# MICHIGAN DEPARTMENT OF ENVIRONMENTAL QUALITY AIR QUALITY DIVISION

January 12, 2016

PERMIT TO INSTALL 215-15

## **ISSUED TO**

Michigan Department of Corrections / Kinross Correctional Facility

## **LOCATED AT**

16770 South Watertower Drive Kincheloe, Michigan

IN THE COUNTY OF Chippewa

TRIS PENINSULAM

# STATE REGISTRATION NUMBER N2955

The Air Quality Division has approved this Permit to Install, pursuant to the delegation of authority from the Michigan Department of Environmental Quality. This permit is hereby issued in accordance with and subject to Section 5505(1) of Article II, Chapter I, Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended. Pursuant to Air Pollution Control Rule 336.1201(1), this permit constitutes the permittee's authority to install the identified emission unit(s) in accordance with all administrative rules of the Department and the attached conditions. Operation of the emission unit(s) identified in this Permit to Install is allowed pursuant to Rule 336.1201(6).

DATE OF RECEIPT OF ALL INFORMATION REQUIRED BY RULE 203:  December 2, 2015			
DATE PERMIT TO INSTALL APPROVED:  January 12, 2016	SIGNATURE:		
DATE PERMIT VOIDED:	SIGNATURE:		
DATE PERMIT REVOKED:	SIGNATURE:		

# **PERMIT TO INSTALL**

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# **Common Abbreviations / Acronyms**

Common Abbreviat  Common Acronyms			Pollutant / Measurement Abbreviations		
AQD	Air Quality Division	acfm	Actual cubic feet per minute		
BACT	Best Available Control Technology	BTU	British Thermal Unit		
CAA	Clean Air Act	°C	Degrees Celsius		
CAM	Compliance Assurance Monitoring	co	Carbon Monoxide		
CEM	Continuous Emission Monitoring	CO <sub>2</sub> e	Carbon Dioxide Equivalent		
CFR	Code of Federal Regulations	dscf	Dry standard cubic foot		
СОМ	Continuous Opacity Monitoring	dscm	Dry standard cubic meter		
Department/	Michigan Department of Environmental	°F	Degrees Fahrenheit		
department	Quality	gr	Grains		
EU	Emission Unit	HAP	Hazardous Air Pollutant		
FG	Flexible Group	Hg	Mercury		
GACS	Gallons of Applied Coating Solids	hr	Hour		
GC	General Condition	HP	Horsepower		
GHGs	Greenhouse Gases	H <sub>2</sub> S	Hydrogen Sulfide		
HVLP	High Volume Low Pressure*	kW	Kilowatt		
ID	Identification	lb	Pound		
IRSL	Initial Risk Screening Level	m	Meter		
ITSL	Initial Threshold Screening Level	mg	Milligram		
LAER	Lowest Achievable Emission Rate	mm	Millimeter		
MACT	Maximum Achievable Control Technology	MM	Million		
MAERS	Michigan Air Emissions Reporting System	MW	Megawatts		
MAP	Malfunction Abatement Plan	NMOC	Non-methane Organic Compounds		
MDEQ	Michigan Department of Environmental	NO <sub>x</sub>	Oxides of Nitrogen		
MODO	Quality  Makarial Cafata Bata Chapt	ng	Nanogram Parity Island		
MSDS NA	Material Safety Data Sheet Not Applicable	PM	Particulate Matter		
NAAQS	National Ambient Air Quality Standards	PM10	Particulate Matter equal to or less than 10 microns in diameter		
NESHAP	National Emission Standard for Hazardous Air Pollutants	PM2.5	Particulate Matter equal to or less than 2.5 microns in diameter		
NSPS	New Source Performance Standards	pph	Pounds per hour		
NSR	New Source Review	ppm	Parts per million		
PS	Performance Specification	ppmv	Parts per million by volume		
PSD	Prevention of Significant Deterioration	ppmw	Parts per million by weight		
PTE	Permanent Total Enclosure	psia	Pounds per square inch absolute		
PTI	Permit to Install	psig	Pounds per square inch gauge		
RACT	Reasonable Available Control Technology	scf	Standard cubic feet		
ROP	Renewable Operating Permit	sec	Seconds		
SC	Special Condition	SO <sub>2</sub>	Sulfur Dioxide		
SCR	Selective Catalytic Reduction	TAC	Toxic Air Contaminant		
SNCR	Selective Non-Catalytic Reduction	Temp	Temperature		
SRN	State Registration Number	THC	Total Hydrocarbons		
TEQ	Toxicity Equivalence Quotient	tpy	Tons per year		
USEPA/EPA	United States Environmental Protection	μg	Microgram		
	Agency	μm	Micrometer or Micron		
VE	Visible Emissions	VOC	Volatile Organic Compounds		
	licators the processes managined at the gun air on	yr n aball na	Year		

<sup>\*</sup>For HVLP applicators, the pressure measured at the gun air cap shall not exceed 10 psig.

