

# **EMISSIONS TEST REPORT**

for

## **CARBON MONOXIDE (CO) EMISSIONS**

**MI-ROP- B6480-2018**

**Units EU007 and EU008**

**DTE - Gas Columbus Compressor Station  
Columbus Township, Michigan**

**June 14-15, 2023**

Prepared By  
Environmental Management & Safety  
Ecology, Monitoring, and Remediation  
DTE Corporate Services, LLC  
7940 Livernois G4-S  
Detroit, MI 48210

The logo for DTE Energy Services, consisting of the letters 'DTE' in a bold, black, sans-serif font.



**EXECUTIVE SUMMARY**

DTE Energy’s Environmental Management and Safety (EM&S), Ecology, Monitoring, and Remediation Group, performed emissions testing at the DTE - Gas Columbus Compressor Station, located in Columbus, Michigan. The fieldwork, performed on June 14-15, 2023, was conducted to satisfy requirements of Michigan Air Renewable Operating Permit No. B6480-2018 and 40 CFR Part 63 Subpart ZZZZ. Emission testing was performed on EU007-008 at the inlet and outlet of each engine’s catalyst to determine carbon monoxide destruction efficiency.

The results of the emissions testing are highlighted below:

**Emissions Testing Summary  
Columbus Compressor Station  
EU007-008  
June 14-15, 2023**

<b>Parameter</b>	<b>EU007</b>	<b>EU008</b>
<b>Average Inlet Carbon Monoxide Emissions (gram/BHP-Hr, dry)</b>	<b>0.50</b>	<b>0.76</b>
<b>Average Outlet Carbon Monoxide Emissions (gram/BHP-Hr, dry)</b>	<b>0.008</b>	<b>0.016</b>
<b>Average Carbon Monoxide Reduction Efficiency (93%)(<sup>1</sup>)</b>	<b>98.4</b>	<b>97.9</b>

<sup>(1)</sup> (Permit Limit)



## 1.0 INTRODUCTION

DTE Energy's Environmental Management and Safety (EM&S), Ecology, Monitoring, and Remediation Group, performed emissions testing at the DTE - Gas Columbus Compressor Station, located in Columbus, Michigan. The fieldwork, performed on June 14-15, 2023, was conducted to satisfy requirements of Michigan Air Renewable Operating Permit No. B6480-2018 and 40 CFR Part 63 Subpart ZZZZ. Emission testing was performed on EU007-008 at the inlet and outlet of each engine's catalyst to determine carbon monoxide destruction efficiency.

Testing was performed pursuant to Title 40, *Code of Federal Regulations*, Part 60, Appendix A (40 CFR §60 App. A), Methods 3A and 10.

The fieldwork was performed in accordance with EPA Reference Methods and DTE's Intent to Test<sup>1</sup>, test plan submittal, which was approved in a letter by Mr. Andrew Riley from the Michigan Department of Environment, Great Lakes, and Energy (EGLE) dated June 14-15, 2023. The following DTE personnel participated in the testing program: Mr. Mark Grigereit, Principal Engineer and Mr. Mark Westerberg, Sr. Environmental Specialist. Mr. Westerberg was the project leader.

## 2.0 SOURCE DESCRIPTION

The Columbus Compressor Station located at 1647 Caughill Road, Columbus, Michigan, employs the use of two (2) DeLaval, 4-cycle, lean burn, natural gas-fired 2,000 Horse Power reciprocating engines. The engines generate line pressure assisting in the transmission of natural gas throughout the pipeline transmission system in SE Michigan.

Emissions from EU007-008 are exhausted through a catalyst bed and to the atmosphere through individual exhaust stacks. The composition of the emissions from the engines depend both upon the speed of the engine and the torque delivered to the compressor. Ambient atmospheric conditions, as it affects the density of air, may limit the speed and torque at which the engines can effectively operate.

Schematic representations of each engine's exhaust and sampling locations are presented in Figure 1.

## 3.0 SAMPLING AND ANALYTICAL PROCEDURES

DTE Energy obtained emissions measurements in accordance with procedures specified in the USEPA *Standards of Performance for New Stationary Sources*. The sampling and analytical methods used in the testing program are indicated in the table below

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<sup>1</sup> EGLE, Test Plan, Submitted February 6, 2023. (Attached-Appendix A)

<sup>2</sup> EGLE, Approval Letter, February 24, 2023 (Attached-Appendix A)

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Sampling Method	Parameter	Analysis
USEPA Method 3A	Oxygen	Paramagnetic
USEPA Method 10	Carbon Monoxide	NDIR

## 3.1 OXYGEN AND CARBON MONOXIDE (USEPA METHODS 3A AND 10)

### 3.1.1 Sampling Method

Oxygen (O<sub>2</sub>) emissions were evaluated using USEPA Method 3A, "Determination of Oxygen and Carbon Dioxide Concentrations in Emissions from Stationary Sources (Instrumental Analyzer Procedure)". The O<sub>2</sub> analyzer utilizes a paramagnetic sensor.

