)". The O₂ analyzer utilizes a paramagnetic sensor.

Carbon monoxide (CO) emissions were evaluated using USEPA Method 10, "Determination of Carbon Monoxide Emissions from Stationary Sources". The CO analyzer utilizes a NDIR detector.

3.1.2 O₂ and CO Sampling Train

The EPA Methods 3A and 10 sampling system (Figure 2) consisted of the following components:

- (1) Stainless steel sampling probe.
- (2) Heated PTFE sampling line.
- (3) Sampling gas conditioner with particulate filter.
- (4) Flexible unheated PTFE sampling line.
- (5) Servomex 1400 O₂/CO₂ gas analyzer and TECO 48i NDIR CO gas analyzer.
- (6) USEPA Protocol 1 calibration gases.
- (7) Data Acquisition System.

3.1.3 Sampling Duration & Frequency

The emissions testing of the engine consisted of triplicate 60-minute samples at the inlet and exhaust of the catalyst. Testing was conducted at three points across the

DTE

diameter of the duct during each run. Sampling was performed simultaneously for O₂ and CO. Data was recorded at 10-second intervals.

3.1.4 Quality Control and Assurance (O₂ and CO)

All sampling and analytical equipment was calibrated according to the guidelines referenced in Methods 3A and 7E. Calibration gases were EPA Protocol 1 gases and the concentrations were within the acceptable ranges (40-60% mid-range and span) specified in Method 7E.

Calibration gas certification sheets are located in Appendix C.

3.1.5 Data Reduction

Data collected during the emissions testing was recorded at 10-second intervals and averaged in 1-minute increments. The CO emissions were recorded in parts per million (ppm). The 1-minute readings collected can be found in Appendix B.

Emissions calculations are based on calculations located in USEPA Methods 7E, 10, and 19 and can be found in Appendix E. The CO emissions data collected during the testing was calculated as grams per brake horsepower-hour (g/BHp-Hr), and parts per million corrected to 15% Oxygen.

4.0 OPERATING PARAMETERS

During the emissions testing, the engines were operated within 10% of each engines' rated horsepower.

The test program included the collection of engine horsepower, engine torque, engine speed (RPM), ignition timing, compressor discharge temperature, compressor discharge temperature, inlet and exhaust catalyst air temperature (°F), catalyst pressure drop (in H₂O), fuel upper heating value (BTU), and fuel flow (100 scfh). Operational data is located in Appendix D.

5.0 DISCUSSION OF RESULTS

The results of the CO emission testing on Engines 4-6 are presented in Tables No 1-3. The CO emissions are presented in grams per brake horsepower hour (g/Bhp-Hr), prior to and after the catalyst, and the destruction efficiency in percent (%). Process data presented includes the Unit load in percent (%), Engine Speed in revolutions per minute (RPM), Engine Torque in brake horsepower (Brake-hp), and Heat Input in million British Thermal Unit per hour (MMBtu/hr) for each test. The results of the testing indicate that Engines 4-6 are in compliance with permit requirements for CO of 2.5 g/BHp-Hr and 93% destruction efficiency.



6.0 CERTIFICATION STATEMENT

"I certify that I believe the information provided in this document is true, accurate, and complete. Results of testing are based on the good faith application of sound professional judgment, using techniques, factors, or standards approved by the Local, State, or Federal Governing body, or generally accepted in the trade."



Thomas Snyder, QSTI

This report prepared by: 

Mr. Thomas Snyder, QSTI
Sr. Environmental Specialist, Ecology, Monitoring, and Remediation
Environmental Management and Safety
DTE Energy Corporate Services, LLC

This report reviewed by: 

Mr. Mark Grigereit, QSTI
Principal Engineer, Ecology, Monitoring, and Remediation
Environmental Management and Safety
DTE Energy Corporate Services, LLC

DTE

RESULTS TABLES



TABLE NO. 1
CARBON MONOXIDE (CO) EMISSION TESTING RESULTS
EUENGINE 4 - Washington 10 Compressor Station
May 13, 2021

