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AIR QUALITY DIVISION

DTE ENERGY CORPORATE SERVICES (DECS)

FOWLERVILLE, MICHIGAN

DTE ELECTRIC COLFAX PEAKING FACILITY: EMISSION TESTING FOR CO DESTRUCTION EFICIENCY

RWDI #2401241 January 29, 2024

SUBMITTED TO

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RWDI#2401241 January 29, 2024



EXECUTIVE SUMMARY

RWDI USA LLC (RWDI) was retained by DTE Energy Corporate Services (DECS) to complete the emission sampling program at the DTE Electric Colfax Peaking Facility (Colfax) located at 4025 Gregory Rd Fowlerville, MI. This facility operates five (5) GM Electro-Motive Division MP45, 20-cylinder, diesel fueled, 3600 horsepower compression ignition engines. These engines are identified as DG 11-1, DG 11-2, DG 11-3, DG 11-4, and DG 11-5. The site is used as an electrical substation, which generates supplemental electrical power during peak electrical demand periods or when required for load stability.

Table i: DG 11-1 Results

Parameter	DG 11-1 Concentrations & Destruction Efficiency (ppm, % & % Destruction)			
	Test 1	Test 2	Test 3	Average
Inlet	CO - 431.2 ppmvd CO - 270.1 ppmvd @ 15% O ₂ O ₂ - 11.5%	CO – 434.5 ppmvd CO – 272.9 ppmvd @ 15% O ₂ O ₂ – 11.5%	CO – 454.8 ppmvd CO – 283.2 ppmvd @ 15% O ₂ O ₂ – 11.4%	CO – 440.1 ppmvd CO – 275.4 ppmvd @ 15% O ₂ O ₂ – 11.5%
Outlet	CO – 76.4 ppmvd CO – 47.1 ppmvd @ 15% O ₂ O ₂ – 11.3%	CO – 74.7 ppmvd CO – 45.8 ppmvd @ 15% O ₂ O ₂ – 11.3%	CO – 81.2 ppmvd CO – 49.3 ppmvd @ 15% O ₂ O ₂ – 11.2%	CO – 77.4 ppmvd CO – 47.4 ppmvd @ 15% O ₂ O ₂ – 11.3%
Destruction Efficiency	82.6%	83.2%	82.6%	82.8%
Power Rating (kW)		2700	kW	
Catalyst Temperature (°F)	689.76			
ROP Limit	Outlet Conc	Outlet Concentration – 23 ppmvd @ 15% O ₂ OR 70% Destruction Efficiency		

Table ii: DG 11-2 Results

Parameter	DG 11-2 Concentrations & Destruction Efficiency (ppm, % & % Destruction)			
	Test 1	Test 2	Test 3	Average
Inlet	CO – 59.5 ppmvd CO – 42.3 ppmvd @ 15% O ₂ O ₂ – 12.6%	CO – 59.1 ppmvd CO – 41.6 ppmvd @ 15% O ₂ O ₂ – 12.5%	CO – 55.2 ppmvd CO – 39.0 ppmvd @ 15% O ₂ O ₂ – 12.6%	CO – 57.9 ppmvd CO – 41.0 ppmvd @ 15% O ₂ O ₂ – 12.6%
Outlet	CO – 17.0 ppmvd CO – 11.5 ppmvd @ 15% O ₂ O ₂ – 12.2%	CO – 15.6 ppmvd CO – 10.6 ppmvd @ 15% O ₂ O ₂ – 12.2%	CO – 15.7 ppmvd CO – 10.6 ppmvd @ 15% O ₂ O ₂ – 12.2%	CO – 16.1 ppmvd CO – 10.9 ppmvd @ 15% O ₂ O ₂ – 12.2%
Destruction Efficiency	72.9%	74.5%	72.8%	73.4%
Power Rating (kW)		2800 kW		
Catalyst Temperature (°F)	650.64			
ROP Limit	Outlet Conc	Outlet Concentration – 23 ppmvd @ 15% O ₂ OR 70% Destruction Efficiency		

