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**COMPLIANCE TEST REPORT  
ANR PIPELINE  
RAPID RIVER COMPRESSOR STATION GAS  
EURRCOMP-B**

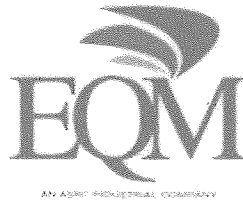
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Prepared for:



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Kalkaska, MI

Prepared by:



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**PREFACE**

I, Karl Mast, do hereby certify that the source emissions testing conducted at TC Energy in Kalkaska, MI was performed in accordance with the procedures set forth by the United States Environmental Protection Agency, and that the data and results submitted within this report are an exact representation of the testing.

Karl Mast  
Test Supervisor

I, Karl Mast, do hereby attest that all work on this project was performed under my direct supervision, and that this report accurately and authentically presents the source emissions testing conducted at ANR's Rapid River Compressor Station in Kalkaska, MI.

Karl Mast  
Test Supervisor



### SUMMARY

The compliance testing was performed on the Engine EURRCOMP-B (Unit B) system in fulfillment of the Renewable Operating Permit MI-ROP-B7197-2017, Section D.V requirements issued by the Michigan Environment, Great Lakes & Energy (MEGLE), Air Quality Division and under flexible group conditions 40 CFR 52.21. The results of the testing are summarized in the following table.

<b>NO<sub>x</sub> Lb/Hr Results-Limit 99.2 Lbs/Hr</b>					
<b>Engine</b>	<b>Run 1</b>	<b>Run 2</b>	<b>Run 3</b>	<b>Average</b>	<b>Limit</b>
Unit B	80.51	80.00	79.17	79.89	99.2

<b>NO<sub>x</sub> g/bhp-hr Results-Limit =/&lt; 12 g/bhp-hr</b>					
<b>Engine</b>	<b>Run 1</b>	<b>Run 2</b>	<b>Run 3</b>	<b>Average</b>	<b>Limit</b>
Unit B	10.79	10.90	10.67	10.79	=/< 12



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## 1. INTRODUCTION

This report presents the results of the source emissions testing conducted by Environmental Quality Management, Inc. (EQM) for TransCanada's ANR Storage Company's (ANR) Rapid River Compressor Station, near Kalkaska, MI.

The primary purpose of this testing program was to conduct emissions testing to determine compliance on the internal combustion reciprocating engine, labeled EURRCOMP-B (Unit B) in fulfillment with the Renewable Operating Permit MI-ROP-B7197-2017 requirements issued by the Michigan Department of Environment, Great Lakes, and Energy (MEGLE).

The following report provides information pertaining to TransCanada's process operations, and Compliance testing. The Compliance testing conducted on Unit B was performed on September 30, 2021, from 7:50 A.M. to 11:02 A.M.

The following requirements were specific for the testing program:

1. Equipment calibrations performed and calibration data provided.
2. Three (3) one (1) -hour, minimum, NO<sub>x</sub> and O<sub>2</sub> test runs performed at the Unit B pursuant to EPA Reference methods as described in 40 CFR, Part 60, Appendix A.
3. Process manufacturing operations maintained at 100% of capacities based on pipeline conditions. Production and fuel consumption rates recorded during the emissions testing periods.
4. All testing and analyses performed in accordance with current EPA test methodologies and analytical procedures for NO<sub>x</sub> and O<sub>2</sub> emissions determinations.
5. Stratification was found to be less than 5% in the engine exhaust.

The testing program was approved by and/or coordinated with Tyrah Lydia, TC Energy's ANR Pipeline Company. The emission testing was overseen by Karl Mast, Manager, Emission Measurement, EQM, performed by Zach Hill, Field Activity Team Leader, EQM. The emission testing was not observed by MEGLE.



## 2. TEST RESULTS SUMMARY

The compliance testing was performed on Unit B in accordance with the requirements in permit MI-ROP-B7197-2017, Section D.V issued by the Michigan Department of Environmental Quality, Air Quality Division and under flexible group conditions 40 CFR 52.21. A summary of the test results is given below:

<b>Table 1. NO<sub>x</sub> Lb/Hr Results-Limit 99.2 Lbs/Hr</b>					
<b>Engine</b>	<b>Run 1</b>	<b>Run 2</b>	<b>Run 3</b>	<b>Average</b>	<b>Limit</b>
Unit B	80.51	80.00	79.17	79.89	99.2

<b>Table 2. NO<sub>x</sub> g/bhp-hr Results-Limit =/&lt; 12 g/bhp-hr</b>					
<b>Engine</b>	<b>Run 1</b>	<b>Run 2</b>	<b>Run 3</b>	<b>Average</b>	<b>Limit</b>
Unit B	10.79	10.90	10.67	10.79	=/< 12

Based on the information provided above, the Unit B met the acceptance criteria during the course of the testing. A complete list of performance parameters for each test run that was performed at the stack sampling locations can be found in Table 2-6.

