|  |  |  |
| --- | --- | --- |
|  | **MICHIGAN DEPARTMENT OF ENVIRONMENT, GREAT LAKES, AND ENERGY**  **AIR QUALITY DIVISION** |  |
| EFFECTIVE DATE: October 29, 2020  ISSUED TO  **General Motors LLC - Flint Assembly, Flint Metal Center, Flint Engine Operations**  State Registration Number (SRN): B1606  LOCATED AT  Flint Assembly, G-3100 Van Slyke, Flint, Genesee County, Michigan 48551  Flint Metal Center, G-2238 Bristol Road, Flint, Genesee County, Michigan 48553  Flint Engine Operations, 2100 West Bristol Road, Flint, Genesee County, Michigan 48552 | | |
|  | | |
| **RENEWABLE OPERATING PERMIT**  Permit Number: MI-ROP-B1606-2020  Expiration Date: October 29, 2025  Administratively Complete ROP Renewal Application Due Between  April 29, 2024 and April 29, 2025  This Renewable Operating Permit (ROP) is issued in accordance with and subject to Section 5506(3) of Part 55, Air Pollution Control, of the Natural Resources and Environmental Protection Act, 1994 PA 451, as amended (Act 451). Pursuant to Rule 210(1) of the administrative rules promulgated under Act 451, this ROP constitutes the permittee’s authority to operate the stationary source identified above in accordance with the general conditions, special conditions and attachments contained herein. Operation of the stationary source and all emission units listed in the permit are subject to all applicable future or amended rules and regulations pursuant to Act 451 and the federal Clean Air Act. | | |

|  |
| --- |
| **SOURCE-WIDE PERMIT TO INSTALL**  Permit Number: MI-PTI-B1606-20XX  This Permit to Install (PTI) is issued in accordance with and subject to Section 5505(1) of Act 451. Pursuant to Rule 214a of the administrative rules promulgated under Act 451, the terms and conditions herein, identified by the underlying applicable requirement citation of Rule 201(1)(a), constitute a federally enforceable PTI. The PTl terms and conditions do not expire and remain in effect unless the criteria of Rule 201(6) are met. Operation of all emission units identified in the PTI is subject to all applicable future or amended rules and regulations pursuant to Act 451 and the federal Clean Air Act. |

Michigan Department of Environment, Great Lakes, and Energy

\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_

Brad Myott, Lansing District Supervisor **TABLE OF CONTENTS**

[AUTHORITY AND ENFORCEABILITY 5](#_Toc54786915)

[SECTION 1 – FLINT ASSEMBLY 6](#_Toc54786916)

[A. GENERAL CONDITIONS 7](#_Toc54786917)

[Permit Enforceability 7](#_Toc54786918)

[General Provisions 7](#_Toc54786919)

[Equipment & Design 8](#_Toc54786920)

[Emission Limits 8](#_Toc54786921)

[Testing/Sampling 8](#_Toc54786922)

[Monitoring/Recordkeeping 9](#_Toc54786923)

[Certification & Reporting 9](#_Toc54786924)

[Permit Shield 10](#_Toc54786925)

[Revisions 11](#_Toc54786926)

[Reopenings 11](#_Toc54786927)

[Renewals 12](#_Toc54786928)

[Stratospheric Ozone Protection 12](#_Toc54786929)

[Risk Management Plan 12](#_Toc54786930)

[Emission Trading 12](#_Toc54786931)

[Permit to Install (PTI) 13](#_Toc54786932)

[B. SOURCE-WIDE CONDITIONS 14](#_Toc54786933)

[C. EMISSION UNIT SPECIAL CONDITIONS 15](#_Toc54786934)

[EMISSION UNIT SUMMARY TABLE 15](#_Toc54786935)

[EU-PRETREATMENT 19](#_Toc54786936)

[EU-ECOAT 21](#_Toc54786937)

[EU-SEALERS & ADHESIVES 23](#_Toc54786938)

[EU-SOUND DAMP 25](#_Toc54786939)

[EU-THREE WET 27](#_Toc54786940)

[EU-GLASS INSTALL 30](#_Toc54786941)

[EU-FINAL REPAIR 32](#_Toc54786942)

[EU-PURGE&CLEAN 34](#_Toc54786943)

[EU-VEHICLE FLUID FILL 36](#_Toc54786944)

[EU-GAGENERATOR 38](#_Toc54786945)

[D. FLEXIBLE GROUP SPECIAL CONDITIONS 41](#_Toc54786946)

[FLEXIBLE GROUP SUMMARY TABLE 41](#_Toc54786947)

[FG-TANKS 44](#_Toc54786948)

[FG-PAINT & ASSEMBLY 46](#_Toc54786949)

[FG-CONTROLS 51](#_Toc54786950)

[FG-MACT-NC 54](#_Toc54786951)

[FG-BOILERS 58](#_Toc54786952)

[FG-NATGASEQUIP 62](#_Toc54786953)

[FG-63-5D-WTRHEATERS 64](#_Toc54786954)

[FG-COLD CLEANERS-1 69](#_Toc54786955)

[FG-EMERGENCYENGINES-1 71](#_Toc54786956)

[FG-EMERGENERATOR-1 75](#_Toc54786957)

[E. NON-APPLICABLE REQUIREMENTS 78](#_Toc54786958)

[APPENDICES 79](#_Toc54786959)

[Appendix 1-1. Acronyms and Abbreviations 79](#_Toc54786960)

[Appendix 2-1. Schedule of Compliance 80](#_Toc54786961)

[Appendix 3-1. Monitoring Requirements 80](#_Toc54786962)

[Appendix 4-1. Recordkeeping 80](#_Toc54786963)

[Appendix 5-1. Testing Procedures 80](#_Toc54786964)

[Appendix 6-1. Permits to Install 80](#_Toc54786965)

[Appendix 7-1. Emission Calculations 82](#_Toc54786966)

[Appendix 8-1. Reporting 82](#_Toc54786967)

[SECTION 2 – FLINT METAL CENTER 83](#_Toc54786968)

[A. GENERAL CONDITIONS 84](#_Toc54786969)

[Permit Enforceability 84](#_Toc54786970)

[General Provisions 84](#_Toc54786971)

[Equipment & Design 85](#_Toc54786972)

[Emission Limits 85](#_Toc54786973)

[Testing/Sampling 85](#_Toc54786974)

[Monitoring/Recordkeeping 86](#_Toc54786975)

[Certification & Reporting 86](#_Toc54786976)

[Permit Shield 87](#_Toc54786977)

[Revisions 88](#_Toc54786978)

[Reopenings 88](#_Toc54786979)

[Renewals 89](#_Toc54786980)

[Stratospheric Ozone Protection 89](#_Toc54786981)

[Risk Management Plan 89](#_Toc54786982)

[Emission Trading 89](#_Toc54786983)

[Permit to Install (PTI) 90](#_Toc54786984)

[B. SOURCE-WIDE CONDITIONS 91](#_Toc54786985)

[C. EMISSION UNIT SPECIAL CONDITIONS 92](#_Toc54786986)

[EMISSION UNIT SUMMARY TABLE 92](#_Toc54786987)

[D. FLEXIBLE GROUP SPECIAL CONDITIONS 93](#_Toc54786988)

[FLEXIBLE GROUP SUMMARY TABLE 93](#_Toc54786989)

[FG-RULE287(2)(c)-2 94](#_Toc54786990)

[FG-COLD CLEANERS-2 96](#_Toc54786991)

[FG-BOILER-MACT 98](#_Toc54786992)

[FG-EXT–EMERGENCY 100](#_Toc54786993)

[FG-NEW–EMERGENCY 104](#_Toc54786994)

[E. NON-APPLICABLE REQUIREMENTS 107](#_Toc54786995)

[APPENDICES 108](#_Toc54786996)

[Appendix 1-2. Acronyms and Abbreviations 108](#_Toc54786997)

[Appendix 2-2. Schedule of Compliance 109](#_Toc54786998)

[Appendix 3-2. Monitoring Requirements 109](#_Toc54786999)

[Appendix 4-2. Recordkeeping 109](#_Toc54787000)

[Appendix 5-2. Testing Procedures 109](#_Toc54787001)

[Appendix 6-2. Permits to Install 109](#_Toc54787002)

[Appendix 7-2. Emission Calculations 109](#_Toc54787003)

[Appendix 8-2. Reporting 109](#_Toc54787004)

[SECTION 3 – FLINT ENGINE OPERATIONS 111](#_Toc54787005)

[A. GENERAL CONDITIONS 112](#_Toc54787006)

[Permit Enforceability 112](#_Toc54787007)

[General Provisions 112](#_Toc54787008)

[Equipment & Design 113](#_Toc54787009)

[Emission Limits 113](#_Toc54787010)

[Testing/Sampling 113](#_Toc54787011)

[Monitoring/Recordkeeping 114](#_Toc54787012)

[Certification & Reporting 114](#_Toc54787013)

[Permit Shield 115](#_Toc54787014)

[Revisions 116](#_Toc54787015)

[Reopenings 116](#_Toc54787016)

[Renewals 117](#_Toc54787017)

[Stratospheric Ozone Protection 117](#_Toc54787018)

[Risk Management Plan 117](#_Toc54787019)

[Emission Trading 117](#_Toc54787020)

[Permit to Install (PTI) 118](#_Toc54787021)

[B. SOURCE-WIDE CONDITIONS 119](#_Toc54787022)

[C. EMISSION UNIT SPECIAL CONDITIONS 120](#_Toc54787023)

[EMISSION UNIT SUMMARY TABLE 120](#_Toc54787024)

[EU-SGE-RTV 121](#_Toc54787025)

[D. FLEXIBLE GROUP SPECIAL CONDITIONS 123](#_Toc54787026)

[FLEXIBLE GROUP SUMMARY TABLE 123](#_Toc54787027)

[FG-RULE290-3 124](#_Toc54787028)

[FG-RULE 287(2)(c)-3 127](#_Toc54787029)

[FG-COLD CLEANERS-3 129](#_Toc54787030)

[FG–EMERGENCYENGINES-3 131](#_Toc54787031)

[FG-EMERGENERATOR-3 135](#_Toc54787032)

[E. NON-APPLICABLE REQUIREMENTS 138](#_Toc54787033)

[APPENDICES 139](#_Toc54787034)

[Appendix 1-3. Acronyms and Abbreviations 139](#_Toc54787035)

[Appendix 2-3. Schedule of Compliance 140](#_Toc54787036)

[Appendix 3-3. Monitoring Requirements 140](#_Toc54787037)

[Appendix 4-3. Recordkeeping 140](#_Toc54787038)

[Appendix 5-3. Testing Procedures 140](#_Toc54787039)

[Appendix 6-3. Permits to Install 140](#_Toc54787040)

[Appendix 7-3. Emission Calculations 140](#_Toc54787041)

[Appendix 8-3. Reporting 141](#_Toc54787042)

# AUTHORITY AND ENFORCEABILITY

For the purpose of this permit, the **permittee** is defined as any person who owns or operates an emission unit at a stationary source for which this permit has been issued. The **department** is defined in Rule 104(d) as the Director of the Michigan Department of Environment, Great Lakes, and Energy (EGLE) or his or her designee.

The permittee shall comply with all specific details in the permit terms and conditions and the cited underlying applicable requirements. All terms and conditions in this ROP are both federally enforceable and state enforceable unless otherwise footnoted. Certain terms and conditions are applicable to most stationary sources for which an ROP has been issued. These general conditions are included in Part A of this ROP. Other terms and conditions may apply to a specific emission unit, several emission units which are represented as a flexible group, or the entire stationary source which is represented as a Source-Wide group. Special conditions are identified in Parts B, C, D and/or the appendices.

In accordance with Rule 213(2)(a), all underlying applicable requirements are identified for each ROP term or condition. All terms and conditions that are included in a PTI are streamlined, subsumed and/or is state-only enforceable will be noted as such.

In accordance with Section 5507 of Act 451, the permittee has included in the ROP application a compliance certification, a schedule of compliance, and a compliance plan. For applicable requirements with which the source is in compliance, the source will continue to comply with these requirements. For applicable requirements with which the source is not in compliance, the source will comply with the detailed schedule of compliance requirements that are incorporated as an appendix in this ROP. Furthermore, for any applicable requirements effective after the date of issuance of this ROP, the stationary source will meet the requirements on a timely basis, unless the underlying applicable requirement requires a more detailed schedule of compliance.

Issuance of this permit does not obviate the necessity of obtaining such permits or approvals from other units of government as required by law.

