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ANR Pipeline Company

JUL 0 9 2014

TransCanada US Pipelines Plant Reliability Department 717 Texas Street Houston, Texas 77002

AIR QUALITY DIV.

June 30, 2014
Karen Kajiya-Mills
Technical Programs Unit Supervisor MDEQ / AQD
Constitution Hall, 525 W. Allegan Street
3rd Floor North
Lansing, MI 48933
(517) 335-4874

RE: 2012 Ozone Season Emissions Monitoring Report, ANR Woolfolk Compressor Station (SRN: B7220). R336.1818(4)(a)(ii)(A)(2)

Dear Ms. Kajiya-Mills:

As operator of ANR Pipeline Company, TransCanada would like to submit the attached ozone season emissions monitoring report for the Michigan Department of Environmental Quality – Air Quality Division (MDEQ) review and approval.

The purpose of this monitoring was to demonstrate compliance with the applicable NOx standards in the NOx SIP Compliance Plan ANR submitted to comply with R336.1818(3)(a) on nine engines located at ANR Woolfolk compressor station, Mecosta County, Michigan. The monitoring was conducted in accordance to the ASTM DD6522-00 procedures as outlined in the protocol ANR submitted last April 4, 2014.

TransCanada respectfully requests the timely review and approval of this submittal. If you have any questions or concerns regarding this matter, please do not hesitate to contact me.

Thank You,

Pedro Amieva

TransCanada US Pipelines Plant Reliability Department

Office: (832) 320-5839 Cell: (832) 819-9485

pedro amieva@transcanada.com



MICHIGAN DEPARTMENT OF ENVIRONMENTAL QUALITY AIR QUALITY DIVISION

REPORT CERTIFICATION

Authorized by 1994 P.A. 451, as amended. Failure to provide this information may result in civil and/or criminal penalties.

Reports submitted pursuant to R 336.1213 (Rule 213), subrules (3)(c) and/or (4)(c), of Michigan's Renewable Operating (RO) Permit program must be certified by a responsible official. Additional information regarding the reports and documentation listed below must be kept on file for at least 5 years, as described in General Condition No. 22 in the RO Permit and be made available to the Department of Environmental Quality, Air Quality Division upon request.

Source Name ANR Pipeline Company, Woolfolk Compressor Station	<u> </u>	County Meco	sta	
Source Address 11750 150 th Avenue	City	Big Rapids		· · · · · · · · · · · · · · · · · · ·
AQD Source ID (SRN) B7220 RO Permit No. MI-ROP-B7220-2012a		RO Permit Sec	tion No	1
Please check the appropriate box(es):				
Annual Compliance Certification (General Condition No. 28 and No. 29 of the I	RO Per	mit)		
Reporting period (provide inclusive dates): To 1. During the entire reporting period, this source was in compliance with ALL terms each term and condition of which is identified and included by this reference. The m is/are the method(s) specified in the RO Permit.				
2. During the entire reporting period this source was in compliance with all terms each term and condition of which is identified and included by this reference, E enclosed deviation report(s). The method used to determine compliance for each the RO Permit, unless otherwise indicated and described on the enclosed deviation.	XCEPT erm and	for the deviatio d condition is the	ns identifi	ed on the
☐ Semi-Annual (or More Frequent) Report Certification (General Condition No. 2	23 of th	e RO Permit)		
Reporting period (provide inclusive dates): From	i. equirem	ents in the RO P	ermit were	met and
☑ Other Report Certification				<u> </u>
	/30/20 are att		ed:	
I certify that, based on information and belief formed after reasonable inquiry, the states supporting enclosures are true, accurate and complete.	ments a	and information i	n this rep	ort and the
Randall Schmidgall Vicepresident Ope	ration	ns US (83	2) 320-5	511
Name of Responsible Official (print or type) Title		Pho	ne Numbe	r
Signature of Responsible Official	ulj .	7, 20/4 Date		



Ozone Season Monitoring for R336.1818(4)(a)(ii)
Portable Analyzer Monitoring for NOx
ANR – Woolfolk Compressor Station (SRN: B7220)
June 30, 2014

