MICHIGAN DEPARTMENT OF ENVIRONMENTAL QUALITY AIR QUALITY DIVISION

March 13, 2009

PERMIT TO INSTALL

No. 133-98C

ISSUED TO

Stoneco of Michigan – Maybee Quarry

LOCATED AT

6837 Scofield Road Maybee, Michigan 48159

IN THE COUNTY OF Monroe

STATE REGISTRATION NUMBER

B4923

The Air Quality Division has approved this Permit to Install, pursuant to the delegation of authority from the Michigan Department of Environmental Quality. This permit is hereby issued in accordance with and subject to Section 5505(1) of Article II, Chapter I, Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended. Pursuant to Air Pollution Control Rule 336.1201(1), this permit constitutes the permittee's authority to install the identified emission unit(s) in accordance with all administrative rules of the Department and the attached conditions. Operation of the emission unit(s) identified in this Permit to Install is allowed pursuant to Rule 336.1201(6).

DATE OF RECEIPT OF ALL INFORMATION 3/12/2009	REQUIRED BY RULE 203:
DATE PERMIT TO INSTALL APPROVED: 3/13/2009	SIGNATURE:
DATE PERMIT VOIDED:	SIGNATURE:
DATE PERMIT REVOKED:	SIGNATURE:

PERMIT TO INSTALL

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Common Abbreviations / Acronyms

Common Acronyms		Pollutant/Measurement Abbreviations		
AQD	Air Quality Division	BTU	British Thermal Unit	
BACT	Best Available Control Technology	°C	Degrees Celsius	
CAA	Clean Air Act	СО	Carbon Monoxide	
CEM	Continuous Emission Monitoring	dscf	Dry standard cubic foot	
CFR	Code of Federal Regulations	dscm	Dry standard cubic meter	
COM	Continuous Opacity Monitoring	°F	Degrees Fahrenheit	
EPA	Environmental Protection Agency	gr	Grains	
EU	Emission Unit	Hg	Mercury	
FG	Flexible Group	hr	Hour	
GACS	Gallon of Applied Coating Solids	H ₂ S	Hydrogen Sulfide	
GC	General Condition	hp	Horsepower	
HAP	Hazardous Air Pollutant	lb	Pound	
HVLP	High Volume Low Pressure *	m	Meter	
ID	Identification	mg	Milligram	
LAER	Lowest Achievable Emission Rate	mm	Millimeter	
MACT	Maximum Achievable Control Technology	MM	Million	
MAERS	Michigan Air Emissions Reporting System	MW	Megawatts	
MAP	Malfunction Abatement Plan	ng	Nanogram	
MDEQ	Michigan Department of Environmental Quality	NO _x	Oxides of Nitrogen	
MSDS	Material Safety Data Sheet	PM	Particulate Matter	
NESHAP	National Emission Standard for Hazardous Air Pollutants	PM10	PM less than 10 microns diameter	
NSPS	New Source Performance Standards	PM2.5	PM less than 2.5 microns diameter	
NSR	New Source Review	pph	Pound per hour	
PS	Performance Specification	ppm	Parts per million	
PSD	Prevention of Significant Deterioration	ppmv	Parts per million by volume	
PTE	Permanent Total Enclosure	ppmw	Parts per million by weight	
PTI	Permit to Install	psia	Pounds per square inch absolute	
RACT	Reasonably Available Control Technology	psig	Pounds per square inch gauge	
ROP	Renewable Operating Permit	scf	Standard cubic feet	
SC	Special Condition	sec	Seconds	
SCR	Selective Catalytic Reduction	SO ₂	Sulfur Dioxide	
SRN	State Registration Number	THC	Total Hydrocarbons	
TAC	Toxic Air Contaminant	tpy	Tons per year	
TEQ	Toxicity Equivalence Quotient	μg	Microgram	
VE	Visible Emissions	VOC	Volatile Organic Compounds	
		yr	Year	

^{*} For High Volume Low Pressure (HVLP) applicators, the pressure measured at the HVLP gun air cap shall not exceed ten (10) pounds per square inch gauge (psig).

