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## EMISSION TEST REPORT

REGULATION(S): MDEQ PERMIT

POLLUTANT(S): CO, NOX, AND VOCs

### TRANSCANADA US PIPELINE BLUE LAKE GAS STORAGE COMPANY KALKASKA COUNTY, MI

PERMIT NUMBER: MI-ROP-B7198-2014A  
FACILITY ID: B7198  
FRS # / EPA REGISTRY ID: 110013860526  
SOURCE CLASSIFICATION CODE (SCC): 20200252  
SOURCE ID: BLCMPR-C  
EMISSION SOURCE: SPARK-IGNITED ENGINE  
4-STROKE/2-STROKE: 2-STROKE  
RICH/LEAN BURN: LEAN BURN  
MAKE & MODEL: DRESSER RAND TCVD-12  
UNIT NUMBER: EU BLCMPR-C  
SERIAL NUMBER: 12TCVD106AP  
TEST DATE: JUNE 8, 2017

RECEIVED

AUG 01 2017

AIR QUALITY DIVISION

Pollutant	Permitted Limits				PASS/FAIL
	pounds / hour		g/BHP-hr		
	Permitted	Emitted	Permitted	Emitted	
CO	37.0	31.9	2.8	2.7	PASS
NOx	26.4	23.9	2	2	PASS
VOCs	9.7	4.7	0.73	0.40	PASS

Limits obtained from Permit MI-ROP-B7198-2014a and 40 CFR 60, Subpart JJJJ

*The contents of this document relate only to the items tested. I certify under penalty of law that I believe the information provided in this document is true, accurate and complete. I am aware that there are significant civil and criminal penalties, including the possibility of fine or imprisonment or both, for submitting false, inaccurate or incomplete information.*

CECO TEST LEADER:

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SENIOR EMISSIONS TEST SPECIALIST  
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## Revision History

Version	Revision Date	Comments
0	<i>original</i>	Original Version of Document.

## Project Information

CECO Project No: 20170608-051-1

## Contact Information

### Facility Information

<u>Facility</u>	TransCanada US Pipeline Blue Lake Gas Storage Company Kalkaska County, MI	<u>Contact:</u> Roy Cannon 700 Louisiana Street Houston, TX 77002 832-320-5465 roy_cannon@transcanda.com
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## Testing Group Information

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## Introduction

CECO Training & Technical Services, a division of Compressor Engineering Corporation, conducted source emission testing at TransCanada US Pipeline, Blue Lake Gas Storage Company to fulfill the requirements of Michigan Department of Environmental Quality (MDEQ) Permit. This report details the test purpose, objectives, testing procedures, sampling and analysis methodology, and results of the source testing conducted on June 8, 2017.

## Process Description

The following sources were tested:

- Unit BLCMPR-C (EU BLCMPR-C) SN 12TCVD106AP – one (1) Dresser Rand TCVD-12 natural gas-fired, 2-stroke, lean burn internal combustion engine, rated to 6000 brake horsepower (BHP) at 330 revolutions per minute (RPM). This source is equipped with an oxidation catalyst with an air-fuel ratio controller for emission control and drive a natural gas compressor.

## Test Purpose and Objectives

The purpose of this test was to fulfill the requirements of MDEQ Permit. The objective of this test was to conduct the required three (3) 60-minute test runs to measure the applicable emission species at the maximum achievable load.