RWDI#2401241 January 29, 2024

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Table iii: DG 11-3 Results

Parameter	DG 11-3 Concentrations & Destruction Efficiency (ppm, % & % Destruction)			
	Test 1	Test 2	Test 3	Average
Inlet	CO – 322.0 ppmvd CO – 206.9 ppmvd @ 15% O ₂ O ₂ – 11.7%	CO – 302.3 ppmvd CO – 195.4 ppmvd @ 15% O ₂ O ₂ – 11.8%	CO – 284.3 ppmvd CO – 185.6 ppmvd @ 15% O ₂ O ₂ – 11.9%	CO – 302.9 ppmvd CO – 196.0 ppmvd @ 15% O ₂ O ₂ – 11.8%
Outlet	CO – 64.9 ppmvd CO – 40.4 ppmvd @ 15% O ₂ O ₂ – 11.4%	CO – 58.8 ppmvd CO – 36.9 ppmvd @ 15% O ₂ O ₂ – 11.5%	CO – 55.1 ppmvd CO – 34.7 ppmvd @ 15% O ₂ O ₂ – 11.5%	CO – 59.6 ppmvd CO – 37.3 ppmvd @ 15% O ₂ O ₂ – 11.5%
Destruction Efficiency	80.5%	81.1%	81.3%	81.0%
Power Rating (kW)		2700 kW		
Catalyst Temperature (°F)	707.41			
ROP Limit	Outlet Conc	Outlet Concentration – 23 ppmvd @ 15% O2 OR 70% Destruction Efficiency		

Table iv: DG 11-4 Results

Parameter	DG 11-4 Concentrations & Destruction Efficiency (ppm, % & % Destruction)			
	Test 1	Test 2	Test 3	Average
Inlet	CO – 72.8 ppmvd CO – 49.2 ppmvd @ 15% O ₂ O ₂ – 12.2%	CO – 73.5 ppmvd CO – 50.1 ppmvd @ 15% O ₂ O ₂ – 12.3%	CO – 78.1 ppmvd CO – 52.9 ppmvd @ 15% O ₂ O ₂ – 12.2%	CO – 74.8 ppmvd CO – 50.7 ppmvd @ 15% O ₂ O ₂ – 12.2%
Outlet	CO – 19.9 ppmvd CO – 13.6 ppmvd @ 15% O ₂ O ₂ – 12.3%	CO – 20.0 ppmvd CO – 13.9 ppmvd @ 15% O ₂ O ₂ – 12.4%	CO – 21.3 ppmvd CO – 14.7 ppmvd @ 15% O ₂ O ₂ – 12.3%	CO – 20.4 ppmvd CO – 14.1 ppmvd @ 15% O ₂ O ₂ – 12.3%
Destruction Efficiency	72.3%	72.3%	72.3%	72.3%
Power Rating (kW)		2700 kW		
Catalyst Temperature (°F)	651.02			
ROP Limit	Outlet Conc	Outlet Concentration – 23 ppmvd @ 15% O2 OR 70% Destruction Efficiency		

RWDI#2401241 January 29, 2024



Table v: DG 11-5 Results

Parameter	DG 11-5 Concentrations & Destruction Efficiency (ppm, % & % Destruction)			
	Test 1	Test 2	Test 3	Average
inlet	CO – 72.8 ppmvd CO – 50.6 ppmvd @ 15% O ₂ O ₂ – 12.4%	CO – 74.4 ppmvd CO – 51.5 ppmvd @ 15% O ₂ O ₂ – 12.4%	CO – 77.0 ppmvd CO – 53.2 ppmvd @ 15% O ₂ O ₂ – 12.4%	CO – 74.7 ppmvd CO – 51.8 ppmvd @ 15% O ₂ O ₂ – 12.4%
Outlet	CO – 17.6 ppmvd CO – 12.3 ppmvd @ 15% O ₂ O ₂ – 12.5%	CO – 17.5 ppmvd CO – 12.3 ppmvd @ 15% O ₂ O ₂ – 12.5%	CO – 18.0 ppmvd CO – 12.6 ppmvd @ 15% O ₂ O ₂ – 12.5%	CO – 17.7 ppmvd CO – 12.4 ppmvd @ 15% O ₂ O ₂ – 12.5%
Destruction Efficiency	75.6%	76.2%	76.3%	76.0%
Power Rating (kW)		2800 kW		
Catalyst Temperature (°F)		622.15		
ROP Limit	Outlet Conc	Outlet Concentration – 23 ppmvd @ 15% O ₂ OR 70% Destruction Efficiency		

Each unit met the minimum destruction limit of 70% for CO. In addition, Units 11-2, 11-4 and 11-5 met the in-stack concentration of 23 ppmvd corrected to 15% O₂.

