

**MICHIGAN DEPARTMENT OF ENVIRONMENTAL QUALITY
AIR QUALITY DIVISION**

December 23, 2013

PERMIT TO INSTALL
37-09A

ISSUED TO
Thierica, Inc.

LOCATED AT
900 Clancy Avenue NE
Grand Rapids, Michigan

IN THE COUNTY OF
Kent

STATE REGISTRATION NUMBER
B3007

The Air Quality Division has approved this Permit to Install, pursuant to the delegation of authority from the Michigan Department of Environmental Quality. This permit is hereby issued in accordance with and subject to Section 5505(1) of Article II, Chapter I, Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended. Pursuant to Air Pollution Control Rule 336.1201(1), this permit constitutes the permittee's authority to install the identified emission unit(s) in accordance with all administrative rules of the Department and the attached conditions. Operation of the emission unit(s) identified in this Permit to Install is allowed pursuant to Rule 336.1201(6).

DATE OF RECEIPT OF ALL INFORMATION REQUIRED BY RULE 203:

December 5, 2013

DATE PERMIT TO INSTALL APPROVED:

December 23, 2013

SIGNATURE:

DATE PERMIT VOIDED:

SIGNATURE:

DATE PERMIT REVOKED:

SIGNATURE:

PERMIT TO INSTALL

Table of Contents

Section	Page
Alphabetical Listing of Common Abbreviations / Acronyms	2
General Conditions	3
Special Conditions	5
Emission Unit Summary Table.....	5
Flexible Group Summary Table	6
Flexible Group Special Conditions for FG-StencilCoatB	7
Flexible Group Special Conditions for FG-StencilCoatC	11
Flexible Group Special Conditions for FG-Facility	14

Common Abbreviations / Acronyms

Common Acronyms		Pollutant/Measurement Abbreviations	
AQD	Air Quality Division	BTU	British Thermal Unit
BACT	Best Available Control Technology	°C	Degrees Celsius
CAA	Clean Air Act	CO	Carbon Monoxide
CEM	Continuous Emission Monitoring	dscf	Dry standard cubic foot
CFR	Code of Federal Regulations	dscm	Dry standard cubic meter
COM	Continuous Opacity Monitoring	°F	Degrees Fahrenheit
EPA	Environmental Protection Agency	gr	Grains
EU	Emission Unit	Hg	Mercury
FG	Flexible Group	hr	Hour
GACS	Gallon of Applied Coating Solids	H ₂ S	Hydrogen Sulfide
GC	General Condition	hp	Horsepower
HAP	Hazardous Air Pollutant	lb	Pound
HVLP	High Volume Low Pressure *	m	Meter
ID	Identification	mg	Milligram
LAER	Lowest Achievable Emission Rate	mm	Millimeter
MACT	Maximum Achievable Control Technology	MM	Million
MAERS	Michigan Air Emissions Reporting System	MW	Megawatts
MAP	Malfunction Abatement Plan	ng	Nanogram
MDEQ	Michigan Department of Environmental Quality	NO _x	Oxides of Nitrogen
MSDS	Material Safety Data Sheet	PM	Particulate Matter
NESHAP	National Emission Standard for Hazardous Air Pollutants	PM10	PM less than 10 microns diameter
NSPS	New Source Performance Standards	PM2.5	PM less than 2.5 microns diameter
NSR	New Source Review	pph	Pound per hour
PS	Performance Specification	ppm	Parts per million
PSD	Prevention of Significant Deterioration	ppmv	Parts per million by volume
PTE	Permanent Total Enclosure	ppmw	Parts per million by weight
PTI	Permit to Install	psia	Pounds per square inch absolute
RACT	Reasonably Available Control Technology	psig	Pounds per square inch gauge
ROP	Renewable Operating Permit	scf	Standard cubic feet
SC	Special Condition	sec	Seconds
SCR	Selective Catalytic Reduction	SO ₂	Sulfur Dioxide
SRN	State Registration Number	THC	Total Hydrocarbons
TAC	Toxic Air Contaminant	tpy	Tons per year
TEQ	Toxicity Equivalence Quotient	µg	Microgram
VE	Visible Emissions	VOC	Volatile Organic Compounds
		yr	Year

* For High Volume Low Pressure (HVLP) applicators, the pressure measured at the HVLP gun air cap shall not exceed ten (10) pounds per square inch gauge (psig).

