

Relative Accuracy Test Audit Test Report

Lansing Board of Water and Light REO Town Facility Auxiliary Boiler Lansing, Michigan 48901 October 26, 2017

> Report Submittal Date November 21, 2017

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Project No. M174302C

888 Industrial Drive Elmhurst, Illinois 60126 630-993-2100

1.0 EXECUTIVE SUMMARY

MOSTARDI PLATT conducted a Continuous Emissions Monitoring System (CEMS) Relative Accuracy Test Audit (RATA) test program for Lansing Board of Water and Light at the REO Town Facility in Lansing, Michigan, on the Auxiliary Boiler on October 26, 2017. This report summarizes the results of the test program and test methods used.

The test location, test date, and test parameter are summarized below.

TEST INFORMATION						
Test Location Test Date Test Parameter						
Auxiliary Boiler October 26, 2017 Oxygen (O2) and Nitrogen Oxides (I						

The purpose of the test program was to demonstrate the relative accuracies of the Auxiliary Boiler O_2 and NO_x analyzers during the specified operating conditions. The test results from this test program indicate that each CEMS component meets the United States Environmental Protection Agency (USEPA) annual performance specification for relative accuracy as published in 40 Code of Federal Regulations Part 60 (40CFR60).

RATA RESULTS									
Test Location	Date	Parameter	Units	Relative Accuracy Acceptance Criteria	Relative Accuracy (RA)				
	10/26/17	NOx	lb/mmBtu	≤ 20.0% of the mean reference v alue	2.60%				
Auxiliary Boiler		NOx	ppmvd @ 3% O₂	≤ 20.0% of the mean reference value	3.76%				
		O ₂	% dry	≤ 20.0% of the mean reference value	3.42%				

The gas cylinders used to perform the RATA are summarized below.

GAS CYLINDER INFORMATION							
Parameter	er Gas Vendor Number Cylinder V		Cylinder Value	Expiration Date			
NOx	Airgas	XC03254B	0.0 ppm	5/25/2025			
NOx	Airgas	CC179027	24.83 ppm	9/01/2020			
NOx	Airgas	CC274893	44.65 ppm	5/15/2020			
O2	Airgas	CC179027	0.0%	9/01/2020			
O ₂	Airgas	XC03254B	12.43%	5/25/2025			
O ₂	Airgas	CC283878	21.04%	1/26/2023			

The identifications of the individuals associated with the test program are summarized below.

TEST PERSONNEL INFORMATION							
Location	Contact						
Test Coordinator	Lansing Board of Water and Light 1232 Haco Drive P.O. Box 13007 Lansing, Michigan 48912	Ms. Trista Gregorski Engineer, Environmental Services (517) 702-6865 (phone) trista.gregorski@lbwl.com					
Test Facility	Lansing Board of Water and Light REO Town Facility 1201 S. Washington Ave. Lansing, Michigan 48917						
Testing Company Supervisor	Mostardi Platt 888 Industrial Drive Elmhurst, Illinois 60126	Mr. Chris Eldridge Project Supervisor 630-993-2100 (phone) celdridge@mp-mail.com QI Group V (certified on 3/4/16)					
Testing Company Personnel		Mr. Christopher Buglio Test Technician					

2.0 TEST METHODOLOGY

Emission testing was conducted following the United States Environmental Protection Agency (USEPA) methods specified in 40CFR60, Appendix A in addition to the Mostardi Platt Quality Manual. Schematics of the test section diagram and sampling train used are included in Appendix A and B respectively. Calculation and nomenclature are included in Appendix C. Copies of analyzer print-outs for each test run are included in Appendix D. CEM data and process data as provided by Lansing Board of Water and Light are included in Appendix E.

The following methodologies were used during the test program:

Method 3A Oxygen (O₂) Determination

Stack gas O_2 concentrations and emission rates were determined in accordance with USEPA Method 3A, 40CFR60, Appendix A. A Servomex analyzer was used to determine the O_2 concentrations in the manner specified in the Method. The instrument has a paramagnetic detector 21.04%. High-range calibrations were performed using USEPA Protocol gas. Zero nitrogen (a low ppm pollutant in balance nitrogen calibration gases) was introduced during other instrument calibrations to check instrument zero. High- and a mid-range % O_2 levels in balance nitrogen were also introduced. Zero and mid-range calibrations were performed using USEPA Protocol gas after each test run. Copies of the gas cylinder certifications are found in Appendix G. This testing met the performance specifications as outlined in the Method.