Additional testing information may be found in Appendix A.

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**Table 3. Operating Parameters and Ambient Conditions, Emissions Concentrations/Calculated Mass Emissions & Emissions Concentrations & Flows - Unit B**

Run	1	2	3	
Date	09/30/21	09/30/21	09/30/21	
Time	7:50	8:56	10:03	
<b>Engine Operating Conditions</b>	HS-HT	HS-HT	HS-HT	Averages
Unit Horsepower from Control Panel	3,383.0	3,329.0	3,365.0	3,359.0
Unit Speed (rpm)	339.0	340.0	340.0	339.7
Compressor Suction Pressure (PSIG)	709.0	702.0	709.0	706.7
Compressor Suction Temperature (°F)	62.0	63.0	63.0	62.7
Compressor Discharge Pressure (PSIG)	2895.0	2897.0	2900.0	2,897.3
% Load	90.2	88.8	89.7	89.6
% Torque	93.1	91.4	92.4	92.3
Heat Rate (BTU/HP-hr)	6,751.7	6,861.2	6,787.8	6,800.2
<b>Ambient Conditions</b>				
Ambient Temperature (°F)	48.00	50.00	55.00	51.00
Barometric Pressure (psi)	14.32	14.33	14.33	14.33
Ambient Relative Humidity (%)	92.00	81.00	69.00	80.67
Absolute Humidity (grains/LB)	96.40	91.33	93.52	93.75
<b>Emissions Concentrations &amp; Calculated Mass Emissions</b>				
NO <sub>x</sub> ppm (BIAS Corrected)	1475.47	1477.85	1472.54	1475.29
NO <sub>x</sub> g/BHP-HR	10.79	10.90	10.67	10.79
NO <sub>x</sub> LB/HR	80.51	80.00	79.17	79.89
% O <sub>2</sub> (BIAS Corrected)	10.84	10.76	10.69	10.76
<b>Calculated Flows</b>				
Fuel Flow - (SCFM)	400.00	400.00	400.00	400.00
Fuel Flow - (SCFH)	24,000	24,000	24,000	24,000
Exhaust Flow Method 19 (scfm)	7,601	7,541	7,489	7,544
<b>Fuel Flow Measurements</b>				
Fuel Flow From Screen(MSCFH)	24.00	24.00	24.00	24.00
** BASED ON FUEL SPECIFIC DRY F-FACTOR CALCULATION	Run 1	Run 2	Run 3	
* BASED ON CARBON BALANCE (STOICH. + O <sub>2</sub> )				
- A/F IS TOTAL MASS RATIO				





### 3. PROCESS DESCRIPTION

TC Energy's ANR Rapid River Compressor Station is located in Kalkaska, Michigan and operates an affected engines. Units EURRCOMP-B is an Ingersoll Rand 410-KVRTE natural gas fired internal combustion reciprocating engine rated at 3,750 hp and 350 rpm.

The Ingersoll Rand KVR-410-TE is a four-stroke lean burn natural gas fired internal combustion reciprocating engine driving gas compressors. The energy released during the combustion process drives integral reciprocating gas compressors, thus raising the pressure of the incoming natural gas to move it toward another compressor gas station, into or out of the gas storage facility, or the final user.

The following tables provide a summary of the production rates for the Unit B and Unit B during the test:

<b>Table 4. Unit B Plant Data-Horsepower</b>	
<b>Run No.</b>	<b>Horsepower</b>
1	3,383.0
2	3,329.0
3	3,365.0
Average	3,359.0
Rated HP	3,750



**Table 5. Unit B General Information**

**General Information**

Date:

Company:

Station:

Unit:

Engine Type:

Rated RPM:  RPM

Rated BHP:  BHP

**Permit Limits**

	ppm@15%	gr/Bhp-Hr	lb/hr	TPY
NOx:		12	99.2	
CO:				
VOC:				
H2CO:				

*Limits are actually listed as average values*

2 or 4 Stroke?:

**Fuel Gas Analysis**

Constituent	Mole Percent
Nitrogen	0.521
Carbon Dioxide	0.709
Methane	92.049
Ethane	6.536
Propane	0.168
I-Butane	0.008
N-Butane	0.008
I-Pentane	0.001
N-Pentane	0.000
Hexane +	0.001
<b>Total</b>	<b>100.000</b>