GENERAL CONDITIONS

1. The process or process equipment covered by this permit shall not be reconstructed, relocated, or modified, unless a Permit to Install authorizing such action is issued by the Department, except to the extent such action is exempt from the Permit to Install requirements by any applicable rule. **(R 336.1201(1))**
2. If the installation, construction, reconstruction, relocation, or modification of the equipment for which this permit has been approved has not commenced within 18 months, or has been interrupted for 18 months, this permit shall become void unless otherwise authorized by the Department. Furthermore, the permittee or the designated authorized agent shall notify the Department via the Supervisor, Permit Section, Air Quality Division, Michigan Department of Environmental Quality, P.O. Box 30260, Lansing, Michigan 48909, if it is decided not to pursue the installation, construction, reconstruction, relocation, or modification of the equipment allowed by this Permit to Install. **(R 336.1201(4))**
3. If this Permit to Install is issued for a process or process equipment located at a stationary source that is not subject to the Renewable Operating Permit program requirements pursuant to R 336.1210, operation of the process or process equipment is allowed by this permit if the equipment performs in accordance with the terms and conditions of this Permit to Install. **(R 336.1201(6)(b))**
4. The Department may, after notice and opportunity for a hearing, revoke this Permit to Install if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of this permit or is violating the Department's rules or the Clean Air Act. **(R 336.1201(8), Section 5510 of Act 451, PA 1994)**
5. The AQD District Supervisor shall be notified, in writing, of a change in ownership or operational control of the stationary source or emission unit(s) authorized by this Permit to Install pursuant to R 336.1219. The notification shall include all of the information required by R 336.1219(1)(a) and (b). In addition, a new owner or operator must submit a written statement pursuant to R 336.1219(1)(c), agreeing to and accepting the terms and conditions of this Permit to Install, and shall notify the AQD District Supervisor of any change in the contact person for this Permit to Install. **(R 336.1219)**
6. Operation of this equipment shall not result in the emission of an air contaminant which causes injurious effects to human health or safety, animal life, plant life of significant economic value, or property, or which causes unreasonable interference with the comfortable enjoyment of life and property. **(R 336.1901)**
7. The permittee shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant which continue for more than one hour in excess of any applicable standard or limitation, or emissions of any air contaminant continuing for more than two hours in excess of an applicable standard or limitation, as required in Rule 912, to the Department. The notice shall be provided not later than two business days after start-up, shutdown, or discovery of the abnormal condition or malfunction. Written reports, if required, must be filed with the Department within 10 days after the start-up or shutdown occurred, within 10 days after the abnormal conditions or malfunction has been corrected, or within 30 days of discovery of the abnormal condition or malfunction, whichever is first. The written reports shall include all of the information required in Rule 912(5). **(R 336.1912)**
8. Approval of this permit does not exempt the permittee from complying with any future applicable requirements which may be promulgated under Part 55 of 1994 PA 451, as amended or the Federal Clean Air Act.
9. Approval of this permit does not obviate the necessity of obtaining such permits or approvals from other units of government as required by law.
10. Operation of this equipment may be subject to other requirements of Part 55 of 1994 PA 451, as amended and the rules promulgated thereunder.

11. Except as provided in subrules (2) and (3) or unless the special conditions of the Permit to Install include an alternate opacity limit established pursuant to subrule (4) of R 336.1301, the permittee shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of density greater than the most stringent of the following. The grading of visible emissions shall be determined in accordance with R 336.1303. **(R 336.1301)**
 - a) A six-minute average of 20 percent opacity, except for one six-minute average per hour of not more than 27 percent opacity.
 - b) A visible emission limit specified by an applicable federal new source performance standard.
 - c) A visible emission limit specified as a condition of this Permit to Install.
12. Collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in R 336.1370(2). **(R 336.1370)**
13. The Department may require the permittee to conduct acceptable performance tests, at the permittee's expense, in accordance with R 336.2001 and R 336.2003, under any of the conditions listed in R 336.2001. **(R 336.2001)**