# SECTION 1 – FLINT ASSEMBLY

# A. GENERAL CONDITIONS

## Permit Enforceability

* All conditions in this permit are both federally enforceable and state enforceable unless otherwise noted. **(R 336.1213(5))**
* Those conditions that are hereby incorporated in a state-only enforceable Source-Wide PTI pursuant to Rule 201(2)(d) are designated by footnote one. **(R 336.1213(5)(a), R 336.1214a(5))**
* Those conditions that are hereby incorporated in a federally enforceable Source-Wide PTI pursuant to Rule 201(2)(c) are designated by footnote two. **(R 336.1213(5)(b), R 336.1214a(3))**

## General Provisions

1. The permittee shall comply with all conditions of this ROP. Any ROP noncompliance constitutes a violation of Act 451, and is grounds for enforcement action, for ROP revocation or revision, or for denial of the renewal of the ROP. All terms and conditions of this ROP that are designated as federally enforceable are enforceable by the Administrator of the United States Environmental Protection Agency (USEPA) and by citizens under the provisions of the federal Clean Air Act (CAA). Any terms and conditions based on applicable requirements which are designated as “state-only” are not enforceable by the USEPA or citizens pursuant to the CAA. **(R 336.1213(1)(a))**
2. It shall not be a defense for the permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this ROP. **(R 336.1213(1)(b))**
3. This ROP may be modified, revised, or revoked for cause. The filing of a request by the permittee for a permit modification, revision, or termination, or a notification of planned changes or anticipated noncompliance does not stay any ROP term or condition. This does not supersede or affect the ability of the permittee to make changes, at the permittee’s own risk, pursuant to Rule 215 and Rule 216. **(R 336.1213(1)(c))**
4. The permittee shall allow the department, or an authorized representative of the department, upon presentation of credentials and other documents as may be required by law and upon stating the authority for and purpose of the investigation, to perform any of the following activities: **(R 336.1213(1)(d))**
   1. Enter, at reasonable times, a stationary source or other premises where emissions-related activity is conducted or where records must be kept under the conditions of the ROP.
   2. Have access to and copy, at reasonable times, any records that must be kept under the conditions of the ROP.
   3. Inspect, at reasonable times, any of the following:
      1. Any stationary source.
      2. Any emission unit.
      3. Any equipment, including monitoring and air pollution control equipment.
      4. Any work practices or operations regulated or required under the ROP.
   4. As authorized by Section 5526 of Act 451, sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the ROP or applicable requirements.
5. The permittee shall furnish to the department, within a reasonable time, any information the department may request, in writing, to determine whether cause exists for modifying, revising, or revoking the ROP or to determine compliance with this ROP. Upon request, the permittee shall also furnish to the department copies of any records that are required to be kept as a term or condition of this ROP. For information which is claimed by the permittee to be confidential, consistent with the requirements of the 1976 PA 442, MCL §15.231 et seq., and known as the Freedom of Information Act, the person may also be required to furnish the records directly to the USEPA together with a claim of confidentiality. **(R 336.1213(1)(e))**
6. A challenge by any person, the Administrator of the USEPA, or the department to a particular condition or a part of this ROP shall not set aside, delay, stay, or in any way affect the applicability or enforceability of any other condition or part of this ROP. **(R 336.1213(1)(f))**
7. The permittee shall pay fees consistent with the fee schedule and requirements pursuant to Section 5522 of Act 451. **(R 336.1213(1)(g))**
8. This ROP does not convey any property rights or any exclusive privilege. **(R 336.1213(1)(h))**

## Equipment & Design

1. Any collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in Rule 370(2).2 **(R 336.1370)**
2. Any air cleaning device shall be installed, maintained, and operated in a satisfactory manner and in accordance with the Michigan Air Pollution Control rules and existing law. **(R 336.1910)**

## Emission Limits

1. Unless otherwise specified in this ROP, the permittee shall comply with Rule 301, which states, in part, “Except as provided in Subrules 2, 3, and 4 of this rule, a person shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of a density greater than the most stringent of the following:”2 **(R 336.1301(1))**
   1. A 6-minute average of 20% opacity, except for one 6-minute average per hour of not more than 27% opacity.
   2. A limit specified by an applicable federal new source performance standard.

The grading of visible emissions shall be determined in accordance with Rule 303.

1. The permittee shall not cause or permit the emission of an air contaminant or water vapor in quantities that cause, alone or in reaction with other air contaminants, either of the following:
   1. Injurious effects to human health or safety, animal life, plant life of significant economic value, or property.1 **(R 336.1901(a))**
   2. Unreasonable interference with the comfortable enjoyment of life and property.1**(R 336.1901(b))**

## Testing/Sampling

1. The department may require the owner or operator of any source of an air contaminant to conduct acceptable performance tests, at the owner’s or operator’s expense, in accordance with Rule 1001 and Rule 1003, under any of the conditions listed in Rule 1001(1).2 **(R 336.2001)**
2. Any required performance testing shall be conducted in accordance with Rule 1001(2), Rule 1001(3) and Rule 1003. **(R 336.2001(2), R 336.2001(3), R 336.2003(1))**
3. Any required test results shall be submitted to the Air Quality Division (AQD) in the format prescribed by the applicable reference test method within 60 days following the last date of the test. **(R 336.2001(5))**

## Monitoring/Recordkeeping

1. Records of any periodic emission or parametric monitoring required in this ROP shall include the following information specified in Rule 213(3)(b)(i), where appropriate. **(R 336.1213(3)(b))**
   1. The date, location, time, and method of sampling or measurements.
   2. The dates the analyses of the samples were performed.
   3. The company or entity that performed the analyses of the samples.
   4. The analytical techniques or methods used.
   5. The results of the analyses.
   6. The related process operating conditions or parameters that existed at the time of sampling or measurement.
2. All required monitoring data, support information and all reports, including reports of all instances of deviation from permit requirements, shall be kept and furnished to the department upon request for a period of not less than 5 years from the date of the monitoring sample, measurement, report or application. Support information includes all calibration and maintenance records and all original strip-chart recordings, or other original data records, for continuous monitoring instrumentation and copies of all reports required by the ROP. **(R 336.1213(1)(e), R 336.1213(3)(b)(ii))**

## Certification & Reporting

1. Except for the alternate certification schedule provided in Rule 213(3)(c)(iii)(B), any document required to be submitted to the department as a term or condition of this ROP shall contain an original certification by a Responsible Official which state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete. **(R 336.1213(3)(c))**
2. A Responsible Official shall certify to the appropriate AQD District Office and to the USEPA that the stationary source is and has been in compliance with all terms and conditions contained in the ROP except for deviations that have been or are being reported to the appropriate AQD District Office pursuant to Rule 213(3)(c). This certification shall include all the information specified in Rule 213(4)(c)(i) through (v) and shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the certification are true, accurate, and complete. The USEPA address is: USEPA, Air Compliance Data - Michigan, Air and Radiation Division, 77 West Jackson Boulevard, Chicago, Illinois 60604-3507. **(R 336.1213(4)(c))**
3. The certification of compliance shall be submitted annually for the term of this ROP as detailed in the special conditions, or more frequently if specified in an applicable requirement or in this ROP. **(R 336.1213(4)(c))**
4. The permittee shall promptly report any deviations from ROP requirements and certify the reports. The prompt reporting of deviations from ROP requirements is defined in Rule 213(3)(c)(ii) as follows, unless otherwise described in this ROP. **(R 336.1213(3)(c))**
   1. For deviations that exceed the emissions allowed under the ROP, prompt reporting means reporting consistent with the requirements of Rule 912 as detailed in Condition 25. All reports submitted pursuant to this paragraph shall be promptly certified as specified in Rule 213(3)(c)(iii).
   2. For deviations which exceed the emissions allowed under the ROP and which are not reported pursuant to Rule 912 due to the duration of the deviation, prompt reporting means the reporting of all deviations in the semiannual reports required by Rule 213(3)(c)(i). The report shall describe reasons for each deviation and the actions taken to minimize or correct each deviation.
   3. For deviations that do not exceed the emissions allowed under the ROP, prompt reporting means the reporting of all deviations in the semiannual reports required by Rule 213(3)(c)(i). The report shall describe the reasons for each deviation and the actions taken to minimize or correct each deviation.
5. For reports required pursuant to Rule 213(3)(c)(ii), prompt certification of the reports is described in Rule 213(3)(c)(iii) as either of the following: **(R 336.1213(3)(c))**
   1. Submitting a certification by a Responsible Official with each report which states that, based on information and belief formed after reasonable inquiry, the statements and information in the report are true, accurate, and complete.
   2. Submitting, within 30 days following the end of a calendar month during which one or more prompt reports of deviations from the emissions allowed under the ROP were submitted to the department pursuant to Rule 213(3)(c)(ii), a certification by a Responsible Official which states that; “based on information and belief formed after reasonable inquiry, the statements and information contained in each of the reports submitted during the previous month were true, accurate, and complete.” The certification shall include a listing of the reports that are being certified. Any report submitted pursuant to Rule 213(3)(c)(ii) that will be certified on a monthly basis pursuant to this paragraph shall include a statement that certification of the report will be provided within 30 days following the end of the calendar month.
6. Semiannually for the term of the ROP as detailed in the special conditions, or more frequently if specified, the permittee shall submit certified reports of any required monitoring to the appropriate AQD District Office. All instances of deviations from ROP requirements during the reporting period shall be clearly identified in the reports. **(R 336.1213(3)(c)(i))**
7. On an annual basis, the permittee shall report the actual emissions, or the information necessary to determine the actual emissions, of each regulated air pollutant as defined in Rule 212(6) for each emission unit utilizing the emissions inventory forms provided by the department. **(R 336.1212(6))**
8. The permittee shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant which continue for more than one hour in excess of any applicable standard or limitation, or emissions of any air contaminant continuing for more than two hours in excess of an applicable standard or limitation, as required in Rule 912, to the appropriate AQD District Office. The notice shall be provided not later than two business days after the start-up, shutdown, or discovery of the abnormal conditions or malfunction. Notice shall be by any reasonable means, including electronic, telephonic, or oral communication. Written reports, if required under Rule 912, must be submitted to the appropriate AQD District Supervisor within 10 days after the start-up or shutdown occurred, within 10 days after the abnormal conditions or malfunction has been corrected, or within 30 days of discovery of the abnormal conditions or malfunction, whichever is first. The written reports shall include all of the information required in Rule 912(5) and shall be certified by a Responsible Official in a manner consistent with the CAA.2 **(R 336.1912)**

## Permit Shield

1. Compliance with the conditions of the ROP shall be considered compliance with any applicable requirements as of the date of ROP issuance if either of the following provisions is satisfied. **(R 336.1213(6)(a)(i), R 336.1213(6)(a)(ii))**
   1. The applicable requirements are included and are specifically identified in the ROP.
   2. The permit includes a determination or concise summary of the determination by the department that other specifically identified requirements are not applicable to the stationary source.

Any requirements identified in Part E of this ROP have been identified as non-applicable to this ROP and are included in the permit shield.

1. Nothing in this ROP shall alter or affect any of the following:
   1. The provisions of Section 303 of the CAA, emergency orders, including the authority of the USEPA under Section 303 of the CAA. **(R 336.1213(6)(b)(i))**
   2. The liability of the owner or operator of this source for any violation of applicable requirements prior to or at the time of this ROP issuance. **(R 336.1213(6)(b)(ii))**
   3. The applicable requirements of the acid rain program, consistent with Section 408(a) of the CAA. **(R 336.1213(6)(b)(iii))**
   4. The ability of the USEPA to obtain information from a source pursuant to Section 114 of the CAA. **(R 336.1213(6)(b)(iv))**
2. The permit shield shall not apply to provisions incorporated into this ROP through procedures for any of the following:
   1. Operational flexibility changes made pursuant to Rule 215. **(R 336.1215(5))**
   2. Administrative Amendments made pursuant to Rule 216(1)(a)(i)-(iv). **(R 336.1216(1)(b)(iii))**
   3. Administrative Amendments made pursuant to Rule 216(1)(a)(v) until the amendment has been approved by the department. **(R 336.1216(1)(c)(iii))**
   4. Minor Permit Modifications made pursuant to Rule 216(2). **(R 336.1216(2)(f))**
   5. State-Only Modifications made pursuant to Rule 216(4) until the changes have been approved by the department. **(R 336.1216(4)(e))**
3. Expiration of this ROP results in the loss of the permit shield. If a timely and administratively complete application for renewal is submitted not more than 18 months, but not less than 6 months, before the expiration date of the ROP, but the department fails to take final action before the end of the ROP term, the existing ROP does not expire until the renewal is issued or denied, and the permit shield shall extend beyond the original ROP term until the department takes final action. **(R 336.1217(1)(c), R 336.1217(1)(a))**

## Revisions

1. For changes to any process or process equipment covered by this ROP that do not require a revision of the ROP pursuant to Rule 216, the permittee must comply with Rule 215. **(R 336.1215, R 336.1216)**
2. A change in ownership or operational control of a stationary source covered by this ROP shall be made pursuant to Rule 216(1). **(R 336.1219(2))**
3. For revisions to this ROP, an administratively complete application shall be considered timely if it is received by the department in accordance with the time frames specified in Rule 216. **(R 336.1210(10))**
4. Pursuant to Rule 216(1)(b)(iii), Rule 216(2)(d) and Rule 216(4)(d), after a change has been made, and until the department takes final action, the permittee shall comply with both the applicable requirements governing the change and the ROP terms and conditions proposed in the application for the modification. During this time period, the permittee may choose to not comply with the existing ROP terms and conditions that the application seeks to change. However, if the permittee fails to comply with the ROP terms and conditions proposed in the application during this time period, the terms and conditions in the ROP are enforceable. **(R 336.1216(1)(c)(iii), R 336.1216(2)(d), R 336.1216(4)(d))**

## Reopenings

1. A ROP shall be reopened by the department prior to the expiration date and revised by the department under any of the following circumstances:
   1. If additional requirements become applicable to this stationary source with three or more years remaining in the term of the ROP, but not if the effective date of the new applicable requirement is later than the ROP expiration date. **(R 336.1217(2)(a)(i))**
   2. If additional requirements pursuant to Title IV of the CAA become applicable to this stationary source. **(R 336.1217(2)(a)(ii))**
   3. If the department determines that the ROP contains a material mistake, information required by any applicable requirement was omitted, or inaccurate statements were made in establishing emission limits or the terms or conditions of the ROP. **(R 336.1217(2)(a)(iii))**
   4. If the department determines that the ROP must be revised to ensure compliance with the applicable requirements. **(R 336.1217(2)(a)(iv))**

## Renewals

1. For renewal of this ROP, an administratively complete application shall be considered timely if it is received by the department not more than 18 months, but not less than 6 months, before the expiration date of the ROP. **(R 336.1210(9))**

## Stratospheric Ozone Protection

1. If the permittee is subject to Title 40 of the Code of Federal Regulations (CFR), Part 82 and services, maintains, or repairs appliances except for motor vehicle air conditioners (MVAC), or disposes of appliances containing refrigerant, including MVAC and small appliances, or if the permittee is a refrigerant reclaimer, appliance owner or a manufacturer of appliances or recycling and recovery equipment, the permittee shall comply with all applicable standards for recycling and emissions reduction pursuant to 40 CFR Part 82, Subpart F.
2. If the permittee is subject to 40 CFR Part 82 and performs a service on motor (fleet) vehicles when this service involves refrigerant in the MVAC, the permittee is subject to all the applicable requirements as specified in 40 CFR Part 82, Subpart B, Servicing of Motor Vehicle Air Conditioners. The term “motor vehicle” as used in Subpart B does not include a vehicle in which final assembly of the vehicle has not been completed by the original equipment manufacturer. The term MVAC as used in Subpart B does not include the air-tight sealed refrigeration system used for refrigerated cargo or an air conditioning system on passenger buses using Hydrochlorofluorocarbon-22 refrigerant.