#### GENERAL CONDITIONS

- 1. The process or process equipment covered by this permit shall not be reconstructed, relocated, or modified, unless a Permit to Install authorizing such action is issued by the Department, except to the extent such action is exempt from the Permit to Install requirements by any applicable rule. (R 336.1201(1))
- 2. If the installation, construction, reconstruction, relocation, or modification of the equipment for which this permit has been approved has not commenced within 18 months, or has been interrupted for 18 months, this permit shall become void unless otherwise authorized by the Department. Furthermore, the permittee or the designated authorized agent shall notify the Department via the Supervisor, Permit Section, Air Quality Division, Michigan Department of Environmental Quality, P.O. Box 30260, Lansing, Michigan 48909-7760, if it is decided not to pursue the installation, construction, reconstruction, relocation, or modification of the equipment allowed by this Permit to Install. (R 336.1201(4))
- 3. If this Permit to Install is issued for a process or process equipment located at a stationary source that is not subject to the Renewable Operating Permit program requirements pursuant to R 336.1210, operation of the process or process equipment is allowed by this permit if the equipment performs in accordance with the terms and conditions of this Permit to Install. (R 336.1201(6)(b))
- 4. The Department may, after notice and opportunity for a hearing, revoke this Permit to Install if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of this permit or is violating the Department's rules or the Clean Air Act. (R 336.1201(8), Section 5510 of Act 451, PA 1994)
- 5. The terms and conditions of this Permit to Install shall apply to any person or legal entity that now or hereafter owns or operates the process or process equipment at the location authorized by this Permit to Install. If the new owner or operator submits a written request to the Department pursuant to R 336.1219 and the Department approves the request, this permit will be amended to reflect the change of ownership or operational control. The request must include all of the information required by subrules (1)(a), (b), and (c) of R 336.1219 and shall be sent to the District Supervisor, Air Quality Division, Michigan Department of Environmental Quality. (R 336.1219)
- 6. Operation of this equipment shall not result in the emission of an air contaminant which causes injurious effects to human health or safety, animal life, plant life of significant economic value, or property, or which causes unreasonable interference with the comfortable enjoyment of life and property. (R 336.1901)
- 7. The permittee shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant which continue for more than one hour in excess of any applicable standard or limitation, or emissions of any air contaminant continuing for more than two hours in excess of an applicable standard or limitation, as required in Rule 912, to the Department. The notice shall be provided not later than two business days after start-up, shutdown, or discovery of the abnormal condition or malfunction. Written reports, if required, must be filed with the Department within 10 days after the start-up or shutdown occurred, within 10 days after the abnormal conditions or malfunction has been corrected, or within 30 days of discovery of the abnormal condition or malfunction, whichever is first. The written reports shall include all of the information required in Rule 912(5). (R 336.1912)
- 8. Approval of this permit does not exempt the permittee from complying with any future applicable requirements which may be promulgated under Part 55 of 1994 PA 451, as amended or the Federal Clean Air Act.
- 9. Approval of this permit does not obviate the necessity of obtaining such permits or approvals from other units of government as required by law.
- 10. Operation of this equipment may be subject to other requirements of Part 55 of 1994 PA 451, as amended and the rules promulgated thereunder.

- 11. Except as provided in subrules (2) and (3) or unless the special conditions of the Permit to Install include an alternate opacity limit established pursuant to subrule (4) of R 336.1301, the permittee shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of density greater than the most stringent of the following. The grading of visible emissions shall be determined in accordance with R 336.1303. (R 336.1301)
  - a) A six-minute average of 20 percent opacity, except for one six-minute average per hour of not more than 27 percent opacity.
  - b) A visible emission limit specified by an applicable federal new source performance standard.
  - c) A visible emission limit specified as a condition of this Permit to Install.
- 12. Collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in R 336.1370(2). (R 336.1370)
- 13. The Department may require the permittee to conduct acceptable performance tests, at the permittee's expense, in accordance with R 336.2001 and R 336.2003, under any of the conditions listed in R 336.2001. (R 336.2001)