Each engines' emission limits (in the Renewable Operating Permit (ROP) and required by 40 CFR Part 63 NESHAP Subpart ZZZ) are:

- a) Limit concentration of CO in the stationary RICE exhaust to 23 ppmvd at 15% O2; OR
- b) Reduce CO Emissions by 70% or more.

Therefore all engines were able to demonstrate compliance with the ROP and 40 CFR Part 63 NESHAP Subpart ZZZZ limits.

RWDI#2401241 January 29, 2024



TABLE OF CONTENTS

1	INTRODUCTION	1
1.1	Location and Dates of Testing	1
1.2	Purpose of Testing	1
1.3	Description of Source	1
1.4	Personnel Involved in Testing	2
2	SUMMARY OF RESULTS	2
2.1	Operating Data	2
2.2	Applicable Permit Number	2
3	SOURCE DESCRIPTION	3
3.1	Description of Process and Emission Control Equipment	3
3.2	Process Flow Sheet or Diagram (if applicable)	
3.3	Type and Quantity of Raw and Finished Materials	3
3.4	Normal Rated Capacity of Process	3
3.5	Process Instrumentation Monitored During the Test	3
4	SAMPLING AND ANALYTICAL PROCEDURES	4
4.1	Description of Sampling Train and Field Procedures	4
4.2	Description of Recovery and Analytical Procedures	5
4.3	Sampling Port Description	5
5	TEST RESULTS AND DISCUSSION	6
5.1	Detailed Results	6
5.2	Discussion of Results	8
5.3	Variations in Testing Procedures	8

<u> K</u>Y

RWDI#2401241 January 29, 2024

5.4	Process Upset Conditions During Testing	8
5.5	Maintenance Performed in Last Three Months	9
5.6	Re-Test	9
5.7	Audit Samples	9
5.8	Field Data Sheets	9
5.9	Calibration Data	9
5.10	Example Calculations	9
5.11	Laboratory Data	9

LIST OF TABLES

(Found Within the Report)

Table i:	DG 11-1 Results	Executive Summary
Table ii:	DG 11-2 Results	Executive Summary
Table iii:	DG 11-3 Results	Executive Summary
Table iv:	DG 11-4 Results	Executive Summary
Table v:	DG 11-5 Results	Executive Summary
Table 1.4.1:	List of Testing Personnel	
Table 5.1.1:	DG 11-1 Results	6
Table 5.1.2:	DG 11-2 Results	6
Table 5.1.3:	DG 11-3 Results	7
Table 5.1.4:	DG 11-4 Results	7
Table 5.1.5:	DG 11-5 Results	8

LIST OF TABLES

(Found After the Report)

Table 1:	DG 11-1 Test Summary
Table 2:	DG 11-2 Test Summary
Table 3:	DG 11-3 Test Summary
Table 4:	DG 11-4 Test Summary
Table 5:	DG 11-5 Test Summary

RWDI#2401241 January 29, 2024

LIST OF FIGURES

(Found After the Report)

Figure 1:Sampling LocationsFigure 2:Schematic of USEPA Method 3A and 10

X

LIST OF APPENDICES

(Found After the Report)

Appendix A:	Process Data
Appendix A1	I: Weather Data
Appendix A2	2: Diesel Peaker 11-1
Appendix A3	3: Diesel Peaker 11-2
Appendix A4	L: Diesel Peaker 11-3
Appendix A5	Diesel Peaker 11-4
Appendix A6	Diesel Peaker 11-5
Appendix B:	CEMS Data
Appendix B1	l: Diesel Peaker 11-1
Appendix B2	2: Diesel Peaker 11-2
Appendix B3	Diesel Peaker 11-3
Appendix B4	Diesel Peaker 11-4
Appendix B5	Diesel Peaker 11-5
Appendix D:	Calibration Documents
Appendix E:	Example Calculations
Appendix F:	EGLE Correspondence and Source Testing Plan

RWDI#2401241 January 29, 2024



1 INTRODUCTION

RWDI USA LLC (RWDI) was retained by DTE Energy Corporate Services (DECS) to complete the emission sampling program at the DTE Electric Colfax Peaking Facility (Colfax) located at 4025 Gregory Rd Fowlerville, MI. This facility operates five GM Electro-Motive Division MP45, 20-cylinder, diesel fueled, 3600 horsepower compression ignition engines. These engines are identified as DG 11-1, DG 11-2, DG 11-3, DG 11-4, and DG 11-5. The site is used as an electrical substation, which generates supplemental electrical power during peak electrical demand periods or when required for load stability.