Carbon monoxide (CO) emissions were evaluated using USEPA Method 10, "Determination of Carbon Monoxide Emissions from Stationary Sources (Instrumental Analyzer Procedure)". The CO analyzer utilizes a NDIR detector.

### 3.1.2 O<sub>2</sub> and CO Sampling Train

The EPA Methods 3A and 10 sampling system (Figure 2) consisted of the following components:

- (1) Stainless steel sampling probe.
- (2) Heated PTFE sampling line.
- (3) Sampling gas conditioner with particulate filter.
- (4) Flexible unheated PTFE sampling line.
- (5) Servomax 1400 O<sub>2</sub>/CO<sub>2</sub> gas analyzer and TECO 48I NDIR CO gas analyzer.
- (6) USEPA Protocol 1 calibration gases.
- (7) Data Acquisition System.

### 3.1.3 Sampling Duration & Frequency

The emissions testing of each engine consisted of one 15-minute test runs. Sampling was conducted in the centroid position at each sampling location and was performed simultaneously for O<sub>2</sub> and CO at the inlet and outlet of the catalyst. Data was recorded at 10-second intervals.

### 3.1.4 Quality Control and Assurance (O<sub>2</sub> and CO)

All sampling and analytical equipment was calibrated per the guidelines referenced in Methods 3A and 7E. Calibration gases were EPA Protocol 1 gases and the

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concentrations were within the acceptable ranges (40-60% mid-range and span) specified in Method 7E.

Calibration gas certification sheets are in Appendix C.

### 3.1.5 Data Reduction

Data collected during the emissions testing was recorded at 10-second intervals and averaged in 1-minute increments. The CO emissions were recorded in parts per million, by volume, dry basis (ppmvd). The 1-minute readings collected can be found in Appendix B.

USEPA Method 19 was used to calculate CO emission rates using a proxy GC to determine fuel heating value. CO emissions data collected during testing was calculated as pounds per hour (lb/hr), ppmvd adjusted to 15% oxygen, and grams per brake horsepower-hour (g/BHp-Hr).

## 4.0 OPERATING PARAMETERS

The test program included the collection of engine torque (%), engine speed (RPM), Horsepower (BHp), inlet and exhaust manifold air temperature (°F) suction and discharge pressure (psig), fuel upper heating value (BTU), and fuel flow (SCFH). Operational data is in Appendix D.

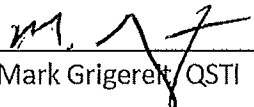
## 5.0 DISCUSSION OF RESULTS


The results of the CO emission testing on EU007-008 are presented in results tables 1 and 2. The CO emissions are presented in grams per brake horsepower hour (g/Bhp-Hr), prior to and after the catalyst, and the destruction efficiency in percent (%). Process data presented includes the unit load in percent (%), engine speed in revolutions per minute (RPM), engine torque in brake horsepower (Brake-hp), and heat input in million British Thermal Unit per hour (MMBtu/hr) for each test. The results of the testing indicate that EU007 and EU008 comply with permit requirements for CO of 93% Destruction Efficiency.

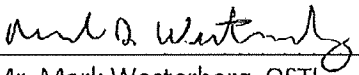


6.0 CERTIFICATION STATEMENT

"I certify that I believe the information provided in this document is true, accurate, and complete. Results of testing are based on the good faith application of sound professional judgment, using techniques, factors, or standards approved by the Local, State, or Federal Governing body, or generally accepted in the trade."

