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RESULTS OF THE MARCH 13, 2014 PARTICULATE EMISSION COMPLIANCE TEST ON THE PLANERSYSTEM BAGHOUSE AT THE POTLATCH LAND & LUMBER FACILITY IN GWINN MICHIGAN

Permit No. MI-ROP-N5940-2013

Submitted to:

POTLATCH LAND AND LUMBER

GWINN SAWMILL 650 A Avenue Gwinn, Michigan 49841

Attention:

Lauren Lueneburg

Reviewed by:

Report Number 14-33009(Planer)

April 15, 2014

KE/kce

Kathleen Eickstadt

Source Testing Coordinator

ABBREVIATIONS

ACFM actual cubic feet per minute cubic centimeter (milliliter) cc (ml)

dry standard cubic foot of dry gas per minute **DSCFM**

DSML dry standard milliliter DEG-F (°F) degrees Fahrenheit

DIA. Diameter FT/SEC feet per second

gram

GPM gallons per minute

grains per actual cubic foot **GR/ACF GR/DSCF** grains per dry standard cubic foot grams per dry standard meter g/dscm

horsepower HP **HRS** hours IN. inches

inches of mercury IN.HG. IN.WC. inches of water

pound LB

pounds per dry standard cubic foot LB/DSCF

LB/HR pounds per hour

pounds per million British Thermal Units heat input LB/10°BTU pounds per million British Thermal Units heat input LB/MMBTU

MW megawatt

milligrams per dry standard cubic meter mg/dscm ug/dscm micrograms per dry standard cubic meter

microns (um) micrometer MIN. minutes nanograms ng particulate matter PM pounds per hour PPH **PPM** parts per million

parts per million carbon ppmC parts per million, dry ppm,d parts per million, wet ppm,w parts per trillion ppt

PSI pounds per square inch

SO.FT. square feet TPD tons per day micrograms ug percent by volume v/vpercent by weight w/w

Standard conditions are defined as 68 °F (20 °C) and 29.92 IN. of mercury pressure

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1 INTRODUCTION

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On March 13, 2014, Interpoll Laboratories personnel conducted a particulate emission compliance test on the Planer System Baghouse at the Potlatch Gwinn facility located in Gwinn, Michigan. On-site testing was performed by Steve Edson and Jake Ward. Coordination between testing activities and plant operation was provided by Lauren Lueneburg of Potlatch. The test was not witnessed by a representative of the Michigan DEQ.

Particulate evaluations were performed in accordance with EPA Methods 1 - 5, CFR Title 40, Part 60, Appendix A (revised July 1, 2013). A preliminary determination of the gas linear velocity profile was made before the first particulate determination to allow selection of the appropriate nozzle diameter for isokinetic sample withdrawal. An Interpol! Labs sampling train, which meets or exceeds specifications in the above-cited reference, was used to extract particulate samples by means of a heated glass-lined probe.

The important results of the test are summarized in Section 2. Detailed results are presented in Section 3. Field data and all other supporting information are presented in the appendices.

2 SUMMARY AND DISCUSSION

The air emission results are summarized in the following tables. An overview of all results is presented in the table below:

1(a)	1(b)	1(c)	1(d)
Emission Unit Tested	Limitation Basis	Pollutant and Emission Limit	Test Result
Planersystem	R336.1331(1)(c)	PM 0.01gr/dscf 5.2 lb/hr	PM <0.00004 gr/dscf <0.015 Lb/Hr

No difficulties were encountered in the field by Interpoll Labs or in the laboratory analysis of the samples, which were conducted by Interpoll Labs. On the basis of these facts and a complete review of the data and results, it is our opinion that the results reported herein are accurate and closely reflect the actual values, which existed at the time the test was performed.

