# MICHIGAN DEPARTMENT OF NATURAL RESOURCES AND ENVIRONMENT AIR QUALITY DIVISION

October 15, 2010

PERMIT TO INSTALL No. 161-10

ISSUED TO Tuscola Energy, Inc.

LOCATED AT Leon & Aerial Cosens 4-26 Wisner Township, Michigan 48701

> IN THE COUNTY OF Tuscola

## STATE REGISTRATION NUMBER P0142

TRIS PENINSULAM

The Air Quality Division has approved this Permit to Install, pursuant to the delegation of authority from the Michigan Department of Natural Resources and Environment. This permit is hereby issued in accordance with and subject to Section 5505(1) of Article II, Chapter I, Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended. Pursuant to Air Pollution Control Rule 336.1201(1), this permit constitutes the permittee's authority to install the identified emission unit(s) in accordance with all administrative rules of the Department and the attached conditions. Operation of the emission unit(s) identified in this Permit to Install is allowed pursuant to Rule 336.1201(6).

| DATE OF RECEIPT OF ALL INFORMATION REQUIRED BY RULE 203:  August 8, 2010 |            |  |  |
|--|------------|--|--|
| DATE PERMIT TO INSTALL APPROVED: October 15, 2010                        | SIGNATURE: |  |  |
| DATE PERMIT VOIDED:  | SIGNATURE: |  |  |
| DATE PERMIT REVOKED:   | SIGNATURE: |  |  |

## **PERMIT TO INSTALL**

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## **Common Abbreviations / Acronyms**

| Common Abbreviations / Acronyms  Common Acronyms  Pollutant/Measurement Abbreviations |   |                          |  |  |
|---|---|--------------------------|--|--|
| AQD Air Quality Division  |   | BTU British Thermal Unit |  |  |
| ANSI  | American National Standards Institute                                 | °C                       | Degrees Celsius                              |  |
| BACT  | Best Available Control Technology                                     | co                       | Carbon Monoxide                              |  |
| CAA   | Clean Air Act   | dscf                     | Dry standard cubic foot                      |  |
| CEM   | Continuous Emission Monitoring  | dscm                     | Dry standard cubic meter                     |  |
| CFR   | Code of Federal Regulations   | °F                       | Degrees Fahrenheit                           |  |
| COM   | Continuous Opacity Monitoring   | gr                       | Grains                                       |  |
| EPA   | Environmental Protection Agency                                       | Hg                       | Mercury                                      |  |
| EU  | Emission Unit   | hr                       | Hour   |  |
| FG  | Flexible Group  | H <sub>2</sub> S         | Hydrogen Sulfide                             |  |
| GACS  | Gallon of Applied Coating Solids                                      | hp                       | Horsepower                                   |  |
| GC  | General Condition   | lb                       | Pound  |  |
| HAP   | Hazardous Air Pollutant   | m                        | Meter  |  |
| HVLP  | High Volume Low Pressure *  | mg                       | Milligram                                    |  |
| ID  | Identification  | mm                       | Millimeter                                   |  |
| LAER  | Lowest Achievable Emission Rate                                       | MM                       | Million                                      |  |
| MACT  | Maximum Achievable Control Technology                                 | MW                       | Megawatts                                    |  |
| MAERS   | Michigan Air Emissions Reporting System                               | ng                       | Nanogram                                     |  |
| MAP   | Malfunction Abatement Plan  | NO <sub>x</sub>          | Oxides of Nitrogen                           |  |
| MDNRE   | Michigan Department of Natural Resources and Environment (Department) | PM                       | Particulate Matter                           |  |
| MIOSHA  | Michigan Occupational Safety & Health Administration                  | PM10                     | PM less than or equal to 10 microns diameter |  |
| MSDS  | Material Safety Data Sheet  | PM2.5                    | PM less than or equal 2.5 microns diameter   |  |
| NESHAP  | National Emission Standard for Hazardous Air Pollutants               | pph                      | Pound per hour                               |  |
| NSPS  | New Source Performance Standards                                      | ppm                      | Parts per million                            |  |
| NSR   | New Source Review   | ppmv                     | Parts per million by volume                  |  |
| PS  | Performance Specification   | ppmw                     | Parts per million by weight                  |  |
| PSD   | Prevention of Significant Deterioration                               | psia                     | Pounds per square inch absolute              |  |
| PTE   | Permanent Total Enclosure   | psig                     | Pounds per square inch gauge                 |  |
| PTI   | Permit to Install   | scf                      | Standard cubic feet                          |  |
| RACT  | Reasonably Available Control Technology                               | sec                      | Seconds                                      |  |
| ROP   | Renewable Operating Permit  | SO <sub>2</sub>          | Sulfur Dioxide                               |  |
| SC  | Special Condition   | THC                      | Total Hydrocarbons                           |  |
| SCR   | Selective Catalytic Reduction   | tpy                      | Tons per year                                |  |
| SRN   | State Registration Number   | μg                       | Microgram                                    |  |
| TAC   | Toxic Air Contaminant   | VOC                      | Volatile Organic Compounds                   |  |
| TEQ   | Toxicity Equivalence Quotient   | yr                       | Year   |  |
| VE  | Visible Emissions   |                          |  |  |
|   |   |                          |  |  |