SPECIAL CONDITIONS

EMISSION UNIT SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

Emission Unit ID	Emission Unit Description (Process Equipment & Control Devices)	Installation Date / Modification Date	Flexible Group ID
EU-StencilCoatB1	Robotic paint spray booth No. 1 and associated water-wash filter system, HVLP spray guns, and Infrared flash-off area. Stack ID: SV- StencilCoatB1	05/07/2009	FG-StencilCoatB
EU-StencilCoatB2	Robotic paint spray booth No. 2 and associated water-wash filter system, HVLP spray guns, and Infrared flash-off area. Stack ID: SV- StencilCoatB2	05/07/2009	FG-StencilCoatB
EU-StencilCoatB3	Robotic paint spray booth No. 3 and associated water-wash filter system, HVLP spray guns, and Infrared flash-off area. Stack ID: SV- StencilCoatB3	05/07/2009	FG-StencilCoatB
EU-StencilCoatB4	Robotic paint spray booth No. 4 and associated water-wash filter system, HVLP spray guns, and Infrared flash-off area. Stack ID: SV- StencilCoatB4	05/07/2009	FG-StencilCoatB
EU-IRBakeOvenB	An infrared bake oven. Stack ID: SV-IRBakeOvenB	05/07/2009	FG-StencilCoatB
EU-StencilCoatC1	A water wash robotic spray booth for basecoat operation, with associated infra-red flash-off tunnel. Stack IDs: SV-LineCWhite and SV-LineCBakeOven	03/02/2004, 07/20/2007	FG-StencilCoatC
EU-StencilCoatC2	A water wash robotic spray booth for second coat operation, with associated infra-red flash-off tunnel. Stack IDs: SV-LineCBlack1 and SV-LineCBakeOven	03/02/2004, 07/20/2007	FG-StencilCoatC
EU-StencilCoatC3	A water wash robotic spray booth for final coat operation, with associated infra-red flash-off tunnel followed by an infra-red bake oven and/or an occasional electrically heated batch type cure oven for some parts. Stack IDs: SV-LineCBlack2, SV-LineCBakeOven, and SV-LineCCureOven	03/02/2004, 07/20/2007	FG-StencilCoatC
Changes to the equipment described in this table are subject to the requirements of R 336.1201, except as allowed by R 336.1278 to R 336.1290.			

FLEXIBLE GROUP SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

Flexible Group ID	Flexible Group Description	Associated Emission Unit IDs
FG-StencilCoatB	A plastic automotive interior parts and other non-automotive parts stencil coating line.	EU-StencilCoatB1, EU-StencilCoatB2, EU-StencilCoatB3, EU-StencilCoatB4, and EU-IRBakeOvenB
FG-StencilCoatC	A plastic automotive interior parts and other non-automotive parts stencil coating line.	EU-StencilCoatC1, EU-StencilCoatC2, and EU-StencilCoatC3
FG-Facility	All process equipment source-wide including equipment covered by other permits, grand-fathered equipment and exempt equipment.	Not Applicable (NA)

The following conditions apply to: FG-StencilCoatB

DESCRIPTION: A plastic automotive interior parts and other non-automotive parts stencil coating line.

Emission Unit IDs: EU-StencilCoatB1, EU-StencilCoatB2, EU-SprayBoothB3, EU-StencilCoatB4, and EU-IRBakeOvenB

POLLUTION CONTROL EQUIPMENT: Waterwash particulate filtration systems

I. EMISSION LIMITS

Pollutant	Limit	Time Period / Operating Scenario	Equipment	Testing / Monitoring Method	Underlying Applicable Requirements
1. VOCs	35.0 tpy	12-month rolling time period as determined at the end of each calendar month	FG-StencilCoatB	SC VI.1 – SC VI.3	R 336.1702(a)
2. VOCs	14.0 tpy	12-month rolling time period as determined at the end of each calendar month	Any single EU portion of FG-StencilCoatB	SC VI.1 – SC VI.3	R 336.1702(a)
3. Acetone (as purge and clean-up solvent)	1.9 tpy	12-month rolling time period as determined at the end of each calendar month	FG-StencilCoatB	SC VI.1, SC VI.2, SC VI.4	R 336.1224
4. Hindered Amine (CAS No. 41556-26-7)	480 pounds per year	12-month rolling time period as determined at the end of each calendar month	FG-StencilCoatB	SC VI.1, SC VI.2, SC VI.5	R 336.1225
5. Dimethyl Gluterate (CAS No. 1119-40-0)	712 pounds per year	12-month rolling time period as determined at the end of each calendar month	FG-StencilCoatB	SC VI.1, SC VI.2, SC VI.5	R 336.1225
6. Benzotriazol Dimethylpropyl Phenol (CAS No. 25973-55-1)	786 pounds per year	12-month rolling time period as determined at the end of each calendar month	FG-StencilCoatB	SC VI.1, SC VI.2, SC VI.5	R 336.1225
<p>Note: TACs = Hindered Amine (CAS No. 41556-26-7), Dimethyl Gluterate (CAS No. 1119-40-0), and Benzotriazol Dimethylpropyl Phenol (CAS No. 25973-55-1)</p>					