#### **SPECIAL CONDITIONS**

## **EMISSION UNIT SUMMARY TABLE**

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

Emission Unit ID	Emission Unit Description (Process Equipment & Control Devices)	Installation Date / Modification Date	Flexible Group ID	
EU-BOILER1	A 18 MMBtu/hr natural gas fired steam boiler capable of burning fuel oil as a back-up fuel. This boiler is located at the Kinross facility.	1/1/2006	FG-BOILERS	
EU-BOILER2	A 18 MMBtu/hr natural gas fired steam boiler capable of burning fuel oil as a back-up fuel. This boiler is located at the Kinross facility.	1/1/2006	FG-BOILERS	
EU-BOILER3	A 18 MMBtu/hr natural gas fired steam boiler capable of burning fuel oil as a back-up fuel. This boiler is located at the Kinross facility.	1/1/2006	FG-BOILERS	
EU-EMGRICE1	This emission unit, and any replacement of this unit as applicable under R 336.1285(a)(vi), is for a 60 kW diesel-fueled reciprocating internal combustion emergency engine. This engine is located at the Kinross facility.	1/1/1978	FG-EMGGENS	
EU-EMGRICE2	This emission unit, and any replacement of this unit as applicable under R 336.1285(a)(vi), is for a 60 kW diesel-fueled reciprocating internal combustion emergency engine. This engine is located at the Kinross facility.	1/1/1978	FG-EMGGENS	
EU-EMGRICE3	This emission unit, and any replacement of this unit as applicable under R 336.1285(a)(vi), is for a 125 kW diesel-fueled reciprocating internal combustion emergency engine. This engine is located at the Kinross facility.	1/1/1978	FG-EMGGENS	
EU-EMGRICE4	This emission unit, and any replacement of this unit as applicable under R 336.1285(a)(vi), is for a 300 kW diesel-fueled reciprocating internal combustion emergency engine. This engine is located at the Kinross facility.	1/1/1978	FG-EMGGENS	
EU-EMGRICE5	This emission unit, and any replacement of this unit as applicable under R 336.1285(a)(vi), is for a 30 kW diesel-fueled reciprocating internal combustion emergency engine. This engine is a portable unit located at the Kinross facility.	1/1/1978	FG-EMGGENS	
EU-EMGRICE6	This emission unit, and any replacement of this unit as applicable under R 336.1285(a)(vi), is for a 100 kW diesel-fueled reciprocating internal combustion emergency engine. This engine is a portable unit located at the Kinross facility.	1/1/1978	FG-EMGGENS	

Changes to the equipment described in this table are subject to the requirements of R 336.1201, except as allowed by R 336.1278 to R 336.1290.

# **FLEXIBLE GROUP SUMMARY TABLE**

Flexible Group ID	Flexible Group Description	Associated Emission Unit IDs
FG-BOILERS	Three (3) natural gas fired steam boilers capable	EU-BOILER1,
	of burning fuel oil as a back-up fuel.	EU-BOILER2, EU-BOILER3
FG-EMGGENS	Six (6) diesel-fueled reciprocating internal	EU-BOILER3 EU-EMGRICE1,
I G-LIVIGGLING	combustion emergency engine generators.	EU-EMGRICE2,
		EU-EMGRICE3,
		EU-EMGRICE4,
		EU-EMGRICE5,
		EU-EMGRICE6
FG-FACILITY	All process equipment source-wide including equipment covered by other permits, grandfathered equipment and exempt equipment.	All emission units

## The following conditions apply to: FG-BOILERS

**DESCRIPTION:** Three (3) natural gas-fired steam boilers capable of burning fuel oil as a back-up fuel.

Emission Units: EU-BOILER1, EU-BOILER2, EUBOILER3

**POLLUTION CONTROL EQUIPMENT: NA** 

#### I. <u>EMISSION LIMITS</u>

Pollutant	Limit*	Time Period / Operating Scenario	Equipment	Testing / Monitoring Method	Underlying Applicable Requirements
1. SO <sub>2</sub>	0.056 lb/MMBtu (when burning fuel oil)	daily	FG-BOILERS	SC VI.1, SC VI.2	R 336.1205(1)(a) & (3), 40 CFR 60.42c
2. NOx	0.020 lb/gal (when burning fuel oil)	daily	Each boiler in FG-BOILERS	SC VI.1	R 336.1205(1)(a) & (3)
3. NOx	100 lb/MMscf (when burning natural gas)	daily	Each boiler in FG-BOILERS	SC VI.1	R 336.1205(1)(a) & (3)

\*Limits are based on a fuel oil higher heating value of 138,000 Btu/gal and a sulfur content of 0.05 percent; and a natural gas higher heating value of 1,050 Btu/scf.

