Carbon Monoxide Emissions Testing of EUENGINE-4 and EUENGINE-5

Cloverland Electric Cooperative

2535 West M-28 Dafter, Michigan 49724 SRN: B6107



Prepared for Cloverland Electric Cooperative Sault Ste. Marie, Michigan

Bureau Veritas Project No. 11014-000165.00

February 5, 2015



Move Forward with Confidence

Bureau Veritas North America, Inc. 22345 Roethel Drive Novi, Michigan 48375 248.344.2661 www.us.bureauveritas.com/hse



3.0 Summary and Discussion of Results

3.1 Objectives

The testing was performed to evaluate compliance with National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines (RICE) (40 CFR Part 63, Subpart ZZZZ) by measuring the oxygen (O_2) and carbon monoxide (CO) concentrations from the outlet of the two regulated engines. The relevant emission standards are provided in Table 1-1.

3.2 Test Matrix

The emission testing was conducted to evaluate the objectives in Section 3.1. Table 3-1 presents the sampling and analytical test matrix.

| Sampling Location | No. of Runs | Sample/Type of Pollutant | Sampling Method (USEPA) | Sampling Organization | Test Time (min) | Analytical Method |
|--------------------------|-------------------|-----------------------------|-------------------------------|--------------------------|-----------------------|--------------------------|
| Outlet of EUDGPEAKER2 | 3 | O ₂ CO | M3A M10 | Bureau Veritas | 60 | Paramagnetic Infrared |
| Inlet of EUDGPEAKER1 | 3 | O ₂ CO | M3A M10 | Bureau Veritas | 60 | Paramagnetic Infrared |
| Outlet of EUDGPEAKER1 | 3 | O ₂ CO | M3A M10 | Bureau Veritas | 60 | Paramagnetic Infrared |

Table 3-1 Test Matrix

O2 oxygen

CO carbon monoxide

3.3 Field Test Changes and Issues

Field test changes were not required to complete the emission testing.



3.4 Results

The results of the testing are compared to the applicable emission limits in Table 3-2. Detailed results are presented in Tables 1 and 2 after the Tables Tab of this report. Graphs of the measured O_2 and CO concentrations are presented after the Graphs Tab of this report. Sample calculations are presented in Appendix B.

| Date (2014) | Source ID | Parameter | Units | Average Result | Emission Limit |
|----------------|-------------------------------------|----------------|-----------------------------|-------------------|-------------------|
| EUDGP | EAKER2 Outlet CO Testing | | | | |
| Dec 11 | | O ₂ | % | 12.0 | N/A |
| | EUDGPEAKER2 (Engine No. 2) | СО | ppmvd | 22.3 | N/A |
| | Guilet | СО | ppmvd at 15% O ₂ | 14.8 | 23 |
| EUDGPE | CAKER1 CO Removal Efficiency Tes | ting | | | |
| | EUDGPEAKER1 (Engine No. 1) Inlet | O ₂ | % | 10.4 | N/A |
| Dec 11 | | СО | ppmvd | 717 | N/A |
| | | CO | ppmvd at 15% O ₂ | 402 | N/A |
| | | O ₂ | % | 10.4 | N/A |
| Dec 11 | EUDGPEAKER1 (Engine No. 1) | СО | ppmvd | 66.4 | N/A |
| | | CO | ppmvd at 15% O ₂ | 37.2 | 23 |
| Carbon N | Aonoxide Removal Efficiency | | % | 90.7 | 70 |

Table 3-2O2 and CO Emissions Results Compared to Permit Emission Limits

O2 oxygen

CO carbon monoxide

N/A not applicable

ppmvd part per million by volume, dry basis

The O₂ and CO measurements demonstrate EUDGPEAKER1 and EUDGPEAKER2 are operating within allowable limits.