1. Introduction

- 1.1. The Plant Reliability Department of TransCanada's US Pipelines Central conducted monitoring at ANR Woolfolk Compressor Station (SRN: B7220) pursuant to the Compliance Plan ANR submitted to comply with R336.1818(3)(a). The Compliance Plan has been approved by the MDEQ.
- 1.2. The purpose of the monitoring was to comply with the ozone season monitoring requirement in the ANR Compliance Plan and is in accordance with R336.1818(4)(a)(ii)(A)(2). The monitoring demonstrates compliance with the projected NOx emission rate in the ANR Compliance Plan. As such, the following parameter was determined:
 - 1.2.1. Woolfolk Units #1 to #5: 20.5 g/blip-lir of NOx
- 1.3. Facilities Information:

ANR Woolfolk Compressor Station 11750 150th Avenue Big Rapids, MI 49307

Environmental Contact Melinda Holdsworth 717 Texas Street, Suite 24155B Houston, TX 77002 (832) 320-5665

2. Process Description

2.1. Woolfolk compressor station operates nine NOx SIP affected engines; 2001 through 2005 are Ingersoll-Rand KVG-103, 1,000 HP each and 2006 through 2009 are Ingersoll-Rand KVG-123, 1,320 HP each. All engines are natural gas fired, reciprocating internal combustion engine used in Natural Gas Transmission. More specifically, the engine is used in the compression of natural gas from an initial "suction" pressure to a final "discharge" pressure, which creates the pressure gradient necessary to transport natural gas through ANR Pipeline's interstate pipeline system

3. Methodology

3.1. American Society of Testing and Materials test method D6522-00: Standard Test Method for Determination of Nitrogen Oxides, Carbon Monoxide, and Oxygen Concentrations in Emissions from Natural Gas-Fired Reciprocating Engines, Combustion Turbines, Boilers, and Process Heaters Using Portable Analyzers was employed for determination of compliance with Section 1.2.1.

4. Sample System

4.1. Sample system components, as outlined in Method D6522-00, were utilized for monitoring. These components include, but are not limited to, sample probe, heated sample line, sample transport lines, calibration assembly, moisture removal system, particulate filter, sample pump, sample flow rate control, gas analyzer, data recorder, and external interference gas scrubber.

5. Sample Location

- 5.1. Sampling location was selected as specified in sections 10.1.1 and 10.1.2 of Method D6522-00 at a location of five duct diameters downstream of any flow disturbance and three duct diameters upstream of the discharge to atmosphere.
- 5.2. All the stratification sampling for all the units showed a variance in concentration of less of 5%, therefore, as per section 10.1.4 of Method D6522-00, sampling was taken from a single point located in the center of the stack.

6. Sample Time

- 6.1. Monitoring was conducted during normal engine operation, i.e. not during periods of startup, shutdown, or malfunction. Each engine was monitored at the maximum load achievable based upon pipeline and ambient conditions.
- 6.2. Each engine was sampled at three 30-minutes test runs. Samples were taken at a frequency of once per minute.

7. Results

7.1. Results of the monitoring demonstrated that all units tested below the permitted levels of 20.5 g/BHP-hr. Detailed emissions summaries and calibration records can be found in the following pages.

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Test Summary

General Information

Unit Information

Unit No.: 2001 to 2005

Company: TransCanada US Pipelines

Station: ANR Woolfolk

Manufacturer: INGERSOLL RAND

Model: KVG-103

Rated BHP: 1,000

Rated RPM: ______ 330

		General Da	ta		
Unit	2001	2002	2003	2004	2005
Test Date	6/17/14	6/17/14	6/17/14	6/18/14	6/18/14
		Operating D	ata		
Horsepower	931	931	931	932	935
Speed	330	330	331	329	330
% Load	93.1%	93.1%	93.1%	93.2%	93.5%
% Torque	93.0%	93.0%	92.8%	93.4%	93.5%
Fuel Use (scfh)	8,873	9,433	8,920	9,318	8,525
		Emissions D	ata		
NOx Limit			20.5 g/bhp-hr	na and an	and the little of the state of
NOx (ppm)	1261.8	2462.0	1518.4	2945.9	1365.4
NO _X (ppm@ 15% O ₂)	463.9	880.0	572.5	916.2	521.2
NO _X (lb/hr)	16.7	31.6	19.5	32.4	16.8
NO _x (g/bhp-hr)	7.6	15.4	9.5	15.7	8.2
NO _X (TPY)	68.7	138.5	85.2	141.8	73.8
O ₂ (%)	4.9	4.4	5.3	1.9	5.4