II. MATERIAL LIMITS

Material	Limit	Time Period / Operating Scenario	Equipment	Testing / Monitoring Method	Underlying Applicable Requirements
1. VOCs	6.15 lb/gal (minus water)* as applied	Instantaneous	FG-StencilCoatB	SC V.1, SC VI.1, SC VI.2	R 336.1702(a)
* The phrase "minus water" shall also include compounds which are used as organic solvents and which are excluded from the definition of volatile organic compound. (R 336.1602(4))					

2. The permittee shall only use stencil coatings in FG-StencilCoatB. **(R 336.1702(d))**

III. PROCESS/OPERATIONAL RESTRICTIONS

1. The permittee shall capture all waste coatings and solvents, and shall store them in closed containers. The permittee shall dispose of all waste coatings and solvents in an acceptable manner in compliance with all applicable state rules and federal regulations. **(R 336.1224, R 336.1702(a))**
2. The permittee shall handle all VOC and/or HAP containing materials, including coatings, reducers, solvents and thinners, in a manner to minimize the generation of fugitive emissions. The permittee shall keep containers covered at all times except when operator access is necessary. **(R 336.1224, R 336.1225, R 336.1702(a))**

IV. DESIGN/EQUIPMENT PARAMETERS

1. The permittee shall not operate the spray booth portions of FG-StencilCoatB unless all respective waterwash particulate filtration systems are installed, maintained and operated in a satisfactory manner. **(R 336.1224, R 336.1301, R 336.1331, R 336.1910)**
2. The permittee shall equip and maintain the spray booth portions of FG-StencilCoatB with automatic recirculating pressure pot spray equipment or comparable technology with equivalent transfer efficiency. For HVLP applicators, the permittee shall keep test caps available for pressure testing. **(R 336.1702(a))**

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall determine the VOC content, water content and density of any coating and solvent, as applied and as received, using federal Reference Test Method 24. Upon prior written approval by the AQD District Supervisor, the permittee may determine the VOC content from manufacturer's formulation data. If the Method 24 and the formulation values should differ, the permittee shall use the Method 24 results to determine compliance. **(R 336.1702, R 336.2001, R 336.2003, R 336.2004, R 336.2040(5))**

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall complete all required calculations in a format acceptable to the AQD District Supervisor by the 15th day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition. **(R 336.1224, R 336.1225, R 336.1702)**
2. The permittee shall maintain a current listing from the manufacturer of the chemical composition of each coating and solvent, including the weight percent of each component. The data may consist of Material Safety Data Sheets, manufacturer's formulation data, or both as deemed acceptable by the AQD District Supervisor.

The permittee shall keep all records on file and make them available to the Department upon request. **(R 336.1224, R 336.1225, R 336.1702,)**

3. The permittee shall keep the following information on a monthly basis for FG-StencilCoatB:
 - a) Gallons or pounds (with water) of each coating and solvent used.
 - b) VOC content in pounds per gallon (minus water and with water) of each coating and solvent as applied.
 - c) VOC mass emission calculations determining the monthly emission rate in tons per calendar month for each emission unit and FG-StencilCoatB.
 - d) VOC mass emission calculations determining the annual emission rate in tons per 12-month rolling time period as determined at the end of each calendar month for each emission unit and FG-StencilCoatB.

The permittee shall keep the records in a format acceptable to the AQD District Supervisor. The permittee shall keep all records on file and make them available to the Department upon request. **(R 336.1225, R 336.1702)**

4. The permittee shall keep the following information on a monthly basis for the use of acetone as a purge and clean-up solvent associated with FG-StencilCoatB:
 - a) Gallons or pounds of acetone used and reclaimed.
 - b) Acetone content, in pounds per gallon or pounds per pound, of each solvent used.
 - c) Acetone mass emission calculations determining the monthly emission rate in tons per calendar month.
 - d) Acetone mass emission calculations determining the annual emission rate in tons per 12-month rolling time period as determined at the end of each calendar month.