GENERAL CONDITIONS

- 1. The process or process equipment covered by this permit shall not be reconstructed, relocated, or modified, unless a Permit to Install authorizing such action is issued by the Department, except to the extent such action is exempt from the Permit to Install requirements by any applicable rule. (R 336.1201(1))
- 2. If the installation, construction, reconstruction, relocation, or modification of the equipment for which this permit has been approved has not commenced within 18 months, or has been interrupted for 18 months, this permit shall become void unless otherwise authorized by the Department. Furthermore, the permittee or the designated authorized agent shall notify the Department via the Supervisor, Permit Section, Air Quality Division, Michigan Department of Environmental Quality, P.O. Box 30260, Lansing, Michigan 48909, if it is decided not to pursue the installation, construction, reconstruction, relocation, or modification of the equipment allowed by this Permit to Install. (R 336.1201(4))
- 3. If this Permit to Install is issued for a process or process equipment located at a stationary source that is not subject to the Renewable Operating Permit program requirements pursuant to R 336.1210, operation of the process or process equipment is allowed by this permit if the equipment performs in accordance with the terms and conditions of this Permit to Install. (R 336.1201(6)(b))
- 4. The Department may, after notice and opportunity for a hearing, revoke this Permit to Install if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of this permit or is violating the Department's rules or the Clean Air Act. (R 336.1201(8), Section 5510 of Act 451, PA 1994)
- 5. The AQD District Supervisor shall be notified, in writing, of a change in ownership or operational control of the stationary source or emission unit(s) authorized by this Permit to Install pursuant to R 336.1219. The notification shall include all of the information required by R 336.1219(1)(a) and (b). In addition, a new owner or operator must submit a written statement pursuant to R 336.1219(1)(c), agreeing to and accepting the terms and conditions of this Permit to Install, and shall notify the AQD District Supervisor of any change in the contact person for this Permit to Install. (R 336.1219)
- 6. Operation of this equipment shall not result in the emission of an air contaminant which causes injurious effects to human health or safety, animal life, plant life of significant economic value, or property, or which causes unreasonable interference with the comfortable enjoyment of life and property. (R 336.1901)
- 7. The permittee shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant which continue for more than one hour in excess of any applicable standard or limitation, or emissions of any air contaminant continuing for more than two hours in excess of an applicable standard or limitation, as required in Rule 912, to the Department. The notice shall be provided not later than two business days after start-up, shutdown, or discovery of the abnormal condition or malfunction. Written reports, if required, must be filed with the Department within 10 days after the start-up or shutdown occurred, within 10 days after the abnormal conditions or malfunction has been corrected, or within 30 days of discovery of the abnormal condition or malfunction, whichever is first. The written reports shall include all of the information required in Rule 912(5). (R 336.1912)
- 8. Approval of this permit does not exempt the permittee from complying with any future applicable requirements which may be promulgated under Part 55 of 1994 PA 451, as amended or the Federal Clean Air Act.
- 9. Approval of this permit does not obviate the necessity of obtaining such permits or approvals from other units of government as required by law.
- 10. Operation of this equipment may be subject to other requirements of Part 55 of 1994 PA 451, as amended and the rules promulgated thereunder.

- 11. Except as provided in subrules (2) and (3) or unless the special conditions of the Permit to Install include an alternate opacity limit established pursuant to subrule (4) of R 336.1301, the permittee shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of density greater than the most stringent of the following. The grading of visible emissions shall be determined in accordance with R 336.1303. (R 336.1301)
 - a) A six-minute average of 20 percent opacity, except for one six-minute average per hour of not more than 27 percent opacity.
 - b) A visible emission limit specified by an applicable federal new source performance standard.
 - c) A visible emission limit specified as a condition of this Permit to Install.
- 12. Collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in R 336.1370(2). (R 336.1370)
- 13. The Department may require the permittee to conduct acceptable performance tests, at the permittee's expense, in accordance with R 336.2001 and R 336.2003, under any of the conditions listed in R 336.2001. (R 336.2001)

SPECIAL CONDITIONS

EMISSION UNIT SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

June 3, 1998 / March 13, 2009	NA
nt	
June 3, 1998 / March 13, 2009 ith d	NA
June 3, 1998 / March 13, 2009	NA
r	March 13, 2009

Changes to the equipment described in this table are subject to the requirements of R 336.1201, except as allowed by R 336.1278 to R 336.1290.