1.1 Location and Dates of Testing

The test program was completed from December 12-13, 2023.

1.2 Purpose of Testing

This testing was conducted to show compliance with MI-ROP-B2795-2023 and 40 CFR Part 63 Subpart ZZZZ RICE MACT.

1.3 Description of Source

This facility operates five GM Electro-Motive Division MP45, 20-cylinder, diesel fueled, 3600 horsepower compression ignition engines. These engines are identified as 11-1, 11-2, 11-3, 11-4, and 11-5.

RWDI#2401241 January 29, 2024



1.4 Personnel Involved in Testing

Table 1.4.1: Testing Personnel

Mr. Mark Grigereit Principal Engineer Mark.grigereit@dteenergy.com	DECS-EM&S 6100 West Warren Avenue Room G4-S Detroit, MI 48210	(313) 412-0305
Mr. Matt Karl Lansing District Office karlm@michigan.gov	State of Michigan Department of Environment, Great Lakes and Energy (EGLE) Air Quality Division Lansing District Office Constitution Hall 1st Floor South 525 Allegan Street Lansing MI 48909-7760	(517) 282-2126
Steve Smith Project Manager Steve.Smith@rwdi.com		(971) 234-3885
Brad Bergeron Technical Director Brad.Bergeron@rwdi.com	RWDI USA LLC 2239 Star Court	(248) 234-3885
Mason Sakshaug Senior Scientist Mason.Sakshaug@rwdi.com	Rochester Hills, MI 48309	(989) 323-0355
Cade Smith Field Technician Cade.smith@rwdi.com		(734) 552-7270

2 SUMMARY OF RESULTS

2.1 Operating Data

Operating parameters used to regulate the compressor engines include speed (RPM) and torque (HP). Additional parameters monitored include fuel flow, inlet & exhaust temperature & pressure, and timing. Operating parameters can be found in **Appendix A**.

2.2 Applicable Permit Number

MI-ROP-B2795-2023 and 40 CFR Part 63 Subpart ZZZZ.

RWDI#2401241 January 29, 2024



3 SOURCE DESCRIPTION

3.1 Description of Process and Emission Control Equipment

Each engine is equipped with an oxidation catalyst to reduce HAP constituents.

3.2 Process Flow Sheet or Diagram (if applicable)

A process flow diagram can be found in the figures section.

3.3 Type and Quantity of Raw and Finished Materials

All five engines are 20 cylinder diesel fueled units.

3.4 Normal Rated Capacity of Process

The engines are rated at 3600 HP and were ran at +/- 10% of 100% load.

3.5 Process Instrumentation Monitored During the Test

See section 2.1.

RWDI#2401241 January 29, 2024



4 SAMPLING AND ANALYTICAL PROCEDURES

4.1 Description of Sampling Train and Field Procedures

4.1.1 Carbon Monoxide and Oxygen

CO and O₂ concentrations were determined utilizing RWDI's continuous emissions monitoring (CEM) system. Prior to testing, a 3-point analyzer calibration error check was conducted using USEPA protocol gases. The calibration error check was performed by introducing zero, mid and high-level calibration gases directly into the analyzer. The calibration error check was performed to confirm that the analyzer response was within $\pm 2\%$ of the certified calibration gas introduced. Prior to each test run, a system-bias test was performed where known concentrations of calibration gases were introduced at the probe tip to measure if the analyzers response was within $\pm 5\%$ of the introduced calibration gas concentrations. At the conclusion of each test run a system-bias check was performed to evaluate the percent drift from pre and post-test system bias checks. The system bias checks were used to confirm that the analyzer did not drift greater than $\pm 3\%$ throughout each test run.

Zero and upscale calibration checks were conducted both before and after each test run in order to quantify measurement system calibration drift and sampling system bias. Upscale is either the mid- or high-range gas, whichever most closely approximates the flue gas level. During these checks, the calibration gases were introduced into the sampling system at the probe outlet so that the calibration gases were analyzed in the same manner as the flue gas samples.

