

**MICHIGAN DEPARTMENT OF ENVIRONMENTAL QUALITY  
AIR QUALITY DIVISION**

March 25, 2013

**PERMIT TO INSTALL  
75-94B**

**ISSUED TO  
Master Finish Company**

**LOCATED AT  
2020 Nelson Avenue, SE  
Grand Rapids, Michigan**

**IN THE COUNTY OF  
Kent**

**STATE REGISTRATION NUMBER  
N5898**

The Air Quality Division has approved this Permit to Install, pursuant to the delegation of authority from the Michigan Department of Environmental Quality. This permit is hereby issued in accordance with and subject to Section 5505(1) of Article II, Chapter I, Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended. Pursuant to Air Pollution Control Rule 336.1201(1), this permit constitutes the permittee's authority to install the identified emission unit(s) in accordance with all administrative rules of the Department and the attached conditions. Operation of the emission unit(s) identified in this Permit to Install is allowed pursuant to Rule 336.1201(6).

DATE OF RECEIPT OF ALL INFORMATION REQUIRED BY RULE 203:

**December 18, 2012**

DATE PERMIT TO INSTALL APPROVED:

**March 25, 2013**

SIGNATURE:

DATE PERMIT VOIDED:

SIGNATURE:

DATE PERMIT REVOKED:

SIGNATURE:

**PERMIT TO INSTALL**

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**Common Abbreviations / Acronyms**

<b>Common Acronyms</b>		<b>Pollutant / Measurement Abbreviations</b>	
AQD	Air Quality Division	BTU	British Thermal Unit
BACT	Best Available Control Technology	°C	Degrees Celsius
CAA	Clean Air Act	CO	Carbon Monoxide
CEM	Continuous Emission Monitoring	dscf	Dry standard cubic foot
CFR	Code of Federal Regulations	dscm	Dry standard cubic meter
CO <sub>2</sub> e	Carbon Dioxide Equivalent	°F	Degrees Fahrenheit
COM	Continuous Opacity Monitoring	gr	Grains
EPA	Environmental Protection Agency	Hg	Mercury
EU	Emission Unit	hr	Hour
FG	Flexible Group	H <sub>2</sub> S	Hydrogen Sulfide
GACS	Gallon of Applied Coating Solids	hp	Horsepower
GC	General Condition	lb	Pound
GHGs	Greenhouse Gases	kW	Kilowatt
HAP	Hazardous Air Pollutant	m	Meter
HVLP	High Volume Low Pressure *	mg	Milligram
ID	Identification	mm	Millimeter
LAER	Lowest Achievable Emission Rate	MM	Million
MACT	Maximum Achievable Control Technology	MW	Megawatts
MAERS	Michigan Air Emissions Reporting System	ng	Nanogram
MAP	Malfuction Abatement Plan	NO <sub>x</sub>	Oxides of Nitrogen
MDEQ	Michigan Department of Environmental Quality (Department)	PM	Particulate Matter
MSDS	Material Safety Data Sheet	PM10	PM with aerodynamic diameter ≤10 microns
NESHAP	National Emission Standard for Hazardous Air Pollutants	PM2.5	PM with aerodynamic diameter ≤ 2.5 microns
NSPS	New Source Performance Standards	pph	Pounds per hour
NSR	New Source Review	ppm	Parts per million
PS	Performance Specification	ppmv	Parts per million by volume
PSD	Prevention of Significant Deterioration	ppmw	Parts per million by weight
PTE	Permanent Total Enclosure	psia	Pounds per square inch absolute
PTI	Permit to Install	psig	Pounds per square inch gauge
RACT	Reasonably Available Control Technology	scf	Standard cubic feet
ROP	Renewable Operating Permit	sec	Seconds
SC	Special Condition	SO <sub>2</sub>	Sulfur Dioxide
SCR	Selective Catalytic Reduction	THC	Total Hydrocarbons
SRN	State Registration Number	tpy	Tons per year
TAC	Toxic Air Contaminant	µg	Microgram
TEQ	Toxicity Equivalence Quotient	VOC	Volatile Organic Compound
VE	Visible Emissions	yr	Year

\* For High Volume Low Pressure (HVLP) applicators, the pressure measured at the HVLP gun air cap shall not exceed ten (10) pounds per square inch gauge (psig).