<sup>\*</sup> For High Volume Low Pressure (HVLP) applicators, the pressure measured at the HVLP gun air cap shall not exceed ten (10) pounds per square inch gauge (psig).

#### **GENERAL CONDITIONS**

- 1. The process or process equipment covered by this permit shall not be reconstructed, relocated, or modified, unless a Permit to Install authorizing such action is issued by the Department, except to the extent such action is exempt from the Permit to Install requirements by any applicable rule. (R 336.1201(1))
- 2. If the installation, construction, reconstruction, relocation, or modification of the equipment for which this permit has been approved has not commenced within 18 months, or has been interrupted for 18 months, this permit shall become void unless otherwise authorized by the Department. Furthermore, the permittee or the designated authorized agent shall notify the Department via the Supervisor, Permit Section, Air Quality Division, Michigan Department of Natural Resources and Environment, P.O. Box 30260, Lansing, Michigan 48909, if it is decided not to pursue the installation, construction, reconstruction, relocation, or modification of the equipment allowed by this Permit to Install. (R 336.1201(4))
- 3. If this Permit to Install is issued for a process or process equipment located at a stationary source that is not subject to the Renewable Operating Permit program requirements pursuant to R 336.1210, operation of the process or process equipment is allowed by this permit if the equipment performs in accordance with the terms and conditions of this Permit to Install. (R 336.1201(6)(b))
- The Department may, after notice and opportunity for a hearing, revoke this Permit to Install if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of this permit or is violating the Department's rules or the Clean Air Act. (R 336.1201(8), Section 5510 of Act 451, PA 1994)
- 5. The terms and conditions of this Permit to Install shall apply to any person or legal entity that now or hereafter owns or operates the process or process equipment at the location authorized by this Permit to Install. If the new owner or operator submits a written request to the Department pursuant to R 336.1219 and the Department approves the request, this permit will be amended to reflect the change of ownership or operational control. The request must include all of the information required by subrules (1)(a), (b), and (c) of R 336.1219 and shall be sent to the District Supervisor, Air Quality Division, Michigan Department of Natural Resources and Environment. (R 336.1219)
- 6. Operation of this equipment shall not result in the emission of an air contaminant which causes injurious effects to human health or safety, animal life, plant life of significant economic value, or property, or which causes unreasonable interference with the comfortable enjoyment of life and property. (R 336.1901)
- 7. The permittee shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant which continue for more than one hour in excess of any applicable standard or limitation, or emissions of any air contaminant continuing for more than two hours in excess of an applicable standard or limitation, as required in Rule 912, to the Department. The notice shall be provided not later than two business days after start-up, shutdown, or discovery of the abnormal condition or malfunction. Written reports, if required, must be filed with the Department within 10 days after the start-up or shutdown occurred, within 10 days after the abnormal conditions or malfunction has been corrected, or within 30 days of discovery of the abnormal condition or malfunction, whichever is first. The written reports shall include all of the information required in Rule 912(5). (R 336.1912)
- 8. Approval of this permit does not exempt the permittee from complying with any future applicable requirements which may be promulgated under Part 55 of 1994 PA 451, as amended or the Federal Clean Air Act.
- Approval of this permit does not obviate the necessity of obtaining such permits or approvals from other units of government as required by law.
- 10. Operation of this equipment may be subject to other requirements of Part 55 of 1994 PA 451, as amended and the rules promulgated thereunder.