The following conditions apply to: EUPROCESS

<u>DESCRIPTION</u>: A combination of process equipment (screens, crushers, feeders, conveyors, etc.) used to reduce larger materials down to smaller sizes, classify and sort materials into various product types, material handling and transporting of material to storage areas.

Flexible Group ID: NA

<u>POLLUTION CONTROL EQUIPMENT</u>: Control methods include equipment enclosures or enclosed within a building, water sprays, drop chutes and/or pant legs for transfer points.

I. EMISSION LIMITS

1. Visible emissions from the drop point and transfer point portions of EUPROCESS shall not exceed 10 percent opacity. (R 336.1301, R 336.2803, R 336.2804, 40 CFR 52.21 (c) & (d), 40 CFR 60.670)

II. MATERIAL LIMITS

- The permittee shall not process any asbestos tailing or asbestos containing waste materials in EUPROCESS pursuant to the National Emission Standards for Hazardous Air Pollutants, 40 CFR Part 61 Subpart M. (40 CFR Part 61 Subpart M)
- 2. The permittee shall not process more than 20,000 tons of material per day nor 5,000,000 tons of material through EUPROCESS per 12-month rolling time period as determined at the end of each calendar month. (R 336.1901, R 336.2803, R 336.2804, 40 CFR 52.21 (c) & (d))

III. PROCESS/OPERATIONAL RESTRICTIONS

- 1. The permittee shall not operate EUPROCESS unless the program for continuous fugitive emissions control for all plant roadways, the plant yard, all material storage piles, and all material handling operations specified in Appendix B has been implemented and is maintained. (R 336.1371, R 336.1901)
- 2. The permittee shall comply with all provisions of the federal Standards of Performance for New Stationary Sources as specified in 40 CFR Part 60 Subparts A and OOO, as they apply to EUPROCESS. (40 CFR Part 60 Subparts A & OOO)
- 3. The permittee shall not operate any portion of EUPROCESS unless each portion of EUPROCESS meets the specific opacity limit listed in Appendix A of this permit. (R 336.1301, R 336.2803, R 336.2804, 40 CFR 52.21 (c) & (d), 40 CFR 60.670)

IV. <u>DESIGN/EQUIPMENT PARAMETERS</u>

- 1. The permittee shall not operate any portion of EUPROCESS unless the equipment's specified control device is installed, maintained and operated in a satisfactory manner as listed in Appendix A. (R 336.1901, R 336.1910, R 336.2803, R 336.2804, 40 CFR 52.21 (c) & (d))
- 2. The permittee shall install and maintain a belt scale on the transfer conveyor (Barber Greene Belt Conveyor 3) portion of EUPROCESS which continuously shows the daily throughput rate for the conveyor. (R 336.1901, R 336.2803, R 336.2804, 40 CFR 52.21 (c) & (d))

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

1. Within 60 days after achieving maximum production rate, but not later than 180 days after commencement of trial operation, the permittee shall evaluate visible emissions from EUPROCESS, at owner's expense, in accordance with federal Standards of Performance for New Stationary Sources 40 CFR Part 60 Subparts A and OOO. The permittee must have prior approval from the AQD for visible emission observation procedures. Verification of visible emissions includes the submittal of a complete report of opacity observations to the AQD within 45 days following the last date of the evaluation. (R 336.1301, 40 CFR Part 60 Subparts A & OOO)

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

1. The permittee shall keep daily and monthly records of the amount of material processed through EUPROCESS. Furthermore, the permittee shall calculate on a monthly basis, the yearly throughput rate based upon the most recent 12-month rolling time period. The permittee shall keep records of the amount of material processed on file and make them available to the Department upon request. (R 336.2803, R 336.2804, 40 CFR 52.21 (c) & (d))