### GENERAL CONDITIONS

1. The process or process equipment covered by this permit shall not be reconstructed, relocated, or modified, unless a Permit to Install authorizing such action is issued by the Department, except to the extent such action is exempt from the Permit to Install requirements by any applicable rule. **(R 336.1201(1))**
2. If the installation, construction, reconstruction, relocation, or modification of the equipment for which this permit has been approved has not commenced within 18 months, or has been interrupted for 18 months, this permit shall become void unless otherwise authorized by the Department. Furthermore, the permittee or the designated authorized agent shall notify the Department via the Supervisor, Permit Section, Air Quality Division, Michigan Department of Environmental Quality, P.O. Box 30260, Lansing, Michigan 48909, if it is decided not to pursue the installation, construction, reconstruction, relocation, or modification of the equipment allowed by this Permit to Install. **(R 336.1201(4))**
3. If this Permit to Install is issued for a process or process equipment located at a stationary source that is not subject to the Renewable Operating Permit program requirements pursuant to R 336.1210, operation of the process or process equipment is allowed by this permit if the equipment performs in accordance with the terms and conditions of this Permit to Install. **(R 336.1201(6)(b))**
4. The Department may, after notice and opportunity for a hearing, revoke this Permit to Install if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of this permit or is violating the Department's rules or the Clean Air Act. **(R 336.1201(8), Section 5510 of Act 451, PA 1994)**
5. The terms and conditions of this Permit to Install shall apply to any person or legal entity that now or hereafter owns or operates the process or process equipment at the location authorized by this Permit to Install. If the new owner or operator submits a written request to the Department pursuant to R 336.1219 and the Department approves the request, this permit will be amended to reflect the change of ownership or operational control. The request must include all of the information required by subrules (1)(a), (b), and (c) of R 336.1219 and shall be sent to the District Supervisor, Air Quality Division, Michigan Department of Environmental Quality. **(R 336.1219)**
6. Operation of this equipment shall not result in the emission of an air contaminant which causes injurious effects to human health or safety, animal life, plant life of significant economic value, or property, or which causes unreasonable interference with the comfortable enjoyment of life and property. **(R 336.1901)**
7. The permittee shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant which continue for more than one hour in excess of any applicable standard or limitation, or emissions of any air contaminant continuing for more than two hours in excess of an applicable standard or limitation, as required in Rule 912, to the Department. The notice shall be provided not later than two business days after start-up, shutdown, or discovery of the abnormal condition or malfunction. Written reports, if required, must be filed with the Department within 10 days after the start-up or shutdown occurred, within 10 days after the abnormal conditions or malfunction has been corrected, or within 30 days of discovery of the abnormal condition or malfunction, whichever is first. The written reports shall include all of the information required in Rule 912(5). **(R 336.1912)**
8. Approval of this permit does not exempt the permittee from complying with any future applicable requirements which may be promulgated under Part 55 of 1994 PA 451, as amended or the Federal Clean Air Act.
9. Approval of this permit does not obviate the necessity of obtaining such permits or approvals from other units of government as required by law.
10. Operation of this equipment may be subject to other requirements of Part 55 of 1994 PA 451, as amended and the rules promulgated thereunder.

11. Except as provided in subrules (2) and (3) or unless the special conditions of the Permit to Install include an alternate opacity limit established pursuant to subrule (4) of R 336.1301, the permittee shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of density greater than the most stringent of the following. The grading of visible emissions shall be determined in accordance with R 336.1303. **(R 336.1301)**
  - a) A six-minute average of 20 percent opacity, except for one six-minute average per hour of not more than 27 percent opacity.
  - b) A visible emission limit specified by an applicable federal new source performance standard.
  - c) A visible emission limit specified as a condition of this Permit to Install.
12. Collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in R 336.1370(2). **(R 336.1370)**
13. The Department may require the permittee to conduct acceptable performance tests, at the permittee's expense, in accordance with R 336.2001 and R 336.2003, under any of the conditions listed in R 336.2001. **(R 336.2001)**