A gas sample was continuously extracted from the stack and delivered to a series of gas analyzers, which measure the pollutant or diluent concentrations in the gas. The analyzers were calibrated on-site using EPA Protocol No. 1 certified calibration mixtures. The probe tip was equipped with a sintered stainless-steel filter for particulate removal. The end of the probe was connected to a heated Teflon sample line, which delivered the sample gases from the stack to the CEM system. The heated sample line was designed to maintain the gas temperature above 250°F in order to prevent condensation of stack gas moisture within the line.

Before entering the analyzers, the gas sample passed directly into a refrigerated condenser, which cools the gas to approximately $35^{\circ}F$ to remove the stack gas moisture. After passing through the condenser, the dry gas entered a Teflon-head diaphragm pump and a flow control panel, which delivered the gas in series to the CO and O_2 analyzers. Each of these analyzers measure the respective gas concentrations on a dry volumetric basis.

A three point traverse was used at the inlet and outlet of each of the engine during the testing.

RWDI#2401241 January 29, 2024



4.1.2 Gas Dilution (Method 205)

Calibration gas was mixed using an Environics 4040 Gas Dilution System. The mass flow controllers are factory calibrated using a primary flow standard traceable to the United States National Institute of Standards and Technology (NIST). Each flow controller utilizes an 11-point calibration table with linear interpolation, to increase accuracy and reduce flow controller nonlinearity. The calibration is done yearly, and the records are included. A multi-point EPA Method 205 check was executed in the field prior to testing to ensure accurate gas-mixtures. The gas dilution system consists of calibrated orifices or mass flow controllers and dilutes a high-level calibration gas to within $\pm 2\%$ of predicted values. The gas divider is capable of diluting gases at set increments and was evaluated for accuracy in the field in accordance with US EPA Method 205 "Verification of Gas Dilution Systems for Field Instrument Calibrations". Before testing, the gas divider dilutions were measured to evaluate that the responses are within $\pm 2\%$ of predicted values. In addition, a certified mid-level calibration gas within $\pm 10\%$ of one of the tested dilution gases was introduced into an analyzer to ensure the response of the gas calibration is within $\pm 2\%$ of gas divider dilution concentration.

4.2 Description of Recovery and Analytical Procedures

There were no samples to recover during this test program. All testing used real time data from the analyzers.

4.3 Sampling Port Description

The sampling locations diagram can be found in the Figures tab.

RWDI#2401241 January 29, 2024



5 TEST RESULTS AND DISCUSSION

5.1 Detailed Results

Table 5.1.1: DG 11-1 Results

Parameter	DG 11-1 Concentrations & Destruction Efficiency (ppm, % & % Destruction)			
	Test 1	Test 2	Test 3	Average
Inlet	CO - 431.2 ppmvd CO - 270.1 ppmvd @ 15% O ₂ O ₂ - 11.5%	CO – 434.5 ppmvd CO – 272.9 ppmvd @ 15% O ₂ O ₂ – 11.5%	CO – 454.8 ppmvd CO – 283.2 ppmvd @ 15% O ₂ O ₂ – 11.4%	CO – 440.1 ppmvd CO – 275.4 ppmvd @ 15% O ₂ O ₂ – 11.5%
Outlet	CO – 76.4 ppmvd CO – 47.1 ppmvd @ 15% O ₂ O ₂ – 11.3%	CO – 74.7 ppmvd CO – 45.8 ppmvd @ 15% O ₂ O ₂ – 11.3%	CO – 81.2 ppmvd CO – 49.3 ppmvd @ 15% O ₂ O ₂ – 11.2%	CO – 77.4 ppmvd CO – 47.4 ppmvd @ 15% O ₂ O ₂ – 11.3%
Destruction Efficiency	82.6%	83.2%	82.6%	82.8%
Power Rating (kW)		2700 kW		
Catalyst Temperature (°F)	689.76			
ROP Limit	Outlet Concentration – 23 ppmvd @ 15% O ₂ OR 70% Destruction Efficiency			