**Fuel Meter Type**

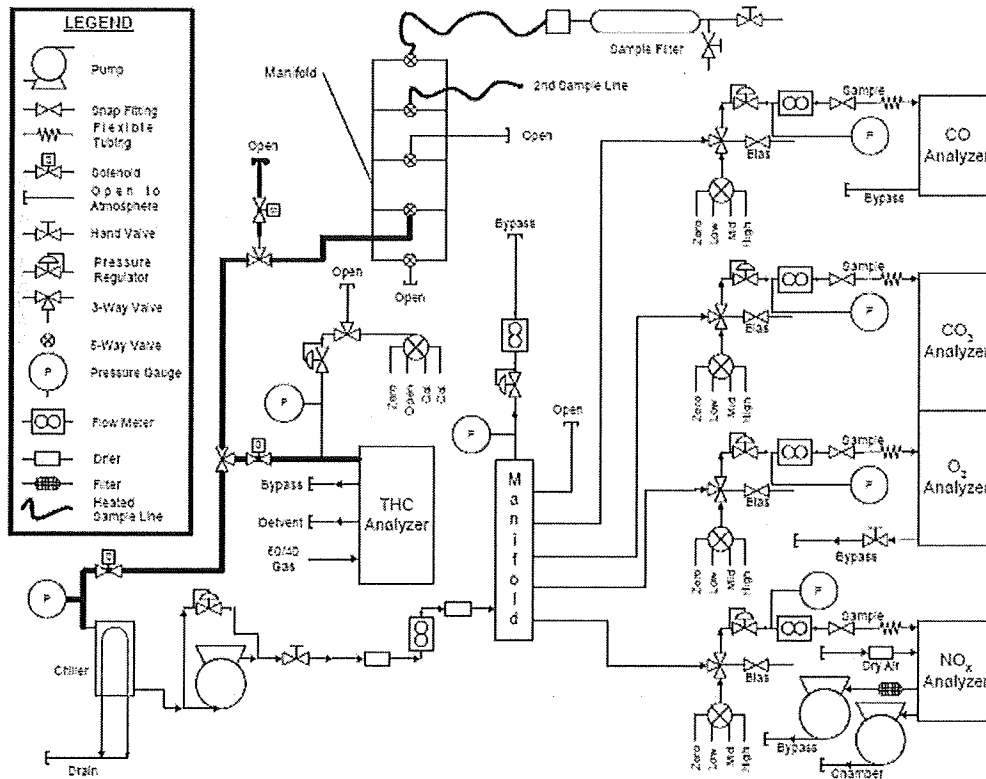
Enter Type from List Below

Orifice Meter (upstream pressure tap):	1
Orifice Meter (downstream pressure tap):	2
Electronic Flow Meter (EFM):	3
Venturi (Nozzle) Meter:	4
Roots Meter w/ Accumulator:	5

Pipe I.D.:

Orifice I.D.:

Figure 1. Flow Schematic



Additional Information pertaining to the Fuel Flows may be found in Appendix B.

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#### 4. TEST PROCEDURES

EQM and EQM's affiliates and subcontractors use current U.S. EPA accepted testing methodologies in their Air Quality Programs as listed in the U.S. Code of Federal Regulations, Title 40, Part 60, Appendix A. For this testing program, the following specific methodologies were utilized:

- U.S. EPA Method 3A – Determination of Oxygen and Carbon Dioxide Concentrations in Emissions From Stationary Sources (Instrumental Analyzer Procedure)
- U.S. EPA Method 7E – Determination of Nitrogen Oxides Emissions From Stationary Sources (Instrumental Analyzer Procedure)

USEPA Methods 3A and 7E were performed at the Exhaust Stack sampling location by continuously extracting a gas sample from the stack through a single point stainless steel sample probe. The extracted sample was pulled through a series of filters to remove any particulate matter. Directly after the probe, the sample was conditioned by a series of refrigeration dryers to remove moisture from the gas stream. After the refrigeration dryers, the sample was transported through a Teflon® line to the analyzers. The flow of the stack gas sample was regulated at a constant rate to minimize drift.

At the start of the day, each monitor was checked for calibration error by introducing zero, mid-range and high-range EPA Protocol 1 gases to the measurement system at a point upstream of the analyzers. In this report, the calibration error test is referred to as instrument calibration. The gas was injected into the sampling valve located at the outlet of the sampling probe. The bias test was conducted before and after each consecutive test run by introducing zero and upscale calibration gases for each monitor. The upscale calibration gases used for each monitor were the high calibration gases.