**SPECIAL CONDITIONS**

**EMISSION UNIT SUMMARY TABLE**

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

<b>Emission Unit ID</b>	<b>Emission Unit Description (Process Equipment &amp; Control Devices)</b>	<b>Flexible Group ID</b>
EUCHROME1	Two decorative chrome electroplating tanks with fume suppressant and a composite mesh pad scrubber system for control.	NA
EUCHROME2	Three decorative chrome electroplating tanks that use a trivalent chromium bath. The bath will incorporate a fume suppressant for control.	NA
EUPASSIVATION	Electrolytic passivation bath that meets the definition of chromium anodizing. This tank will include fume suppressant for control and will vent to the composite mesh pad scrubber system utilized by EUCHROME1.	NA
EUCOPPER	Three copper electroplating tanks (cyanide copper bath) that are externally vented.	FGCOPPERSOAK
EUSOAK	Nine caustic soak cleaner tanks that are externally vented.	FGCOPPERSOAK
Changes to the equipment described in this table are subject to the requirements of R 336.1201, except as allowed by R 336.1278 to R 336.1290.		

**The following conditions apply to: EUCHROME1**

**DESCRIPTION:** Two decorative chrome electroplating tanks

**Flexible Group ID:** NA

**POLLUTION CONTROL EQUIPMENT:** Fume suppressant and a composite mesh pad scrubber system

**I. EMISSION LIMITS**

NA

**II. MATERIAL LIMITS**

NA

**III. PROCESS/OPERATIONAL RESTRICTIONS**

1. Within 30 calendar days of the date of permit approval, the permittee shall submit to the AQD District Supervisor, an approvable operation and maintenance plan. The plan shall include but is not limited to the following: **(R 336.1910, R 336.1911)**
  - a) Operation and maintenance criteria for EUCHROME1, add-on control device(s), and for the process and control device(s) monitoring equipment as well as a standardized checklist to document the operation and maintenance of the equipment;
  - b) The work practice standards for the add-on control device(s) and monitoring equipment;
  - c) Procedures to be followed to ensure that equipment or process malfunctions due to poor maintenance or other preventable conditions do not occur; and
  - d) A systematic procedure for identifying process equipment, add-on control device(s) and monitoring equipment malfunctions and for implementing corrective actions to address such malfunctions.
2. Prior to September 19, 2014, the permittee shall not operate EUCHROME1 unless the chemical fume suppressant containing a wetting agent is applied in quantities and at a frequency to ensure the surface tension of any tank in EUCHROME1 does not exceed, at any time during operation, 45 dynes/cm (2.8x10<sup>-3</sup> pound-force per foot) as measured by a stalagmometer or does not exceed 35 dynes/cm (2.3x10<sup>-3</sup> pound-force per foot) as measured by a tensiometer. On and after September 19, 2014, the permittee shall not operate EUCHROME1 unless the chemical fume suppressant containing a wetting agent is applied in quantities and at a frequency to ensure the surface tension of any tank in EUCHROME1 does not exceed, at any time during operation, 40 dynes/cm (2.8x10<sup>-3</sup> pound-force per foot) as measured by a stalagmometer or does not exceed 33 dynes/cm (2.3x10<sup>-3</sup> pound-force per foot) as measured by a tensiometer. **(R 336.1901, R 336.1910, 40 CFR 63.342(d)(3))**

**IV. DESIGN/EQUIPMENT PARAMETERS**

1. The permittee shall not operate EUCHROME1 unless the composite mesh pad system is installed, maintained, and operated in a satisfactory manner. **(R 336.1331, R 336.1901, R 336.1910)**
2. The permittee shall equip and maintain the composite mesh pad system with a differential pressure monitoring device. **(R 336.1910)**