**Results**

Dresser Rand TCVD-12 ID: BLCMPR-C SN: 12TCVD106AP		Test Run			Average
		1st	2nd	3rd	
<b>Fuel</b>					
HHV (BTU/SCF)		1028			
LHV (BTU/SCF)		930			
F-factor (DSCF/MMBTU)		8619			
<b>Test Date &amp; Time</b>					
Date		6/8/2017	6/8/2017	6/8/2017	
Start Time		8:53 AM	9:59 AM	11:07 AM	
End Time		9:53 AM	10:59 AM	12:07 PM	
Interval (minutes)		60	60	60	60
<b>Measured Concentrations</b>					
O <sub>2</sub> (%vd)		15.93	16.05	15.87	15.95
CO (ppmvd)		282.1	276.6	270.2	276.3
NO <sub>x</sub> (ppmvd)		123.5	128.7	125.1	125.8
VOCs (ppmvd)		26.2	26.1	25.6	26.0
THC (ppmvd)		361.7	362.3	361.2	361.7
<b>Operating Conditions (Rated BHP: 6000 @ 330 RPM)</b>					
Engine Horsepower (BHP)		5337	5271	5347	5318
Engine (Torque) Load (%)		90.3	89.2	90.5	90.0
Engine Speed (RPM)		325	325	325	325
Fuel Flow Rate (SCFH)		42377	42373	42793	42514
BSFC (BTU/BHP/hr), LHV		7386	7477	7444	7436
Fuel BTU Consumption (MMBTU/hr)		43.55	43.55	43.98	43.69
Exhaust Flow Rate (SCFH)		1578531	1617460	1575037	1590342
Exhaust Flow Rate (SCFM)		26308.8	26957.7	26250.6	26505.7
<b>Calculated Emissions</b>					
CO	(lb/hr)	32.3555	32.5070	30.9220	31.9282
	(ton/year)	141.7170	142.3809	135.4385	139.8455
	(g/BHP-hr)	2.7501	2.7974	2.6233	2.7236
	(ppmvd at 15% O <sub>2</sub> )	334.8873	336.4825	316.9344	329.4347
NO <sub>x</sub>	(lb/hr)	23.2652	24.8427	23.5144	23.8741
	(ton/year)	101.9015	108.8109	102.9932	104.5685
	(g/BHP-hr)	1.9774	2.1378	1.9949	2.0367
	(ppmvd at 15% O <sub>2</sub> )	146.6097	156.5629	146.7376	149.9700
VOCs	(lb/hr)	4.7309	4.8290	4.6123	4.7241
	(ton/year)	20.7212	21.1512	20.2019	20.6914
	(g/BHP-hr)	0.4021	0.4156	0.3913	0.4030
	(ppmvd at 15% O <sub>2</sub> )	31.1026	31.7505	30.0278	30.9603
THC	(lb/hr)	65.3113	67.0330	65.0766	65.8070
	(ton/year)	286.0634	293.6044	285.0357	288.2345
	(g/BHP-hr)	5.5512	5.7685	5.5209	5.6135
	(ppmvd at 15% O <sub>2</sub> )	429.3823	440.7361	423.6740	431.2641

## Methodology and Sampling Procedures

### Methodology

Parameter	Sampling Method
Oxygen (O <sub>2</sub> )	40 CFR 60, Appendix A, Method 3A
Oxides of Nitrogen (NO <sub>x</sub> )	40 CFR 60, Appendix A, Method 7E
Carbon Monoxide (CO)	40 CFR 60, Appendix A, Method 10
Volumetric Exhaust Flow Rate	40 CFR 60, Appendix A, Method 19
Gas Dilution System	40 CFR 60, Appendix A, Method 205
Volatile Organic Compounds (VOCs)	ASTM D6348

#### VOCs via ASTM D6348

The following gasses were individually quantified on the Fourier Transfer Infrared Spectroscopy (FTIR) analyzer and summed on a propane basis to calculate total hydrocarbons (THC). Methane response factors (based on carbon number) are listed after each compound. Methane and Ethane were subtracted from the total hydrocarbons to calculate Non-methane/Non-ethane (NM/NE) VOCs, reported as propane. Formaldehyde was specifically excluded per 60.4244 (f).

Methane (RF 1)	Ethylene (RF 2)	Propane (RF 3)	Butane (RF 4)	Acetaldehyde (RF 2)
Ethane (RF 2)	Acetylene (RF 2)	Propylene (RF 3)	Methanol (RF 1)	Formic Acid (RF 1)
Acrolein (RF 3)	Benzene (RF 6)			

#### Horsepower and Fuel Flow Determination

For this test, horsepower was obtained from engine panel and fuel flow was obtained from the engine panel. The Engine Torque Load averaged 90.0% for the test. This was the highest achievable load based on the operating parameters during the test, which are included in Appendix A.