4.0 Sampling and Analytical Procedures

Bureau Veritas measured emissions in accordance with United States Environmental Protection Agency sampling methods 3A and 10, identified in Table 4 to Subpart ZZZZ of Part 63— Requirements for Performance Tests. The sampling and analytical methods used during this test program are listed in the following table.

| USEPA Sampling Method | Parameter | Analysis | |
|--------------------------|-----------------|------------------------|---|
| 3A | Oxygen | Paramagnetic | |
| 10 | Carbon monoxide | Nondispersive infrared | |
| 205 | Gas Dilution | Field verification | - |

 Table 4-1

 Sampling and Analytical Test Methods

4.1 Test Methods

4.1.1 Oxygen and Carbon Monoxide (USEPA Methods 3A and 10)

USEPA Method 3A "Determination of Oxygen and Carbon Dioxide Concentrations in Emissions from Stationary Sources (Instrument Analyzer Procedure)" and USEPA Method 10 "Determination of Carbon Monoxide Emissions from Stationary Sources (Instrument Analyzer Procedure)" was used to measure O_2 and CO concentrations. Flue gas was continuously sampled from the stack and conveyed to a paramagnetic analyzer for O_2 concentration measurements and an infrared analyzer for CO concentration measurements. Flue gas was extracted from the stack through:

- A stainless-steel probe.
- Heated Teflon sample line to prevent condensation.
- A chilled Teflon impinger train (equipped with a peristaltic pump) to remove moisture from the sampled gas stream prior to entering the analyzer.
- O₂ and CO gas analyzers.



Refer to Figure 2 in the Appendix for a drawing of the USEPA Methods 3A and 10 sampling train. Data was recorded at 1-second intervals on a computer equipped with data acquisition software.

Flue gas was withdrawn from three sample points located at 16.7%, 50%, and 83.3% of the diameter of the stack. The sampling probe was moved to a new sampling point at 20-minute intervals during the 60-minute test runs.

The pollutant concentrations were measured using an O₂ and CO gas analyzers calibrated with zero-, mid-, and high-EPA-Traceability-Protocol-certified calibration gases.

A calibration error check was performed by introducing zero-, mid-, and high-level calibration gases directly into the analyzers. The calibration error check was performed to verify each analyzer response was within $\pm 2\%$ of the calibration span of the analyzer. Prior to each test run, a system-bias test was performed where known concentrations of calibration gases were introduced at the probe tip to measure if the analyzers' response was within $\pm 5\%$ of the calibration gas span. At the conclusion of each test run, an additional system-bias check was performed to evaluate the analyzers percent drift from the pre- and post-test system-bias checks. The system-bias check evaluated the analyzer drift against the $\pm 3\%$ QA/QC requirement. The analyzers' drift data was used to correct the measured flue gas concentrations. Recorded concentrations were averaged over the duration of each 60-minute test run.

4.1.2 Gas Dilution (USEPA Method 205)

A gas dilution system was used to introduce known values of calibration gases into the CO analyzers. The gas dilution system consisted of calibrated orifices. The system diluted a high-level calibration gas to within $\pm 2\%$ of predicted values. This gas divider was capable of diluting gases at 80, 60, 50, 30, and 25% increments.

Before the start of testing, the gas divider dilutions were measured to be within $\pm 2\%$ of predicted values. Three sets of dilutions at 80, 60, 50, 30, and 25% of the high level (20.01% oxygen) calibration gas were performed. In addition, a certified mid-level calibration gas (11.11% oxygen) was introduced into the analyzer; this calibration gas concentration was within $\pm 10\%$ of the 60% gas divider dilution concentration. Refer to Appendix A for the certified calibration gas certificates and graphs of the gas dilution field calibration.



| Gas Dilution | Expected Concentration (ppm) | Acce Ra Low (ppm) | ptable nge ¹ High (ppm) | Actual Concentration 1 (ppm) | Actual Concentration 2 (ppm) | Actual Concentration 3 (ppm) | Pass ? |
|-----------------|------------------------------------|----------------------------|---|---------------------------------------|---------------------------------------|---------------------------------------|-----------|
| 25% | 5.0 | 4.9 | 5.1 | 5.0 | 5.0 | 5.0 | Yes |
| 30% | 6.0 | 5.9 | 6.1 | 6.0 | 6.1 | 6.1 | Yes |
| 50% | 10.0 | 9.8 | 10.2 | 10.1 | 10.1 | 10.1 | Yes |
| 60% | 12.0 | 11.8 | 12.3 | 12.1 | 12.1 | 12.1 | Yes |
| 80% | 16.0 | 15.7 | 16.3 | 16.0 | 16.0 | 15.9 | Yes |

Table 4-2Gas Dilution Field Verification

^t Acceptable range is $\pm 2\%$ of the expected concentration

4.2 Procedures for Obtaining Process Data

Process data were recorded by Cloverland Electric personnel. Refer to Section 2.1 and 2.2 for discussions of process and control device data and Appendix E for the operating parameters recorded during testing.