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

NA

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall monitor the surface tension of the tanks in EUCHROME1 once every four (4) hours of tank operation for the first 40 hours of tank operation. If there are no exceedances during the first 40 hours of tank operation, then surface tension measurements may be conducted once every eight (8) hours of tank operation for the next 40 hours of tank operation. If there are no exceedances during the 40 hours of tank operation when surface tension measurements are being conducted every eight (8) hours, then surface tension measurements may be conducted once every 40 hours of tank operation on an ongoing basis, until an exceedance occurs. Once an exceedance occurs as indicated through surface tension monitoring, the original monitoring schedule of once every four hours must be resumed and the subsequent decrease in frequency shall follow the schedule as laid out above. The minimum frequency of monitoring allowed is once every 40 hours of tank operation. An example of monitoring frequency is available at 40 CFR 63.343(c)(5)(ii)(C). The surface tension shall be monitored with a stalagmometer or tensiometer as specified in Method 306B of 40 CFR Subpart N. **(R 336.1910, 40 CFR 63.343(c)(5))**
2. The permittee shall perform inspections of the composite mesh pad (CMP) system as follows: **(R 336.1331, R 336.1901, R 336.1910)**
  - a) Determine pressure drop across the CMP system on a daily basis. If the pressure drop across the control varies by more than  $\pm 2$  inch of water gauge, from the pressure drop determined during compliance testing or as specified by the manufacturer, the permittee shall document the variation, and review the operation and maintenance procedures. The permittee shall document any corrective action.
  - b) Visually inspect the CMP system, on a quarterly basis, to ensure there is proper drainage, no chromic acid build up on the pads, and no evidence of chemical attack on the structural integrity of the control device.
  - c) Visually inspect the back portion of the mesh pad closest to the fan, on a quarterly basis, to ensure there is no breakthrough of chromic acid mist.
  - d) Visually inspect ductwork from tanks to the CMP system, on a quarterly basis, to ensure there are no leaks.
  - e) Perform wash-down of composite mesh pads in accordance with manufacturer's recommendations.
3. The permittee shall monitor emissions and operating and maintenance information in accordance with the National Emission Standards for Hazardous Air Pollutants as specified in 40 CFR Part 63 Subparts A and N. The permittee shall keep records of all source emissions and operating and maintenance information on file at the facility and make them available to the Department upon request. **(40 CFR Part 63 Subparts A & N)**
4. The permittee shall maintain records of inspections required to comply with applicable work practice standards of 40 CFR 63.342(f). Each inspection record shall identify the device inspected, the date, approximate time of inspection, and a brief description of the working condition of the device during the inspection. The permittee shall also record any actions taken to correct the deficiencies found during the inspection. The permittee shall keep all records on file and make them available to the Department upon request. **(R 336.1910, 40 CFR Part 63 Subparts A & N)**
5. The permittee shall keep records of the surface tension of each tank in EUCHROME1, the amount of chemical fume suppressant added to each tank in EUCHROME1 and the date and time of each addition. The permittee shall keep all records on file and make them available to the Department upon request. **(40 CFR Part 63 Subparts A & N)**



**VII. REPORTING**

1. Within 30 days after completion of the installation, construction, reconstruction, relocation, or modification authorized by this Permit to Install, the permittee or the authorized agent pursuant to Rule 204, shall notify the AQD District Supervisor, in writing, of the completion of the activity. Completion of the installation, construction, reconstruction, relocation, or modification is considered to occur not later than commencement of trial operation of either tank in EUCHROME1. **(R 336.1201(7)(a))**
2. Permittee shall submit the following notifications to the Department in accordance with 40 CFR Part 63.347: **(40 CFR Part 63 Subparts A & N)**
  - a) A notification of the date when construction was commenced, submitted no later than 30 calendar days after such date.
  - b) A notification of the actual date of startup of the source, submitted within 30 calendar days after such date.

**VIII. STACK/VENT RESTRICTIONS**

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

<b>Stack &amp; Vent ID</b>	<b>Maximum Exhaust Diameter/ Dimensions (inches)</b>	<b>Minimum Height Above Ground (feet)</b>	<b>Underlying Applicable Requirements</b>
1. SVCHROME1 (SV11)	30	25	R 336.1225, R 336.1901

**IX. OTHER REQUIREMENTS**

NA

**Footnotes:**

<sup>1</sup>This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

**The following conditions apply to: EUCHROME2**

**DESCRIPTION:** Three decorative chrome electroplating tanks that use a trivalent chromium bath. The bath will incorporate a fume suppressant for control.

