# MICHIGAN DEPARTMENT OF ENVIRONMENTAL QUALITY AIR QUALITY DIVISION

January 14, 2015

PERMIT TO INSTALL 2-00A

ISSUED TO
Sodus Hard Chrome Inc.

3085 Yore Avenue Sodus, Michigan

IN THE COUNTY OF Berrien

PENINSULA

## STATE REGISTRATION NUMBER A0083

The Air Quality Division has approved this Permit to Install, pursuant to the delegation of authority from the Michigan Department of Environmental Quality. This permit is hereby issued in accordance with and subject to Section 5505(1) of Article II, Chapter I, Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended. Pursuant to Air Pollution Control Rule 336.1201(1), this permit constitutes the permittee's authority to install the identified emission unit(s) in accordance with all administrative rules of the Department and the attached conditions. Operation of the emission unit(s) identified in this Permit to Install is allowed pursuant to Rule 336.1201(6).

DATE OF RECEIPT OF ALL INFORMATION REQUIRED BY RULE 203:  December 17, 2014			
DATE PERMIT TO INSTALL APPROVED:  January 14, 2015	SIGNATURE:		
DATE PERMIT VOIDED:	SIGNATURE:		
DATE PERMIT REVOKED:	SIGNATURE:		

# **PERMIT TO INSTALL**

# **Table of Contents**

Section	Page
Alphabetical Listing of Common Abbreviations / Acronyms	2
General Conditions	3
Special Conditions	5
Emission Unit Summary Table	5
Flexible Group Summary Table	5
Special Conditions for FGCHROME1	6

# **Common Abbreviations / Acronyms**

Common Acronyms			Pollutant / Measurement Abbreviations		
AQD	Air Quality Division	BTU	British Thermal Unit		
BACT	Best Available Control Technology	°C	Degrees Celsius		
CAA	Clean Air Act	co	Carbon Monoxide		
CEM	Continuous Emission Monitoring	dscf	Dry standard cubic foot		
CFR	Code of Federal Regulations	dscm	Dry standard cubic meter		
CO <sub>2</sub> e	Carbon Dioxide Equivalent	°F	Degrees Fahrenheit		
COM	Continuous Opacity Monitoring	gr	Grains		
EPA	Environmental Protection Agency	Hg	Mercury		
EU	Emission Unit	hr	Hour		
FG	Flexible Group	H <sub>2</sub> S	Hydrogen Sulfide		
GACS	Gallon of Applied Coating Solids	hp	Horsepower		
GC	General Condition	lb	Pound		
GHGs	Greenhouse Gases	kW	Kilowatt		
HAP	Hazardous Air Pollutant	m	Meter		
HVLP	High Volume Low Pressure *	mg	Milligram		
ID	Identification	mm	Millimeter		
LAER	Lowest Achievable Emission Rate	MM	Million		
MACT	Maximum Achievable Control Technology	MW	Megawatts		
MAERS	Michigan Air Emissions Reporting System	ng	Nanogram		
MAP	Malfunction Abatement Plan	NO <sub>x</sub>	Oxides of Nitrogen		
MDEQ	Michigan Department of Environmental Quality (Department)	PM	Particulate Matter		
MSDS	Material Safety Data Sheet	PM10	PM with aerodynamic diameter ≤10 microns		
NESHAP	National Emission Standard for Hazardous Air Pollutants	PM2.5	PM with aerodynamic diameter ≤ 2.5 microns		
NSPS	New Source Performance Standards	pph	Pounds per hour		
NSR	New Source Review	ppm	Parts per million		
PS	Performance Specification	ppmv	Parts per million by volume		
PSD	Prevention of Significant Deterioration	ppmw	Parts per million by weight		
PTE	Permanent Total Enclosure	psia	Pounds per square inch absolute		
PTI	Permit to Install	psig	Pounds per square inch gauge		
RACT	Reasonably Available Control Technology	scf	Standard cubic feet		
ROP	Renewable Operating Permit	sec	Seconds		
SC	Special Condition	SO <sub>2</sub>	Sulfur Dioxide		
SCR	Selective Catalytic Reduction	THC	Total Hydrocarbons		
SRN	State Registration Number	tpy	Tons per year		
TAC	Toxic Air Contaminant	μg	Microgram		
TEQ	Toxicity Equivalence Quotient	VOC	Volatile Organic Compound		
VE	Visible Emissions	yr	Year		