  
\_\_\_\_\_  
Mark Grigereit, QSTI

This report prepared by:   
\_\_\_\_\_  
Mr. Mark Grigereit, QSTI  
Principal Engineer  
Ecology, Monitoring, & Remediation  
Environmental Management and Safety  
DTE Energy Corporate Services, LLC

This report reviewed by:   
\_\_\_\_\_  
Mr. Mark Westerberg, QSTI  
Sr. Environmental Specialist  
Ecology, Monitoring, & Remediation  
Environmental Management & Safety  
DTE Energy Corporate Services, LLC

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RESULTS TABLE



Carbon Monoxide (CO) Emissions Testing Results  
EU007 (Unit 1)  
DTE Gas, Columbus Compressor Station  
Columbus, Michigan

Parameter	Run 1
Sampling Date	06/15/22
Sampling Start Time	08:52-09:06
Gross Dry BTU	1056
Load (%)	81%
Speed (RPM)	512.5
Brake-HP	1,612
Brake-HP (%)	81%
Fuel Flow (100 scf/hr)	56.5
Heat Input Rate (MMBtu/Hr)	5.97
Average Inlet O <sub>2</sub> Content (% dry)	10.6
Average Inlet O <sub>2</sub> Content (% dry, corrected) <sup>1</sup>	11.1
Average Inlet CO Concentration (ppmv, dry)	226.4
Average Inlet CO Concentration (ppmv, dry, corrected) <sup>1</sup>	222.8
Average Inlet CO Concentration (ppmv, dry, corrected) <sup>2</sup>	118.9
Average Inlet CO Concentration (lb/MMBtu)	0.299
Average Inlet CO Emission Rate (lb/hr, dry)	1.79
<b>CO Emission Rate (g/BHP-Hr, dry)</b>	<b>0.50</b>
Average Outlet O <sub>2</sub> Content (% dry)	11.0
Average Outlet O <sub>2</sub> Content (% dry, corrected) <sup>1</sup>	11.0
Average Outlet CO Concentration (ppmv, dry)	3.36
Average Outlet CO Concentration (ppmv, dry, corrected) <sup>1</sup>	3.67
Average Outlet CO Concentration (ppmv, dry, corrected) <sup>2</sup>	1.96
Average Outlet CO Concentration (lb/MMBtu)	0.0049
Average Outlet CO Emission Rate (lb/MMScf)	5.20
Average Outlet CO Emission Rate (lb/hr, dry)	0.029
<b>CO Emission Rate (g/BHP-Hr, dry)</b>	<b>0.008</b>
<b>CO Destruction Efficiency (g/BHP-Hr, dry)</b>	<b>98.4%</b>
<b>CO Destruction Efficiency (ppmvd @ 15% O<sub>2</sub>)</b>	<b>98.3%</b>

<sup>1</sup>corrected for analyzer drift as per USEPA Method 7E

<sup>2</sup>corrected to 15% O<sub>2</sub>

O<sub>2</sub> : oxygen

CO : carbon monoxide

ppmv : parts per million on a volume-to-volume basis

lb/hr : pounds per hour





Carbon Monoxide (CO) Emissions Testing Results  
EU008 (Unit 2)  
DTE Gas, Columbus Compressor Station  
Columbus, Michigan

Parameter	Run 1
Sampling Date	06/14/22
Sampling Start Time	10:05-10:20
Gross Dry BTU	1056
Load (%)	85%
Speed (RPM)	500.5
Brake-HP	1,694
Brake-HP (%)	85%
Fuel Flow (100 scf/hr)	107.5
Heat Input Rate (MMBtu/Hr)	11.35
Average Inlet O <sub>2</sub> Content (% dry)	10.8
Average Inlet O <sub>2</sub> Content (% dry, corrected) <sup>1</sup>	11.2
Average Inlet CO Concentration (ppmv, dry)	189.5
Average Inlet CO Concentration (ppmv, dry, corrected) <sup>1</sup>	184.4
Average Inlet CO Concentration (ppmv, dry, corrected) <sup>2</sup>	97.4
Average Inlet CO Concentration (lb/MMBtu)	0.251
Average Inlet CO Emission Rate (lb/hr, dry)	2.85
CO Emission Rate (g/BHP-Hr, dry)	0.76
Average Outlet O <sub>2</sub> Content (% dry)	11.1
Average Outlet O <sub>2</sub> Content (% dry, corrected) <sup>1</sup>	11.1
Average Outlet CO Concentration (ppmv, dry)	4.11
Average Outlet CO Concentration (ppmv, dry, corrected) <sup>1</sup>	3.85
Average Outlet CO Concentration (ppmv, dry, corrected) <sup>2</sup>	2.05
Average Outlet CO Concentration (lb/MMBtu)	0.0052
Average Outlet CO Emission Rate (lb/MMScf)	5.50
Average Outlet CO Emission Rate (lb/hr, dry)	0.059
CO Emission Rate (g/BHP-Hr, dry)	0.016
CO Destruction Efficiency (g/BHP-Hr, dry)	97.9%
CO Destruction Efficiency (ppmvd @ 15% O <sub>2</sub> )	97.9%