Table 5.1.2: DG 11-2 Results

Parameter	DG 11-2 Concentrations & Destruction Efficiency (ppm, % & % Destruction)									
	Test 1	Test 2	Test 3	Average						
Inlet	CO – 59.5 ppmvd CO – 42.3 ppmvd @ 15% O ₂ O ₂ – 12.6%	CO – 59.1 ppmvd CO – 41.6 ppmvd @ 15% O ₂ O ₂ – 12.5%	CO – 55.2 ppmvd CO – 39.0 ppmvd @ 15% O ₂ O ₂ – 12.6%	CO – 57.9 ppmvd CO – 41.0 ppmvd @ 15% O ₂ O ₂ – 12.6%						
Outlet	CO – 17.0 ppmvd CO – 11.5 ppmvd @ 15% O ₂ O ₂ – 12.2%	CO – 15.6 ppmvd CO – 10.6 ppmvd @ 15% O ₂ O ₂ – 12.2%	CO – 15.7 ppmvd CO – 10.6 ppmvd @ 15% O ₂ O ₂ – 12.2%	CO – 16.1 ppmvd CO – 10.9 ppmvd @ 15% O ₂ O ₂ – 12.2%						
Destruction Efficiency	72.9%	74.5%	72.8%	73.4%						
Power Rating (kW)		2800	kW							
Catalyst Temperature (°F)										
ROP Limit	Outlet Conc	entration – 23 ppmvd @ 1	5% O ₂ <u>OR</u> 70% Destructio	n Efficiency						

RWDI#2401241 January 29, 2024

Table 5.1.3: DG 11-3 Results

Parameter	DG 11-3 Concentrations & Destruction Efficiency (ppm, % & % Destruction)									
	Test 1	Test 2	Test 3	Average						
Inlet	CO – 322.0 ppmvd CO – 206.9 ppmvd @ 15% O ₂ O ₂ – 11.7%	CO – 302.3 ppmvd CO – 195.4 ppmvd @ 15% O ₂ O ₂ – 11.8%	CO – 284.3 ppmvd CO – 185.6 ppmvd @ 15% O ₂ O ₂ – 11.9%	CO – 302.9 ppmvd CO – 196.0 ppmvd @ 15% O ₂ O ₂ – 11.8%						
Outlet	CO – 64.9 ppmvd CO – 40.4 ppmvd @ 15% O ₂ O ₂ – 11.4%	CO – 58.8 ppmvd CO – 36.9 ppmvd @ 15% O ₂ O ₂ – 11.5%	CO – 55.1 ppmvd CO – 34.7 ppmvd @ 15% O ₂ O ₂ – 11.5%	CO – 59.6 ppmvd CO – 37.3 ppmvd @ 15% O ₂ O ₂ – 11.5%						
Destruction Efficiency	80.5%	81.1%	81.3%	81.0%						
Power Rating (kW)		2700	kW							
Catalyst Temperature (°F)										
ROP Limit	Outlet Conc	entration – 23 ppmvd @ 1	5% O ₂ OR 70% Destruction	n Efficiency						

Table 5.1.4: DG 11-4 Results

Parameter	DG 11-4 Concentrations & Destruction Efficiency (ppm, % & % Destruction)									
	Test 1	Test 2	Test 3	Average						
Inlet	CO – 72.8 ppmvd CO – 49.2 ppmvd @ 15% O ₂ O ₂ – 12.2%	CO – 73.5 ppmvd CO – 50.1 ppmvd @ 15% O ₂ O ₂ – 12.3%	CO – 78.1 ppmvd CO – 52.9 ppmvd @ 15% O ₂ O ₂ – 12.2%	CO – 74.8 ppmvd CO – 50.7 ppmvd @ 15% O ₂ O ₂ – 12.2%						
Outlet	CO – 19.9 ppmvd CO – 13.6 ppmvd @ 15% O ₂ O ₂ – 12.3%	CO – 20.0 ppmvd CO – 13.9 ppmvd @ 15% O ₂ O ₂ – 12.4%	CO – 21.3 ppmvd CO – 14.7 ppmvd @ 15% O ₂ O ₂ – 12.3%	CO – 20.4 ppmvd CO – 14.1 ppmvd @ 15% O ₂ O ₂ – 12.3%						
Destruction Efficiency	72.3%	72.3%	72.3%	72.3%						
Power Rating (kW)		2700	kW							
Catalyst Temperature (°F)		651	.02							
ROP Limit	Outlet Conc	entration – 23 ppmvd @ 1	5% O ₂ OR 70% Destructio	n Efficiency						

RWDI#2401241 January 29, 2024

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Table 5.1.5: DG 11-5 Results