<sup>\*</sup> For High Volume Low Pressure (HVLP) applicators, the pressure measured at the HVLP gun air cap shall not exceed ten (10) pounds per square inch gauge (psig).

#### GENERAL CONDITIONS

- 1. The process or process equipment covered by this permit shall not be reconstructed, relocated, or modified, unless a Permit to Install authorizing such action is issued by the Department, except to the extent such action is exempt from the Permit to Install requirements by any applicable rule. (R 336.1201(1))
- 2. If the installation, construction, reconstruction, relocation, or modification of the equipment for which this permit has been approved has not commenced within 18 months, or has been interrupted for 18 months, this permit shall become void unless otherwise authorized by the Department. Furthermore, the permittee or the designated authorized agent shall notify the Department via the Supervisor, Permit Section, Air Quality Division, Michigan Department of Environmental Quality, P.O. Box 30260, Lansing, Michigan 48909, if it is decided not to pursue the installation, construction, reconstruction, relocation, or modification of the equipment allowed by this Permit to Install. (R 336.1201(4))
- 3. If this Permit to Install is issued for a process or process equipment located at a stationary source that is not subject to the Renewable Operating Permit program requirements pursuant to R 336.1210, operation of the process or process equipment is allowed by this permit if the equipment performs in accordance with the terms and conditions of this Permit to Install. (R 336.1201(6)(b))
- 4. The Department may, after notice and opportunity for a hearing, revoke this Permit to Install if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of this permit or is violating the Department's rules or the Clean Air Act. (R 336.1201(8), Section 5510 of Act 451, PA 1994)
- 5. The terms and conditions of this Permit to Install shall apply to any person or legal entity that now or hereafter owns or operates the process or process equipment at the location authorized by this Permit to Install. If the new owner or operator submits a written request to the Department pursuant to R 336.1219 and the Department approves the request, this permit will be amended to reflect the change of ownership or operational control. The request must include all of the information required by subrules (1)(a), (b), and (c) of R 336.1219 and shall be sent to the District Supervisor, Air Quality Division, Michigan Department of Environmental Quality. (R 336.1219)
- 6. Operation of this equipment shall not result in the emission of an air contaminant which causes injurious effects to human health or safety, animal life, plant life of significant economic value, or property, or which causes unreasonable interference with the comfortable enjoyment of life and property. (R 336.1901)
- 7. The permittee shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant which continue for more than one hour in excess of any applicable standard or limitation, or emissions of any air contaminant continuing for more than two hours in excess of an applicable standard or limitation, as required in Rule 912, to the Department. The notice shall be provided not later than two business days after start-up, shutdown, or discovery of the abnormal condition or malfunction. Written reports, if required, must be filed with the Department within 10 days after the start-up or shutdown occurred, within 10 days after the abnormal conditions or malfunction has been corrected, or within 30 days of discovery of the abnormal condition or malfunction, whichever is first. The written reports shall include all of the information required in Rule 912(5). (R 336.1912)
- 8. Approval of this permit does not exempt the permittee from complying with any future applicable requirements which may be promulgated under Part 55 of 1994 PA 451, as amended or the Federal Clean Air Act.
- 9. Approval of this permit does not obviate the necessity of obtaining such permits or approvals from other units of government as required by law.
- 10. Operation of this equipment may be subject to other requirements of Part 55 of 1994 PA 451, as amended and the rules promulgated thereunder.

