

**DEPARTMENT OF ENVIRONMENTAL QUALITY
AIR QUALITY DIVISION
ACTIVITY REPORT: Scheduled Inspection**

N745456003

FACILITY: BreitBurn Operating LP-CATTLE ANTRIM		SRN / ID: N7454
LOCATION: SEC 10 T29N R4E SW SE NW, HILLMAN		DISTRICT: Gaylord
CITY: HILLMAN		COUNTY: MONTMORENCY
CONTACT:		ACTIVITY DATE: 10/30/2020
STAFF: Bill Rogers	COMPLIANCE STATUS: Compliance	SOURCE CLASS: SM OPT OUT
SUBJECT: Field inspection for FCE		
RESOLVED COMPLAINTS:		

On October 30, 2020, I inspected the Breitburn Cattle Antrim CPF on Weber Creek Road near Hillman. I did not find any violations. The facility was not operating. I reviewed facility records to determine compliance with emission limits, recordkeeping, and recording requirements in a previous activity report.

Permit 232-05, Special Condition 1.3, requires that the add on control device be installed and operating properly. The engine has a catalytic oxidizer in its exhaust pipe. The catalytic oxidizer appears to be installed properly.

Condition 1.1a sets stack dimensions as a maximum diameter of 16 inches at a minimum elevation of 36 feet above ground level. The stack appears to comply with these dimensions.

Condition 2.2 prohibits burning sour gas in equipment on site. I did not see or smell anything that would make me believe there was sour gas on site.

COMMENTS

This facility is adjacent to the Riverside Weber Creek CPF. The two facilities share a pair of 400 barrel tanks, probably brine tanks, in a lined berm.

The facility was not operating at the time of my inspection.

There is one natural gas fired reciprocating engine. It is labeled a GCS 834 in metal characters welded to the engine skid. This is the same unit number seen in previous inspections.

There is a glycol dehydrator. It has a burner stack about 6 inches in diameter and 24 feet above ground level. The still vent is 2 inches in diameter, terminating in a T shaped fitting, about 12 feet above ground level.

Tanks on site include the two 400 barrel tanks mentioned earlier. Inside the engine shed I saw a 55 gallon drum of premixed coolant, a 55 gallon drum of Chevron HDAX screw compressor oil, a 300 gallon drum on stilts tank of Chevron Regal R&O ISO 150 oil, a smaller drum on stilts tank (perhaps 150 gallons) of Delo 400 LE SAE 10W-40 motor oil. There is another 300 gallon drum on stilts tank labeled as triethylene glycol, outside the shed wall near the glycol dehydrator. There were a couple other 300 gallon drum on stilts tanks behind the compressor shed but they were not connected to anything.

I didn't see any leaks, spills, or stained soils. I did not notice any odors from the facility. Maintenance appeared fair.

NAME _____ DATE _____ SUPERVISOR _____

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