4.3 Sampling Identification and Custody

Gaseous pollutant concentrations were measured using analyzers processing the flue gas in real time; therefore, recovery and analytic procedures for laboratory samples were not necessary.



5.0 QA/QC Activities

Equipment used in this emissions test program passed quality assurance/quality control (QA/QC) procedures. Refer to Appendix A for equipment calibration and inspection sheets. Field data sheets are presented in Appendix C. Computer-generated Data Sheets are presented within Appendix D.

5.1 Pretest QA/QC Activities

Before testing, the sampling equipment was cleaned, inspected, and calibrated according to procedures outlined in the applicable USEPA sampling methods and USEPA's "Quality Assurance Handbook for Air Pollution Measurement Systems, Volume III, Stationary Source Specific Methods."

5.2 QA/QC Audits

The results of select sampling and equipment QA/QC audits and the acceptable tolerance are presented in the following sections. Analyzer calibration and gas certification sheets are presented in Appendix A.

5.2.1 Instrument Analyzer QA/QC Audits

The instrument analyzer sampling trains described in Section 4.1 were audited for measurement accuracy and data reliability. The analyzers passed the applicable calibration criteria. Calibration gas selection, error, bias, and drift checks are included in Appendix A. The gas cylinders used during the test program are presented in Table 5-1.



| | Table 5-1 | |
|-------------|---------------------|-------------|
| Calibration | Gas Cylinder | Information |

| Parameter | Gas Vendor | Cylinder Serial Number | Cylinder Value | Expiration Date | |
|-----------------------------|------------------------|---------------------------|-------------------|--------------------|--|
| | Pangaea Gases | EB0054932 | 45 ppm | 3/4/2022 | |
| Carbon Monoxide | 50% Gas I | 39.75 ppm | 10/10/2010 | | |
| | The American Gas Group | EB0003828 | 79.5 ppm | 10/10/2019 | |
| | Pangaea Gases | EB0033503 | 504 ppm | 11/12/2021 | |
| СО | The American Gas Group | EB0022434 | 945 ppm | 10/3/2019 | |
| Oxygen (O ₂) | Airgas | CC17793 | 11.11% | 10/31/2022 | |
| | Pangaea Gases | EB0049262 | 20.03% | 3/6/2022 | |
| Nitrogen (N) | Airgas | CC39741 | 99.9995% | 9/25/2022 | |

5.3 QA/QC Blanks

Reagent and field train blanks were not applicable to this test program.

5.4 QA/QC Problems

No QA/QC problems were encountered during this test program.



Limitations

The information and opinions rendered in this report are exclusively for use by Cloverland Electric. Bureau Veritas North America, Inc. will not distribute or publish this report without Cloverland Electric's consent except as required by law or court order. The information and opinions are given in response to a limited assignment and should be implemented only in light of that assignment. Bureau Veritas North America, Inc. accepts responsibility for the competent performance of its duties in executing the assignment and preparing reports in accordance with the normal standards of the profession, but disclaims any responsibility for consequential damages.

This report prepared by:

Dillon A

Consultant Health, Safety, and Environmental Services

This report approved by:

1000as Thomas R. Schmelter

Senior Project Manager Health, Safety, and Environmental Services

Derek-R. Wong, Ph.D., P.E. Director and Vice President Health, Safety, and Environmental Services





EUDGPEAKER2 Exhaust Carbon Monoxide Emissions Results Cloverland Electric Cooperative - Manistique Station Manistique, Michigan Bureau Veritas Project No. 11014-000165.00 Sampling Date: December 11, 2014