Test	Time	Load (%)	Speed (RPM)	Brake-HP	Heat Input (MMBtu/Hr)	Oxygen ⁽¹⁾		CO Emissions ⁽¹⁾		Destruction Efficiency (%)
						Inlet (%)	Outlet (%)	Inlet (g/BHp-Hr)	Outlet (g/BHp-Hr)	
Run - 1	8:58-9:58	100	992.8	4,724	32.52	11.3	11.6	1.54	0.02	98.8
Run - 2	10:16-11:16	100	988.0	4,721	32.65	11.7	11.6	1.69	0.02	99.0
Run - 3	11:30-12:30	<u>99</u>	<u>983.0</u>	<u>4,708</u>	<u>32.63</u>	<u>11.7</u>	<u>11.6</u>	<u>1.7</u>	<u>0.01</u>	<u>99.2</u>
	Avg:	100	987.9	4,718	32.60	11.6	11.6	1.64	0.02	99.0

(1) Corrected for analyzer drift per USEPA method 7E

CO Permit Limits:

2.5 g/BHp-Hr (uncontrolled)
93% DE



TABLE NO. 2
CARBON MONOXIDE (CO) EMISSION TESTING RESULTS
EUENGINE5 - Washington 10 Compressor Station
May 12, 2021

Test	Time	Load (%)	Speed (RPM)	Brake-HP	Heat Input (MMBtu/Hr)	Oxygen ⁽¹⁾		CO Emissions ⁽¹⁾		Destruction Efficiency (%)
						Inlet (%)	Outlet (%)	Inlet (g/BHp-Hr)	Outlet (g/BHp-Hr)	
Run - 1	7:25-8:25	92	954.0	4,339	30.87	11.6	11.6	1.50	0.02	99.0
Run - 2	8:37-9:37	91	951.1	4,322	30.78	11.7	11.6	1.52	0.02	98.7
Run - 3	9:50-10:50	<u>91</u>	<u>952.6</u>	<u>4,309</u>	<u>30.71</u>	<u>11.6</u>	<u>11.6</u>	<u>1.51</u>	<u>0.02</u>	<u>98.8</u>
	<i>Avg:</i>	<i>91</i>	<i>952.6</i>	<i>4,323</i>	<i>30.79</i>	<i>11.6</i>	<i>11.6</i>	<i>1.51</i>	<i>0.02</i>	<i>98.8</i>

(1) Corrected for analyzer drift per USEPA method 7E

CO Permit Limits:

2.5 g/BHp-Hr (uncontrolled)

93% DE

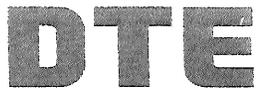


TABLE NO. 3
CARBON MONOXIDE (CO) EMISSION TESTING RESULTS
EUENGINE6 - Washington 10 Compressor Station
May 11, 2021

Test	Time	Load (%)	Speed (RPM)	Brake-HP	Heat Input (MMBtu/Hr)	Oxygen ⁽¹⁾		CO Emissions ⁽¹⁾		Destruction Efficiency (%)
						Inlet (%)	Outlet (%)	Inlet (g/BHp-Hr)	Outlet (g/BHp-Hr)	
Run - 1	8:49-9:49	91	956.1	4,288	30.83	11.3	11.3	1.55	0.01	99.3
Run - 2	10:40-11:40	90	959.4	4,264	30.92	11.4	11.4	1.60	0.01	99.3
Run - 3	11:55-12:55	<u>90</u>	<u>962.1</u>	<u>4,256</u>	<u>30.73</u>	<u>11.4</u>	<u>11.4</u>	<u>1.62</u>	<u>0.01</u>	<u>99.2</u>
	<i>Avg:</i>	<i>90</i>	<i>959.2</i>	<i>4,269</i>	<i>30.83</i>	<i>11.4</i>	<i>11.4</i>	<i>1.59</i>	<i>0.01</i>	<i>99.3</i>