## II. MATERIAL LIMITS

- 1. The permittee shall burn only pipeline quality natural gas or fuel oil in FG-BOILERS. ((R 336.1205(1)(a) & (3))
- 2. The sulfur content of the fuel oil used in FG-BOILERS shall not exceed 500 ppm (0.05 percent) by weight. ((R 336.1205(1)(a) & (3), 40 CFR 60.42c)

# III. PROCESS/OPERATIONAL RESTRICTIONS

- 1. Fuel oil shall only be burned in FG-BOILERS during periods of gas curtailment, gas supply interruption, startups, or periodic testing on liquid fuel. Periodic testing of liquid fuel shall not exceed a combined total of 48 hours during any calendar year for each boiler in FG-BOILERS. (This requirement is necessary to avoid the requirements of 40 CFR Part 63 Subpart JJJJJJ.)
- 2. The permittee shall not operate each boiler of FG-BOILERS, while burning fuel oil, for more than 500 hours per 12-month rolling time period as determined at the end of each calendar month. (R 336.1205(3))

#### IV. DESIGN/EQUIPMENT PARAMETERS

- 1. The permittee shall install, calibrate, maintain and operate in a satisfactory manner, a device to monitor and record the natural gas used in FG-BOILERS. (R 336.1205(3))
- 2. The permittee shall install, calibrate, maintain and operate in a satisfactory manner, a device to monitor and record the amount of hours each boiler operates while burning fuel oil. (R 336.1205(3))

#### V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

NA

#### VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

- 1. The permittee shall monitor and record, in a satisfactory manner, the amount and types of fuels used in FG-BOILERS per month, and per 12-month rolling time period, as determined at the end of each calendar month. (R 336.1205(3))
- 2. The permittee shall maintain a complete record of the fuel oil specifications and/or fuel analysis for each delivery, or storage tank of fuel oil used in FG-BOILERS, demonstrating that the fuel sulfur content meets the requirement of SC II.2. These records may include purchase records for ASTM specification fuel oil, specifications or analyses provided by the vendor at the time of delivery, analytical results from laboratory testing, or any records adequate to demonstrate compliance with the percent sulfur limit in fuel oil. The certification or test data shall include the name of the oil supplier or laboratory, and the sulfur content of the fuel oil. (R 336.1205(3), 40 CFR 60.42c(h))
- 3. The permittee shall record in a satisfactory manner the hours of operation while burning fuel oil in each boiler of FG-BOILERS to demonstrate compliance with SC III.1 and III.2. (R 336.1205(3), 40 CFR Part 63 Subpart JJJJJJ)

### VII. REPORTING

NA

## VIII. STACK/VENT RESTRICTIONS

NA

## IX. OTHER REQUIREMENTS

- 1. The permittee shall comply with all applicable provisions of the National Emission Standards for Hazardous Air Pollutants, as specified in 40 CFR Part 63, Subpart A and Subpart JJJJJJ for Industrial, Commercial, and Institutional Boilers Area Sources. **(40 CFR Part 63 Subparts A and JJJJJJJ)**
- 2. The permittee shall comply with all applicable provisions of the Standards of Performance for New Stationary Sources, as specified in 40 CFR Part 60, Subpart A and Subpart Dc for Small Industrial, Commercial, and Institutional Steam Generating Units. (40 CFR Part 60 Subparts A and Dc)

## The following conditions apply to: FG-EMGGENS

**<u>DESCRIPTION</u>**: Six (6) diesel fuel fired emergency reciprocating internal combustion engine generators.

Emission Units: EU-EMGRICE1, EU-EMGRICE2, EU-EMGRICE3, EU-EMGRICE4, EU-EMGRICE5,

**EU-EMGRICE6** 

**POLLUTION CONTROL EQUIPMENT: NA** 

#### I. EMISSION LIMITS

NA

#### II. MATERIAL LIMITS

1. The sulfur content of the fuel oil used in FG-EMGGENS shall not exceed 500 ppm (0.05 percent) by weight. (R 336.1205(1)(a) & (3))

#### **III. PROCESS/OPERATIONAL RESTRICTIONS**

1. The permittee shall not operate each engine of FG-EMGGENS for more than 500 hours per year on a 12-month rolling time period basis as determined at the end of each calendar month. (R 336.1205(1)(a) & (3))

#### IV. DESIGN/EQUIPMENT PARAMETERS

1. The permittee shall equip and maintain each engine of FG-EMGGENS with non-resettable hours meters to track the operating hours. (R 336.1205(1)(a) & (3))