<sup>1</sup>corrected for analyzer drift as per USEPA Method 7E

<sup>2</sup>corrected to 15% O<sub>2</sub>

O<sub>2</sub> : oxygen

CO : carbon monoxide

ppmv : parts per million on a volume-to-volume basis

lb/hr : pounds per hour

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**FIGURES**

Figure 1 – Sampling Location  
Columbus Compressor Station – EU007 & EU008 (Engines 1 & 2)  
June 14-15, 2023

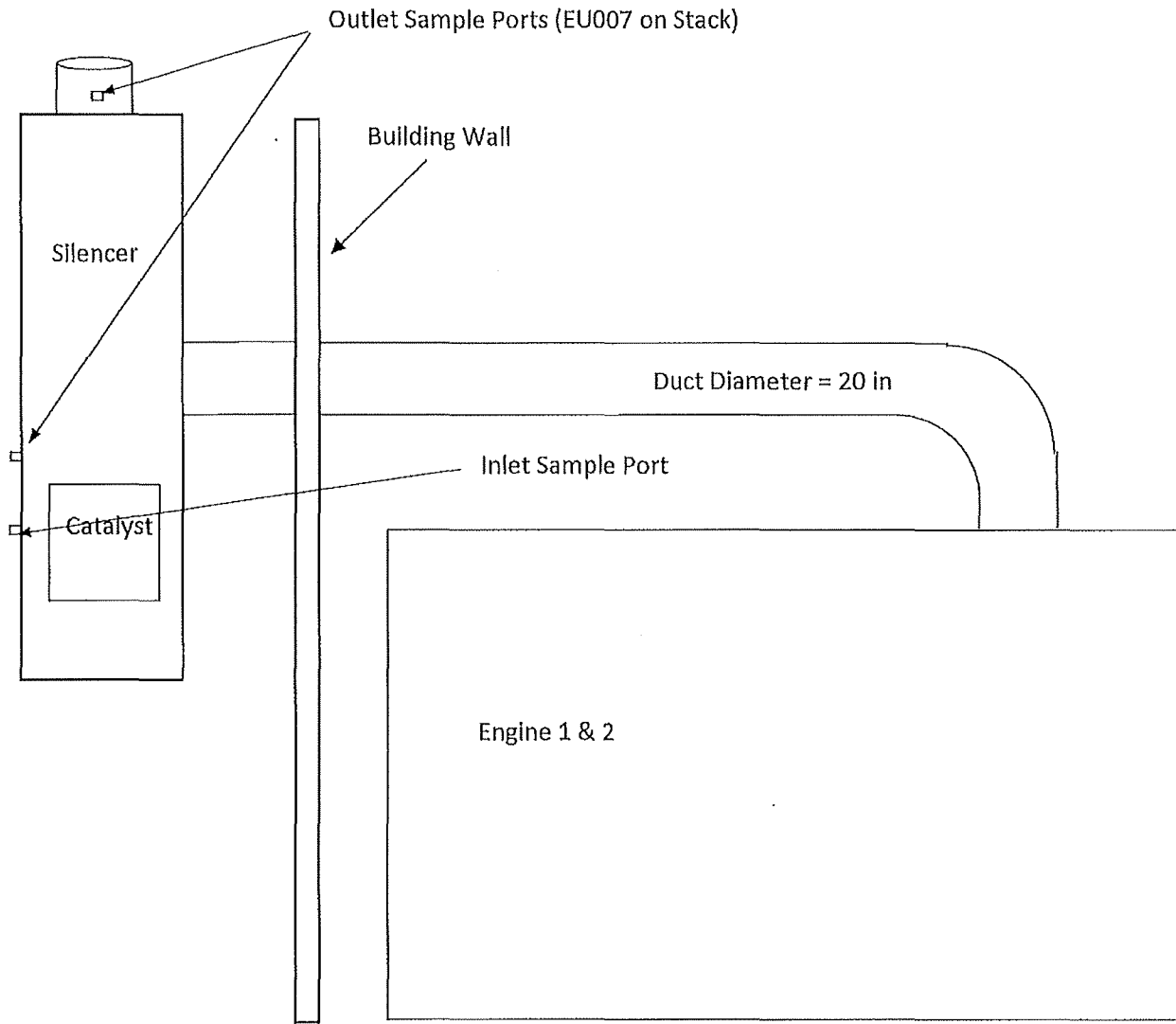


Figure 2 – EPA Methods 3A/10  
Columbus Compressor Station  
June 14-15, 2023

