

**DEPARTMENT OF ENVIRONMENTAL QUALITY
AIR QUALITY DIVISION
ACTIVITY REPORT: Self Initiated Inspection**

N511433001

FACILITY: Oldenburg Group		SRN / ID: N5114
LOCATION: 1150 W US 2, IRON RIVER		DISTRICT: Upper Peninsula
CITY: IRON RIVER		COUNTY: IRON
CONTACT: RICHARD SPLINTER , ENV & SAFETY COORDINATOR		ACTIVITY DATE: 01/07/2016
STAFF: Joel Asher	COMPLIANCE STATUS: Compliance	SOURCE CLASS: MINOR
SUBJECT: Annual compliance inspection		
RESOLVED COMPLAINTS:		

On 1/7/2016 I conducted an unannounced inspection of this facility. My contact was the Safety and Environmental Coordinator, Mr. Rich Splinter. He splits his time between this location and Rhinelander, WI. He is in Iron River on Mondays and Wednesdays, in Rhinelander on Tuesdays and Thursdays, Fridays are variable. This facility employs between 115 and 120 employees. They operate two shifts: Monday to Thursday 10 hours a day; and Friday to Sunday 12 hours a day.

The facility has made no changes to their process since the last compliance inspection. The facility maintains two air use permits: PTI #31-92 is for the shot booth; PTI #467-94 is for the paint spray booth.

PTI #31-92 is for the shot blast booth at the facility.

Per SC 17, the baghouse is operated to control emissions from the blast booth. Mr. Splinter stated all bags (280) were changed in the shot booth baghouse last fall. Approximately 12 to 14 spare bags are kept on hand for replacement if needed. The facility tries to replace all bags every three to five years. All old bags are thrown away, none are kept for replacements. An observation of the external exhaust shows the bags to be working efficiently.

SC 18 requires proper disposal of collected air contaminants from the blast booth. All are collected and placed in the dumpster for disposal at the landfill.

Per SC 19 a four sided enclosure is installed and maintained around the base of the baghouse.


PTI #467-94 is for the paint spray booth.

Per SC 21, records of monthly coatings are kept. These records have been submitted to the UP District Office quarterly. The most recent was received after returning from this inspection (on 1/11/16).

SC 23 requires operation of a water wash particulate filtration system. This system wash discontinued over 10 years ago. Dry filter media is now utilized. This filter media is changed weekly. Records are kept by the booth operator or the changes.

Per SC 25, all used media is placed in the dumpster for disposal at the landfill. Spare filtration media was observed on site.

No violations of PTI # #31-92 or PTI #467-94 or the Air Pollution Control Rules were observed. The facility appears to operating within compliance.

NAME  DATE 1/19/16 SUPERVISOR _____