Test Summary

General Information

Unit Information

Unit No.: 2006 to 2009

Company: TransCanada US Pipelines

Manufacturer: VGERSOLL RAND

Station: ANR Woolfolk

Model: KVG-123

Rated BHP: 1,320

	Ge	neral Data		
Unit	2006	2007	2008	2009
Test Date	6/18/14	6/19/14	6/19/14	6/20/14
	Ope	rating Data		
Horsepower	1,238	1,251	1,224	1,207
Speed	331	330	330	329
% Load	93.8%	94.8%	92.7%	91.4%
% Torque	93.6%	94.9%	92.8%	91.6%
Fuel Use (scfh)	12,123	11,376	11,254	11,282
	Emi	ssions Data		
NOx Limit		20.5 g/	bhp-hr	
NOx (ppm)	877.6	1414.8	2557.1	2278.7
NO _X (ppm@ 15% O ₂)	325.3	529.3	898.4	831.7
NO _x (lb/hr)	15.0	22.9	38.5	36.0
NO _x (g/bhp-hr)	5.5	8.3	14.3	13.5
NO _X (TPY)	65.5	100.5	168.7	157.6
O ₂ (%)	5.0	5.1	4.1	4.7

Unit 2001

Emissions Data Sheet Summary
Sample Calculations
General Information
Linearity Check
NO Stability Check
NO₂ Stability Check
Calibration Error
Engine Operating Data
Run 1-3

General Information

Start Date: 6/17/2014

Company: ANR

Station: Woolfolk

Gas Analysis

Nitrogen: 1.1608 I - Butane: 0.011

Carbon Dioxide: 0.8223 N - Butane: 0.0166

Ethane: 4.6235 N - Pentane: 0.0008

Propane: 0.2478

Hexane +: 0.007

Total: 100.000

Test Data

Unit Information

Unit No.:

2001

Manufacturer: I/R

Model: KVG 103

Rated BHP:

1000

Rated RPM:

		General Data		
Run	1	2	3	
Date	6/17/14	6/17/14	6/17/14	Averages
Time	08:19:36	08:59:38	09:40:58	
		Operating Data		
Horsepower	938	925	929	931
Speed	333	329	330	330
% Load	93.8%	92.5%	92.9%	93.1%
% Torque	93.0%	92.8%	93.0%	93.0%
Fuel Use (scfh)	8,860	8,885	8,875	8,873
UDHV (BTU/dscf)	1,034.1	1,034.1	1,034.1	1,034.1
Curve	1	1	1	1
AMP (psig)				
AMT (°F)				
Suct. Press. (psig)	573	559	561	564
Suct. Temp. (^O F)	53.6	55.2	55.1	54.6
Disc. Press. (psig)	794	809	808	804
Disc. Temp. (⁰ F)	92.6	92.6	92.6	92.6
		Emissions Data		
NO (ppm)	1129.03	1164.94	1215.52	1169.83
NO Bias corrected (ppm)	1123.67	1160.02	1211.22	1164.97
NO ₂ (ppm)	94.55	96.42	97.10	96.02
NO _{2 Bias corrected} (ppm)	95.49	97.24	97.92	96.88
NO _X (ppm)	1219.16	1257.26	1309.14	1261.85
NO _x (ppm@ 15% O ₂)	448.03	462.59	481.10	463.91
NO _x (lb/hr)	15.12	15.66	16.27	15.68
NO _x (g/bhp-hr)	7.3	7.7	7.9	7.6
NO _x (TPY)	66.2	68.6	71.2	68.7
O ₂ (%)	4.85	4.86	4.85	4.85

General Information

6/17/2014 Start Date:

Company: ANR

Station: Woolfolk

Gas Analysis

Carbon Dioxide: 0.8223 N - Butane: 0.0166

Ethane: 4.6235 N - Pentane: 0.0008

Propane: 0.2478 Hexane +: 0.007

Total: 100.000

Test Data

Unit	Information

Unit No.: 2002

Manufacturer: I/R

Model: KVG 103

1000 Rated BHP:

		General Data		
Run	1	2	3	
Date	6/17/14	6/17/14	6/17/14	Averages
Time	11:18:50	11:57:48	12:33:49	
		Operating Data		
Horsepower	931	931	930	931
Speed	330	331	330	330
% Load	93.1%	93.1%	93.0%	93.1%
% Torque	93.1%	92.8%	93.1%	93.0%
Fuel Use (scfh)	9,463	9,440	9,395	9,433
UDHV (BTU/dscf)	1,034.1	1,034.1	1,034.1	1,034.1
Curve				
AMP (psig)				
AMT (^O F)				
Suct. Press. (psig)	563	566	567	565
Suct. Temp. (^O F)	56.0	59.1	60.7	58.6
Disc. Press. (psig)	814	815	815	814
Disc. Temp. (^O F)	92.6	92.6	92.6	92.6
		Emissions Data		
NO (ppm)	2531.19	2174.03	2197.00	2300.74
NO Bias corrected (ppm)	2556.08	2185.67	2214.28	2318.67
NO ₂ (ppm)	148.77	138.81	133.90	140.49
10 _{2 Bias corrected} (ppm)	151.76	141.59	136.59	143.31
NO _X (ppm)	2707.84	2327.26	2350.87	2461.99
NO _X (ppm@ 15% O ₂)	956.71	840.29	842.94	879.98
NO _X (lb/hr)	34.49	30.22	30.17	31.63
NO _x (g/bhp-hr)	16.8	14.7	14.7	15.4
NO _x (TPY)	151.1	132.4	132.1	138.5
O ₂ (%)	4.20	4.56	4.45	4.40

General Information

Start Date: 6/17/2014

Company: ANR

Station: Woolfolk

Gas Analysis

Carbon Dioxide: 0.8223 N - Butane: 0.0166

Methane: 93.1086 | - Pentane: 0.0012

Ethane: 4.6235 N - Pentane: 0.0008

Propane: <u>0.2478</u> Hexane +: <u>0.007</u>

Total: 100.000

Test Data

Unit No.: _	2003
Manufacturer:	I/R
Model:	KVG 103
Detect DUD:	1000
Rated BHP:	1000
Rated RPM: _	330

Unit Information

		General Data		
Run	1	2	3	
Date	6/17/14	6/17/14	6/17/14	Averages
Time	13:41:32	14:17:59	15:00:48	
		Operating Data		
Horsepower	927	930	935	931
Speed	332	332	329	331
% Load	92.7%	93.0%	93.5%	93.1%
% Torque	92.1%	92.5%	93.7%	92.8%
Fuel Use (scfh)	8,963	8,908	8,890	8,920
UDHV (BTU/dscf)	1,034.1	1,034.1	1,034.1	1,034.1
Curve	1	1	1	1
AMP (psig)				
AMT (^O F)	C-820-4820-4830-48-48-48-48-48-48-48-48-48-48-48-48-48-			
Suct. Press. (psig)	568	565	567	567
Suct. Temp. (^O F)	63.9	64.3	63.1	63.8
Disc. Press. (psig)	814	814	818	815
Disc. Temp. (^O F)	93.5	93.5	93.5	93.5
	- 110 - 110 - 110 - 110 - 110 - 110 - 110 - 110 - 110 - 110 - 110 - 110 - 110 - 110 - 110 - 110 - 110 - 110 - 1	Emissions Data		
NO (ppm)	1323.23	1468.39	1468.19	1419.94
NO Blas corrected (ppm)	1322.48	1471.38	1471.19	1421.68
NO ₂ (ppm)	101.29	94,74	87.55	94.53
NO _{2 Blas corrected} (ppm)	103.32	97.20	89.82	96.78
NO _X (ppm)	1425.80	1568.58	1561.00	1518.46
NO _X (ppm@ 15% O ₂)	539.75	591.60	586.19	572.51
NO _X (lb/hr)	18.43	20.08	19.85	19.45
NO _x (g/bhp-hr)	9.0	9.8	9.6	9.5
NO _x (TPY)	80.7	87.9	87.0	85.2
O ₂ (%)	5.31	5.26	5.19	5.25

General Information

Start Date: 6/18/2014

Company: ANR

Station: Woolfolk

Gas Analysis

Nitrogen: 1.5137 | - Butane: 0.0321

Carbon Dioxide: 0.7016 N - Butane: 0.0559

Methane: 93.5912 I - Pentane: 0.0128

Ethane: <u>3.687</u> N - Pentane: <u>0.0116</u>

Propane: 0.3776

Hexane +: 0.0164

Total: 100.000

Test Data

Unit Information

Unit No.:

Manufacturer: I/R

Model: KVG 103

Rated BHP:

1000

Rated RPM:

		General Data		
Run	1	2	3	
Date	6/18/14	6/18/14	6/18/14	Averages
Time	07:39:59	08:19:07	08:54:31	
		Operating Data		
Horsepower	923	933	941	932
Speed	329	331	329	329
% Load	92.3%	93.3%	94.1%	93.2%
% Torque	92.7%	93.2%	94.4%	93.4%
Fuel Use (scfh)	9,278	9,285	9,390	9,318
UDHV (BTU/dscf)	1,029.0	1,029.0	1,029.0	1,029.0
Curve	1	1	1	1
AMP (psig)				
AMT (^O F)				
Suct. Press. (psig)	558	557	559	558
Suct. Temp. (^O F)	65.4	66.9	64.6	65.6
Disc. Press. (psig)	806	807	815	809
Disc. Temp. (^O F)	94.3	94.3	94.3	94.3
		Emissions Data		and the second property and the second property and the second second second second second second second second
NO (ppm)	2757.52	2804.52	2872.81	2811.61
NO Bias corrected (ppm)	2771.96	2819.48	2886.17	2825.87
NO ₂ (ppm)	119.90	121.23	120.87	120.67
NO _{2 Bias corrected} (ppm)	119.23	120.55	120.20	119.99
NO _X (ppm)	2891.19	2940.03	3006.36	2945.86
NO _X (ppm@ 15% O ₂)	899,29	915.13	934.29	916.24
NO _x (lb/hr)	31.63	32.21	33.26	32.37
NO _x (g/bhp-hr)	15.6	15.7	16.0	15.7
NO _X (TPY)	138.5	141.1	145.7	141.8
O ₂ (%)	1.93	1.95	1.91	1.93

General Information

Start Date: _______6/18/2014

Company: ANR

Station: Woolfolk

Gas Analysis

Nitrogen: <u>1.5137</u> I - Butane: <u>0.0321</u>

Carbon Dioxide: 0.7016 N - Butane: 0.0559

Methane: 93.5912 | - Pentane: 0.0128

Ethane: 3.687 N - Pentane: 0.0116

Propane: 0.3776

Hexane +: 0.0164

Total: 100.000

Test Data

Unit Information

Unit No.:

2005

Manufacturer: I/R

Model: KVG 103

Rated BHP:

1000

Rated RPM:

		General Data		
Run	1	2	3	
Date	6/18/14	6/18/14	6/18/14	Averages
Time	10:08:33	10:51:12	11:37:01	
		Operating Data		
Horsepower	936	934	935	935
Speed	331	330	329	330
% Load	93.6%	93.4%	93.5%	93.5%
% Torque	93.2%	93.4%	93.8%	93.5%
Fuel Use (scfh)	8,680	8,453	8,443	8,525
UDHV (BTU/dscf)	1,029.0	1,029.0	1,029.0	1,029.0
Curve	1	1	1	1
AMP (psig)	V. 10-10-10-10-10-10-10-10-10-10-10-10-10-1			
AMT (^O F)				
Suct. Press. (psig)	559	557	556	557
Suct. Temp. (⁰ F)	59.7	60.2	59.4	59.7
Disc. Press. (psig)	809	807	809	808
Disc. Temp. (^O F)	94.3	94.3	94.3	94.3
		Emissions Data		
NO (ppm)	1284.06	1320.32	1277.55	1293.98
NO Bias corrected (ppm)	1280.07	1317.11	1273.42	1290.20
NO ₂ (ppm)	76.55	75.35	76.10	76.00
NO _{2 Bias corrected} (ppm)	75.70	74.52	75.25	75.16
NO _X (ppm)	1355.77	1391.63	1348.67	1365.36
NO _x (ppm@ 15% O ₂)	520.56	529.12	513.96	521.21
NO _x (lb/hr)	17.13	16.95	16.45	16.84
NO _x (g/bhp-hr)	8.3	8.2	8.0	8.2
NO _X (TPY)	75.0	74.3	72.0	73.8
O ₂ (%)	5.53	5.38	5.42	5.44

General Information

Start Date: _____ 6/18/2014

Company: ANR

Station: Woolfolk

Gas Analysis

Nitrogen: 1.5137 I - Butane: 0.0321

Carbon Dioxide: <u>0.7016</u> N - Butane: <u>0.0559</u>

Methane: 93.5912 I - Pentane: 0.0128

Ethane: 3.687 N - Pentane: 0.0116

Propane: <u>0.3776</u>

Hexane +: 0.0164

Total: 100.000

Test Data

Unit Information

Unit No.:

Manufacturer: I/R

Model: KVG 103

Rated BHP:

1320

Rated RPM: _____

		General Data		
Run	1	2	3	
Date	6/18/14	6/18/14	6/18/14	Averages
Time	13:01:24	13:42:22	14:18:32	
		Operating Data		
Horsepower	1,246	1,235	1,233	1,238
Speed	328	329	335	331
% Load	94.4%	93.5%	93.4%	93.8%
% Torque	95.1%	93.8%	91.9%	93.6%
Fuel Use (scfh)	12,083	12,115	12,173	12,123
UDHV (BTU/dscf)	1,029.0	1,029.0	1,029.0	1,029.0
Curve	7	7	7	7
AMP (psig)				
AMT (^O F)	A Company of the Comp			
Suct. Press. (psig)	574	570	570	571
Suct. Temp. (^O F)	58.8	59.7	60.1	59.5
Disc. Press. (psig)	816	813	805	811
Disc. Temp. (^O F)	94.3	94.3	94.3	94.3
		Emissions Data		
NO (ppm)	1014.16	785.10	777.00	858.75
NO Blas corrected (ppm)	1004.22	771.43	763.14	846.27
NO ₂ (ppm)	45.23	25.55	23.23	31.33
NO _{2 Blas corrected} (ppm)	44.97	25.62	23.29	31.29
NO _X (ppm)	1049.19	797.05	786.44	877.56
NO _X (ppm@ 15% O ₂)	383.46	298.27	294.18	325.30
NO _x (lb/hr)	17.56	13.70	13.57	14.95
NO _X (g/bhp-hr)	6.4	5.0	5.0	5.5
NO _X (TPY)	76.9	60.0	59.5	65.5
O ₂ (%)	4.76	5.13	5.13	5.01

General Information

Start Date: 6/19/2014

Company: ANR

Station: Woolfolk

Gas Analysis

Nitrogen: 0.9939 1 - Butane: 0.008

Carbon Dioxide: 0.8904 N - Butane: 0.0094

Methane: 93.7208 | I - Pentane: 0

Ethane: <u>4.1904</u> N - Pentane: <u>0</u>

Propane: 0.1864 Hexane +: 0.001

Total: 100.000

Test Data

Unit Information					
Unit No.:	2007				
Manufacturer:	I/R				
Model:	KVG 103				
Rated BHP:	1320				
Rated RPM:	330				

		General Data		
Run	1	2	3	
Date	6/19/14	6/19/14	6/19/14	Averages
Time	08:21:03	09:16:30	10:42:02	
		Operating Data		
Horsepower	1,234	1,264	1,256	1,251
Speed	330	331	328	330
% Load	93.5%	95.7%	95.2%	94.8%
% Torque	93.5%	95.4%	95.7%	94.9%
Fuel Use (scfh)	11,265	11,415	11,448	11,376
UDHV (BTU/dscf)	1,030.3	1,030.3	1,030.3	1,030.3
Curve	1	1	1	1
AMP (psig)				
AMT (^O F)				
Suct. Press. (psig)	581	577	582	580
Suct. Temp. (^O F)	68.7	64.3	64.5	65.8
Disc. Press. (psig)	822	825	831	826
Disc. Temp. (^O F)	94.3	94.3	94.3	94.3
		Emissions Data		Company of the second of the Color of the Co
NO (ppm)	1377.90	1356.45	1296.61	1343.66
NO Blas corrected (ppm)	1375.41	1353.71	1293.19	1340.77
NO ₂ (ppm)	70.03	76.45	74.94	73.81
NO _{2 Blas corrected} (ppm)	70.23	76.67	75.15	74.01
NO _X (ppm)	1445.64	1430.38	1368.34	1414.78
NO _X (ppm@ 15% O ₂)	536.35	530.37	521.23	529.32
NO _X (lb/hr)	22.93	22.98	22.65	22.85
NO _x (g/bhp-hr)	8.4	8.2	8.2	8.3
NO _x (TPY)	100.5	100.7	99.2	100.1
O ₂ (%)	5.00	4.99	5.41	5.13