The permittee shall keep the records on file in a format acceptable to the AQD District Supervisor and make them available to the Department upon request.¹ **(R 336.1224)**

5. The permittee shall keep the following information on monthly basis for FG-StencilCoatB:
 - a) Gallons or pounds (with water) of each TAC containing material used (TACs = Hindered Amine (CAS No. 41556-26-7), Dimethyl Gluterate (CAS No. 1119-40-0), and Benzotriazol Dimethylpropyl Phenol (CAS No. 25973-55-1))
 - b) Where applicable, gallons or pounds (with water) of each TAC containing material reclaimed.
 - c) The TAC content (with water) in pounds per gallon or pounds per pound of each TAC containing material used.
 - d) Each TAC's mass emission calculations determining the monthly emission rate in pounds per calendar month.
 - e) Each TAC's mass emission calculations determining the annual emission rate in pounds per 12-month rolling time period as determined at the end of each calendar month.

The permittee shall keep the records in a format acceptable to the AQD District Supervisor and make them available to the Department upon request.¹ **(R 336.1225)**

VII. REPORTING

NA

VIII. STACK/VENT RESTRICTIONS

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

Stack & Vent ID	Maximum Exhaust Diameter/ Dimensions (inches)	Minimum Height Above Ground (feet)	Underlying Applicable Requirements
1. SV-StencilCoatB1	30	62.5	R 336.1225, 40 CFR 52.21 (c) & (d)
2. SV-StencilCoatB2	30	62.5	R 336.1225, 40 CFR 52.21 (c) & (d)
3. SV-StencilCoatB3	30	62.5	R 336.1225, 40 CFR 52.21 (c) & (d)
4. SV-StencilCoatB4	30	62.5	R 336.1225, 40 CFR 52.21 (c) & (d)
5. SV-IRBakeOvenB	8	62.5	R 336.1225, 40 CFR 52.21 (c) & (d)

IX. OTHER REQUIREMENTS

NA

Footnotes:

¹This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

The following conditions apply to: FG-StencilCoatC

DESCRIPTION: A plastic automotive interior parts and other non-automotive parts stencil coating line.

Emission Unit IDs: EU-StencilCoatC1, EU-StencilCoatC2, and EU-StencilCoatC3

POLLUTION CONTROL EQUIPMENT: Waterwash particulate filtration systems

I. EMISSION LIMITS

Pollutant	Limit	Time Period / Operating Scenario	Equipment	Testing / Monitoring Method	Underlying Applicable Requirements
1. VOCs	34.0 tpy	12-month rolling time period as determined at the end of each calendar month	FG-StencilCoatC	SC VI.1 – SC VI.3	R 336.1702(a)
2. VOCs	14.0 tpy	12-month rolling time period as determined at the end of each calendar month	Any single EU portion of FG-StencilCoatC	SC VI.1 – SC VI.3	R 336.1702(a)
3. Acetone (as purge and clean-up solvent)	1.9 tpy	12-month rolling time period as determined at the end of each calendar month	FG-StencilCoatC	SC VI.1, SC VI.2, SC VI.4	R 336.1224
4. Dimethyl-2-heptanone	591.4 pounds per year	12-month rolling time period as determined at the end of each calendar month	FG-StencilCoatC	SC VI.1, SC VI.2, SC VI.5	R 336.1225

II. MATERIAL LIMITS

Material	Limit	Time Period / Operating Scenario	Equipment	Testing / Monitoring Method	Underlying Applicable Requirements
1. VOCs	6.15 lb/gal (minus water)* as applied	Instantaneous	FG-StencilCoatC	SC V.1, SC VI.1, SC VI.2	R 336.1702(a)
* The phrase “minus water” shall also include compounds which are used as organic solvents and which are excluded from the definition of volatile organic compound. (R 336.1602(4))					