- 11. Except as provided in subrules (2) and (3) or unless the special conditions of the Permit to Install include an alternate opacity limit established pursuant to subrule (4) of R 336.1301, the permittee shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of density greater than the most stringent of the following. The grading of visible emissions shall be determined in accordance with R 336.1303. (R 336.1301)
  - a) A six-minute average of 20 percent opacity, except for one six-minute average per hour of not more than 27 percent opacity.
  - b) A visible emission limit specified by an applicable federal new source performance standard.
  - c) A visible emission limit specified as a condition of this Permit to Install.
- 12. Collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in R 336.1370(2). (R 336.1370)
- 13. The Department may require the permittee to conduct acceptable performance tests, at the permittee's expense, in accordance with R 336.2001 and R 336.2003, under any of the conditions listed in R 336.2001. (R 336.2001)

#### **SPECIAL CONDITIONS**

#### **EMISSION UNIT SUMMARY TABLE**

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

Emission Unit ID	Emission Unit Description (Process Equipment & Control Devices)	Flexible Group ID
EUCHROME6	Hard chrome electroplating line with composite mesh pad scrubber with mist eliminator for control.	FGCHROME1
EUCHROME3/5	Hard chrome electroplating line with composite mesh pad scrubber with mist eliminator for control.	FGCHROME1
EUCHROME4	Hard chrome electroplating line with composite mesh pad scrubber with mist eliminator for control.	FGCHROME1

Changes to the equipment described in this table are subject to the requirements of R 336.1201, except as allowed by R 336.1278 to R 336.1290.

#### **FLEXIBLE GROUP SUMMARY TABLE**

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

Flexible Group ID	Flexible Group Description	Associated Emission Unit IDs
FGCHROME1	Three hard chrome electroplating lines with composite	EUCHROME6,
	mesh pad scrubbers with mist eliminators for control	EUCHROME3/5,
		EUCHROME4

Sodus Hard Chrome Inc. (A0083) January 14, 2015 Permit No. 2-00A Page 6 of 8

#### The following conditions apply to: FGCHROME1

**DESCRIPTION:** Three hard chrome electroplating lines

Emission Units: EUCHROME6, EUCHROME3/5, EUCHROME4

POLLUTION CONTROL EQUIPMENT: composite mesh pad scrubbers with mist eliminators

#### I. EMISSION LIMITS

Pollutant	Limit	Time Period / Operating Scenario	Equipment	Testing / Monitoring Method	Underlying Applicable Requirements
1. Total chromium	0.015 mg/dscm <sup>a</sup>	Test Protocol*	EUCHROME6	GC 13, SC VI.1, SC VI.2, SC VI.3	R 336.1225, 40 CFR Part 63 Subparts A & N
2. Total chromium	0.015 mg/dscm <sup>a</sup>	Test Protocol*	EUCHROME4	GC 13, SC VI.1, SC VI.2, SC VI.3	R 336.1225, 40 CFR Part 63 Subparts A & N
3. Total chromium	0.0075 mg/dscm <sup>a</sup>	Test Protocol*	EUCHROME3/5	GC 13, SC VI.1, SC VI.2, SC VI.3	R 336.1225, 40 CFR Part 63 Subparts A & N

corrected to 70°F and 29.92 inches Hg

#### II. MATERIAL LIMITS

N/A

#### III. PROCESS/OPERATIONAL RESTRICTIONS

- 1. Within 30 calendar days of the date of permit approval, the permittee shall submit to the AQD District Supervisor, an approvable revised operation and maintenance plan. The plan shall contain all information required by 40 CFR 63.342(f)(3)(i), which includes the following: (R 336.1225, 40 CFR Part 63 Subparts A & N)
  - a) Operation and maintenance criteria for FGCHROME1, add-on control device(s), and for the process and control device(s) monitoring equipment as well as a standardized checklist to document the operation and maintenance of the equipment;
  - b) The work practice standards for the add-on control device(s) and monitoring equipment;
  - c) Procedures to be followed to ensure that equipment or process malfunctions due to poor maintenance or other preventable conditions do not occur; and
  - d) A systematic procedure for identifying process equipment, add-on control device(s) and monitoring equipment malfunctions and for implementing corrective actions to address such malfunctions.
- 2. The permittee shall not operate the EUCHROME6 rectifiers more than 18 hours per day. (R 336.1225)
- 3. The permittee shall not operate more than three (3) rectifiers at any time for FGCHROME1. (R 336.1225)