## Risk Management Plan

1. If subject to Section 112(r) of the CAA and 40 CFR Part 68, the permittee shall register and submit to the USEPA the required data related to the risk management plan for reducing the probability of accidental releases of any regulated substances listed pursuant to Section 112(r)(3) of the CAA as amended in 40 CFR 68.130. The list of substances, threshold quantities, and accident prevention regulations promulgated under 40 CFR Part 68, do not limit in any way the general duty provisions under Section 112(r)(1).
2. If subject to Section 112(r) of the CAA and 40 CFR Part 68, the permittee shall comply with the requirements of 40 CFR Part 68, no later than the latest of the following dates as provided in 40 CFR 68.10(a):
   1. June 21, 1999,
   2. Three years after the date on which a regulated substance is first listed under 40 CFR 68.130, or
   3. The date on which a regulated substance is first present above a threshold quantity in a process.
3. If subject to Section 112(r) of the CAA and 40 CFR Part 68, the permittee shall submit any additional relevant information requested by any regulatory agency necessary to ensure compliance with the requirements of 40 CFR Part 68.
4. If subject to Section 112(r) of the CAA and 40 CFR Part 68, the permittee shall annually certify compliance with all applicable requirements of Section 112(r) as detailed in Rule 213(4)(c)). **(40 CFR Part 68)**

## Emission Trading

1. Emission averaging and emission reduction credit trading are allowed pursuant to any applicable interstate or regional emission trading program that has been approved by the Administrator of the USEPA as a part of Michigan’s State Implementation Plan. Such activities must comply with Rule 215 and Rule 216. **(R 336.1213(12))**

## Permit to Install (PTI)

1. The process or process equipment included in this permit shall not be reconstructed, relocated, or modified unless a PTI authorizing such action is issued by the department, except to the extent such action is exempt from the PTI requirements by any applicable rule.2 **(R 336.1201(1))**
2. The department may, after notice and opportunity for a hearing, revoke PTI terms or conditions if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of the PTI or is violating the department’s rules or the CAA.2 **(R 336.1201(8), Section 5510 of Act 451)**
3. The terms and conditions of a PTI shall apply to any person or legal entity that now or hereafter owns or operates the process or process equipment at the location authorized by the PTI. If a new owner or operator submits a written request to the department pursuant to Rule 219 and the department approves the request, this PTI will be amended to reflect the change of ownership or operational control. The request must include all of the information required by Subrules (1)(a), (b) and (c) of Rule 219. The written request shall be sent to the appropriate AQD District Supervisor, EGLE.2**(R 336.1219)**
4. If the installation, reconstruction, relocation, or modification of the equipment for which PTI terms and conditions have been approved has not commenced within 18 months of the original PTI issuance date, or has been interrupted for 18 months, the applicable terms and conditions from that PTI, as incorporated into the ROP, shall become void unless otherwise authorized by the department. Furthermore, the person to whom that PTI was issued, or the designated authorized agent, shall notify the department via the Supervisor, Permit Section, EGLE, AQD, P. O. Box 30260, Lansing, Michigan 48909, if it is decided not to pursue the installation, reconstruction, relocation, or modification of the equipment allowed by the terms and conditions from that PTI.2 **(R 336.1201(4))**

**Footnotes:**

1This condition is state-only enforceable and was established pursuant to Rule 201(1)(b).

2This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

# B. SOURCE-WIDE CONDITIONS

Part B outlines the Source-Wide Terms and Conditions that apply to this stationary source. The permittee is subject to these special conditions for the stationary source in addition to the general conditions in Part A and any other terms and conditions contained in this ROP.

The permittee shall comply with all specific details in the special conditions and the underlying applicable requirements cited. If a specific condition type does not apply to this source, NA (not applicable) has been used in the table. If there are no Source-Wide Conditions, this section will be left blank.

# C. EMISSION UNIT SPECIAL CONDITIONS

Part C outlines terms and conditions that are specific to individual emission units listed in the Emission Unit Summary Table. The permittee is subject to the special conditions for each emission unit in addition to the General Conditions in Part A and any other terms and conditions contained in this ROP.

The permittee shall comply with all specific details in the special conditions and the underlying applicable requirements cited. If a specific condition type does not apply, NA (not applicable) has been used in the table. If there are no conditions specific to individual emission units, this section will be left blank.

## EMISSION UNIT SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

| **Emission Unit ID** | **Emission Unit Description**  **(Including Process Equipment & Control Device(s))** | **Installation**  **Date/**  **Modification Date** | **Flexible Group ID** |
| --- | --- | --- | --- |
| EU-PRETREATMENT | Pretreatment of vehicle surface to prepare it for prime coat (E-coat). | 04-08-2014,  02-06-2015, 06-23-2015,  01-09-2017 | FG-PAINT & ASSEMBLY  FG-MACT-NC |
| EU-ECOAT | Prime coating operations are performed in an electrodeposition tank followed by a curing oven, oven canopy, cooler zone, and a dry filter scuff booth. | 04-08-2014,  02-06-2015, 06-23-2015,  01-09-2017 | FG-PAINT & ASSEMBLY  FG-CONTROLS  FG-MACT-NC |
| EU-SEALERS & ADHESIVES | Sealers and adhesives are applied both in the body shop and the paint shop. Various sealer materials application stations in the paint shop are followed by a curing oven. | 04-08-2014,  02-06-2015, 06-23-2015,  01-09-2017 | FG-PAINT & ASSEMBLY  FG-CONTROLS  FG-MACT-NC |
| EU-SOUND DAMP | An acoustical damper product (Liquid Applied Sound Deadener (LASD)) that will be applied using robotic spray equipment. | 04-08-2014,  02-06-2015, 06-23-2015,  01-09-2017 | FG-PAINT & ASSEMBLY  FG-MACT-NC |
| EU-THREE WET | Two parallel coating processes each consisting of an automatic basecoat prime booth, a heated flash-off area, an automatic basecoat booth, a heated flash-off area, an automatic clearcoat booth, a curing oven, a cooling zone, and a finesse booth. | 04-08-2014,  02-06-2015, 06-23-2015,  01-09-2017 | FG-PAINT & ASSEMBLY  FG-CONTROLS  FG-MACT-NC |
| EU-GLASS INSTALL | Materials used to bond the windshield and rear windows to the vehicle. | 2000 | FG-PAINT & ASSEMBLY  FG-MACT-NC |
| EU-FINAL REPAIR | Dry filter booths used for repair paint application. | 2001 | FG-PAINT & ASSEMBLY  FG-CONTROLS  FG-MACT-NC |
| EU-PURGE&CLEAN | Solvents used for cleanup and purge of facility paint systems. A solvent recovery system is in place to recover solvents used in the purging of automatic spray guns. Also included is a manual body wipe and other miscellaneous solvent uses. | 04-08-2014,  02-06-2015, 06-23-2015,  01-09-2017 | FG-PAINT & ASSEMBLY  FG-CONTROLS  FG-MACT-NC |
| EU-VEHICLE FLUID FILL | Each new vehicle will be filled with various fluids such as power steering fluid, antifreeze, transmission fluid, engine oil, windshield washer fluid, refrigerant, and fuel. All vehicles filled with gasoline shall be equipped with an Onboard Re-Fueling Vapor Recovery System (ORVR) to control VOC emissions. | 2000 | FG-PAINT & ASSEMBLY |
| EU-NATURAL GAS | Natural gas burning will take place in the ovens, the paint booth air supply houses, the thermal oxidizers, and miscellaneous support equipment installed under this permit in the new paint shop. | 04-08-2014,  02-06-2015, 06-23-2015,  01-09-2017 | FG-PAINT & ASSEMBLY |
| EU-PSEMERGEN | 383 hp natural gas fired emergency generator supporting the paint shop. | 06-2015 | FG-PAINT & ASSEMBLY  FG-EMERGENERATOR-1 |
| EU-GASOLINE TANK1 | An underground fuel storage tank equipped with submerged fill pipes and conservation vents. The fuel storage tank is filled using a vapor balance system. | 1998 | FG-TANKS  FG-PAINT & ASSEMBLY |
| EU-GASOLINE TANK2 | An underground fuel storage tank equipped with submerged fill pipes and conservation vents. The fuel storage tank is filled using a vapor balance system. | 1998 | FG-TANKS  FG-PAINT & ASSEMBLY |
| EU-DIESEL TANK1 | An underground fuel storage tank equipped with submerged fill pipes and conservation vents. | 1998 | FG-TANKS  FG-PAINT & ASSEMBLY |
| EU-DIESEL TANK2 | An underground fuel storage tank equipped with submerged fill pipes and conservation vents. | 1998 | FG-TANKS  FG-PAINT & ASSEMBLY |
| EU-AF TANK1 | An underground antifreeze storage tank equipped with submerged fill pipes and conservation vents. | 1998 | FG-TANKS  FG-PAINT & ASSEMBLY |
| EU-AF TANK2 | An underground antifreeze storage tank equipped with submerged fill pipes and conservation vents. | 1998 | FG-TANKS  FG-PAINT & ASSEMBLY |
| EU-TF TANK1 | An underground transmission fluid storage tank equipped with submerged fill pipes and conservation vents. | 1998 | FG-TANKS  FG-PAINT & ASSEMBLY |
| EU-POWER STEERING TANK | An above ground power steering fluid storage tank equipped with submerged fill pipes and conservation vents. | 1998 | FG-TANKS  FG-PAINT & ASSEMBLY |
| EU-NPSPRGRECTNK | An indoor, above ground reclaim purge solvent storage tank | 11-15-2015 | FG-PAINT & ASSEMBLY  FG-TANKS  FG-MACT-NC |
| EU-WBPURGETANK | An indoor, above ground waterborne purge solvent storage tank | 06-01-2017 | FG-PAINT & ASSEMBLY  FG-MACT-NC |
| EU-COLDCLEANER1 | Small non-chlorinated cold cleaners. | After 1979 | FG-COLD CLEANERS-1 |
| EU-FIREPUMPENGINE#1 | A 420 HP fire pump diesel engine located at the North Pump House. | 07-23-2000 | FG-EMERGENCY ENGINES-1 |
| EU-FIREPUMPENGINE#2 | A 196 HP fire pump diesel engine located at the David Road Pump House. | 1985 | FG-EMERGENCY ENGINES-1 |
| EU-NATGASGENERATOR#1 | A 105 HP emergency natural gas generator located outside security post #2. | 06-01-2006 | FG-EMERGENCY ENGINES-1 |
| EU-NATGASGENERATOR#2 | A 11.7 HP emergency natural gas generator located on the admin roof. | 07-2004 | FG-EMERGENCY ENGINES-1 |
| EU-NATGASGENERATOR#3 | A 300 HP emergency natural gas generator located on the dock A roof. | 12-13-2003 | FG-EMERGENCY ENGINES-1 |
| EU-NATGASGENERATOR#4 | A 150 HP emergency natural gas generator located at Pit 7. | 02-02-2005 | FG-EMERGENCY ENGINES-1 |
| EU-NATGASGENERATOR#5 | A 89 HP emergency natural gas generator located at Pit 9. | 05-23-2005 | FG-EMERGENCY ENGINES-1 |
| EU-NATGASGENERATOR#6 | A 195 HP emergency natural gas generator located at Pit 10. | 05-23-2005 | FG-EMERGENCY ENGINES-1 |
| EU-BOILER1 | An 8 MMBTU/hr natural gas fired hot water generator/boiler that will be utilized in the pretreatment operations of the paint shop. | 04-08-2014,  02-06-2015, 06-23-2015,  01-09-2017 | FG-PAINT & ASSEMBLY  FG-BOILERS |
| EU-BOILER2 | An 8 MMBTU/hr natural gas fired hot water generator/boiler that will be utilized in the pretreatment operations of the paint shop. | 04-08-2014,  02-06-2015, 06-23-2015,  01-09-2017 | FG-PAINT & ASSEMBLY  FG-BOILERS |
| EU-BOILER3 | An 8 MMBTU/hr natural gas fired hot water generator/boiler that will be utilized in the pretreatment operations of the paint shop. | 04-08-2014,  02-06-2015, 06-23-2015,  01-09-2017 | FG-PAINT & ASSEMBLY  FG-BOILERS |
| EU-BOILER4 | An 8 MMBTU/hr natural gas fired hot water generator/boiler that will be utilized in the pretreatment operations of the paint shop. | 04-08-2014,  02-06-2015, 06-23-2015,  01-09-2017 | FG-PAINT & ASSEMBLY  FG-BOILERS |
| EU-BOILER5 | An 8 MMBTU/hr natural gas fired hot water generator/boiler that will be utilized in the pretreatment operations of the paint shop. | 04-08-2014,  02-06-2015, 06-23-2015,  01-09-2017 | FG-PAINT & ASSEMBLY  FG-BOILERS |
| EU-NORTHHEATER | North basement hot water heater/boiler with capacity less than 5 MMBTU/hr. Subject to 40 CFR Part 63, Subpart DDDDD. | 07-08-2015 | FG-NATGASEQUIP  FG-63-5D-WTRHEATERS |
| EU-SOUTHHEATER | South basement hot water heater/boiler with capacity less than 5 MMBTU/hr. Subject to 40 CFR Part 63, Subpart DDDDD. | 07-08-2015 | FG-NATGASEQUIP  FG-63-5D-WTRHEATERS |
| EU-NATGASEQUIP | All-natural gas-fired equipment in the existing assembly plant including any hot water heaters/boilers which are not subject to 40 CFR Part 63, Subpart DDDDD requirements. This emission unit includes the general assembly building extension; however, it excludes the new paint shop. | 04-01-2015,  02-02-2017 | FG-NATGASEQUIP |
| EU-GAGENERATOR | 100 kW (153.2 HP) Emergency generator powered by a natural gas spark ignition engine supporting general assembly. | 07-25-2017 | FG-NATGASEQUIP  FG-EMERGENERATOR-1 |
| EU-BDYGENERATOR | 85 kW (131.6 HP) Emergency generator powered by a natural gas spark ignition engine supporting the body shop | 12-01-2017 | FG-EMERGENERATOR-1 |
| EU-LOCGENERATOR | A 162.7 HP emergency natural gas generator located west of J dock. | 1-22-2020 | FG-EMERGENERATOR-1 |
| EU-MTAGENERATOR | A 158 HP emergency natural gas generator located outside security post #2. | 3-16-2020 | FG-EMERGENERATOR-1 |