VII. REPORTING

1. Within 30 days after completion of the installation, construction, reconstruction, relocation, or modification authorized by this Permit to Install, the permittee or the authorized agent pursuant to Rule 204, shall notify the AQD District Supervisor, in writing, of the completion of the activity. Completion of the installation, construction, reconstruction, relocation, or modification is considered to occur not later than commencement of trial operation of EUPROCESS. (R 336.1201(7)(a))

VIII. STACK/VENT RESTRICTIONS

NA

IX. OTHER REQUIREMENTS

 Within 45 days of issuance of this permit, the permittee shall label all equipment using the company ID Numbers in Appendix A, according to a method acceptable to the AQD District Supervisor. Labels shall be in a conspicuous location on the equipment. Within seven days of completing the labeling, the permittee shall notify the AQD District Supervisor, in writing, as to the date the labeling was completed. (R 336.1201)

Footnotes:

¹This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

The following conditions apply to: EUTRUCKTRAFFIC

<u>DESCRIPTION</u>: Truck traffic for delivery of material products to customers; truck traffic from quarry pit to processing area and loader traffic associated with processing equipment, storage pile handling and loading delivery trucks. All commercial truck areas and unpaved road portions from the quarry pit to the process area.

Flexible Group ID: NA

POLLUTION CONTROL EQUIPMENT: NA

I. EMISSION LIMITS

1. Visible emissions from all wheel loaders and all truck traffic, operated in conjunction with EUTRUCKTRAFFIC, shall not exceed 5 percent opacity. (R 336.1301, R 336.2803, R 336.2804, 40 CFR 52.21(c) & (d))

II. MATERIAL LIMITS

NA

III. PROCESS/OPERATIONAL RESTRICTIONS

- 1. The permittee shall not operate EUTRUCKTRAFFIC unless the program for continuous fugitive emissions control for all plant roadways, the plant yard, all material storage piles, and all material handling operations specified in Appendix B has been implemented and is maintained. (R 336.1371, R 336.1372, Act 451 324.5521)
- 2. EUTRUCKTRAFFIC shall not exceed a maximum equivalent of 100,000 50 ton transport trucks based upon a 12-month rolling time period. (R 336.1901, R 336.2803, R 336.2804, 40 CFR 52.21(c) & (d))

IV. DESIGN/EQUIPMENT PARAMETERS

1. The permittee shall install, maintain and operate properly a wheel wash system. (R 336.1901, R 336.2803, R 336.2804, 40 CFR 52.21 (c) & (d))

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

NA

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

1. The permittee shall keep, in a satisfactory manner, monthly and 12-month rolling time period records of the amount of equivalent 50-ton transport trucks entering and leaving the facility. The permittee shall keep the records in a format acceptable to the AQD District Supervisor. All records shall be kept on file and made available to the Department upon request. (R 336.1901, R 336.2803, R 336.2804, 40 CFR 52.21 (c) & (d))

VII. REPORTING

VIII. STACK/VENT RESTRICTIONS

NA

IX. OTHER REQUIREMENTS

NA

<u>Footnotes:</u> ¹This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

The following conditions apply to: EUSTORAGEPILES

DESCRIPTION: Open area stock piles of various material sizes and product types.

Flexible Group ID: NA

POLLUTION CONTROL EQUIPMENT: Water spray of material products are used when necessary for material storage piles.