Test 11 Summary of the Results of the March 13, 2014 Particulate Emission Compliance Test on the Planer System Baghouse at the Potlatch Land & Lumber Facility in Gwinn, Michigan.

ltem		Run 1		Run 2		Run 3	•	Average
Date of test		03-13-14		03-13-14	· · · · · · · · · · · · · · · · · · ·	03-13-14	W.L	
Time (Start/Finish)	(Hrs)	0800 / 0916		0940 / 1055		1115 / 1230		
Volumetric Flow							•	
Actual	(ACFM)	43914		46827	•	44083		44941
Standard	(DSCFM)	41780		44296		41612	•	42563
Gas Temperature	(°F)	48		49		50	-	49
Moisture Content	(%v/v)	0.12		0.49		0.57		0.39
Gas Composition	(%v/v, dry)						•	` .
Carbon Dioxide	, , , ,	0.03		0.03		0.03		0.03
Oxygen		20.90		20.90		20.90		20.90
Nitrogen		79.07		79.07		79.07		79.07
Sample Volume	(dscf)	36.46		38.88		36.43		37.26
Isokinetic Variation	(%)	99.4		100.3		100.0		99.9
Particulate Results-EPA Method 5					. •	•		
Dry Catch Only								
Sample Mass (Nozzle, PW, Filter)	. (g) <	0.0001	<	0.0001	<	0.0001		,
Concentration - Actual	(GR/ACF) <	0.00004	<	0.00004	<	0.00004	<	0.00004
Concentration - Standard	(GR/DSCF) <	0.00004	<	0.00004	<	0.00004	<	0.00004
Emission Rate	(LB/HR) <	.0.015	. <	0.015	<	0.015	<	0.015

Note: Minimum detectable weight assigned a value of 0.0001 grams

RESULTS

The results of all field and laboratory evaluations are presented in this section. Gas composition is presented first followed by the computer printout of the particulate results. Preliminary measurements including test port locations are given in the appendices.

The results have been calculated on a personal computer using Microsoft Excel spreadsheets specifically for source testing calculations. EPA-published equations have been used as the basis of the calculation techniques in these programs. The emission rates have been calculated using the product of the concentration times flow method.

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3.1 Results of Gas Composition and Moisture Determinations

Test Number 11 FG-Planersystem Baghouse

Results of Gas Composition and Moisture Analyses --- Methods 3A and 4 (% v/v)

Date of Run		Run 1 03-13-14	Run 2 03-13-14	Run 3 03-13-14
Dry basis			-	
Carbon Dioxide Oxygen Nitrogen	(%) (%) (%)	0.03 20.90 79.07	0.03 20.90 79.07	0.03 20.90 79.07
Wet basis (Orsat)				
Carbon Dioxide Oxygen Nitrogen Water Vapor	(%) (%) (%)	0.03 20.88 78.98 0.12	0.03 20.80 78.68 0.49	0.03 20.78 78.62 0.57
Dry Molecular Weight	(g/gmole) (g/gmole) (lb/hr)	28.84 28.83 0.996 136	28.84 28.79 0.994 618	28.84 28.78 0.994 665

3.2 Method 5 Sampling Data

Test Number 11 FG-Planersystem Baghouse

Results of EPA Method 5 Sampling Data

	-		¥4.	
•		Run 1	Run 2	Run 3
Date of Test		03-13-14	03-13-14	03-13-14
Time of Runs	(Hrs)	0800 / 0916	0940 / 1055	1115 / 1230
Static Pressure	(In. of WC)	-18.00	-18.00	-18.00
Cross Sectional Area	(Sq. ft)	17.72	17.72	լե եր 17.72
Pitot Tube Coefficient		0.84	0.84	0.84
Water in Sample Gas				
Impingers	(g)	-6.7	-3.0	-2.1
Desiccant	(g)	7.6	7.1	6.5
Total	(g)	0.9	4.1	4.4
Gas Meter Coefficient		0.9973	0.9973	0.9973
Barometric Pressure	(In. of Hg)	28.75	28.75	28.75
Avg. Orifice Pressure Drop	(In. of WC)	1.32	1.51	1.34
Avg. Gas Meter Temperature	(°F)	53.8	54.8	60.2
Volume Through Gas Meter		•		
Meter Conditions	(CF)	36.92	39.42	37.34
Standard Conditions	(DSCF)	36.46	38.88	36.43
Total Sampling Time	(Min.)	60.00	60.00	60.00
Nozzle Diameter	`(ln.)	0.218	0.218	0.218
Avg. Stack Gas Temperature	(°F)	48	49	50.
Volumetric Flow Rate				
Actual	(ACFM)	43,914	46,827	44,083
Dry Standard	(DSCFM)	41,780	44,296	41,612
Isokinetic Variation	(%)	99.4	100.3	100.0