## EU-PRETREATMENT

**EMISSION UNIT CONDITIONS**

**DESCRIPTION**

Pretreatment of vehicle surface to prepare it for prime coat (E-coat).

**Flexible Group ID:** FG-PAINT & ASSEMBLY, FG-MACT-NC

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMIT(S)**

NA

**II. MATERIAL LIMIT(S)**

1. The pretreatment materials used in EU-PRETREATMENT shall not contain any VOCs.2 **(R 336.1225, R 336.1702(a))**

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

NA

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

NA

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

NA

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall maintain a current listing from the manufacturer of the chemical composition of each material, including the weight percent of each component.  The data may consist of Material Safety Data Sheets, manufacturer’s formulation data, or both as deemed acceptable by the AQD District Supervisor.  The permittee shall keep all records on file and make them available to the Department upon request.2  **(R 336.1225, R 336.1702)**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

**See Appendix 8-1**

**VIII. STACK/VENT RESTRICTION(S)**

NA

**IX. OTHER REQUIREMENT(S)**

NA

**Footnotes:**

1 This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

2 This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

## EU-ECOAT

**EMISSION UNIT CONDITIONS**

**DESCRIPTION**

Prime coating operations are performed in an electrodeposition tank followed by a curing oven, oven canopy, cooler zone, and a dry filter scuff booth.

**Flexible Group ID:** FG-PAINT & ASSEMBLY, FG-CONTROLS, FG-MACT-NC

**POLLUTION CONTROL EQUIPMENT**

Two regenerative thermal oxidizers to control VOC emissions from the electrodeposition tank and the curing oven. Dry filter particulate controls on the scuff booth.

**I. EMISSION LIMIT(S)**

NA

**II. MATERIAL LIMIT(S)**

NA

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

NA

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

1. The permittee shall not operate the electrodeposition tank and curing oven portions of EU-ECOAT unless the regenerative thermal oxidizer is installed, maintained and operated in a satisfactory manner. Satisfactory operation of regenerative thermal oxidizer includes maintaining a minimum combustion chamber temperature at the temperature during the most recent control device performance test which demonstrated compliance with a minimum of 95 percent destruction efficiency based upon a three-hour average, and a minimum retention time of 0.5 seconds.2 **(R 336.1225, R 336.1702(a), R 336.1910, R 336.1213(3), 40 CFR 64.6(c)(1)(i),(ii)))**
2. **)**

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The VOC content, water content and density of the resin, pigment and additives, as applied and as received, shall be determined using federal Reference Test Method 24 or an alternative approved by the AQD District Supervisor. Alternatively, the VOC content may be determined from manufacturer’s formulation data. If the tested and the formulation values should differ, the tested results shall be used to determine compliance. Upon request of the District Supervisor, the VOC content, water content and density of the resin, pigment and additives as added to the EU-ECOAT tank shall be verified by testing using federal Reference Test Method 24.2 **(R 336.1702(a), R 336.2003, R 336.2004, R 336.2040(5))**

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall maintain a current listing from the manufacturer of the chemical composition of each material, including the weight percent of each component.  The data may consist of Material Safety Data Sheets, manufacturer’s formulation data, or both as deemed acceptable by the AQD District Supervisor.  The permittee shall keep all records on file and make them available to the Department upon request.2  **(R 336.1225, R 336.1702)**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

**See Appendix 8-1**

**VIII. STACK/VENT RESTRICTION(S)**

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

| **Stack & Vent ID** | **Maximum Exhaust Dimensions**  **(inches)** | **Minimum Height Above Ground**  **(feet)** | **Underlying Applicable Requirements** |
| --- | --- | --- | --- |
| 1. SV-C7 (ECOAT Oven RTO #1) | 362 | 862 | **R 336.1225**  **40 CFR 52.21(c) and (d)** |
| 1. SV-C9 (ECOAT Oven RTO #2) | 362 | 862 | **R 336.1225**  **40 CFR 52.21(c) and (d)** |

1. The exhaust gases from the scuff booth portion of EU-ECOAT shall not be discharged to the ambient air at any time.2 **(R 336.1225, 40 CFR 52.21(c) and (d))**

**IX. OTHER REQUIREMENT(S)**

NA

**Footnotes:**

1 This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

2 This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

## EU-SEALERS & ADHESIVES

**EMISSION UNIT CONDITIONS**

**DESCRIPTION**

Sealers and adhesives are applied both in the body shop and the paint shop. Various sealer materials application stations in the paint shop are followed by a curing oven.

**Flexible Group ID:** FG-PAINT & ASSEMBLY, FG-CONTROLS, FG-MACT-NC

**POLLUTION CONTROL EQUIPMENT**

Regenerative thermal oxidizer to control VOC emissions from the curing oven in the paint shop.

**I. EMISSION LIMIT(S)**

NA

**II. MATERIAL LIMIT(S)**

NA

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

NA

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

1. The permittee shall not operate the curing oven portion of EU-SEALERS & ADHESIVES unless the regenerative thermal oxidizer is installed, maintained and operated in a satisfactory manner. Satisfactory operation of regenerative thermal oxidizer includes maintaining a minimum combustion chamber temperature at the temperature during the most recent control device performance test which demonstrated compliance with a minimum of 95 percent destruction efficiency based upon a three-hour average, and a minimum retention time of 0.5 seconds.2 **(R 336.1225, R 336.1702(a), R 336.1910, R 336.1213(3), 40 CFR 64.6(c)(1)(i),(ii))**

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The VOC content of each sealer and adhesive as applied and as received shall be determined using federal Reference Test Method 24 or an alternative approved by the AQD District Supervisor. Alternatively, the VOC content may be determined from manufacturer’s formulation data. If the tested and the formulation values should differ, the test results shall be used to determine compliance. Upon request of the AQD District Supervisor, the VOC content of each sealer and adhesive shall be verified by testing.2 **(R 336.1702(a), R 336.2003, R 336.2004, R 336.2040(5))**

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall maintain a current listing from the manufacturer of the chemical composition of each material, including the weight percent of each component.  The data may consist of Material Safety Data Sheets, manufacturer’s formulation data, or both as deemed acceptable by the AQD District Supervisor.  The permittee shall keep all records on file and make them available to the Department upon request.2  **(R 336.1225, R 336.1702)**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

**See Appendix 8-1**

**VIII. STACK/VENT RESTRICTION(S)**

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

| **Stack & Vent ID** | **Maximum Exhaust Dimensions**  **(inches)** | **Minimum Height Above Ground**  **(feet)** | **Underlying Applicable Requirements** |
| --- | --- | --- | --- |
| 1. SV-C10 (Sealer Oven RTO) | 342 | 862 | **R 336.1225**  **40 CFR 52.21(c) and (d)** |

**IX. OTHER REQUIREMENT(S)**

NA

**Footnotes:**

1 This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

2 This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

## EU-SOUND DAMP

**EMISSION UNIT CONDITIONS**

**DESCRIPTION**

An acoustical damper product (Liquid Applied Sound Deadener (LASD)) that will be applied using robotic spray equipment.

**Flexible Group ID:** FG-PAINT & ASSEMBLY, FG-MACT-NC

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMIT(S)**

NA

**II. MATERIAL LIMIT(S)**

1. The sound dampening materials used in EU-SOUND DAMP shall not contain any VOCs.2 **(R 336.1225, R 336.1702(a))**

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

NA

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

NA

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

NA

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall maintain a current listing from the manufacturer of the chemical composition of each material, including the weight percent of each component.  The data may consist of Material Safety Data Sheets, manufacturer’s formulation data, or both as deemed acceptable by the AQD District Supervisor.  The permittee shall keep all records on file and make them available to the Department upon request.2  **(R 336.1225, R 336.1702)**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

**See Appendix 8-1**

**VIII. STACK/VENT RESTRICTION(S)**

1. The exhaust gases from EU-SOUND DAMP material application zone shall not be discharged to the ambient air at any time.2 **(R 336.1225, 40 CFR 52.21(c) and (d))**

**IX. OTHER REQUIREMENT(S)**

NA

**Footnotes:**

1 This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

2 This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

## EU-THREE WET

**EMISSION UNIT CONDITIONS**

**DESCRIPTION**

Two parallel coating processes each consisting of an automatic basecoat prime booth, a heated flash-off area, an automatic basecoat booth, a heated flash-off area, an automatic clearcoat booth, a curing oven, a cooling zone, and a finesse booth.

**Flexible Group ID:** FG-PAINT & ASSEMBLY, FG-CONTROLS, FG-MACT-NC

**POLLUTION CONTROL EQUIPMENT**

Three regenerative thermal oxidizers to control VOC emissions from the two clearcoat booths, the four heated flash-off areas, and the two curing ovens. Water wash or wet eliminators particulate controls on the spray booths.

**I. EMISSION LIMIT(S)**

NA

**II. MATERIAL LIMIT(S)**

NA

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

NA

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

1. The permittee shall not operate the two clearcoat booths, the four heated flash-off areas, and the two curing ovens portions of EU-THREE WET unless the regenerative thermal oxidizers are installed, maintained and operated in a satisfactory manner. Satisfactory operation of the regenerative thermal oxidizers include maintaining a minimum combustion chamber temperature at the temperature during the most recent control device performance test which demonstrated compliance with a minimum of 95 percent destruction efficiency based upon a three-hour average, and a minimum retention time of 0.5 seconds.2 **(R 336.1225, R 336.1702(a), R 336.1910, R 336.1213(3), 40 CFR 64.6(c)(1)(i),(ii))**
2. The permittee shall not operate the spray booth portions of EU-THREE WET unless the water wash or wet eliminators particulate controls are installed, maintained and operated in a satisfactory manner. Satisfactory operation of the particulate controls includes conducting the required monitoring and recordkeeping pursuant to   
   FG-CONTROLS, SC VI.3.2 **(R 336.1301, R 336.1331, R 336.1910,** **40 CFR 52.21(c) and (d))**

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The VOC content, water content and density of any coating material as applied and as received, shall be determined using federal Reference Test Method 24 or an alternative approved by the AQD District Supervisor. Alternatively, the VOC content may be determined from manufacturer’s formulation data. If the tested and the formulation values should differ, the tested results shall be used to determine compliance. Upon request of the AQD District Supervisor, the VOC content, water content and density of any coating or material shall be verified using federal Reference Test Method 24.2 **(R 336.1702(a), R 336.2003, R 336.2004, R 336.2040(5))**

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall maintain a current listing from the manufacturer of the chemical composition of each material, including the weight percent of each component.  The data may consist of Material Safety Data Sheets, manufacturer’s formulation data, or both as deemed acceptable by the AQD District Supervisor.  The permittee shall keep all records on file and make them available to the Department upon request.2  **(R 336.1225, R 336.1702)**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

**See Appendix 8-1**

**VIII. STACK/VENT RESTRICTION(S)**

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

| **Stack & Vent ID** | **Maximum Exhaust Dimensions**  **(inches)** | **Minimum Height Above Ground**  **(feet)** | **Underlying Applicable Requirements** |
| --- | --- | --- | --- |
| 1. SV-R16 (Heated flash & Clearcoat Booth RTO Stack) | 702 | 1152 | **R 336.1225**  **40 CFR 52.21(c) and (d)** |
| 2. SV-C11 (Topcoat Oven No. 2 RTO Stack) | 322 | 862 | **R 336.1225**  **40 CFR 52.21(c) and (d)** |
| 3. SV-C12 (Topcoat Oven No. 1 RTO Stack) | 322 | 862 | **R 336.1225**  **40 CFR 52.21(c) and (d)** |
| 4. SV-09 (Basecoat Prime Stack 1) | 382 | 1052 | **R 336.1225**  **40 CFR 52.21(c) and (d)** |
| 5. SV-10 (Basecoat Prime Stack 2) | 382 | 1052 | **R 336.1225**  **40 CFR 52.21(c) and (d)** |
| 6. SV-11 (Basecoat Stack 1A) | 262 | 1052 | **R 336.1225**  **40 CFR 52.21(c) and (d)** |
| 7. SV-12 (Basecoat Stack 2A) | 262 | 1052 | **R 336.1225**  **40 CFR 52.21(c) and (d)** |
| 8. SV-14(Basecoat Stack 2B) | 262 | 1052 | **R 336.1225**  **40 CFR 52.21(c) and (d)** |
| 9. SV-15 (Basecoat Stack 1B) | 262 | 1052 | **R 336.1225**  **40 CFR 52.21(c) and (d)** |

**IX. OTHER REQUIREMENT(S)**

NA

**Footnotes:**

1 This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

2 This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

## EU-GLASS INSTALL

**EMISSION UNIT CONDITIONS**

**DESCRIPTION**

Materials used to bond the windshield and rear windows to the vehicle.