**Flexible Group ID:** NA

**POLLUTION CONTROL EQUIPMENT:** NA

**I. EMISSION LIMITS**

NA

**II. MATERIAL LIMITS**

NA

**III. PROCESS/OPERATIONAL RESTRICTIONS**

1. Within 30 calendar days of the date of permit approval, the permittee shall submit to the AQD District Supervisor, an approvable operation and maintenance plan. The plan shall contain all information required by 40 CFR 63.342(f)(3)(i), as applicable, and shall include the following: **(R 336.1910, 40 CFR Part 63 Subparts A & N)**
  - a) Operation and maintenance criteria for EUCHROME2, add-on control device(s), and for the process and control device(s) monitoring equipment as well as a standardized checklist to document the operation and maintenance of the equipment;
  - b) The work practice standards for the add-on control device(s) and monitoring equipment;
  - c) Procedures to be followed to ensure that equipment or process malfunctions due to poor maintenance or other preventable conditions do not occur; and
  - d) A systematic procedure for identifying process equipment, add-on control device(s) and monitoring equipment malfunctions and for implementing corrective actions to address such malfunctions.
2. The permittee shall incorporate a wetting agent, as defined in 40 CFR 63.341, as a bath ingredient in each tank in EUCHROME2. **(R 336.1910, 40 CFR Part 63 Subparts A & N)**
3. If the permittee does not incorporate the wetting agent, as defined in 40 CFR 63.341, as a bath ingredient in each tank in EUCHROME2, then the permittee shall not operate EUCHROME2 unless the chemical fume suppressant containing a wetting agent is applied in quantities and at a frequency to ensure the surface tension of any tank in EUCHROME1 does not exceed, at any time during operation, 40 dynes/cm (2.8x10<sup>-3</sup> pound-force per foot) as measured by a stalagmometer or does not exceed 33 dynes/cm (2.3x10<sup>-3</sup> pound-force per foot) as measured by a tensiometer. **(R 336.1901, R 336.1910, 40 CFR 63.342(d)(3))**

**IV. DESIGN/EQUIPMENT PARAMETERS**

NA

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

NA

## **VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall monitor emissions and operating and maintenance information in accordance with the National Emission Standards for Hazardous Air Pollutants as specified in 40 CFR Part 63 Subparts A and N. The permittee shall keep records of all source emissions and operating and maintenance information on file at the facility and make them available to the Department upon request. **(40 CFR Part 63 Subparts A & N)**
2. For sources complying with 40 CFR 63.342(e), the permittee shall keep records of the bath components purchased, with the wetting agent clearly identified as a bath constituent contained in one of the components purchased from vendors. The permittee shall keep all records on file and make them available to the Department upon request. **(40 CFR 63.346(b)(14))**
3. If the permittee does not incorporate the wetting agent, as defined in 40 CFR 63.341, as a bath ingredient in each tank in EUCHROME2, then the permittee shall monitor the surface tension of the tanks in EUCHROME2 once every four (4) hours of tank operation for the first 40 hours of tank operation. If there are no exceedances during the first 40 hours of tank operation, then surface tension measurements may be conducted once every eight (8) hours of tank operation for the next 40 hours of tank operation. If there are no exceedances during the 40 hours of tank operation when surface tension measurements are being conducted every eight (8) hours, then surface tension measurements may be conducted once every 40 hours of tank operation on an ongoing basis, until an exceedance occurs. Once an exceedance occurs as indicated through surface tension monitoring, the original monitoring schedule of once every four hours must be resumed and the subsequent decrease in frequency shall follow the schedule as laid out above. The minimum frequency of monitoring allowed is once every 40 hours of tank operation. An example of monitoring frequency is available at 40 CFR 63.343(c)(5)(ii)(C). The surface tension shall be monitored with a stalagmometer or tensiometer as specified in Method 306B of 40 CFR Subpart N. **(R 336.1910, 40 CFR 63.343(c)(5))**
4. If the permittee does not incorporate the wetting agent, as defined in 40 CFR 63.341, as a bath ingredient in each tank in EUCHROME2, then the permittee shall keep records of the surface tension of each tank in EUCHROME2, the amount of chemical fume suppressant added to each tank in EUCHROME2 and the date and time of each addition. The permittee shall keep all records on file and make them available to the Department upon request. **(40 CFR Part 63 Subparts A & N)**

## **VII. REPORTING**

1. Within 30 days after completion of the installation, construction, reconstruction, relocation, or modification authorized by this Permit to Install, the permittee or the authorized agent pursuant to Rule 204, shall notify the AQD District Supervisor, in writing, of the completion of the activity. Completion of the installation, construction, reconstruction, relocation, or modification is considered to occur not later than commencement of trial operation of EUCHROME2. **(R 336.1201(7)(a))**
2. Permittee shall submit the following notifications to the Department in accordance with 40 CFR 63.347(i): **(40 CFR Part 63 Subparts A & N)**
  - a) A notification of the date when construction was commenced, submitted no later than 30 calendar days after such date.
  - b) A notification of the actual date of startup of the source, submitted within 30 calendar days after such date.
  - c) A statement that a trivalent chromium process that incorporates a wetting agent will be used to comply with 40 CFR 63.342(e).
  - d) The list of bath components that comprise the trivalent chromium bath, with the wetting agent clearly identified.