Parameter	DG 11-5 Concentrations & Destruction Efficiency (ppm, % & % Destruction)									
	Test 1	Test 2	Test 3	Average						
Inlet	CO – 72.8 ppmvd CO – 50.6 ppmvd @ 15% O ₂ O ₂ – 12.4%	CO – 74.4 ppmvd CO – 51.5 ppmvd @ 15% O ₂ O ₂ – 12.4%	CO – 77.0 ppmvd CO – 53.2 ppmvd @ 15% O ₂ O ₂ – 12.4%	CO – 74.7 ppmvd CO – 51.8 ppmvd @ 15% O ₂ O ₂ – 12.4%						
Outlet	CO – 17.6 ppmvd CO – 12.3 ppmvd @ 15% O ₂ O ₂ – 12.5%	CO – 17.5 ppmvd CO – 12.3 ppmvd @ 15% O ₂ O ₂ – 12.5%	CO – 18.0 ppmvd CO – 12.6 ppmvd @ 15% O ₂ O ₂ – 12.5%	CO – 17.7 ppmvd CO – 12.4 ppmvd @ 15% O ₂ O ₂ – 12.5%						
Destruction Efficiency	75.6%	76.2%	76.3%	76.0%						
Power Rating (kW)		2800) kW							
Catalyst Temperature (°F)		622.15								
ROP Limit	Outlet Conc	entration – 23 ppmvd @ 1	5% O ₂ <u>OR</u> 70% Destruction	n Efficiency						

5.2 Discussion of Results

Detailed results for each CEMs run are provided in **Appendix B** Each unit met the minimum destruction limit of 70% for CO. In addition, Units 11-2, 11-4 and 11-5 met the in-stack concentration of 23 ppmvd corrected to 15% O₂.

Each engines' emission limits (in the Renewable Operating Permit (ROP) and required by 40 CFR Part 63 NESHAP Subpart ZZZZ) are:

- a) Limit concentration of CO in the stationary RICE exhaust to 23 ppmvd at 15% O2; OR
- b) Reduce CO Emissions by 70% or more.

Therefore all engines were able to demonstrate compliance with the ROP and 40 CFR Part 63 NESHAP Subpart ZZZZ limits.

5.3 Variations in Testing Procedures

There were no variations in testing procedures.

5.4 Process Upset Conditions During Testing

There were normal process breaks during production.

RWDI#2401241 January 29, 2024



5.5 Maintenance Performed in Last Three Months

Regular maintenance is performed monthly.

5.6 Re-Test

This was not a retest.

5.7 Audit Samples

This test did not require any audit samples.

5.8 Field Data Sheets

Field data sheets can be found in Appendix C.

5.9 Calibration Data

Calibration data can be found in Appendix D.

5.10 Example Calculations

Example calculations can be found in Appendix E.

5.11 Laboratory Data

There was no laboratory data from this testing program.



TABLES

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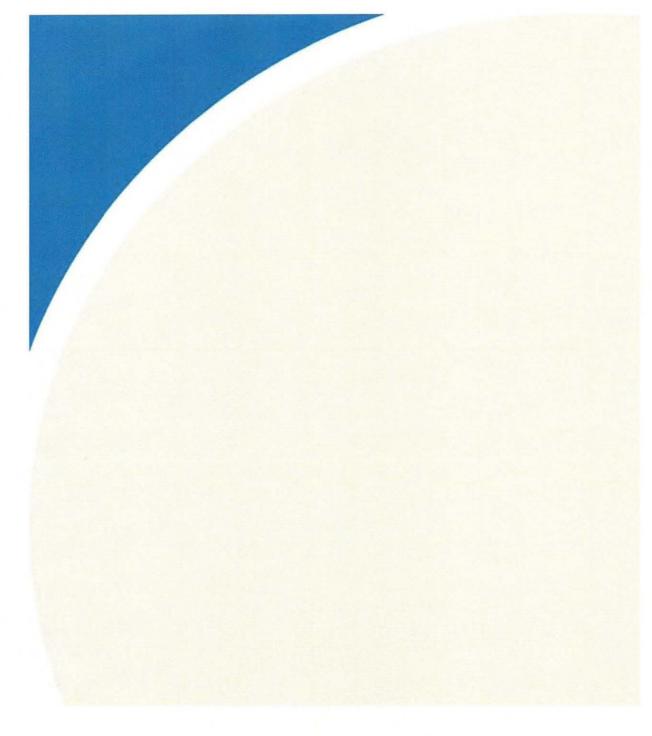