**Flexible Group ID:** FG-PAINT & ASSEMBLY, FG-MACT-NC

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMIT(S)**

NA

**II. MATERIAL LIMIT(S)**

NA

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

NA

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

NA

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The VOC content, water content and density of any glass adhesive material as applied and as received, shall be determined using federal Reference Test Method 24 or an alternative approved by the AQD District Supervisor. Alternatively, the VOC content may be determined from manufacturer’s formulation data. If the tested and the formulation values should differ, the tested results shall be used to determine compliance. Upon request of the AQD District Supervisor, the VOC content, water content and density of any coating or material shall be verified using federal Reference Test Method 24.2 **(R 336.1702(a), R 336.2003, R 336.2004, R 336.2040(5))**

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall maintain a current listing from the manufacturer of the chemical composition of each material, including the weight percent of each component.  The data may consist of Material Safety Data Sheets, manufacturer’s formulation data, or both as deemed acceptable by the AQD District Supervisor.  The permittee shall keep all records on file and make them available to the Department upon request.2  **(R 336.1225, R 336.1702)**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

**See Appendix 8-1**

**VIII. STACK/VENT RESTRICTION(S)**

1. The exhaust gases from EU-GLASS INSTALL shall not be discharged to the ambient air at any time.2 **(R 336.1225, 40 CFR 52.21(c) and (d))**

**IX. OTHER REQUIREMENT(S)**

NA

**Footnotes:**

1 This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

2 This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

## EU-FINAL REPAIR

**EMISSION UNIT CONDITIONS**

**DESCRIPTION**

Dry filter booths used for repair paint application.

**Flexible Group ID:** FG-PAINT & ASSEMBLY, FG-CONTROLS, FG-MACT-NC

**POLLUTION CONTROL EQUIPMENT**

Dry filter particulate controls on the spray booths.

**I. EMISSION LIMIT(S)**

NA

**II. MATERIAL LIMIT(S)**

NA

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

NA

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

1. The permittee shall not operate the spray booth portions of EU-FINAL REPAIR unless the dry filter particulate controls are installed, maintained and operated in a satisfactory manner. Satisfactory operation of the dry filter particulate controls includes conducting the required monitoring and recordkeeping pursuant to   
   FG-CONTROLS, SC VI.3.2 **(R 336.1331, R 336.1910,** **40 CFR 52.21(c) and (d))**

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The VOC content, water content and density of any coating as applied and as received, shall be determined using federal Reference Test Method 24 or an alternative approved by the AQD District Supervisor. Alternatively, the VOC content may be determined from manufacturer’s formulation data. If the tested and the formulation values should differ, the tested results shall be used to determine compliance. Upon request of the AQD District Supervisor, the VOC content, water content and density of any coating shall be verified using federal Reference Test Method 24.2 **(R 336.1702(a), R 336.2003, R 336.2004, R 336.2040(5))**

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall maintain a current listing from the manufacturer of the chemical composition of each material, including the weight percent of each component.  The data may consist of Material Safety Data Sheets, manufacturer’s formulation data, or both as deemed acceptable by the AQD District Supervisor.  The permittee shall keep all records on file and make them available to the Department upon request.2  **(R 336.1225, R 336.1702)**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

**See Appendix 8-1**

**VIII. STACK/VENT RESTRICTION(S)**

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

| **Stack & Vent ID** | **Maximum Exhaust Dimensions**  **(inches)** | **Minimum Height Above Ground**  **(feet)** | **Underlying Applicable Requirements** |
| --- | --- | --- | --- |
| 1. SV-MD3 (Final Repair) | 402 | 532 | **R 336.1225**  **40 CFR 52.21(c) and (d)** |

**IX. OTHER REQUIREMENT(S)**

NA

**Footnotes:**

1 This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

2 This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

## EU-PURGE&CLEAN

**EMISSION UNIT CONDITIONS**

**DESCRIPTION**

Solvents used for cleanup and purge of facility paint systems. A solvent recovery system is in place to recover solvents used in the purging of automatic spray guns. Also, included is a manual body wipe and other miscellaneous solvent uses.

**Flexible Group ID:**  FG-PAINT & ASSEMBLY, FG-CONTROLS, FG-MACT-NC

**POLLUTION CONTROL EQUIPMENT**

Clearcoat purge solvent recovery system

**I. EMISSION LIMIT(S)**

NA

**II. MATERIAL LIMIT(S)**

NA

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

NA

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

NA

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

NA

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall maintain a current listing from the manufacturer of the chemical composition of each material, including the weight percent of each component.  The data may consist of Material Safety Data Sheets, manufacturer’s formulation data, or both as deemed acceptable by the AQD District Supervisor.  The permittee shall keep all records on file and make them available to the Department upon request.2  **(R 336.1225, R 336.1702)**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

**See Appendix 8-1**

**VIII. STACK/VENT RESTRICTION(S)**

NA

**IX. OTHER REQUIREMENT(S)**

NA

**Footnotes:**

1 This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

2 This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

## EU-VEHICLE FLUID FILL

**EMISSION UNIT CONDITIONS**

**DESCRIPTION**

Each new vehicle will be filled with various fluids such as power steering fluid, antifreeze, engine oil, windshield washer fluid, refrigerant, and fuel. All vehicles filled with gasoline shall be equipped with an Onboard Re-Fueling Vapor Recovery System (ORVR) to control VOC emissions.

**Flexible Group ID:** FG-PAINT & ASSEMBLY

**POLLUTION CONTROL EQUIPMENT**

All vehicles filled with gasoline shall be equipped with an Onboard Re-Fueling Vapor Recovery System (ORVR) to control VOC emissions.

**I. EMISSION LIMIT(S)**

NA

**II. MATERIAL LIMIT(S)**

NA

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

NA

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

1. The permittee shall not add gasoline to any vehicle without an Onboard Re-fueling Vapor Recovery system unless the VOC emissions from the gasoline filling process are controlled by a VOC control device, which achieves a minimum of 95 percent destruction efficiency.2 **(R336.1225, R 336.1702(a), R336.1910)**

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

NA

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall maintain a current listing from the manufacturer of the chemical composition of each material, including the weight percent of each component.  The data may consist of Material Safety Data Sheets, manufacturer’s formulation data, or both as deemed acceptable by the AQD District Supervisor.  The permittee shall keep all records on file and make them available to the Department upon request.2  **(R 336.1225, R 336.1702)**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

**See Appendix 8-1**

**VIII. STACK/VENT RESTRICTION(S)**

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

| **Stack & Vent ID** | **Maximum Exhaust Dimensions**  **(inches)** | **Minimum Height Above Ground**  **(feet)** | **Underlying Applicable Requirements** |
| --- | --- | --- | --- |
| 1. SVFLD1 | 342 | 1052 | **R 336.1225**  **40 CFR 52.21 (c) & (d)** |
| 2. SVFLD2 | 472 | 1162 | **R 336.1225**  **40 CFR 52.21 (c) & (d)** |

**IX. OTHER REQUIREMENT(S)**

NA

**Footnotes:**

1 This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

2 This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

## EU-GAGENERATOR

**EMISSION UNIT CONDITIONS**

**DESCRIPTION**

100 kW emergency generator powered by a 153.2 HP natural gas spark ignition engine supporting general assembly.

**Flexible Group ID:** FG-NATGASEQUIP

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMIT(S)**

| **Pollutant** | **Limit** | **Time Period/ Operating Scenario** | **Equipment** | **Monitoring/**  **Testing Method** | **Underlying Applicable Requirements** |
| --- | --- | --- | --- | --- | --- |
| 1. NOx | 2.02 g/HP-hr | Hourly | EU-GAGENERATOR | SC VI.1 | **R 336.1205**  **40 CFR 60.4233(e)** |
| 1. CO | 4.02 g/HP-hr | Hourly | EU-GAGENERATOR | SC VI.1 | **R 336.1205**  **40 CFR 60.4233(e)** |
| 1. VOC | 1.02 g/ HP-hr | Hourly | EU-GAGENERATOR | SC VI.1 | **R 336.1205**  **40 CFR 60.4233(e)** |

**II. MATERIAL LIMIT(S)**

NA

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

1. The permittee shall not operate EU-GAGENERATOR for more than a total of 500 hours per year on a 12-month rolling time period basis as determined at the end of each calendar month. The 500 hours includes the hours for the purpose of necessary maintenance checks and readiness testing as described in SC III.2.2 **(R 336.1205(1)(a) & (3), R 336.1225, R 336.1702(a), 40 CFR 52.21 (c) & (d))**

2. The permittee may operate EU-GAGENERATOR for no more than 100 hours per calendar year for the purpose of necessary maintenance checks and readiness testing, provided that the tests are recommended by Federal, State, or local government, the manufacturer, the vendor, the regional transmission organization or equivalent balancing authority and transmission operator, or the insurance company associated with the engine. Permittee may petition the Department for approval of additional hours to be used for maintenance checks and readiness testing. A petition is not required if the owner or operator maintains records indicating that Federal, State, or local standards require maintenance and testing of emergency internal combustion engines beyond 100 hours per calendar year. EU-GAGENERATORmay operate up to 50 hours per calendar year in non-emergency situations, but those 50 hours are counted towards the 100 hours per calendar year provided for maintenance and testing. The 50 hours per calendar year for non-emergency situations cannot be used for peak shaving or non-emergency demand response, or to generate income for a facility to supply non-emergency power as part of a financial arrangement with another entity.2  **(40 CFR 60.4243(d))**

3. If the permittee purchased a certified engine, according to procedures specified in 40 CFR Part 60 Subpart JJJJ, for the same model year, the permittee shall meet the following requirements for EU-GAGENERATOR:2  **(40 CFR 60.4243(b))**

1. Operate and maintain the certified engine and control device according to the manufacturer's emission-related written instructions,
2. Keep a maintenance plan and the permittee may only change those engine settings that are permitted by the manufacturer. If you do not operate and maintain the certified engine and control device according to the manufacturer's emission-related written instructions, the engine will be considered a non-certified engine, and
3. Meet the requirements as specified in 40 CFR Part 1068, Subparts A through D.

4. If the permittee purchased a non-certified engine or a certified engine operating in a non-certified manner, the permittee shall keep a maintenance plan for EU-GAGENERATOR and shall, to the extent practicable, maintain and operate each engine in a manner consistent with good air pollution control practice for minimizing emissions.2 **(40 CFR 60.4243(b))**

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

1. The permittee shall equip and maintain EU-GAGENERATOR with a non-resettable hours meter to track the operating hours.2 **(R 336.1205(1)(a) & (3), R 336.1225, 40 CFR 60.4237)**

2. The nameplate capacity of EU-GAGENERATOR shall not exceed 154 HP, as certified by the equipment manufacturer.2 **(R 336.1205(1)(a) & (3), 40 CFR 60.4243)**

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall conduct an initial performance test for EU-GAGENERATOR within one year after startup of the engine to demonstrate compliance with the emission limits in 40 CFR 60.4233(e), unless the engines have been certified by the manufacturer as required by 40 CFR Part 60, Subpart JJJJ and the permittee maintains the engine as required by 40 CFR 60.4243(b)(1). If a performance test is required, the performance tests shall be conducted according to 40 CFR 60.4244. No less than 30 days prior to testing, a complete test plan shall be submitted to the AQD. The final plan must be approved by the AQD prior to testing. Verification of emission limits includes the submittal of a complete report of the test results to the AQD within 60 days following the last date of the test.2 **(R 336.2001, R 336.2003, R 336.2004, 40 CFR 60.4243, 40 CFR 60.4244, 40 CFR Part 60, Subpart JJJJ)**

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall keep, in a satisfactory manner, records of testing required in SC V.1 or manufacturer certification and maintenance records documenting that EU-GAGENERATOR meets the applicable emission limitations contained in the federal Standards of Performance for New Stationary Sources, 40 CFR Part 60, Subpart JJJJ. The permittee shall keep all records on file and make them available to the Department upon request.2 **(40 CFR 60.4243)**

2. The permittee shall monitor and record the total hours of operation and the hours of operation during non-emergencies for EU-GAGENERATOR, on a monthly, calendar year, and 12-month rolling time period basis in a manner acceptable to the AQD District Supervisor. The permittee shall document how many hours are spent for emergency operation of EU-GAGENERATOR, including what classified the operation as emergency and how many hours are spent for non-emergency operation.2 **(R 336.1225, R 336.1702(a), 40 CFR 52.21 (c) & (d), 40 CFR 60.4245(b))**

1. The permittee shall keep records of the following information for EU-GAGENERATOR:2 **(40 CFR 60.4245(a))**
2. All notifications submitted to comply with 40 CFR Part 60 Subpart JJJJ and all documentation supporting any notification.
3. Maintenance conducted on EU-GAGENERATOR.
4. If EU-GAGENERATOR is a certified engine, documentation from the manufacturer that the EU-GAGENERATOR is certified to meet the emission standards and information as required in 40 CFR Parts 90, 1048, 1054, and 1060, as applicable.
5. If EU-GAGENERATOR is not a certified engine or is a certified engine operating in a non-certified manner and subject to 40 CFR 60.4243(a)(2), documentation that EU-GAGENERATOR meets the emission standards.