2. The permittee shall only use stencil coatings in FG-StencilCoatC. **(R 336.1702(d))**

III. PROCESS/OPERATIONAL RESTRICTIONS

1. The permittee shall capture all waste coatings and solvents, and shall store them in closed containers. The permittee shall dispose of all waste coatings and solvents in an acceptable manner in compliance with all applicable state rules and federal regulations. **(R 336.1224, R 336.1702(a))**

IV. DESIGN/EQUIPMENT PARAMETERS

1. The permittee shall not operate the spray booth portions of FG-StencilCoatC unless all respective waterwash particulate filtration systems are installed, maintained and operated in a satisfactory manner. **(R 336.1224, R 336.1301, R 336.1331, R 336.1910)**
2. The permittee shall equip and maintain the spray booth portions of FG-StencilCoatC with automatic recirculating pressure pot spray equipment or comparable technology with equivalent transfer efficiency. For HVLP applicators, the permittee shall keep test caps available for pressure testing. **(R 336.1702(a))**

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall determine the VOC content, water content and density of any coating and solvent, as applied and as received, using federal Reference Test Method 24. Upon prior written approval by the AQD District Supervisor, the permittee may determine the VOC content from manufacturer's formulation data. If the Method 24 and the formulation values should differ, the permittee shall use the Method 24 results to determine compliance. **(R 336.1702, R 336.2001, R 336.2003, R 336.2004, R 336.2040(5))**

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall complete all required calculations in a format acceptable to the AQD District Supervisor by the 15th day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition. **(R 336.1224, R 336.1225, R 336.1702)**
2. The permittee shall maintain a current listing from the manufacturer of the chemical composition of each coating and solvent, including the weight percent of each component. The data may consist of Material Safety Data Sheets, manufacturer's formulation data, or both as deemed acceptable by the AQD District Supervisor. The permittee shall keep all records on file and make them available to the Department upon request. **(R 336.1224, R 336.1225, R 336.1702,)**
3. The permittee shall keep the following information on a monthly basis for FG-StencilCoatC:
 - a) Gallons or pounds (with water) of each coating and solvent used.
 - b) VOC content in pounds per gallon (minus water and with water) of each coating and solvent as applied.
 - c) VOC mass emission calculations determining the monthly emission rate in tons per calendar month for each emission unit and FG-StencilCoatC.
 - d) VOC mass emission calculations determining the annual emission rate in tons per 12-month rolling time period as determined at the end of each calendar month for each emission unit and FG-StencilCoatC.

The permittee shall keep the records in a format acceptable to the AQD District Supervisor. The permittee shall keep all records on file and make them available to the Department upon request. **(R 336.1702)**

4. The permittee shall keep the following information on a monthly basis for the use of acetone as a purge and clean-up solvent associated with FG-StencilCoatC:
 - a) Gallons or pounds of acetone used and reclaimed.
 - b) Acetone content, in pounds per gallon or pounds per pound, of each solvent used.
 - c) Acetone mass emission calculations determining the monthly emission rate in tons per calendar month.
 - d) Acetone mass emission calculations determining the annual emission rate in tons per 12-month rolling time period as determined at the end of each calendar month.

The permittee shall keep the records on file in a format acceptable to the AQD District Supervisor and make them available to the Department upon request.¹ **(R 336.1224)**

5. The permittee shall keep the following information on monthly basis for FG-StencilCoatC:
- a) Gallons or pounds (with water) of each dimethyl-2-heptanone containing material used.
 - b) Where applicable, gallons or pounds (with water) of each dimethyl-2-heptanone containing material reclaimed.
 - c) The dimethyl-2-heptanone content (with water) in pounds per gallon or pounds per pound of each dimethyl-2-heptanone containing material used.
 - d) Dimethyl-2-heptanone mass emission calculations determining the monthly emission rate in pounds per calendar month.
 - e) Dimethyl-2-heptanone mass emission calculations determining the annual emission rate in pounds per 12-month rolling time period as determined at the end of each calendar month.