- 11. Except as provided in subrules (2) and (3) or unless the special conditions of the Permit to Install include an alternate opacity limit established pursuant to subrule (4) of R 336.1301, the permittee shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of density greater than the most stringent of the following. The grading of visible emissions shall be determined in accordance with R 336.1303. (R 336.1301)
  - a) A six-minute average of 20 percent opacity, except for one six-minute average per hour of not more than 27 percent opacity.
  - b) A visible emission limit specified by an applicable federal new source performance standard.
  - c) A visible emission limit specified as a condition of this Permit to Install.
- 12. Collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in R 336.1370(2). (R 336.1370)
- 13. The Department may require the permittee to conduct acceptable performance tests, at the permittee's expense, in accordance with R 336.2001 and R 336.2003, under any of the conditions listed in R 336.2001. (R 336.2001)

#### **SPECIAL CONDITIONS**

#### **EMISSION UNIT SUMMARY TABLE**

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

| Emission Unit ID | Emission Unit Description (Process Equipment & Control Devices) | Flexible Group ID |
|------------------|---|-------------------|
| EULEONTANK       | Oil storage tank  | FGFACILITY        |
| EUCHARLESTANK    | Oil storage tank  | FGFACILITY        |
| EUSEPARATOR      | Oil/gas separator   | FGFACILITY        |

#### **FLEXIBLE GROUP SUMMARY TABLE**

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

| Flexible Group ID | Flexible Group Description  | Associated<br>Emission Unit IDs |
|-------------------|---|---------------------------------|
|                   | All process equipment source-wide including equipment covered by other permits, grand-fathered equipment, exempt equipment and control equipment. |                                 |

## The following conditions apply to: FGFACILITY

**DESCRIPTION:** Oil production facility

Emission Units: EULEONTANK, EUCHARLESTANK, EUSEPARATOR

**POLLUTION CONTROL EQUIPMENT:** Flare

## I. <u>EMISSION LIMITS</u>

1. NA

#### II. MATERIAL LIMITS

| Material                                      | Limit | Time Period /<br>Operating<br>Scenario | Equipment  | Testing /<br>Monitoring<br>Method | Underlying<br>Applicable<br>Requirements |
|---|-------|--|------------|-----------------------------------|--|
| 1. hydrogen<br>sulfide (CAS No.<br>7783-06-4) | 70 lb | calendar day                           | FGFACILITY | VI.1.                             | R 336.1225<br>R 336.1901                 |

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## III. PROCESS/OPERATIONAL RESTRICTIONS

- 1. The permittee shall not use FGFACILITY to process wells other than the following without prior notification to and approval by the AQD:
  - a) Leon and Aerial Cosens 4-26 well
  - b) Charles Cosens 1-26 well

(R 336.1225, R 336.1901)

2. The permittee shall not pump the Leon and Aerial Cosens 4-26 well for more than 8 hours per calendar day. (R 336.1225, R 336.1901)

#### IV. DESIGN/EQUIPMENT PARAMETERS

- 1. On and after November 1, 2010 the permittee shall properly operate all of the following:
  - a) a continuously burning pilot flame at the flare. Pilot fuel shall be only sweet gas. Sweet gas is defined as any gas containing 1 grain or less of hydrogen sulfide or 10 grains or less of total sulfur per 100 standard cubic feet.
  - b) In the event that the pilot flame is extinguished, a mechanism shall automatically shut off fluid flow into EUSEPARATOR. Furthermore, the Leon and Aerial Cosens 4-26 well shall shut down before the pressure reaches a company-determined safety set-point. The permittee shall not resume fluid flow into EUSEPARATOR unless the flare pilot flame is re-ignited and maintained.