| Parameter | Units | Run 1 | Run 2 | Run 3 | Average |
|--|-------|-----------|------------|-------------|---------|
| | | | | 1 | |
| Sample Time | | 8:15-9:15 | 9:30-10:30 | 10:45-11:45 | |
| Duration | min | 60 | 60 | 60 | 60 |
| O_2 Concentration (C_{ave}) | % | 12.1 | 12.0 | 11.8 | 11.9 |
| Pre-test system calibration, zero gas (Co) | % | 0.1 | 0.1 | 0.05 | 0 |
| Post-test system calibration, zero gas (Co) | % | 0.1 | 0.05 | 0.1 | 0 |
| Certified low bracket gas concentration (C _{MA}) | % | 11.11 | 11.11 | 11.11 | 11.11 |
| Pre-test system calibration, low bracket gas (C _M) | % | 11.15 | 11.04 | 11.08 | 11.1 |
| Post-test system calibration, low bracket gas (C_M) | % | 11.04 | 11.08 | 11.05 | 11.1 |
| Corrected O_2 Concentration $(C_{gas})^{\dagger}$ | % | 12.1 | 12.0 | 11.9 | 12.0 |
| CO Concentration (Cave) | ppmvd | 22.7 | 22.4 | 23.8 | 23.0 |
| Pre-test system calibration, zero gas (Co) | ppmvd | 0.1 | -0.1 | -0.1 | 0 |
| Post-test system calibration, zero gas (Co) | ppmvd | -0.1 | -0.1 | -0.5 | 0 |
| Certified low bracket gas concentration (CMA) | ppmvd | 39.75 | 39.75 | 39.75 | 39.75 |
| Pre-test system calibration, low bracket gas (C_M) | ppmvd | 40.7 | 40.6 | 41.5 | 40.9 |
| Post-test system calibration, low bracket gas (C_M) | ppmvd | 40.6 | 41.5 | 41.2 | 41.1 |
| Corrected CO Concentration (C _{gas}) ⁺ | ppmvd | 22.2 | 21.7 | 23.0 | 22.3 |
| CO Concentration Corrected to 15% Oxygen | ppmvd | 14.9 | 14.4 | 15.0 | 14.8 |

[†]corrected for analyzer drift

Co average of the initial and final system calibration bias check responses from the low-level (or zero) calibration gas, ppmv

 $\mathbf{C}_{\mathbf{MA}}$ actual concentration of the upscale calibration gas, ppmv

 $C_{\rm M}$ Average of initial and final system calibration bias check responses for the upscale calibration gas, $ppm\nu$

 \mathbf{C}_{max} Average effluent gas concentration adjusted for bias, ppmv

ppmvd part per million by volume, dry basis

O₂ oxygen

CO carbon monoxide



EUDGPEAKER1 Carbon Monoxide Removal Efficiency Results Cloverland Electric Cooperative - Manistique Station EUDGPEAKER2 Exhaust Carbon Monoxide Emissions Results Bureau Veritas Project No. 11014-000165.00

Sampling Date: December 11, 2014

| | Parameter | Units | Run 1 | Run 2 | Run 3 | Average |
|-----------|---|-------|-------------|-------------|-------------|---------|
| Sample Ti | íme | | 12:35-13:35 | 13:45-14:45 | 14:55-15:55 | |
| Duration | 1 | min | 60 | 60 | 60 | 60 |
| | | | | | | |
| | O ₂ Concentration (C _{avg}) | % | 10.4 | 10.3 | 10.3 | 10.3 |
| | Pre-test system calibration, zero gas (Co) | % | 0.05 | 0.1 | 0.1 | 0 |
| | Post-test system calibration, zero gas (Co) | % | 0.1 | 0.1 | 0.14 | 0 |
| | Certified low bracket gas concentration (C _{MA}) | % | 11.11 | 11.11 | 11.11 | 11.11 |
| | Pre-test system calibration, low bracket gas (C _M) | 96 | 11.13 | 11 | 1LI 1LI | 11.1 |
| | Post-test system calibration, low bracket gas (C_M) | % | 11 | 11.1 | 11,06 | 11.1 |
| | Corrected O ₂ Concentration (C _{gat})' | % | 10.5 | 10.4 | 10.3 | 10.4 |
| Inlet | | | | | | |
| | CO Concentration (C _{ava}) | ppmvd | 651.6 | 722.7 | 760.7 | 711.7 |
| | Pre-test system calibration, zero gas (Co) | ppmvd | -0.8 | 0 | 0.2 | -0.2 |
| | Post-test system calibration, zero gas (Co) | ppmvd | 0 | 0.2 | -0.5 | 0 |
| | Certified low bracket gas concentration (CMA) | ppmvđ | 503 | 503 | 503 | 503 |
| | Pre-test system calibration, low bracket gas (CM) | ppmvd | 497.5 | 500 | 498 | 498.5 |
| | Post-test system calibration, low bracket gas (C _M) | ppmvd | 500 | 498 | 501.5 | 499.8 |
| | Corrected CO Concentration (C _{gat}) [†] | ppmvd | 657.0 | 728.6 | 765.6 | 717.0 |
| | CO Concentration Corrected to 15% Oxygen | ppmvd | 372.2 | 408.5 | 425.1 | 402.0 |
| | | | | | | |
| | O, Concentration (Care) | % | 10.6 | 10.5 | 10.4 | 10.5 |
| | Pre-test system calibration, zero gas (C ₀) | 96 | 0.1 | 0,1 | 0.1 | 0.1 |
| | Post-test system calibration, zero gas (Co) | 26 | 0.1 | 0.1 | 0.05 | 0.1 |
| | Certified low bracket gas concentration (CMA) | 26 | 11.11 | 11.11 | 11.11 | 11.11 |
| | Pre-test system calibration, low bracket gas (CM) | 96 | 11.3 | 11.2 | 11,3 | 11.3 |
| | Post-test system calibration, low bracket gas (CM) | % | 11.2 | 11,3 | 11.3 | 11.3 |
| | Corrected O ₂ Concentration (Cgas) [†] | % | 10.5 | 10.3 | 10.2 | 10.4 |
| Outlet | | | | | | |
| | CO Concentration (C) | ppmyd | 64.9 | 68.4 | 66.7 | 66.7 |
| | Pro-test system calibration zero pas (('_)) | minud | 0 | 0 | 0 | 0 |
| | Pre-test system calibration, zero gas (Ca) | mared | o o | o | 0 | 0 |
| | Contilled low bracket are concentration (C) | minut | 39.75 | 39.75 | 39.75 | 39.75 |
| | Pre-test system calibration low bracket gas (C.) | nnnvd | 39.9 | 40 | 39.7 | 39.9 |
| | Post-test system calibration, low bracket gas (C_M) | ppmvd | -10 | 39.7 | 10.2 | 40.0 |
| | Corrected CO Concentration (C _{gas}) [†] | ppmvd | 64.6 | 68.2 | 66.4 | 66.4 |
| | CO Concentration Corrected to 15% Oxygen | ppmyd | 36.6 | 38.1 | 36.8 | 37.2 |
| CO Rem | oval Efficiency | % | 90.2 | 90.7 | 91.4 | 90.7 |