Method 7E Nitrogen Oxides (NO_x) Determination

Stack gas NO_x concentrations and emission rates were determined in accordance with USEPA Method 7E, 40CFR60, Appendix A. A Thermo Scientific Model 42C Chemiluminescence Nitrogen Oxides Analyzer was used to determine nitrogen oxides concentrations, in the manner specified in the Method. The instrument operated in the nominal range of 0 ppm to 50 ppm with the specific range determined by the high-level span calibration gas of 44.65 ppm.

The Model 42C High Level is based on the principle that nitric oxide (NO) and ozone (O_3) react to produce a characteristic luminescence with an intensity linearly proportional to the NO concentration. Infrared light emission results when electronically excited nitrogen dioxide (NO₂) molecules decay to lower energy states. Specifically,

$$NO+O_3 \rightarrow NO_2+O_2+hv$$

 NO_2 must first be transformed into NO before it can be measured using the chemiluminescent reaction. NO_2 is converted to NO by a molybdenum NO_2 -to-NO converter heated to about 326°C. The flue gas air sample is drawn into the Model 42C High Level through the sample bulkhead. The sample flows through a particulate filter, a capillary, and then to the mode solenoid valve. The solenoid valve routes the sample either straight to the reaction chamber (NO mode) or through the NO_2 -to-NO converter and then to the reaction chamber (NOx mode).

Dry air enters the Model 42C High Level through the dry air bulkhead, through a flow sensor, and then through a silent discharge ozonator. The ozonator generates the necessary ozone concentration needed for the chemiluminescent reaction. The ozone reacts with the NO in the ambient air sample to produce electronically excited NO₂ molecules. A photomultiplier tube (PMT) housed in a thermoelectric cooler detects the NO₂ luminescence.

The NO and NO_x concentrations calculated in the NO and NO_x modes are stored in memory. The difference between the concentrations are used to calculate the NO₂ concentration. The Model 42C High Level outputs NO, NO₂, and NO_x concentrations to both the front panel display and the analog outputs.

Stack gas was delivered to the analyzer via a Teflon[®] sampling line, heated to a minimum temperature of 250°F. Excess moisture in the stack gas was removed using a refrigerated condenser. The entire system was calibrated in accordance with the Method, using USEPA Protocol gases introduced at the probe, before and after each test run. This testing met the performance specifications as outlined in the Method.

A list of calibration gases used and the results of all calibration and other required quality assurance checks are found in Appendix F. Copies of the gas cylinder certifications are found in Appendix G. The NO₂ to NO converter test can be found in Appendix H. This testing met the performance specifications as outlined in the Method.

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3.0 TEST RESULT SUMMARIES

Client: Lansing Board of Water and Light Location: Auxiliary Boiler Stack									
Facility: REO Town Facility					Date: 10/26/17				
Project #: M174302					Test Method: 7E, 3A				
Fuel Type:					Fuel Factor:	,			
i dei typei	, iaiaia	040	01 h a						
	O2 based NOx lb/mmBtu RATA CEM Monitor Information								
				Information					
			Thermo Fish			NO _x Serial # :		552010	
0	2 Monii	tor/Model:	Thermo Fish	ner Scientific		O2 Serial # :	1207	552010	
1=accept 0=reject	Test Run	Test Date	Start Time	Start Time End Time "		CEM NO _x Ib/MMBtu	(RM-CEM) Difference (di)	(RM-CEM) Difference ² (di ²)	
0	1	10/26/17	07:15	07:35	0.014	0.015	-0.001	0.000	
1	2	10/26/17	07:48	08:08	0.015	0.015	0.000	0.000	
1	3	10/26/17	08:20	08:40	0.014	0.015	-0.001	0.000	
1	4	10/26/17	08:52	09:12	0.014	0.014	0.000	0.000	
1	5	10/26/17	09:24	09:44	0.014	0.014	0.000	0.000	
1	6	10/26/17	09:56	10:16	0.014	0.014	0.000	0.000	
1	7	10/26/17	10:28	10:48	0.014	0.014	0.000	0.000	
1	8	10/26/17	11:00	11:20	0.014	0.014	0.000	0.000	
1	9	10/26/17	11:32	11:52	0.014	0.014	0.000	0.000	
1	10	10/26/17	12:04	12:24	0.014	0.014	0.000	0.000	
				n		•			
				t(0.975)	2.3				
		Mean Re	eference Me		0.014		RM avg		
	Mean CEM Value					0.014		CEM avg	
Sum of Differences							di		
Mean Difference						d			
Sum of Differences Squared				0.000		di ²			
Standard Deviation					0.000 s		sd		
Confidence Coefficient 2.5% Error (1-tail)				0.000 cc					
	Relative Accuracy					60	RA		