**VIII. STACK/VENT RESTRICTIONS**

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

<b>Stack &amp; Vent ID</b>	<b>Maximum Exhaust Diameter/ Dimensions (inches)</b>	<b>Minimum Height Above Ground (feet)</b>	<b>Underlying Applicable Requirements</b>
1. SVCHROME2	30	25	R 336.1225, R 336.1901

**IX. OTHER REQUIREMENTS**

NA

**Footnotes:**

<sup>1</sup>This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

**The following conditions apply to: EUPASSIVATION**

**DESCRIPTION:** Electrolytic passivation bath that meets the definition of chromium anodizing.

**Flexible Group ID:** NA

**POLLUTION CONTROL EQUIPMENT:** Fume suppressant and a composite mesh pad scrubber system

**I. EMISSION LIMITS**

NA

**II. MATERIAL LIMITS**

NA

**III. PROCESS/OPERATIONAL RESTRICTIONS**

1. Within 30 calendar days of the date of permit approval, the permittee shall submit to the AQD District Supervisor, an approvable operation and maintenance plan. The plan shall include but is not limited to the following: **(R 336.1910, R 336.1911)**
  - a) Operation and maintenance criteria for EUPASSIVATION, add-on control device(s), and for the process and control device(s) monitoring equipment as well as a standardized checklist to document the operation and maintenance of the equipment;
  - b) The work practice standards for the add-on control device(s) and monitoring equipment;
  - c) Procedures to be followed to ensure that equipment or process malfunctions due to poor maintenance or other preventable conditions do not occur; and
  - d) A systematic procedure for identifying process equipment, add-on control device(s) and monitoring equipment malfunctions and for implementing corrective actions to address such malfunctions.
2. The permittee shall not operate EUPASSIVATION unless the chemical fume suppressant containing a wetting agent is applied in quantities and at a frequency to ensure the surface tension of the tank in EUPASSIVATION does not exceed, at any time during operation, 40 dynes/cm (3.1x10<sup>-3</sup> pound-force per foot) as measured by a stalagmometer or does not exceed 33 dynes/cm (2.4x10<sup>-3</sup> pound-force per foot) as measured by a tensiometer. **(R 336.1901, R 336.1910, 40 CFR 63.342(d)(3))**

**IV. DESIGN/EQUIPMENT PARAMETERS**

1. The permittee shall not operate EUPASSIVATION unless the composite mesh pad system is installed, maintained, and operated in a satisfactory manner. **(R 336.1331, R 336.1901, R 336.1910)**
2. The permittee shall equip and maintain the composite mesh pad system with a differential pressure monitoring device. **(R 336.1910)**

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

NA

## **VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1201(3))**

1. The permittee shall monitor the surface tension of the tanks in EUPASSIVATION once every four (4) hours of tank operation for the first 40 hours of tank operation. If there are no exceedances during the first 40 hours of tank operation, then surface tension measurements may be conducted once every eight (8) hours of tank operation for the next 40 hours of tank operation. If there are no exceedances during the 40 hours of tank operation when surface tension measurements are being conducted every eight (8) hours, then surface tension measurements may be conducted once every 40 hours of tank operation on an ongoing basis, until an exceedance occurs. Once an exceedance occurs as indicated through surface tension monitoring, the original monitoring schedule of once every four hours must be resumed and the subsequent decrease in frequency shall follow the schedule as laid out above. The minimum frequency of monitoring allowed is once every 40 hours of tank operation. An example of monitoring frequency is available at 40 CFR 63.343(c)(5)(ii)(C). The surface tension shall be monitored with a stalagmometer or tensiometer as specified in Method 306B of 40 CFR Subpart N. **(R 336.1910, 40 CFR 63.343(c)(5))**
2. The permittee shall perform inspections of the composite mesh pad (CMP) system as follows: **(R 336.1331, R 336.1901, R 336.1910)**
  - a) Determine pressure drop across the CMP system on a daily basis. If the pressure drop across the control varies by more than  $\pm 2$  inch of water gauge, from the pressure drop determined during compliance testing or as specified by the manufacturer, the permittee shall document the variation, and review the operation and maintenance procedures. The permittee shall document any corrective action.
  - b) Visually inspect the CMP system, on a quarterly basis, to ensure there is proper drainage, no chromic acid build up on the pads, and no evidence of chemical attack on the structural integrity of the control device.
  - c) Visually inspect the back portion of the mesh pad closest to the fan, on a quarterly basis, to ensure there is no breakthrough of chromic acid mist.
  - d) Visually inspect ductwork from tanks to the CMP system, on a quarterly basis, to ensure there are no leaks.
  - e) Perform wash-down of composite mesh pads in accordance with manufacturer's recommendations.
3. The permittee shall monitor emissions and operating and maintenance information in accordance with the National Emission Standards for Hazardous Air Pollutants as specified in 40 CFR Part 63 Subparts A and N. The permittee shall keep records of all source emissions and operating and maintenance information on file at the facility and make them available to the Department upon request. **(40 CFR Part 63 Subparts A & N)**
4. The permittee shall maintain records of inspections required to comply with applicable work practice standards of 40 CFR 63.342(f). Each inspection record shall identify the device inspected, the date, approximate time of inspection, and a brief description of the working condition of the device during the inspection. The permittee shall also record any actions taken to correct the deficiencies found during the inspection. The permittee shall keep all records on file and make them available to the Department upon request. **(R 336.1910, 40 CFR Part 63 Subparts A & N)**
5. The permittee shall keep records of the surface tension of each tank in EUPASSIVATION, the amount of chemical fume suppressant added to each tank in EUPASSIVATION and the date and time of each addition. The permittee shall keep all records on file and make them available to the Department upon request. **(40 CFR Part 63 Subparts A & N)**