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

1. The permittee shall submit any performance test reports to the AQD Technical Programs Unit and District Office, in a format approved by the AQD. **(R 336.1213(3)(c), R 336.2001(5))**

**See Appendix 8-1**

**VIII. STACK/VENT RESTRICTION(S)**

NA

**IX. OTHER REQUIREMENT(S)**

1. The permittee shall comply with the provisions of the Federal Standards of Performance for New Stationary Sources as specified in 40 CFR Part 60, Subparts A and JJJJ, as they apply to EU-GAGENERATOR.2 **(40 CFR Part 60 Subparts A & JJJJ)**
2. The permittee shall comply with the provisions of the National Emission Standards for Hazardous Air Pollutants, as specified in 40 CFR Part 63, Subparts A and ZZZZ, as they apply to EU-GAGENERATOR.2 **(40 CFR Part 63, Subparts A and ZZZZ)**

**Footnotes:**

1 This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

2 This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

# D. FLEXIBLE GROUP SPECIAL CONDITIONS

Part D outlines the terms and conditions that apply to more than one emission unit. The permittee is subject to the special conditions for each flexible group in addition to the General Conditions in Part A and any other terms and conditions contained in this ROP.

The permittee shall comply with all specific details in the special conditions and the underlying applicable requirements cited. If a specific condition type does not apply, NA (not applicable) has been used in the table. If there are no special conditions that apply to more than one emission unit, this section will be left blank.

## FLEXIBLE GROUP SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

| **Flexible Group ID** | **Flexible Group Description** | **Associated**  **Emission Unit IDs** |
| --- | --- | --- |
| FG-TANKS | Any existing (placed into operation before 7/1/79), new (placed into operation on or after 7/1/79) or modified storage tank. | EU-GASOLINE TANK1  EU-GASOLINE TANK2  EU-DIESEL TANK1  EU-DIESEL TANK2  EU-AF TANK1  EU-AF TANK2  EU-TF TANK1  EU-POWER STEERING TANK  EU-NPSPRGRECTNK  EU-WBPURGETANK |
| FG-PAINT & ASSEMBLY | This flexible group covers equipment used for automotive assembly and painting operations for the Flint Assembly Plant. | EU-PRETREATMENT  EU-ECOAT  EU-SEALERS & ADHESIVES  EU-SOUND DAMP  EU-THREE WET  EU-GLASS INSTALL  EU-FINAL REPAIR  EU-PURGE&CLEAN  EU-VEHICLE FLUID FILL  EU-NATURAL GAS  EU-GASOLINE TANK1  EU-GASOLINE TANK2  EU-DIESEL TANK1  EU-DIESEL TANK2  EU-AF TANK1  EU-AF TANK2  EU-TF TANK1  EU-POWER STEERING TANK  EU-NPSPRGRECTNK  EU-WBPURGETANK  EU-BOILER1  EU-BOILER2  EU-BOILER3  EU-BOILER4  EU-BOILER5  EU-PSEMERGEN |
| FG-CONTROLS | Six regenerative thermal oxidizers used for control of VOC emissions from the electrodeposition tank and curing oven, sealer oven, basecoat prime heated flash-off, basecoat heated flash-off, clearcoat paint spray booths, and curing ovens and particulate control for spray booth. | EU-ECOAT  EU-SEALERS & ADHESIVES  EU-THREE WET  EU-FINAL REPAIR |
| FG-MACT-NC | Each new, reconstructed, or existing affected source as defined in Title 40 of the Code of Federal Regulations (CFR), Part 63.3082, that is located at a facility which applies topcoat to new automobile or new light duty truck bodies or body parts for new automobiles or new light duty trucks; AND/OR in which you choose to include, pursuant to 40 CFR 63.3082(c), any coating operations which apply coatings to new other motor vehicle bodies or body parts for new other motor vehicles; parts intended for use in new automobiles, new light duty trucks or new other motor vehicles; or aftermarket repair or replacement parts for automobiles, light duty trucks or other motor vehicles; and that is a major source, is located at a major source, or is part of a major source of emissions of hazardous air pollutants (HAPs) except as provided in 40 CFR 63.3081(c). This includes equipment covered by other permits, grandfathered equipment, and exempt equipment. | EU-PRETREATMENT  EU-ECOAT  EU-SEALERS & ADHESIVES  EU-SOUND DAMP  EU-THREE WET  EU-PURGE&CLEAN  EU-GLASS INSTALL  EU-FINAL REPAIR  EU-NPSPRGRECTNK  EU-WBPURGETANK |
| FG-BOILERS | Five (5) 8 MMBTU/hr natural gas fired hot water generator/boilers that will be utilized in the pretreatment operations of the paint shop.  New boilers and process heaters subject to 40 CFR Part 63 Subpart DDDDD in the units designed to burn Gas 1 subcategory. The subcategory includes any boiler or process heater that burns only natural gas, refinery gas, and/or other gas 1 fuels. Gaseous fuel boilers and process heaters that burn liquid fuel for periodic testing of liquid fuel, maintenance, or operator training, not to exceed a combined total of 48 hours during any calendar year, are included in this definition. Gaseous fuel boilers and process heaters that burn liquid fuel during periods of gas curtailment or gas supply interruptions of any duration are also included in this definition. These units must comply with 40 CFR Part 63, Subpart DDDDD upon startup. This flexible group consists of five (5) 8 MMBTU/hr natural gas fired hot water generator/boilers that are utilized in the pretreatment operations of the paint shop. | EU-BOILER1  EU-BOILER2  EU-BOILER3  EU-BOILER4  EU-BOILER5 |
| FG-NATGASEQUIP | All-natural gas-fired equipment in the existing assembly plant (excluding new paint shop and body shop). | EU-NORTHHEATER  EU-SOUTHHEATER  EU-NATGASEQUIP  EU-GAGENERATOR |
| FG-63-5D-WTRHEATERS | Gas 1 Fuel Subcategory requirements for new Boilers and Process Heaters at major sources of Hazardous Air Pollutants per 40 CFR Part 63, Subpart DDDDD. These new boilers or process heaters must comply with 40 CFR Part 63, Subpart DDDDD upon startup. These conditions apply to boilers or process heaters with a heat input capacity less than 5 MMBTU per hour. | EU-NORTHHEATER  EU-SOUTHHEATER |
| FG-COLD CLEANERS-1 | Any cold cleaner that is grandfathered or exempt from Rule 201 pursuant to Rule 278 and Rule 281(h) or Rule 285(r)(iv). Existing cold cleaners were placed into operation prior to July 1, 1979. New cold cleaners were placed into operation on or after July 1, 1979. | EU-COLDCLEANER1 |
| FG-EMERGENCY ENGINES-1 | National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines (RICE), located at a major source of HAP emissions, existing emergency, compression ignition RICE less than 500 bhp. | EU-FIREPUMPENGINE#1  EU-FIREPUMPENGINE#2  EU-NATGASGENERATOR#1  EU-NATGASGENERATOR#2  EU-NATGASGENERATOR#3  EU-NATGASGENERATOR#4  EU-NATGASGENERATOR#5  EU-NATGASGENERATOR#6 |
| FG-EMERGENERATOR-1 | Standards of Performance for Stationary Spark Ignition Internal Combustion Engines as found at 40 CFR Part 60, Subpart JJJJ | EU-BDYGENERATOR  EU-PSEMERGEN  EU-GAGENERATOR  EU-LOCGENERATOR  EU-MTAGENERATOR |

## FG-TANKS

**FLEXIBLE GROUP CONDITIONS**

**DESCRIPTION**

Any existing (placed into operation before 7/1/79), new (placed into operation on or after 7/1/79) or modified storage tank, including those that are exempt from the requirements of R 336.1201 pursuant to R 336.1284.

**Emission Units:** EU-GASOLINE TANK1, EU-GASOLINE TANK2, EU-DIESEL TANK1, EU-DIESEL TANK2,   
EU-AF TANK1, EU-AF TANK2, EU-TF TANK1, EU-POWER STEERING TANK, EU-NPSPRGRECTNK, EU-WBPURGETANK

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMIT(S)**

NA

**II. MATERIAL LIMIT(S)**

NA

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

1. The permittee shall not load or allow the loading of gasoline from a delivery vessel into any existing stationary vessel of more than 2,000 gallons (7.57 cubic meters or 7,571 liters) capacity unless such stationary vessel is equipped with a permanent submerged fill pipe.2 **(R 336.1606(1))**
2. The permittee shall not load or allow the loading of gasoline from a delivery vessel into any new stationary vessel of more than 2,000 gallons (7.57 cubic meters or 7,571 liters) capacity unless such stationary vessel is equipped with a permanent submerged fill pipe.2 **(R 336.1703(1))**

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

NA

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

NA

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall maintain a current listing from the manufacturer of the chemical composition of each material, including the weight percent of each component. The data may consist of Material Safety Data Sheets, manufacturer’s formulation data, or both as deemed acceptable by the AQD District Supervisor.  The permittee shall keep all records on file and make them available to the Department upon request.2  **(R 336.1225, R 336.1702)**
2. The permittee shall keep a record of the following for each storage vessel:
3. The identification (name, tank #, etc.).
4. Location within the plant.
5. The capacity of the vessel.
6. The date of installation / modification.
7. The type of material contained in the vessel.
8. The true vapor pressure of the material contained in the vessel at actual storage conditions.
9. The applicable requirements.

The permittee shall keep the records in a format acceptable to the AQD District Supervisor. The permittee shall keep all records on file and make them available to the Department upon request.2 **(R 336.1606, R 336.1703, 40 CFR Part 60, Subparts K, Ka, Kb)**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

**See Appendix 8-1**

**VIII. STACK/VENT RESTRICTION(S)**

NA

**IX. OTHER REQUIREMENT(S)**

1. Any existing gasoline tank (placed into operation before 07/01/79) shall comply with the requirements of Rule 606.2 **(R 336.1606)**
2. Any new gasoline tank (placed into operation on or after 07/01/79) shall comply with the requirements of Rule 703.2 **(R 336.1703)**
3. Any gasoline tank or volatile organic liquid (VOL) storage tank shall comply with New Source Performance Standards, 40CFRPart60SubpartsA,K,Ka,Kb based upon installation or modification date and applicability and designation of affected facility provisions in 40 CFR 60.110, 60.110a, 60.110b. Construction, reconstruction, or modification dates are as follows:2 **(40 CFR Part 60 Subparts A, K, Ka, Kb)**
4. Subpart K: after June 11, 1973 and prior to May 19,1978
5. Subpart Ka: after May 18,1978 and prior to July 23, 1984
6. Subpart Kb: after July 23, 1984.

**Footnotes:**

1 This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

2 This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

## FG-PAINT & ASSEMBLY

**FLEXIBLE GROUP CONDITIONS**

**DESCRIPTION**

This flexible group covers equipment used for automotive assembly and painting operations for the Flint Assembly Plant.

**Emission Units:** EU-PRETREATMENT, EU-ECOAT, EU-SEALERS & ADHESIVES, EU-SOUND DAMP,   
EU-THREE WET, EU-GLASS INSTALL, EU-FINAL REPAIR, EU-PURGE&CLEAN, EU-VEHICLE FLUID FILL,   
EU-NATURAL GAS, EU-GASOLINE TANK1, EU-GASOLINE TANK2, EU-DIESEL TANK1, EU-DIESEL TANK2,   
EU-AF TANK1, EU-AF TANK2, EU-TF TANK1, EU-POWER STEERING TANK, EU-NPSPRGRECTNK,   
EU-WBPURGETANK, EU-BOILER1, EU-BOILER2, EU-BOILER3, EU-BOILER4, EU-BOILER5, EU-PSEMERGEN

**POLLUTION CONTROL EQUIPMENT**

Six regenerative thermal oxidizers used for control of VOC emissions.

**I. EMISSION LIMIT(S)**

| **Pollutant** | **Limit** | **Time Period/ Operating Scenario** | **Equipment** | **Monitoring/**  **Testing Method** | **Underlying Applicable Requirements** |
| --- | --- | --- | --- | --- | --- |
| 1. VOC | 649.6 tpy2 | 12-month rolling time period as determined at the end of each calendar month | FG-PAINT & ASSEMBLY | SC VI.2 | **R 336.1205(1)(a) and (1)(b)**  **R 336.1702(a)** |
| 1. VOC | 4.8 pounds per job2,a | 12-month rolling time period as determined at the end of each calendar month | FG-PAINT & ASSEMBLY | SC VI.2 | **R 336.1702(a)**  **40 CFR Part 60, Subpart MM** |
| 1. PM | 25.1 tpy2 | 12-month rolling time period as determined at the end of each calendar month | FG-PAINT & ASSEMBLY | SC VI.2 | **R 336.1331 R 336.1205(1)(a) and (1)(b)** |
| 1. PM10 | 25.1 tpy2 | 12-month rolling time period as determined at the end of each calendar month | FG-PAINT & ASSEMBLY | SC VI.2 | **R 336.1205(1)(a) and (1)(b)**  **40 CFR 52.21(c) and (d)** |
| 1. PM2.5 | 25.1 tpy2 | 12-month rolling time period as determined at the end of each calendar month | FG-PAINT & ASSEMBLY | SC VI.2 | **R 336.1205(1)(a) and (1)(b)**  **40 CFR 52.21(c) and (d)** |
| 1. NOx | 50.0 tpy2 | 12-month rolling time period as determined at the end of each calendar month | FG-PAINT & ASSEMBLY | SC VI.2 | **R 336.1205(1)(a) and (1)(b)**  **40 CFR 52.21(c) and (d)** |

a In accordance with Rule 213(2) and Rule 213(6), compliance with this streamlined VOC emission limit shall be considered compliance with the VOC emission limit established by **R 336.1225, R 336.1702(a) and 40 CFR 52.21** and also compliance with the VOC emissions limit in **40 CFR 60.392**, an additional applicable requirement that has been subsumed within this condition.