(R 336.1224, R 336.1225, R 336.1403, R 336.1702(a), R 336.1901, R 336.1910)

- 2. The flare shall be properly engineered. (R 336.1224, R 336.1225, R 336.1403, R 336.1702(a), R 336.1901, R 336.1910)
- 3. On and after November 1, 2010 the permittee shall not operate FGFACILITY unless all emergency relief valves, all storage tanks, and all dehydrators are vented to a flare, an incinerator or a vapor recovery system. (R 336.1224, R 336.1225, R 336.1403, R 336.1702(a), R 336.1901, R 336.1910)
- 4. The permittee shall not load out the oil, brine and condensate storage tanks unless a vapor return system is installed, maintained and operated in a satisfactory manner. (R 336.1224, R 336.1225, R 336.1702(a), R 336.1901)

#### V. TESTING/SAMPLING

1. NA

#### VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

- 1. The permittee shall monitor and record all of the following at the frequency indicated:
  - a) Gauge the oil collected in EULEONTANK at the end of each calendar day after the Leon and Aerial Cosens 4-26 well has stopped pumping
  - b) Gas to oil ratio (GOR) quarterly
  - c) concentration of hydrogen sulfide in the sour gas going to the flare with the well pumping quarterly
  - d) each and every time of day that the Leon and Aerial Cosens 4-26 well begins pumping
  - e) each and every time of day that the Leon and Aerial Cosens 4-26 well stops pumping

Both of the following are acceptable means of determining the concentration of hydrogen sulfide in the sour gas:

- I. Colorimetric detector tube
- II. laboratory gas analysis

The permittee shall perform 4 consecutive quarterly readings of the concentration of hydrogen sulfide in the sour gas. After successful completion of the 4 consecutive quarterly readings, the permittee may request an alternative monitoring schedule. Any request for an alternative monitoring schedule shall be submitted to the AQD District Supervisor for approval. The requested monitoring frequency shall be no less than annual. (R 336.1225, R 336.1901)

- 2. The permittee shall perform the following calculations at the frequency indicated:
  - a) GOR quarterly
  - b) calculate the mass flow rate of H2S going to the flare for each calendar day using all of the following:
    - I. the most recent concentration of hydrogen sulfide in the sour gas determined with the well pumping monthly
    - II. the individual daily volume of sour gas going to the flare calculated from the following:
      - i. most recent GOR
      - ii. daily recorded volume of collected oil in EULEONTANK
      - iii. the following equation:
        (ft3 sour gas/day)(ft3 H2S/100ft3 sour gas)(#mol H2S/385ft3 H2S)(34# H2S/#mol H2S)= #/day H2S
- 3. The permittee shall complete all required calculations in a format acceptable to the AQD District Supervisor by the 15th day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition. The permittee shall keep these records on file at a location approved by the AQD District Supervisor and make them available to the Department upon request. (R 336.1225, R 336.1901)

#### **VII. REPORTING**

1. NA

#### VIII. STACK/VENT RESTRICTIONS

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

| Stack & Vent ID | Maximum Exhaust Diameter/Dimensions (inches) | Minimum Height<br>Above Ground<br>(feet) | Underlying Applicable<br>Requirements |
|-----------------|--|--|---------------------------------------|
| 1. SVFLARE      | 3  | 40                                       | R 336.1225, R 336.1901                |

#### IX. OTHER REQUIREMENTS

1. NA