#### V. TESTING/SAMPLING

NA

#### VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

- 1. The permittee shall complete all required calculations in a format acceptable to the AQD District Supervisor by the 30th day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition. (R 336.1205(3))
- 2. The permittee shall monitor and record the hours of operation of each engine of FG-EMGGENS, on a monthly and 12-month rolling time period basis, in a manner that is acceptable to the District Supervisor, Air Quality Division. (R 336.1205(3))
- 4. The permittee shall maintain a complete record of the fuel oil specifications and/or fuel analysis for each delivery, or storage tank of fuel oil used in FG-EMGGENS, demonstrating that the fuel sulfur content meets the requirement of SC II.1. These records may include purchase records for ASTM specification fuel oil, specifications or analyses provided by the vendor at the time of delivery, analytical results from laboratory testing, or any records adequate to demonstrate compliance with the percent sulfur limit in fuel oil. The certification or test data shall include the name of the oil supplier or laboratory, and the sulfur content of the fuel oil. (R 336.1205(3))

- 4. The permittee shall maintain the following record for each engine of FG-EMGGENS. The following information shall be recorded and kept on file at the facility:
  - a. Engine manufacturer;
  - b. Date engine was manufactured;
  - c. Engine model number;
  - d. Engine horsepower;
  - e. Engine serial number;
  - f. Engine specification sheet;
  - g. Date of initial startup of the engine; and
  - h. Date engine was removed from service at this stationary source.

All of the above information shall be stored in a format acceptable to the AQD District Supervisor. (R 336.1205(3))

## VII. REPORTING

NA

## VIII. STACK/VENT RESTRICTIONS

NA

## IX. OTHER REQUIREMENTS

1. The permittee shall comply with all applicable provisions of the National Emission Standards for Hazardous Air Pollutants, as specified in 40 CFR Part 63, Subpart A and Subpart ZZZZ for Stationary Reciprocating Internal Combustion Engines. (40 CFR Part 63 Subparts A and ZZZZ, 40 CFR 63.6585)

## The following conditions apply Source-Wide to: FG-FACILITY

## POLLUTION CONTROL EQUIPMENT: NA

#### I. <u>EMISSION LIMITS</u>

Pollutant	Limit	Time Period / Operating Scenario	Equipment	Testing / Monitoring Method	Underlying Applicable Requirements
1. NOx	89 tpy	12-month rolling time period as determined at the end of each calendar month	FG-FACILITY	SC VI.1	R 336.1205(3)
2. SO <sub>2</sub>	89 tpy	12-month rolling time period as determined at the end of each calendar month	FG-FACILITY	SC VI.2	R 336.1205(3)
3. CO	56 tpy	12-month rolling time period as determined at the end of each calendar month	FG-FACILITY	SC VI.3	R 336.1205(3)

#### II. MATERIAL LIMITS

NA

#### III. PROCESS/OPERATIONAL RESTRICTIONS

NA

#### IV. DESIGN/EQUIPMENT PARAMETERS

1. The permittee shall install, calibrate, maintain and operate in a satisfactory manner, a device to monitor and record the natural gas used from all fuel burning equipment at FG-FACILITY. (R 336.1205(3))

## V. TESTING/SAMPLING

NA

#### VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

1. The permittee shall monitor and record, in a satisfactory manner, each fuel used for FG-FACILITY on a monthly basis. The permittee shall calculate monthly and 12-month rolling time period NOx emissions from FG-FACILITY and make them available to the Department upon request. For the purpose of demonstrating compliance with the NOx emission limit in SC I.1, the permittee shall use appropriate NOx emission factors. (R 336.1205(1)(a) and (3))

- 2. The permittee shall monitor and record, in a satisfactory manner, each fuel used for FG-FACILITY on a monthly basis. The permittee shall calculate monthly and 12-month rolling time period SO<sub>2</sub> emissions from FG-FACILITY and make them available to the Department upon request. For the purpose of demonstrating compliance with the SO<sub>2</sub> emission limit in SC I.2, the permittee shall use appropriate SO<sub>2</sub> emission factors. (R 336.1205(1)(a) and (3))
- 3. The permittee shall monitor and record, in a satisfactory manner, each fuel used for FG-FACILITY on a monthly basis. The permittee shall calculate monthly and 12-month rolling time period CO emissions from FG-FACILITY and make them available to the Department upon request. For the purpose of demonstrating compliance with the CO emission limit in SC I.3, the permittee shall use appropriate CO emission factors. (R 336.1205(1)(a) and (3))

# VII. REPORTING

NA

#### VIII. STACK/VENT RESTRICTIONS

NA

# IX. OTHER REQUIREMENTS

NA