**II. MATERIAL LIMIT(S)**

| **Material** | **Limit** | **Time Period/ Operating Scenario** | **Equipment** | **Monitoring/**  **Testing Method** | **Underlying Applicable Requirements** |
| --- | --- | --- | --- | --- | --- |
| 1. Natural Gas | 1,000 MM cubic feet per year2 | 12-month rolling time period as determined at the end of each calendar month | FG-PAINT & ASSEMBLY | SC VI.2 | **R 336.1205(1)(a) and (1)(b)** |

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

NA

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

NA

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall verify the overall transfer efficiency on one representative basecoat prime booth, one representative basecoat booth, and one representative clearcoat booth, capture efficiency across EU-THREE WET and the curing oven portion of EU-SEALERS & ADHESIVES, and the destruction efficiency of the regenerative thermal oxidizers, by in-plant testing at owner’s expense, in accordance with Department requirements, 40 CFR Part 51 Appendix M, and the USEPA “Protocol for Determining the Daily Volatile Organic Compound Emission Rate of automobile and Light-Duty Truck Topcoat Operations,” December 1988, EPA 450//3-88-018, as amended.  The permittee may No less than 60 days prior to testing, the permittee shall submit a complete test plan to the AQD Technical Programs Unit and District Office.  The AQD must approve the final plan prior to testing.  Verification of emission rates includes the submittal of a complete report of the test results to the AQD Technical Programs Unit and District Office within 60 days following the last date of the test.  Testing shall be repeated at least once every five years, unless the permittee maintains a demonstration that the most recent acceptable test remains valid and representative.2 **(R 336.1225, R 336.1702(a), R 336.2001, R 336.2003, R 336.2004)**
2. The permittee shall verify PM emission rates from one representative basecoat prime booth portion of   
   EU-THREE WET, one representative basecoat booth portion of EU-THREE WET, the heated flash/clearcoat booth regenerative thermal oxidizer, one representative topcoat oven regenerative thermal oxidizer, the sealer oven regenerative thermal oxidizer and one representative EU-ECOAT oven regenerative thermal oxidizer by testing at owner's expense, in accordance with Department requirements. No less than 60 days prior to testing, the permittee shall submit a complete test plan to the AQD Technical Programs Unit and District Office.  The AQD must approve the final plan prior to testing.  Verification of emission rates includes the submittal of a complete report of the test results to the AQD Technical Programs Unit and District Office within 60 days following the last date of the test. Testing shall be repeated at least once every five years, unless the permittee maintains a demonstration that the most recent acceptable test remains valid and representative.2 **(R 336.1331, R 336.2001, R 336.2003, R 336.2004)**
3. The permittee shall verify PM10 emission rates from one representative basecoat prime booth portion of EU-THREE WET, one representative basecoat booth portion of EU-THREE WET, the heated flash/clearcoat booth regenerative thermal oxidizer, one representative topcoat oven regenerative thermal oxidizer, the sealer oven regenerative thermal oxidizer and one representative EU-ECOAT oven regenerative thermal oxidizer by testing at owner's expense, in accordance with Department requirements. No less than 60 days prior to testing, the permittee shall submit a complete test plan to the AQD Technical Programs Unit and District Office.  The AQD must approve the final plan prior to testing.  Verification of emission rates includes the submittal of a complete report of the test results to the AQD Technical Programs Unit and District Office within 60 days following the last date of the test. Testing shall be repeated at least once every five years, unless the permittee maintains a demonstration that the most recent acceptable test remains valid and representative.2 **(R 336.2001, R 336.2003, R 336.2004, 40 CFR 52.21(c) and (d), R336.1213(3))**
4. The permittee shall verify PM2.5 emission rates from one representative basecoat prime booth portion of   
   EU-THREE WET, one representative basecoat booth portion of EU-THREE WET, the heated flash/clearcoat booth regenerative thermal oxidizer, one representative topcoat oven regenerative thermal oxidizer, the sealer oven regenerative thermal oxidizer and one representative EU-ECOAT oven regenerative thermal oxidizer by testing at owner's expense, in accordance with Department requirements. No less than 60 days prior to testing, the permittee shall submit a complete test plan to the AQD Technical Programs Unit and District Office.  The AQD must approve the final plan prior to testing.  Verification of emission rates includes the submittal of a complete report of the test results to the AQD Technical Programs Unit and District Office within 60 days following the last date of the test. Testing shall be repeated at least once every five years, unless the permittee maintains a demonstration that the most recent acceptable test remains valid and representative.2  **(R 336.2001, R 336.2003, R 336.2004, 40 CFR 52.21(c) and (d))**

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall complete all required calculations in a format acceptable to the AQD District Supervisor by the 30th day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition.2  **(R 336.1205, R 336.1225, R 336.1702)**

2. The permittee shall keep the following information on a monthly basis for FG-PAINT & ASSEMBLY.

a. For each material used in FG-PAINT & ASSEMBLY:

i. Material identification;

ii. Material VOC content; and,

iii. Material usage.

b. Number of jobs each calendar month, where a job is defined as a painted vehicle leaving the assembly line.

c. Calculations showing the FG-PAINT & ASSEMBLY monthly and annual mass VOC emission rates, in tons per month and tons per 12-month rolling time period, as determined at the end of each calendar month. Calculations must show the capture and control efficiency of each control device used. Calculations must also include a sample calculation based on the production of a single job and that specifies all measured or assumed process parameters (e.g., transfer, capture and control efficiencies, booth splits, etc.) and VOC emissions due to natural gas combustion.

d. Calculations showing the VOC emission rate (lb/job) on a 12-month rolling basis, as determined at the end of each calendar month for the equipment covered by FG-PAINT & ASSEMBLY.

1. Calculations showing the PM mass emission rate in tons on a monthly and 12-month rolling time period, as determined at the end of each calendar month for the equipment in FG-PAINT & ASSEMBLY after the testing required in SC V.2, is completed to develop PM emission factors.
2. Calculations showing the PM10 mass emission rate in tons on a monthly and 12-month rolling time period, as determined at the end of each calendar month for the equipment in FG-PAINT & ASSEMBLY after the testing required in SC V.3, is completed to develop PM10 emission factors.
3. Calculations showing the PM2.5 mass emission rate in tons on a monthly and 12-month rolling time period, as determined at the end of each calendar month for the equipment in FG-PAINT & ASSEMBLY after the testing required in SC V.4, is completed to develop PM2.5 emission factors.
4. Records of the total natural gas used in FG-PAINT & ASSEMBLY during each calendar month and   
   12-month rolling time period in million cubic feet.
5. Calculations showing the NOx mass emission rate in tons on a monthly and 12-month rolling time period, as determined at the end of each calendar month for the equipment in FG-PAINT & ASSEMBLY.
6. Hours of operation for each calendar month and 12-month rolling time period.

The permittee shall keep the records in a format acceptable to the AQD District Supervisor. All records shall be kept on file and made available to the Department upon request.2,b **(R 336.1205,** **R 336.1225, R 336.1331, R 336.1702(a))**

b In accordance with Rule 213(2) and Rule 213(6), compliance with this streamlined VOC monitoring condition shall be considered compliance with the VOC monitoring condition established by **R 336.1225, R 336.1702(a) and 40 CFR 52.21** and also compliance with the VOC emissions limit in **40 CFR 60.393**, an additional applicable requirement that has been subsumed within this condition.

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30.c **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for the previous calendar year.c **(R 336.1213(4)(c))**

1. For each EU in this flexible group (FG-PAINT & ASSEMBLY), the permittee shall submit to the AQD District Supervisor, in an acceptable format, within 30 days following the end of the quarter in which the data was collected, the actual VOC, PM10, PM2.5, and NOx emission rates for each limit included in SC I.1 through SC I.6.2 **(40 CFR 60.395, R 336.1205, R 336.1702(a), 40 CFR 52.21(c) and (d))**

5. The permittee shall notify the AQD District Supervisor, in writing, of projects authorized by SC IX.3 and 4 at least 30 days prior to initialization of the activity. The notification shall include, at a minimum, a description of the type of project and any changes in testing, monitoring, recordkeeping or other compliance evaluation activities.2 **(R 336.1201)**

c In accordance with Rule 213(2) and Rule 213(6), compliance with this streamlined reporting condition shall be considered compliance with the reporting conditions in **R 336.1213(3)**; and also compliance with the reporting conditions for VOCs in **40 CFR 60.395(b)**, an additional applicable requirement that has been subsumed within this Condition.

**See Appendix 8-1**

**VIII. STACK/VENT RESTRICTION(S)**

NA

**IX. OTHER REQUIREMENT(S)**

1. This permit covers automotive assembly and painting operations for the Flint Assembly Plant. Changes to these operations or replacement with a different process type are subject to the requirements of R 336.1201, except as disallowed by R 336.1278 or as allowed by R 336.1279 through R 336.1290 or SC IX.3 or 4.2 **(R 336.1201)**

2. The Department has determined that compliance with the limits listed in SC I.1 and 2 provides a level of control that is at least equivalent to and not less stringent than the standards in 40 CFR 60.392, *et seq.* and R 336.1610.Accordingly, compliance with the limitations in this permit meets all applicable requirements of 40 CFR Part 60, Subpart MM and R 336.1610.2 **(R 336.1610, 40 CFR Part 60, Subpart MM)**

1. This permit authorizes any activities including projects involving physical changes or changes in the method of operation to existing emission units that do not require an increase in the emissions limits or performance levels specified in SC I.1, 2, 3, 4, 5, and 6. As a state only enforceable requirement1, the changes to the emission unit(s) shall not result in a meaningful change in the nature or quantity of toxic air contaminants emitted from the stationary source. The permittee shall keep on file a demonstration, consistent with AQD Policy and Procedure number AQD-025, or according to the method outlined in SC IX. 4. Such activities do not require the facility to obtain any federal or state air permits.2 **(R 336.1201)**
2. This permit authorizes projects involving the installation of new emission units that do not require an increase in the emissions limits or performance levels specified in SC I.1, 2, 3, 4, 5, and 6under the following conditions:
3. As a state-only enforceable requirement, the new emission unit will not result in an exceedance of any air toxics standards found in R 336.1226 or R 336.1227. The permittee shall keep on file, a copy of all demonstrations that the air toxics impact from the new emission unit(s) will comply with the levels specified in R 336.1226 or R 336.1227. The permittee may devise its own method to perform this demonstration subject to approval by the department;
4. The new emissions unit will not be a newly constructed or reconstructed major source of hazardous air pollutants as defined in and subject to 40 CFR 63.2 and 40 CFR 63.5(b)(3), National Emission Standard for Hazardous Air Pollutants; and,
5. The installation of the new emissions unit will not cause the violation of any applicable air requirement.

A demonstration that the new installation meets these criteria shall be kept on site for the life of the new emission unit and made available to the Department upon request. The permittee must notify the Department of the installation of the new emission unit. This notification must contain the information specified in R 336.1215(3)(c)(i) through (v). Construction of the new emission unit may commence upon submittal of the notice.2 **(R 336.1201)**

1. The emission limits and performance levels specified in SC I.1, 2, 3, 4, 5, and 6 may be reviewed and/or adjusted when newly applicable federal requirements or any other requirement that is enforceable as a practical matter and that the Department, under the State Implementation Plan, may impose on the facility become applicable during the term of the permit that would lower allowable emissions. Adjustments to SC I.1, 2, 3, 4, 5, and 6 will be made through a permit revision as of the effective date of the new applicable requirements and will reflect the impact the new applicable requirements will have on the affected emission units. Initial compliance with the adjusted emission limits and performance levels will be demonstrated over the initial compliance period granted by the newly applicable federal requirement.2 **(R 336.1225, R 336.1702(a))**
2. The permittee may, at any time, request that the Department terminate the flexible emission limit provisions of this permit and issue a traditional permit. In the event of such termination, the requirements of this permit shall remain in effect until a new permit is issued. At that time, the permit conditions for any existing emission unit that has not been modified and to which new requirements have not become applicable will revert to those found in the previous permits. For any new or modified emission unit or any emission unit for which new requirements have become applicable the permit conditions will reflect requirements contemporaneous with the date of installation, modification or new requirement applicability.2 **(R 336.1225, R 336.1702(a))**

**Footnotes:**

1 This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

2 This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

## FG-CONTROLS

**FLEXIBLE GROUP CONDITIONS**

**DESCRIPTION**

Six regenerative thermal oxidizers used for control of VOC emissions from the electrodeposition tank and curing oven, sealer oven, basecoat prime heated flash-off, basecoat heated flash-off, clearcoat paint spray booths, and curing ovens and particulate control for spray booth.

**Emission Units:** EU-ECOAT, EU-SEALERS & ADHESIVES, EU-THREE WET, EU-FINAL REPAIR

**POLLUTION CONTROL EQUIPMENT**

Six regenerative thermal oxidizers used for control of VOC emissions from the clearcoat paint spray booths, the flash-off areas, and the curing ovens. Water wash system, wet eliminators, or dry filters to control particulate matter.

