



GRETCHEN WHITMER  
GOVERNOR

STATE OF MICHIGAN  
DEPARTMENT OF  
ENVIRONMENT, GREAT LAKES, AND ENERGY  
LANSING



LIESL EICHLER CLARK  
DIRECTOR

September 11, 2020

UPS NEXT DAY DELIVERY

**ENFORCEMENT NOTICE**

In the matter of:

Lafarge Alpena  
1435 Ford Avenue  
Alpena, Michigan 49707

SRN: B1477; Alpena County

ATTENTION: Mr. Jeffery Scott

This letter is to advise you of the commencement of escalated enforcement action against Lafarge Alpena. This letter follows the June 3, 2019; November 25, 2019; December 2, 2019; March 30, 2020; and June 30, 2020 Violation Notices issued by the Department of Environment, Great Lakes, and Energy (EGLE), Air Quality Division (AQD) which detailed violations of Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994, PA 451, as amended (NREPA), MCL 324.5501 *et seq.*; the administrative rules promulgated thereunder, National Emission Standards for Hazardous Air Pollutants (NESHAP) for Portland Cement Plants, Title 40 Code of Federal Regulations, Part 63, Subpart LLL, Renewable Operating Permit (ROP) MI-ROP-B1477-2012c, and Rule 910 of the Michigan Air Pollution Control Rules, Mich Admin Code, R 336.1910.

The cited violations against the Company are federally enforceable and are considered a High Priority Violation (HPV) by the United States Environmental Protection Agency (USEPA). The HPV designation means that the USEPA places a priority on enforcing the regulations governing this violation and on formally resolving alleged violations of this type. The AQD is required to report all HPVs to the USEPA, pursuant to the state's grant commitments with the USEPA and the state's delegated enforcement authority of the federal Clean Air Act.

The AQD is providing the Company with an opportunity to formally resolve these violations through the entry of a legally enforceable agreement that will include a compliance program and payment of an appropriate monetary penalty pursuant to Section 5528 of Part 55 of NREPA, MCL 324.5528.

Be advised that failure to respond to this Enforcement Notice in a timely manner and adequately resolve or address the cited violations may result in further enforcement proceedings, including but not limited to, referral of the matter to the Michigan Department of Attorney General (MDAG) for commencement of civil litigation. This

**ENFORCEMENT NOTICE**

Lafarge Alpena

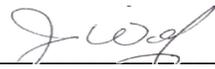
Page 2

September 11, 2020

Enforcement Notice does not preclude or limit EGLE's ability to initiate any other enforcement action under federal or state law as appropriate.

Please contact me at 517-275-0943, or by email at WolfJ2@Michigan.gov, no later than Friday, September 25, 2020, to schedule a meeting to discuss the resolution of this matter.

STATE OF MICHIGAN  
DEPARTMENT OF ENVIRONMENT,  
GREAT LAKES, AND ENERGY

By:   
\_\_\_\_\_  
Jason Wolf  
Air Quality Division, Enforcement Unit

Date: \_\_\_\_\_

cc: Ms. Sarah Marshall, U.S. EPA, Region 5  
Mr. Neil Gordon, MDAG  
Mr. Shane Nixon, EGLE  
Ms. Jenine Camilleri, EGLE