I. EMISSION LIMITS

1. Visible emissions from each of the material storage piles maintained under EUSTORAGEPILES shall not exceed 5 percent opacity. (R 336.1301, R 336.2803, R 336.2804, 40 CFR 52.21(c) & (d))

II. MATERIAL LIMITS

NA

III. PROCESS/OPERATIONAL RESTRICTIONS

- 1. The permittee shall not store more than 900,000 tons of aggregate products in EUSTORAGEPILES. (R 336.1371, Act 451 324.5521, R 336.2803, R 336.2804, 40 CFR 52.21(c) & (d))
- 2. The permittee shall not operate EUSTORAGEPILES unless the program for continuous fugitive emissions control for all plant roadways, the plant yard, all material storage piles, and all material handling operations specified in Appendix B has been implemented and is maintained. (R 336.1371, R 336.1372, Act 451 324.5521)
- 3. The permittee shall not locate any portion of EUSTORAGEPILES within 100 feet of any property line. (R 336.1901, R 336.2803, R 336.2804, 40 CFR 52.21 (c) & (d))

IV. DESIGN/EQUIPMENT PARAMETERS

NA

V. TESTING/SAMPLING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

NA

VI. MONITORING/RECORDKEEPING

Records shall be maintained on file for a period of five years. (R 336.1201(3))

NA

VII. REPORTING

NA

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VIII. STACK/VENT RESTRICTIONS

NA

IX. OTHER REQUIREMENTS

NA

Footnotes:

This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

APPENDIX A

Equipment Description	ID Number	Opacity Limit (Percent)	Control Device
Vibrating (Primary) Telesmith Feeder	45.0008	10%	Water Spray
44 x 48 Telesmith Jaw Crusher	41.0012	15%	Water Spray
Pony Belt Telesmith Conveyor	47.0058	10%	Pant Leg
Barber Greene (Surge) Stacker	47.0117	10%	Water Spray
Magnetic Vibrator Tunnel Syntron Feeder No. 1	45.0011	10%	Enclosure – Under Surge Pile
Magnetic Vibrator Tunnel Syntron Feeder No. 2	45.001	10%	Enclosure – Under Surge Pile
Magnetic Vibrator Tunnel Syntron Feeder No. 3	45.0009	10%	Enclosure – Under Surge Pile
Magnetic Vibrator Jeffrey Feeder	45.0012	10%	Moisture Content
Barber Greene Belt Conveyor	47.0059	5%	Enclosed Transfer Points
4 x 14 Scalping Screen	43.0021	5%	Enclosure with Rubber Flaps
Pony Belt w/ Deister Screen	Pony Belt	10%	Partial Covered / Water Spray
Rip Rap Stacker	47.0118	5%	Pant Leg
Scalper to Screen Conveyor	47.0039	5%	Water Spray
PEP Screen	43.0029	5%	Moisture Content
36 x 80 Transfer, Hoover	47.0016	5%	Pant Leg
36 x 100 Transfer, Telsmith	47.0042	10%	Water Spray
36 x 150 Stacker, McClusky	47.0030	5%	Pant Leg
PEP to Main Conveyor	47.0040	5%	Hooded & Pant Leg
36 x 585 Main Nordberg Conveyor	47.0078	10%	Hooded & Pant Leg
Nordberg Triple Deck #1 Screen	43.0011	10%	Skirts
24 x 103 Nordberg Conveyor	47.0090	10%	Hooded & Pant Leg
Nordberg Standard Cone Crusher	41.0009	15%	Water Spray
30 x 144 Nordberg Conveyor	47.0079	10%	Covered Transfer
Nordberg Double Deck #2 Screen	43.0005	10%	Water Sprays on Exit Transfer Point & Covered Feed
24 x 91 Nordberg Conveyor	47.0089	10%	Covered Transfer
36 x 140 Asinick Stacker	47.0019	10%	Hooded & Pant Leg
McCloskey Stacker	21AA Conv	10%	Pant Leg
24 x 104 Nordberg Conveyor	47.0055	10%	Covered Transfer
24 x 98 Nordberg Conveyor	47.0088	10%	Covered Transfer