#### Sampling System

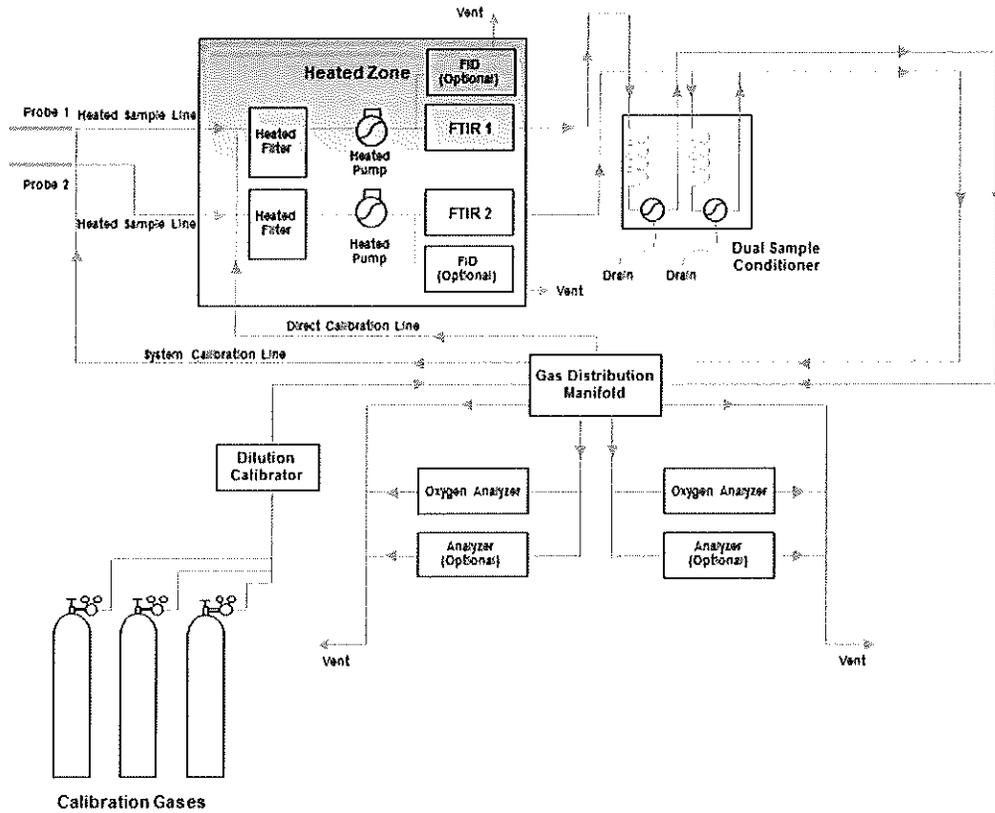
Compressor Engineering Corporation designed and assembled a versatile, emission testing unit (ETU), which houses all analyzers, computers and auxiliary equipment. Effluent stack gas enters the ETU through a heated Teflon sample line. A heated head pump with a Teflon diaphragm pulls the sample into the trailer, through a heated filter, and sends the wet gas directly to the inlet of the FTIR. The heated pump, sample lines, and filter have their temperatures maintained at approximately 191 °C. The FTIR analyzer gas cell and gas inlet temperatures are also maintained at approximately 191 °C. The sample is routed from the exit of the FTIR through a heated Teflon line to a gas conditioner for moisture removal. The dry gas exiting the gas conditioner is routed to a gas distribution panel which sends a portion of the gas to the paramagnetic oxygen analyzer.

The MKS Instruments MultiGas 2030 FTIR analyzer is used to determine the CO, NO<sub>x</sub>, and VOCs emission concentrations. The FTIR serves as the instrument for Methods 7E and 10, and meets the requirements of Section 13 of Method 7E. All measured concentrations are corrected to a dry basis via the MKS MG2000 operating software. The FTIR analyzer is configured with a fixed optical pathlength of 5.11 meters. The measured concentrations are collected at a 0.5

cm<sup>-1</sup> resolution. Each spectrum is derived from the co-addition of 60 scans. Data is collected continuously during each test run. A new data point is generated every 60 seconds.

A software package (CECOTest) is used to collect and processes data. CECOTest continually logs data every 15 seconds from the oxygen analyzer and the FTIR during the 60 minute runs.

Refer to **FIGURE 1** for a schematic of the sampling system.