Client: Lansing Board of Water and Light Facility: REO Town Facility						Auxiliary Boile 10/26/17	r Stack		
Project #: M174302					Test Method:				
			NO	a pomyd @) 3% O2 RA	ТА			
	CEM Monitor Information								
NO _x Monitor/Model: Thermo Fisher Scientific						NO _x Serial # :	1207	552010	
			Thermo Fish			O ₂ Serial # :	1207	552010	
					RM NOx	CEM NOx	(RM-CEM)	(RM-CEM)	
1=accept		Test Date	Start Time	End Time	ppmvd @ 3	ppmvd @ 3	Difference	Difference ²	
0=reject	Run				%02	%02	(di)	(di ²)	
1	1	10/26/17	07:15	07:35	11.6	12.0	-0.4	0.2	
1	2	10/26/17	07:48	08:08	12.3 12.0		0.3	0.1	
1	3	10/26/17	08:20	08:40	11.8	12.0	-0.2	0.0	
1	4	10/26/17	08:52	09:12	11.7	12.0	-0.3	0.1	
1	5	10/26/17	09:24	09:44	11.5	12.0	-0.5	0.3	
0	6	10/26/17	09:56	10:16	11.3	12.0	-0.7	0.5	
1	7	10/26/17	10:28	10:48	11.6	12.0	-0.4	0.2	
1	8	10/26/17	11:00	11:20	11.7	12.0	-0.3	0.1	
1	9	10/26/17	11:32	11:52	11.2	11.0	0.2	0.0	
1	10	10/26/17	12:04	12:24	11.6	12.0	-0.4	0.2	
				n	<u> </u>	9			
1				t(0.975)	2.3				
		Mean Re	eference Me	thod Value	11.667		RM avg		
ſ			Mean	CEM Value	11.889		CEM avg		
	Sum of Differences					-2.000		di	
Mean Difference							d		
Sum of Differences Squared				1.080		di ²			
Standard Deviation				0.282 s		sd			
(Confidence Coefficient 2.5% Error (1-tail)					0.217 cc			
			Relativ	e Accuracy	3.	76	RA		

Client: Lansing Board of Water and Light						Auxiliary Boiler	Stack			
Facility: REO Town Facility					Date:	10/26/17				
Project #: M174302					Test Method: 3A					
				O₂ % (d	ry) RATA					
	CEM Monitor Information									
0,	Monit	or/Model:	Thermo Fish	ner Scientific		O ₂ Serial # :	1207	552010		
	- .	-					(RM-CEM)	(RM-CEM)		
1=accept	Test	Test	Start Time	End Time	RM O ₂ %	CEM O ₂ %	Difference	Difference ²		
0=reject	Run	Date			(dry)	(dry)	(di)	(di²)		
1	1	10/26/17	07:15	07:35	6.1	5.9	0.2	0.04		
1	2	10/26/17	07:48	08:08	6.0	5.8	0.2	0.04		
1	3	10/26/17	08:20	08:40	5.9	5.7	0.2	0.04		
1	4	10/26/17	08:52	09:12	5.8	5.6	0.2	0.04		
1	5	10/26/17	09:24	09:44	5.8	5.6	0.2	0.04		
0	6	10/26/17	09:56	10:16	5.7	5.6	0.1	0.01		
1	7	10/26/17	10:28	10:48	5.8	5.6	0.2	0.04		
1	8	10/26/17	11:00	11:20	5.8	5.6	0.2	0.04		
1	9	10/26/17	11:32	11:52	5.7	5.5	0.2	0.04		
1	10	10/26/17	12:04	12:24	5.8	5.6	0.2	0.04		
				n	§	-				
				t(0.975)	2.3					
		Mean Re	eference Me	thod Value	5.856		RM avg			
	Mean CEM Value					5.656		CEM avg		
Sum of Differences					1.800		di			
Mean Difference				0.200		d				
Sum of Differences Squared			0.360		di ²					
Standard Deviation				· · · · · · · · · · · · · · · · · · ·		sd				
0	Confidence Coefficient 2.5% Error (1-tail)			0.000 cc		cc				
	Relative Accuracy					42	RA			