## **VII. REPORTING**

1. Within 30 days after completion of the installation, construction, reconstruction, relocation, or modification authorized by this Permit to Install, the permittee or the authorized agent pursuant to Rule 204, shall notify the AQD District Supervisor, in writing, of the completion of the activity. Completion of the installation, construction, reconstruction, relocation, or modification is considered to occur not later than commencement of trial operation of either tank in EUPASSIVATION. **(R 336.1201(7)(a))**

2. Permittee shall submit the following notifications to the Department in accordance with 40 CFR Part 63.347:  
**(40 CFR Part 63 Subparts A & N)**
- a) A notification of the date when construction was commenced, submitted no later than 30 calendar days after such date.
  - b) A notification of the actual date of startup of the source, submitted within 30 calendar days after such date.

**VIII. STACK/VENT RESTRICTIONS**

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

<b>Stack &amp; Vent ID</b>	<b>Maximum Exhaust Diameter/ Dimensions (inches)</b>	<b>Minimum Height Above Ground (feet)</b>	<b>Underlying Applicable Requirements</b>
1. SVCHROME1 (SV11)	30	25	R 336.1225, R 336.1901

**IX. OTHER REQUIREMENTS**

NA

**FLEXIBLE GROUP SUMMARY TABLE**

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

<b>Flexible Group ID</b>	<b>Flexible Group Description</b>	<b>Associated Emission Unit IDs</b>
FGCOPPERSOAK	Three copper electroplating tanks (cyanide copper baths) and nine caustic soak tanks that are vented externally.	EUCOPPER, EUSOAK

**The following conditions apply to: FGCOPPERSOAK**

**DESCRIPTION:** Three copper electroplating tanks (cyanide copper baths) and nine caustic soak tanks that are vented externally.

**Emission Units:** EUCOPPER, EUSOAK

**POLLUTION CONTROL EQUIPMENT:** NA

**I. EMISSION LIMITS**

NA

**II. MATERIAL LIMITS**

NA

**III. PROCESS/OPERATIONAL RESTRICTIONS**

NA

**IV. DESIGN/EQUIPMENT PARAMETERS**

NA

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. (R 336.1201(3))

NA

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. (R 336.1201(3))

NA

**VII. REPORTING**

NA



**VIII. STACK/VENT RESTRICTIONS**

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

<b>Stack &amp; Vent ID</b>	<b>Maximum Exhaust Diameter/Dimensions (inches)</b>	<b>Minimum Height Above Ground (feet)</b>	<b>Underlying Applicable Requirements</b>
1. SV9 (Soak Tanks)	38	26.5	R 336.1225, R 336.1901
2. SV10 (Copper Tanks)	31 x 23	23.9	R 336.1225, R 336.1901

**IX. OTHER REQUIREMENTS**

NA

**Footnotes:**

<sup>1</sup>This condition is state only enforceable and was established pursuant to Rule 201(1)(b).