Measurement System Performance Specifications were as follows:

- Analyzer Calibration Error - Less than +/- 2% of the span of the zero, mid-range and high-range calibration gases.
- Sampling System Bias - Less than +/-5% of the span for the zero, mid-range and high-range calibration gases.
- Zero Drift - Less than +/-3% of the span over the period of each test run.
- Calibration Drift - Less than +/-3% of the span over the period of each set of runs.



Calculations that were used in this testing event for the Unit No. 1 are as follows:

Calibration Correction

$$C_{GAS} = (C_R - C_O) \frac{C_{MA}}{C_M - C_O}$$

Where:

- C<sub>GAS</sub>: Corrected flue gas concentration (ppmvd)
- C<sub>R</sub>: Flue gas concentration (ppmvd)
- C<sub>O</sub>: Average of initial and final zero checks (ppmvd)
- C<sub>M</sub>: Average of initial and final span checks (ppmvd)
- C<sub>MA</sub>: Actual concentration of span gas (ppmvd)

EPA F-Factor

$$F_d = \frac{[(3.64 \cdot H_{Wt\%} \cdot 100) + (1.53 \cdot C_{Wt\%} \cdot 100)]}{GCV} \cdot 10^6$$

$$+ \frac{[(0.14 \cdot N_{2Wt\%} \cdot 100) - (0.46 \cdot O_{2Wt\%} \cdot 100)]}{GCV} \cdot 10^6$$

*ρ<sub>Fuel Gas</sub>*

Where:

- F<sub>d</sub>: Fuel specific F-factor, dscf/MMBtu
- H<sub>Wt%</sub>: Hydrogen weight percent
- C<sub>Wt%</sub>: Carbon weight percent
- N<sub>2Wt%</sub>: Nitrogen weight percent
- O<sub>2Wt%</sub>: Oxygen weight percent
- GCV: Heating value of the fuel, BTU/dscf
- ρ<sub>Fuel Gas</sub>: Density of the fuel gas, lb/scf

Mass Emissions Calculations Lb/Hr

$$NOx \frac{g}{bhp-hr} = C_d \times F_d \times \frac{20.9}{20.9 - \%O_2} \times Q_h \times \frac{GCV}{10^6}$$



**Where:**

- $C_d$ : Pollutant concentration, lb/scf
- $F_d$ : Fuel specific F-factor, dscf/MMBtu
- $Q_f$ : Fuel flow, scf/hr
- $\%O_2$ : Oxygen concentration in percent, measured on a dry basis
- $GCV$ : Upper dry heating value of fuel, Btu/dscf

To Convert from:	To	Multiply by:
ppm NO <sub>x</sub>	lb/scf	$1.194 \times 10^{-7}$

NO<sub>x</sub> Corrected to 15% O<sub>2</sub>

$$Em = NO_x \left( \frac{5.9}{20.9 - \%O_2} \right)$$

**Where:**

- $E_m$ : Pollutant concentration corrected to 15% O<sub>2</sub>, ppm
- NO<sub>x</sub>: Pollutant concentration, ppm
- $\%O_2$ : Oxygen concentration in percent, measured on a dry basis

No testing or sample recovery procedure deviations or errors occurred during the onsite sampling phase of the testing program.

No significant process deviations or upsets occurred during the emissions testing periods.

The emissions test data and supporting data collected during the field sampling can be found in Appendix A of this report.



## 5. QUALITY ASSURANCE PROCEDURES

Each reference method presented in the U.S. Code of Federal Regulations details the instrument calibration requirements, sample recovery and analysis, data reduction and verification, types of equipment required, and the appropriate sampling and analytical procedures to ensure maximum performance and accuracy. EQM and EQM's affiliates and subcontractors adhere to the guidelines for quality control set forth by the United States Environmental Protection Agency. These procedures are outlined in the following documents:

- Code of Federal Regulations, Title 40, Part 51
- Code of Federal Regulations, Title 40, Part 60
- Quality Assurance Handbook, Volume 1, EPA 600/9-76-005
- Quality Assurance Handbook, Volume 2, EPA 600/4-77-027a
- Quality Assurance Handbook, Volume 3, EPA 600/4-77-027b



## 6. CONCLUSIONS

An Emissions Test was conducted on the Engine Unit B at TC Energy's ANR Pipeline Company's Rapid River Compressor Station located in Kalkaska, MI. The testing was conducted on September 30, 2021.

During the course of the testing, the Engine Unit B conformed to the requirements of Code Of Federal Regulations, Title 40, Part 60, Appendix A.

The usefulness and/or significance of the emissions values presented in this document as they relate to the compliance status of the Engine Unit B emissions shall be determined by others.

For additional information pertaining to the testing program see Appendix D of this report.