The permittee shall keep the records in a format acceptable to the AQD District Supervisor and make them available to the Department upon request.¹ **(R 336.1225)**

VII. REPORTING

NA

VIII. STACK/VENT RESTRICTIONS

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

Stack & Vent ID	Maximum Exhaust Diameter/ Dimensions (inches)	Minimum Height Above Ground (feet)	Underlying Applicable Requirements
1. SV-LineCWhite	24	51	R 336.1225, 40 CFR 52.21 (c) & (d)
2. SV-LineCBlack1	24	51	R 336.1225, 40 CFR 52.21 (c) & (d)
3. SV-LineCBlack2	24	51	R 336.1225, 40 CFR 52.21 (c) & (d)
4. SV-LineCBakeOven	10	51	R 336.1225, 40 CFR 52.21 (c) & (d)
5. SV-LineCCureOven	10	51	R 336.1225, 40 CFR 52.21 (c) & (d)

IX. OTHER REQUIREMENTS

N/A

Footnotes:

¹This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

The following conditions apply Source-Wide to: FG-Facility

POLLUTION CONTROL EQUIPMENT: NA

I. EMISSION LIMITS

Pollutant	Limit	Time Period / Operating Scenario	Equipment	Testing / Monitoring Method	Underlying Applicable Requirements
1. Each Individual HAP	Less than 9.0 tpy	12-month rolling time period as determined at the end of each calendar month	FG-Facility	SC VI.1, SC VI.2	R 336.1205(3)
2. Aggregate HAPs	Less than 22.5 tpy	12-month rolling time period as determined at the end of each calendar month	FG-Facility	SC VI.1, SC VI.2	R 336.1205(3)
3. VOCs	Less than 90.0 tpy	12-month rolling time period as determined at the end of each calendar month	FG-Facility	SC VI.1, SC VI.3	R 336.1205(3)

II. MATERIAL LIMITS

1. The permittee shall not use more than 29,268 gallons per 12-month rolling time period of VOC containing stencil coatings and associated solvents (material) on the stencil coating lines in FG-Facility. **(R 336.1205(1)(a)(ii)(C), R 336.1205(3))**

III. PROCESS/OPERATIONAL RESTRICTIONS

NA

IV. DESIGN/EQUIPMENT PARAMETERS

NA

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall determine the HAP content of any material as received and as applied, using manufacturer's formulation data. Upon request of the AQD District Supervisor, the permittee shall verify the manufacturer's HAP formulation data using EPA Test Method 311. **(R 336.1205(3))**
2. The permittee shall determine the VOC content, water content, and density of any material, as applied and as received, using federal Reference Test Method 24. Upon prior written approval by the AQD District Supervisor, the permittee may determine the VOC content from manufacturer's formulation data. If the Method 24 and the formulation values should differ, the permittee shall use the Method 24 results to determine compliance. **(R 336.1205(3))**

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall complete all required calculations in a format acceptable to the AQD District Supervisor by the 15th day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition. **(R 336.1205(3))**
2. The permittee shall keep the following information on a monthly basis for FG-Facility:
 - a) Gallons or pounds of each HAP containing material used.
 - b) Where applicable, gallons or pounds of each HAP containing material reclaimed.
 - c) HAP content, in pounds per gallon or pounds per pound, of each HAP containing material used.
 - d) Individual and aggregate HAP emission calculations determining the monthly emission rate of each in tons per calendar month.
 - e) Individual and aggregate HAP emission calculations determining the cumulative emission rate of each during the first 12-months and the annual emission rate of each thereafter, in tons per 12-month rolling time period as determined at the end of each calendar month.

The permittee shall keep the records in a format acceptable to the AQD District Supervisor. The permittee shall keep all records on file and make them available to the Department upon request. **(R 336.1205(3))**

3. The permittee shall keep the following information on a monthly basis for FG-Facility:
 - a) Gallons or pounds of each VOC containing material used.
 - b) Where applicable, gallons or pounds of each VOC containing material reclaimed.
 - c) VOC content, in pounds per gallon or pounds per pound, of each VOC containing material used.
 - d) Gallons or pounds of each VOC containing stencil coating and associated solvent used per 12-month rolling time period as determined at the end of each calendar month.
 - e) VOC emission calculations determining the monthly emission rate in tons per calendar month.
 - f) VOC emission calculations determining the annual emission rate in tons per 12-month rolling time period as determined at the end of each calendar month.

The permittee shall keep the records in a format acceptable to the AQD District Supervisor. The permittee shall keep all records on file and make them available to the Department upon request. **(R 336.1205(3))**

VII. REPORTING

NA

VIII. STACK/VENT RESTRICTIONS

NA

IX. OTHER REQUIREMENTS

NA

Footnotes:

¹This condition is state only enforceable and was established pursuant to Rule 201(1)(b).