corrected for corrected for analyzer drift

Co average of Co average of the initial and final system calibration bias check responses from the low-level (or zero) calibration gas, ppmv

 $C_{\rm MA}$ actual coi $C_{\rm MA}$ actual concentration of the upscale calibration gas, ppmv

C_M Average of C_M Average of initial and final system calibration bias check responses for the upscale calibration gas, ppmv

 $\mathbf{C}_{\mathbf{ro}}$ Average e $\mathbf{C}_{\mathbf{ro}}$ Average ellisent gas concentration adjusted for birs, ppmv

ppaired part pe ppraise part per million by volume, dry basis

O₂ oxygen — O₂ oxygen

CO carbon mc CO carbon monoxide



Figure

20 inch Internal Diameter







Graph

















Table 1EUENGINE-4 Carbon Monoxide Emissions ResultsCloverland Electric Cooperative - Dafter StationDafter, MichiganBureau Veritas Project No. 11014-000165.00Sampling Date: December 9, 2014

| Parameter | Units | Run 1 | Run 2 | Run 3 | Average |
|---|-------|-----------|-------------|-------------|---------|
| | | | | | |
| Sample Time | | 8:45-9:45 | 10:00-11:00 | 11:15-12:15 | |
| Duration | min | 60 | 60 | 60 | 60 |
| | | | | | |
| O_2 Concentration (C_{avg}) | % | 15.1 | 15.3 | 15.3 | 15.2 |
| Pre-test system calibration, zero gas (Co) | % | 0 | 0 | 0 | 0 |
| Post-test system calibration, zero gas (Co) | % | 0 | 0 | 0 | 0 |
| Certified low bracket gas concentration (C _{MA}) | % | 11.11 | 11.11 | 11.11 | 11.11 |
| Pre-test system calibration, low bracket gas (CM) | % | 11.1 | 11.05 | 11.07 | 11.1 |
| Post-test system calibration, low bracket gas (C _M) | % | 11.05 | 11.07 | 11.09 | 11.1 |
| Average Corrected O_2 Concentration $(C_{gas})^{\dagger}$ | % | 15.2 | 15.3 | 15.4 | 15.3 |
| | | | | | |
| CO Concentration (C_{avg}) | ppmvd | 15.0 | 10.1 | 8.3 | 11.1 |
| Pre-test system calibration, zero gas (Co) | ppmvd | 1.1 | -0.1 | -0.57 | 0.1 |
| Post-test system calibration, zero gas (C_0) | ppmvd | -0.1 | -0.57 | -0.62 | -0.4 |
| Certified low bracket gas concentration (C _{MA}) | ppmvd | 26 | 26 | 26 | 26 |
| Pre-test system calibration, low bracket gas (C_M) | ppmvd | 26 | 25.7 | 25.5 | 25.7 |
| Post-test system calibration, low bracket gas (C_M) | ppmvd | 25.7 | 25.5 | 25.4 | 25.5 |
| Average Corrected CO Concentration $(C_{gas})^{\dagger}$ | ppmvd | 14.9 | 10.5 | 8.9 | 11.4 |
| Average CO Concentration Corrected to 15% Oxygen | ppmvd | 15.4 | 11.1 | 9.5 | 12.0 |