**Figure 1: Sampling System Schematic**

## Instrument Specifications

Description: Oxygen Analyzer  
Manufacturer: Servomex  
Model: 1440C  
Serial Number: 2593  
Technology Type: Paramagnetic  
Range: 0-25%  
Repeatability: +/- 0.1% O2  
Response Time (90%): Typically less than 10 sec  
Linearity: +/- 0.1% O2

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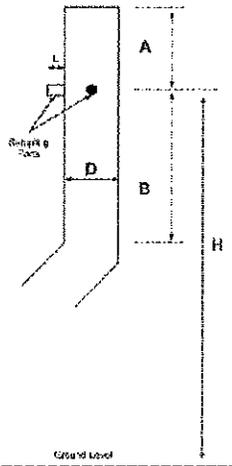
Description: FTIR Analyzer  
Manufacturer: MKS Instruments  
Model: 2030  
Serial Number: 017978321  
Technology Type: FTIR Spectrometry  
Range: between 10ppb and 100% fullscale  
Spectral Resolution: 0.5-128 1/cm  
Scan Speed: 1/sec @ 0.5 1/cm  
Detector Type: LN2-cooled MCT

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Manufacturer: Teledyne  
Model: T700  
Serial Number: 70  
Technology Type: Mass Flow Controller  
"MFC's: 20LPM, 2LPM, and 200ccm"  
Flow Measurement Accuracy +/-1.0% of Full Scale  
Repeatability of Flow Control +/-0.2% of full Scale  
Linearity of Flow Measurement +/-0.5% of Full Scale  
Flow Range of Diluent Air 0 to 10 SLPM  
Optional Ranges: 0 to 5 SLPM; 0 to 20 SLPM  
Flow Range of Cylinder Gasses 0 to 100 cc/min  
Optional Ranges: 0 to 50 cc/min; 0 to 200 cc/min  
Zero Air Required: 10 SLPM @ 30 PSIG  
Optional 20 SLPM @ 30 PSIG  
CAL Gas Input Ports 4 (configurable)  
Diluent Gas Input Ports 1  
Response Time 60 Seconds (98%)

## Description of Sampling Location

### Physical Duct Parameters



D =	48	in	Duct Diameter
L =	4	in	Port Length
A =	144	in	Distance to Downstream Disturbance
B =	360	in	Distance to Upstream Disturbance
H =	55	ft	Approximate Height Above Grade
	3.0	D	Distance to Downstream Disturbance (A)
	0.5	D	EPA M1 Requirement
	TRUE		EPA M1 Requirement Met?
	7.5	D	Distance to Upstream Disturbance (B)
	2.0	D	EPA M1 Requirement
	TRUE		EPA M1 Requirement Met?
	TRUE		<b>EPA M1 Requirements Met for Distances to Up/Downstream Disturbances</b>

### EPA JJJJ/ZZZZ Sampling Point Requirements

Duct Diameter	Ports
D ≤ 6 inches	N/A
6 < D ≤ 12 inches	N/A
D > 12 inches	M1 Ports
D > 12 inches	no M1 Ports

### Sampling Strategy

Single Point Located at Duct Centroid  
 3 Traverse Points (16.7, 50.0, and 83.3%) across the duct  
 3 Traverse Points (16.7, 50.0, and 83.3%) across the duct  
 Stratification Check Required

### REQUIRED SAMPLING STRATEGY:

40.0 in  
 24.0 in  
 8.0 in  
 44.0 in  
 28.0 in  
 12.0 in

**3 Traverse Points (16.7, 50.0, and 83.3%) across the duct**  
 Point 1  
 Point 2  
 Point 3  
 Point 1 Probe Mark (Includes port length)  
 Point 2 Probe Mark (Includes port length)  
 Point 3 Probe Mark (Includes port length)

### STRATIFICATION CHECK REQUIREMENTS

For every point (w here Da=Deviation from Average (%) for a given point.)

Da < 5 %  
 5% ≤ Da < 10 %  
 Otherwise

Single Point Located at Duct Centroid  
 3 Traverse Points (16.7, 50.0, and 83.3%) across the duct  
 Full M1 Points Required

### STRATIFICATION CHECK RESULTS

	Point 1	Point 2	Point 3
15.60	15.61	15.64	
15.62	15.62	15.66	
15.62	15.64	15.62	
15.65	15.68	15.61	
15.67	15.68	15.65	
15.65	15.69	15.66	
15.64	15.71	15.66	
15.63	15.70	15.67	
15.64	15.66	15.68	
15.63	15.60	15.66	
15.61	15.54	15.65	
15.58	15.55	15.65	

Point Average (% O2)	15.63	15.64	15.65
Point Deviation from Average (%)	- 0.07	0.00	0.07
Point Deviation from Average (% O2)	- 0.01	0.00	0.01
Average of Point Averages (% O2)	15.64		

### STRATIFICATION CHECK RESULTANT STRATEGY

Single Point Located at Duct Centroid