(1) Corrected for analyzer drift per USEPA method 7E

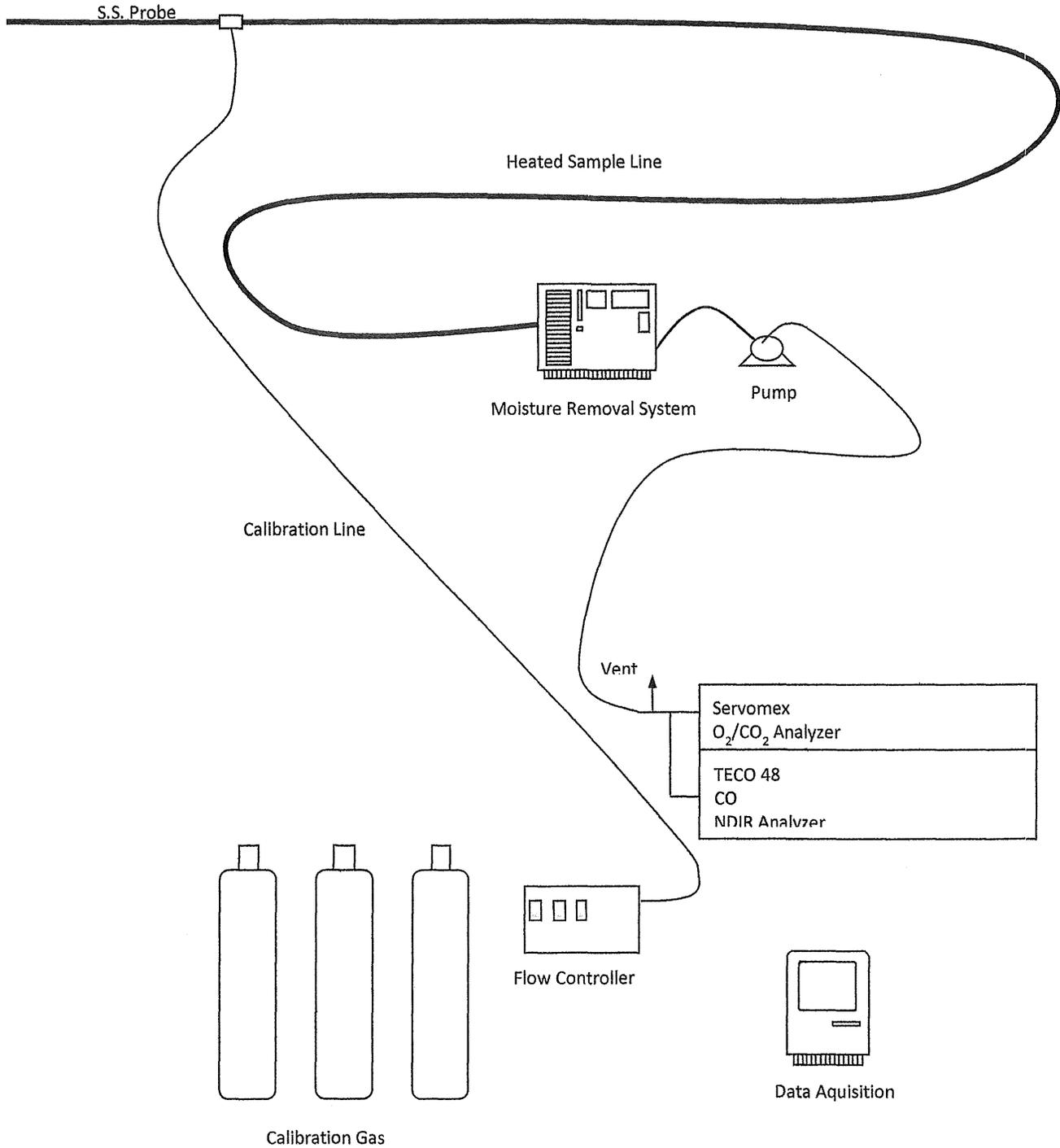
CO Permit Limits:

2.5 g/BHp-Hr (uncontrolled)
93% DE

DTE

FIGURES

Figure 2 – Method 3A and 10
Engines 4-6
Washington 10 Compressor Station
May 11-13, 2021



DTE

**Figure 1 – Sampling Locations
Engines 4-6
Washington 10 Compressor Station
May 11-13, 2021**