[†] corrected for analyzer drift

Co average of the initial and final system calibration bias check responses from the low-level (or zero) calibration gas, ppmv

C_{MA} actual concentration of the upscale calibration gas, ppmv

 $\mathbf{C}_{\mathbf{M}}$ Average of initial and final system calibration bias check responses for the upscale calibration gas, ppmv

C_{ms} Average effluent gas concentration adjusted for bias, ppmv

ppmvd part per million by volume, dry basis

O2 oxygen

CO carbon monoxide



Table 2EUENGINE-5 Carbon Monoxide Emissions ResultsCloverland Electric Cooperative - Dafter Station
Dafter, MichiganBureau Veritas Project No. 11014-000165.00
Sampling Date: December 9, 2014

| Parameter | Units | Run 1 | Run 2 | Run 3 | Average |
|--|-------|-------------|-------------|-------------|---------|
| | | | | | |
| Sample Time | | 10:00-11:00 | 11:15-12:15 | 12:30-13:30 | |
| Duration | min | 60 | 60 | 60 | 60 |
| O_2 Concentration (C_{avg}) | % | 12.2 | 12.3 | 12.2 | 12.2 |
| Pre-test system calibration, zero gas (Co) | % | 0.1 | 0 | 0.04 | 0 |
| Post-test system calibration, zero gas (Co) | % | 0 | 0.04 | 0 | 0 |
| Certified low bracket gas concentration (CMA) | % | 11.11 | 11.11 | 11.11 | 11.11 |
| Pre-test system calibration, low bracket gas (CM) | % | 11.2 | 11.03 | 11.02 | 11.1 |
| Post-test system calibration, low bracket gas (C_M) | % | 11.03 | 11.02 | 10.95 | 11.0 |
| Average Corrected O_2 Concentration $(C_{gas})^{\uparrow}$ | % | 12.2 | 12.4 | 12.3 | 12.3 |
| CO Concentration (Care) | ppmvd | 8.0 | 6.9 | 6.7 | 7.2 |
| Pre-test system calibration, zero gas (Co) | ppmvd | 0.4 | -0.07 | · 0 | 0.1 |
| Post-test system calibration, zero gas (Co) | ppmvd | -0.07 | 0 | 0 | 0 |
| Certified low bracket gas concentration (C_{MA}) | ppmvd | 26 | 26 | 26 | 26 |
| Pre-test system calibration, low bracket gas (C_M) | ppmvd | 25.8 | 25.3 | 25.5 | 25.5 |
| Post-test system calibration, low bracket gas (C_M) | ppmvd | 25.3 | 25.5 | 25.45 | 25.4 |
| Average Corrected CO Concentration $(C_{gas})^{\dagger}$ | ppmvd | 8.0 | 7.1 | 6.8 | 7.3 |
| Average CO Concentration Corrected to 15% Oxygen | ppmvd | 5.4 | 4.9 | 4.7 | 5.0 |

[†] corrected for analyzer drift

Co average of the initial and final system calibration bias check responses from the low-level (or zero) calibration gas, ppmv

 $\mathbf{C}_{\mathbf{MA}}$ actual concentration of the upscale calibration gas, ppmv

 C_{M} Average of initial and final system calibration bias check responses for the upscale calibration gas, ppm v

 $\mathbf{C}_{\mathbf{gas}}$ Average effluent gas concentration adjusted for bias, ppmv

ppmvd part per million by volume, dry basis

O2 oxygen

CO carbon monoxide



Figure

.







Graph









.