Table 1: DG 11-1 Testing Summary RWDI Project #2401241

	DG 11-'				CO Emiss	sion Rate	Destruction Efficiency			
Test ID Date S		Start	End	9	6	pr	om	р	pm corrected t	o 15% O ₂
restib	Date	Start	Enu	Inlet	Outlet	Inlet	Outlet	Inlet	Outlet	DE %
1	2023-12-12	6:20	7:19	11.5	11.3	431.2	76.4	270.1	47.1	82.6%
2	2023-12-12	7:32	8:31	11.5	11.3	434.5	74.7	272.9	45.8	83.2%
3	2023-12-12	8:44	9:43	11.4	11.2	454.8	81.2	283.2	49.3	82.6%
		Ave	rage	11.5	11.3	440.1	77.4	275.4	47.4	82.8%

Limits: Outlet 23 ppmvd @ 15% O2

Table 2: DG 11-2 Testing Summary RWDI Project #2401241

DG 11-2				0	O ₂ CO				CO Emission Rate Efficienc		
		End	%		ppm		ppm corrected to 15% O ₂				
Test ID	Date	Start	Ena	Inlet	Outlet	Inlet	Outlet	Inlet	Outlet	DE %	
1	2023-12-12	10:10	11:09	12.6	12.2	59.5	17.0	42.3	11.5	72.9%	
2	2023-12-12	11:21	12:20	12.5	12.2	59.1	15.6	41.6	10.6	74.5%	
3	2023-12-12	12:31	13:30	12.6	12.2	55.2	15.7	39.0	10.6	72.8%	
	Average				12.2	57.9	16.1	41.0	10.9	73.4%	

Outlet 23 ppmvd @ 15% O2 Limits:

Table 3: DG 11-3 Testing Summary RWDI Project #2401241

DG 11-3			O ₂ CO		CO Emiss	ion Rate	Destruction Efficiency					
Test ID	Date	Start	End	9	b	pp	m		ppm corrected to 159			
Test ID Date	Date	Start Enu		Inlet	Outlet	Inlet	Outlet	Inlet	Outlet	DE %		
1	2023-12-12	13:55	14:54	11.7	11.4	322.0	64.9	206.9	40.4	80.5%		
2	2023-12-12	15:10	16:09	11.8	11.5	302.3	58.8	195.4	36.9	81.1%		
3	2023-12-12	16:18	17:17	11.9	11.5	284.3	55.1	185.6	34.7	81.3%		
		Ave	rage	11.8	11.5	302.9	59.6	196.0	37.3	81.0%		

Outlet 23 ppmvd @ 15% O2 Limits:

Table 4: DG 11-4 Testing Summary RWDI Project #2401241

DG 11-4				c	0 ₂ CO				CO Emission Rate		
Test ID			End	9	6	ppm		ррі	15% O ₂		
l est ID	Date	ate Start		Inlet	Outlet	Inlet	Outlet	Inlet	Outlet	DE %	
1	2023-12-13	6:40	7:39	12.2	12.3	72.8	19.9	49.2	13.6	72.3%	
2	2023-12-13	7:51	8:50	12.3	12.4	73.5	20.0	50.1	13.9	72.3%	
3	2023-12-13	9:02	10:01	12.2	12.3	78.1	21.3	52.9	14.7	72.3%	
		Ave	rage	12.2	12.3	74.8	20.4	50.7	14.1	72.3%	

Outlet 23 ppmvd @ 15% O2 Limits:

Table 5: DG 11-5 Testing Summary RWDI Project #2401241

	DG 11-				CO Emis	Destruction Efficiency					
Test ID	Date	Start	mt Fact % ppm				pm	ppm corrected to 15% O ₂			
Test ID	Date	Start	End	Inlet	Outlet	Inlet	Outlet	Inlet	Outlet	DE %	
1	2023-12-13	10:18	11:17	12.4	12.5	72.8	17.6	50.6	12.3	75.6%	
2	2023-12-13	11:28	12:27	12.4	12.5	74.4	17.5	51.5	12.3	76.2%	
3	2023-12-13	12:37	13:36	12.4	12.5	77.0	18.0	53.2	12.6	76.3%	
		Ave	rage	12.4	12.5	74.7	17.7	51.8	12.4	76.0%	

Outlet 23 ppmvd @ 15% O2 Limits:



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