Test protocol shall specify averaging time

Sodus Hard Chrome Inc. (A0083)

Permit No. 2-00A

January 14, 2015

Page 7 of 8

#### IV. DESIGN/EQUIPMENT PARAMETERS

The permittee shall not operate any chrome plating tank in FGCHROME1 unless the associated composite
mesh pad system with mist eliminator is installed, maintained, and operated in a satisfactory manner.
(R 336.1225, 40 CFR Part 63 Subparts A & N)

2. The permittee shall equip and maintain the composite mesh pad system with mist eliminator with a differential pressure monitoring device. (R 336.1225, R 336.1910, 40 CFR 63.343(c))

#### V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

NA

#### VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

- 1. The permittee shall perform inspections of the composite mesh pad (CMP) system as follows: (R 336.1225, R 336.1910, 40 CFR Part 63.342(f) and 63.343(c)(1)or(3))
  - a) Determine pressure drop across the CMP system on a daily basis. If the pressure drop across the control varies by more than ±2 inch of water gauge, from the pressure drop determined during compliance testing, the permittee shall document the variation, and review the operation and maintenance procedures. The permittee shall document any corrective action.
  - b) Visually inspect the CMP system, on a quarterly basis, to ensure there is proper drainage, no chromic acid build up on the pads, and no evidence of chemical attack on the structural integrity of the control device.
  - c) Visually inspect the back portion of the mesh pad closest to the fan, on a quarterly basis, to ensure there is no breakthrough of chromic acid mist.
  - d) Visually inspect ductwork from tanks to the CMP system, on a quarterly basis, to ensure there are no leaks
  - e) Perform wash-downs of composite mesh pads in accordance with manufacturer's recommendations. This includes a scheduled wash down for the multiple section of the scrubber during hours of plating operation as specified in the operation and maintenance plan required by SC III.1.
- 2. The permittee shall monitor emissions and operating and maintenance information in accordance with the National Emission Standards for Hazardous Air Pollutants as specified in 40 CFR Part 63 Subparts A and N. The permittee shall keep records of all source emissions and operating and maintenance information on file at the facility and make them available to the Department upon request. (40 CFR Part 63 Subparts A & N)
- 3. The permittee shall maintain records of inspections required to comply with applicable work practice standards of 40 CFR 63.342(f). Each inspection record shall identify the device inspected, the date, approximate time of inspection, and a brief description of the working condition of the device during the inspection. The permittee shall also record any actions taken to correct the deficiencies found during the inspection. The permittee shall keep all records on file and make them available to the Department upon request. (R 336.1225, R 336.1910, 40 CFR Part 63 Subparts A & N)
- 4. The permittee shall keep records of the hours of operation of the EUCHROME6 rectifier to demonstrate compliance with SC III.2. All records shall be kept on file and made available to the Department upon request. (R 336.1225)
- The permittee shall keep records for each rectifier of the date and times each is operated to demonstrate compliance with SC III.3. All records shall be kept on file and made available to the Department upon request. (R 336.1225)

### VII. REPORTING

NA

# VIII. STACK/VENT RESTRICTIONS

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

Stack & Vent ID	Maximum Exhaust Diameter/ Dimensions (inches)	Minimum Height Above Ground (feet)	Underlying Applicable Requirements
1. SVSTACK6	36	45	R 336.1225
2. SVSTACK3/5	36	45	R 336.1225
3. SVSTACK4	12	36	R 336.1225

#### IX. OTHER REQUIREMENTS

NA

Footnotes: <sup>1</sup>This condition is state only enforceable and was established pursuant to Rule 201(1)(b).