General Information

Start Date: 6/19/2014

Company: ANR

Station: Woolfolk

Gas Analysis

Nitrogen: 1.159 | - Butane: 0.0113

Carbon Dioxide: 0.7684 N - Butane: 0.018

Methane: 93.2676 I - Pentane: 0.0013

Ethane: 4.5225 N - Pentane: 0.001

Propane: <u>0.2426</u> Hexane +: <u>0.008</u>

Total: 100.000

Test Data

Unit Information

Unit No.: 2008

Manufacturer: _____I/R

Model: KVG 103

Rated BHP: 1320

		General Data		
Run	1	2	3	
Date	6/19/14	6/19/14	6/19/14	Averages
Time	12:09:09	12:43:49	13:18:04	
		Operating Data		
Horsepower	1,228	1,225	1,219	1,224
Speed	330	329	331	330
% Load	93.0%	92.8%	92.3%	92.7%
% Torque	93.2%	93.0%	92.1%	92.8%
Fuel Use (scfh)	11,310	11,235	11,218	11,254
UDHV (BTU/dscf)	1,033.9	1,033.9	1,033.9	1,033.9
Curve	1	1	1	1
AMP (psig)				
AMT (^O F)				A. A
Suct. Press. (psig)	584	585	588	586
Suct. Temp. (^O F)	62.7	62.7	62.6	62.7
Disc. Press. (psig)	822	821	821	821
Disc. Temp. (⁰ F)	94.3	94.3	94.3	94.3
		Emissions Data		
NO (ppm)	2414.00	2447.19	2454.29	2438.49
NO Blas corrected (ppm)	2423.31	2468.13	2475.37	2455.60
NO ₂ (ppm)	99.71	99.58	103.10	100.80
NO _{2 Blas corrected} (ppm)	99.99	100.43	103.97	101.46
NO _X (ppm)	2523.31	2568.55	2579.34	2557.07
NO _X (ppm@ 15% O ₂)	887.00	903.08	905.11	898.40
NO _x (lb/hr)	38.21	38.65	38.67	38.51
NO _X (g/bhp-hr)	14.1	14.3	14.4	14.3
NO _X (TPY)	167.4	169.3	169.4	168.7
O ₂ (%)	4.12	4.12	4,09	4.11

General Information

Start Date:

6/20/2014

Company: ____ANR

Station: Woolfolk

Gas Analysis

Nitrogen: 1.5129 I - Butane: 0.0323

Carbon Dioxide: <u>0.7037</u> N - Butane: <u>0.0557</u>

Methane: <u>93.5943</u> I - Pentane: <u>0.0136</u>

Ethane: <u>3.6863</u> N - Pentane: <u>0.0116</u>

Propane: 0.3762

Hexane +: 0.013

Total: 100.000

Test Data

Unit Information

Unit No.: _____

2009

Manufacturer: I/R

Model: KVG 103

Rated BHP:

1320

		General Data		
Run	1	2	3	
Date	6/20/14	6/20/14	6/20/14	Averages
Time	07:43:18	08:18:52	08:54:53	
and the second s		Operating Data	A CONTRACTOR OF THE CONTRACTOR	
Horsepower	1,204	1,204	1,212	1,207
Speed	329	329	330	329
% Load	91.2%	91.2%	91.8%	91.4%
% Torque	91.5%	91.5%	91.9%	91.6%
Fuel Use (scfh)	11,220	11,248	11,378	11,282
UDHV (BTU/dscf)	1,028.9	1,028.9	1,028.9	1,028.9
Curve	7	7	7	7
AMP (psig)				
AMT (^O F)				
Suct. Press. (psig)	529	521	516	522
Suct. Temp. (⁰ F)	47.6	48.0	48.6	48.0
Dîsc. Press. (psig)	761	760	759	760
Disc. Temp. (^O F)	92.0	92.1	92.0	92.0
		Emissions Data		
NO (ppm)	2101.65	2181.71	2155.06	2146.14
NO Blas corrected (ppm)	2102.09	2192.02	2173.77	2155.96
NO ₂ (ppm)	123.52	117.00	104.65	115.05
NO _{2 Blas corrected} (ppm)	124.92	137.81	105.53	122.75
NO _X (ppm)	2227.01	2329.82	2279.31	2278.71
NO _X (ppm@ 15% O ₂)	812.01	850.01	832.92	831.65
NO _x (lb/hr)	34.53	36.24	35.92	35.56
NO _x (g/bhp-hr)	13.0	13.7	13.4	13.4
NO _x (TPY)	151.3	158.7	157.3	155.8
O ₂ (%)	4.72	4.73	4.75	4.73