Equipment Description	ID Number	Opacity Limit (Percent)	Control Device
24 x 150 Nordberg Stacker #2, #4	47.0129	10%	Moisture Content
Nordberg Shorthead Cone Crusher	41.0014	15%	Water Spray
30 x 140 Nordberg Conveyor	47.0080	10%	Covered Transfer
Nordberg Double Deck #3 Screen	43.0006	10%	Moisture Content
24 x 108 Nordberg Conveyor	47.0081	10%	Moisture Content
Deister Single Deck #5 Screen	43.0003	5%	Water Spray
24 x 99 Nordberg Conveyor	47.0083	10%	Covered Transfer
24 x 150 Nordberg Stacker #6A	47.0126	10%	Hooded & Pant Leg
24 x 188 Nordberg Conveyor	47.0082	10%	Covered Transfer
Deister Double Deck Screen	43.0020	10%	Covered Transfer
24 x 196 Nordberg Conveyor	47.0084	10%	Covered Transfer
24 x 115 Nordberg Conveyor	47.0085	10%	Water Spray & Covered Transfer
24 x 150 Nordberg Stacker #25A	47.0130	10%	Pant Leg
24 x 103 Nordberg Conveyor	47.0086	10%	Covered Transfer
24 x 150 Nordberg Stacker #9A	47.0127	10%	Pant Leg
Ortner Feed Conveyor	47.0057	10%	Covered Transfer
Ortner Wash Tank	47.0002	10%	Water
24 x 157 Nordberg Conveyor	47.0087	10%	Covered Transfer
Wash Screw	42.0004	5%	Water Spray
Telsmith Conveyor	47.0028	10%	Covered Transfer
30 x 125 McClousky Stacker	47.0013	10%	Water Spray, Hooded, & Pant Leg
Barber Greene Conveyor Barmac #6	47.0371	10%	Covered Transfer
Barmac Impact Crusher	41.0010	15%	Water Sprays & Covered Transfer
Barber Greene Conveyor Barmac Carryout	47.0023	10%	Covered Transfer
Grasan Transfer Conveyor Belt	47.0063	10%	Covered Transfer
Midwestern Triple Deck 5 x 10 Screen #6	43.0012	10%	Covered Transfer
Grasan Pony Belt	47.0026	10%	Covered Transfer
24 x 140 Barber Green Conveyor	47.0061	10%	Water Sprays & Covered Transfer

APPENDIX B Fugitive Dust Control Plan

I. Site Roadways / Plant Yard

- A. The dust on the site roadways/plant yard will be controlled by monthly applications of calcium chloride or other acceptable and approved fugitive dust control compounds. In addition during the months of May through October, all plant roads, Doty Road, Scofield Road, and the plant yard shall be watered several times per day using a water truck. The watering is not required on days the facility is not operated; on days that it rains; or on days when freezing temperatures create a safety hazard.
- B. All roadways / plant yard shall be swept as needed between applications.
- C. A record of all applications, waterings, and sweepings shall be kept on file and made available upon request to the Air Quality Division (AQD). Also kept shall be a record of facility operation days, days that it rains, and days where the temperature is below 32 degrees Fahrenheit.
- D. Speed of vehicles will be posted and limited to ten mph.
- E. Any material spillage on roads shall be removed immediately.

II. Plant

- A. A spray system will be utilized at strategic locations to reduce and control fugitive emissions as needed in those locations not included in special permit conditions.
- B. All transfer points will have minimal drop distances. The transfer point from the re-circulating belt to the feed belt consists of an enclosed chute.

III. Storage Piles

- A. Stockpiling of all aggregate will be performed with wheeled loaders and mechanical stackers to minimize drop distance and control potential dust problems.
- B. Stockpiles will be watered on an as needed basis in order to meet the opacity limits included within the permit. A record of all watering shall be kept on file and be made available upon request to the AQD.
- C. Moisture content will be maintained at a minimum of four percent to control fugitive dust.

IV. Truck Traffic

- A. On-site, vehicles shall be loaded to prevent their contents from dropping, leaking, blowing or otherwise escaping. This shall be accomplished by loading so that no part of the load shall come in contact within six inches of the top of any side board, side panel or tail gate, otherwise, the truck shall be trapped.
- B. Off-site, all trucks leaving must be trapped.

V. AQD/MDEQ Inspection

The provisions and procedures of this plan are subject to adjustment by written notification from the AQD if, following an inspection, the AQD finds the fugitive dust requirements and/or permitted emission limits are not being met.