**I. EMISSION LIMIT(S)**

NA

**II. MATERIAL LIMIT(S)**

NA

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

1. Upon startup of commercial operations at the facility, the permittee shall develop, maintain and implement an Operation and Maintenance Plan (O & M Plan) for FG-CONTROLS. The O & M Plan shall contain the minimum requirements as outlined in Appendix 3. The O & M Plan shall be updated as necessary to reflect changes in equipment and monitoring, to implement corrective actions and to address malfunctions. Changes in the O & M Plan as outlined in Appendix 3 shall be submitted to the AQD District Supervisor for review and approval. All records and activities associated with the O & M Plan shall be made available to the Department upon request.2 **(R 336.1225, R 336.1702(a), R 336.1910, R 336.1911, 40 CFR 52.21 (c) and (d), 40 CFR 64.6(c)(1)(i),(ii), 40 CFR 64.7(e))**

**See Appendix 3-1**

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

NA

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

NA

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall install, maintain and operate in a satisfactory manner, a combustion chamber temperature monitoring device for the thermal oxidizers in FG-CONTROLS to monitor and record the temperature on a continuous basis during operation. Temperature data recording shall consist of measurements made at equally spaced intervals at least once every 15 minutes. All records shall be kept on file and made available to the Department upon request.2,a **(R 336.1225, R 336.1702(a), R 336.1910, 40 CFR Part 60, Subpart MM, 40 CFR 64.6(c)(1)(i) and (ii))**

2. The permittee shall maintain records of maintenance and repair activities. Records shall identify the equipment inspected and the date of the inspection. The permittee shall also record any maintenance activities or corrective actions taken as a result of equipment inspections or due to malfunction. All records shall be kept on file and made available to the Department upon request.2 **(R 336.1910)**

3. The permittee shall monitor the condition of each particulate control system through weekly visual inspections of each basecoat and clearcoat spray booths and monthly visual inspections of each final repair spray booth. The permittee shall keep records of visual inspections of each exhaust filter, wet eliminator, or water wash particulate control system which include the dates and results of the inspections, and the dates and reasons for repairs. All records shall be kept on file and made available to the Department upon request.2 **(R 336.1301, R 336.1331, R 336.1910, 40 CFR 52.21(c) and (d))**

4. The permittee shall maintain a record of modifications to any add-on control equipment including any testing and monitoring to demonstrate satisfactory operation upon which compliance depends.2 **(R 336.1205,** **R 336.1225, R 336.1301, R 336.1331, R 336.1702(a), R 336.1910, 40 CFR 52.21(c) and (d))**

1. For each control device in operation during production, the permittee shall conduct bypass monitoring for each bypass valve such that the valve or closure method cannot be opened without creating an alarm condition for which a record shall be made. Records of the bypass line that was open and the length of time the bypass was open shall be kept on file and made available to the Department upon request.2 **(R 336.1702, R 336.1910, 40 CFR 64.3(a)(2))**
2. Upon detecting an excursion or exceedance, the owner or operator shall restore operation of the pollutant-specific emissions unit (including the control device and associated capture system) to its normal or usual manner of operation as expeditiously as practicable in accordance with good air pollution control practices for minimizing emissions. The response shall include minimizing the period of any startup, shutdown or malfunction and taking any necessary corrective actions to restore normal operation and prevent the likely recurrence of the cause of an excursion or exceedance (other than those caused by excused startup or shutdown conditions). **(40 CFR 64.7(d))**
3. Except for, as applicable, monitoring malfunctions, associated repairs, and required quality assurance or control activities (including, as applicable, calibration checks and required zero and span adjustments), the owner or operator shall conduct all monitoring in continuous operation (or shall collect data at all required intervals) at all times that the pollutant-specific emissions unit is operating. Data recorded during monitoring malfunctions, associated repairs, and required quality assurance or control activities shall not be used for purposes of this part, including data averages and calculations or fulfilling a minimum data availability requirement, if applicable. The owner or operator shall use all the data collected during all other periods in assessing the operation of the control device and associated control system. A monitoring malfunction is any sudden, infrequent, not reasonably preventable failure of the monitoring to provide valid data. Monitoring failures that are caused in part by poor maintenance or careless operation are not malfunctions. **(40 CFR 64.6(c)(3), 40 CFR 64.7(c))**
4. The permittee shall properly maintain the monitoring system including keeping necessary parts for routine repair of the monitoring equipment. **(40 CFR 64.7(b))**

a In accordance with Rule 213(2) and Rule 213(6), compliance with this streamlined monitoring condition shall be considered compliance with the monitoring condition established by **R 336.1702(a), R 336.1910 and 40 CFR 64.6(c)(1)(i),(ii)**; and also compliance with the monitoring conditions in **40 CFR 60.394**, an additional applicable requirement that has been subsumed within this condition.

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

4. Each semiannual report of monitoring and deviations shall include summary information on the number, duration and cause of excursions or exceedances, as applicable and the corrective actions taken. If there were no excursions or exceedances in the reporting period, then this report shall include a statement that there were no excursions or exceedances. **(40 CFR 64.9(a)(2)(i))**

**See Appendix 8-1**

**VIII. STACK/VENT RESTRICTION(S)**

NA

**IX. OTHER REQUIREMENT(S)**

1. For the purposes of Compliance Assurance Monitoring (CAM), excursions will be defined as follows: **(40 CFR 64.6(c)(2))**

* 1. A temperature excursion is defined as a confirmed three-hour period during which the average fails to meet the specified temperature requirements in SC III.2.
  2. A monitoring excursion is defined as a failure to properly monitor as required in SC VI.1.
  3. A monitoring excursion is defined as failure to properly implement and/or maintain the O&M plan or records of maintenance as required in SC III.1 or VI.2
  4. An exceedance is defined as a failure to meeting the emission limit(s) in FG-PAINT & ASSEMBLY, SC I.1 or I.2.

1. The permittee shall comply with all applicable requirements of 40 CFR Part 64. **(40 CFR Part 64)**

**Footnotes:**

1 This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

2 This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

## FG-MACT-NC

**FLEXIBLE GROUP CONDITIONS**

**DESCRIPTION**

Each new, reconstructed, or existing affected source as defined in Title 40 of the Code of Federal Regulations (CFR), Part 63.3082, that is located at a facility which applies topcoat to new automobile or new light duty truck bodies or body parts for new automobiles or new light duty trucks; AND/OR in which you choose to include, pursuant to 40 CFR 63.3082(c), any coating operations which apply coatings to new other motor vehicle bodies or body parts for new other motor vehicles; parts intended for use in new automobiles, new light duty trucks or new other motor vehicles; or aftermarket repair or replacement parts for automobiles, light duty trucks or other motor vehicles; and that is a major source, is located at a major source, or is part of a major source of emissions of hazardous air pollutants (HAPs) except as provided in 40 CFR 63.3081(c). This includes equipment covered by other permits, grandfathered equipment, and exempt equipment. No add-on control equipment is relied upon to comply with the emission limits in SC I.1 through I.4.

**Emission Units:** EU-PRETREATMENT, EU-ECOAT, EU-SEALERS & ADHESIVES, EU-SOUND DAMP, EU-THREE WET, EU-GLASS INSTALL, EU-FINAL REPAIR, EU-NPSPRGRECTNK, EU-WBPURGETANK

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMIT(S)**

| **Pollutant** | **Limit** | **Time Period/ Operating Scenario** | **Equipment** | **Monitoring/**  **Testing Method** | **Underlying Applicable Requirements** |
| --- | --- | --- | --- | --- | --- |
| 1. Organic HAP | 0.30 lb per GACS2 | Calendar month | **New –**  FG-MACT-NC WITH  EU-ECOAT | SC III.2,  SC V.1  SC VI.3 | **40 CFR 63.3090(a)** |
| 1. Organic HAP\* | 0.50 lbs per GACS2 | Calendar month | **New –**  FG-MACT-NC | SC III.2,  SC V.1  SC VI.3 | **40 CFR 63.3090(b)** |
| 1. Organic HAP | 0.01 lb per lb  of coating2 | Calendar month | **New –**  EU-SEALERS & ADHESIVES | SC III.2,  SC V.1  SC VI.3 | **40 CFR 63.3090(c) or**  **40 CFR  63.3091(c)** |
| 1. Organic HAP | 0.01 lb per lb  of coating2 | Calendar month | **New –**  Deadener Materials | SC III.2,  SC V.1  SC VI.3 | **40 CFR 63.3090(d) or**  **40 CFR  63.3091(d)** |

* **FG-MACT-NC** includes Guidecoat, Topcoat, Final Repair, Glass Bonding Primer, and Glass Bonding Adhesive operations plus all coatings and thinners, except for deadener materials and adhesive and sealers not part of glass bonding systems.
* **FG-MACT-NC WITH EU-ECOAT** also includes Electrocoat operations in addition to all of the operations of   
  FG-MACT-NC.
* **EU-SEALERS & ADHESIVES** include only adhesives and sealers that are not part of glass bonding systems.

\* The permittee may choose to comply with this limit if the requirements of SC I.5 is met.

1. The permittee may choose to comply with either SC I.1 or I.2. The permittee may choose to comply with SC I.2 only if Electrocoat system (EU-ECOAT) meets the following requirement.2 **(40 CFR 63.3090)**

a. Each individual material added to the Electrocoat system contains no more than 1.0 percent by weight of any organic HAP and no more than 0.10 percent by weight of any OHSA-defined carcinogenic organic HAP.

**II. MATERIAL LIMIT(S)**

NA

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

1. The permittee shall develop and implement a work practice plan to minimize the organic HAP emissions from the storage, mixing and conveying of coatings, thinners, and cleaning materials used in, and waste materials generated by all coating operations for which an emission limit has been established under SC I.1 through I.4. The work practice plan must specify practices and procedures to ensure that, at a minimum, the following elements are implemented consistent with the requirements of 40 CFR 63.3094: The permittee shall comply with the applicable work practice plans at all times.

a. All organic-HAP-containing coatings, thinners, cleaning materials, and waste materials must be stored in closed containers.

b. The risk of spills of organic-HAP containing coatings, thinners, cleaning materials, and waste materials must be minimized.

c. Organic-HAP-containing coatings, thinners, cleaning materials, and waste materials must be conveyed from one location to another in closed containers or pipes.

d. Mixing vessels, other than day tanks equipped with continuous agitation systems, which contain organic-HAP-containing coatings and other materials must be closed except when adding to, removing, or mixing the contents.

e. Emissions of organic HAP must be minimized during cleaning of storage, mixing, and conveying equipment.

f. Organic HAP emissions from cleaning and from purging of equipment associated with all coating operations subject to emission limits in SC I.1 through I.4 above must be minimized through a plan addressing:

i. Vehicle body wipe pursuant to 40 CFR 63.3094(c)(1)(i);

ii. Coating line purging pursuant to 40 CFR 63.3094(c)(1)(ii);

iii. Coating system flushing pursuant to 40 CFR 63.3094(c)(1)(iii);

iv. Cleaning of spray booth grates pursuant to 40 CFR 63.3094(c)(1)(iv);

v. Cleaning of spray booth walls pursuant to 40 CFR 63.3094(c)(1)(v);

vi. Cleaning of spray booth equipment pursuant to 40 CFR 63.3094(c)(1)(vi);

vii. Cleaning of external spray booth areas pursuant to 40 CFR 63.3094(c)(1)(vii);

viii. Additional housekeeping measures pursuant to 40 CFR 63.3094(c)(1)(viii).

The permittee may choose to comply with an alternative to the work practice standard, after receiving prior approval from the USEPA in accordance with 40 CFR 63.6(g).2 **(40 CFR 63.3100(c), 40 CFR 63.4493(b) and (c))**

1. The work practice plan shall not become part of the facility’s Renewable Operating Permit (ROP). Revisions to the work practice plan likewise do not represent revisions to the facility’s ROP. Copies of the current work practice plan and any earlier plan developed within the past 5 years are required to be made available for inspection and copying by the AQD upon request.2 **(40 CFR 63.3094)**

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

NA

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall perform the applicable performance tests and compliance demonstrations in accordance with 40 CFR 63.3160, 40 CFR 63.3163-3164, 40 CFR 63.3170-3171, and 40 CFR 63.3173.2 **(40 CFR Part 63, Subpart IIII)**

2. The permittee may rely upon the results of transfer efficiency tests that have been previously conducted upon written approval from the AQD District Supervisor. Any such previous tests must meet the criteria identified in 40 CFR 63.3160(c)(1) through (3).2 **(40 CFR 63.3160)**

3. The permittee shall determine the mass fraction of each organic HAP for each material used according to the procedures established under 40 CFR 63.3151(a)(1) through (5). The permittee may use the USEPA Method ALT-017 as an alternative for any material used, after demonstrating that its use as an alternative test methodology for that material, has been approved by the USEPA pursuant to the requirements of 40 CFR 63.3151(a)(3) and 40 CFR 63.7.2 **(40 CFR 63.7, 40 CFR 63.3151)**

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall compile all required records and complete all required calculations in a format acceptable to the AQD District Supervisor and make them available by the end of the calendar month following each compliance period unless otherwise specified in any monitoring/recordkeeping condition. **(R 336.1213(3))**

2. The permittee shall keep all records as required by 40 CFR 63.3130 in the format and timeframes outlined in 40 CFR 63.3131.2 **(40 CFR 63.3152(c), 40 CFR 63.3163(j))**

3. The permittee shall maintain, at a minimum, the following records as of the applicable compliance date, for each compliance period:2

a. A copy of each notification and report that is submitted to comply with 40 CFR Part 63, Subpart IIII and the documentation supporting each notification and report. **(40 CFR 63.3130(a))**

b. A current copy of information provided by materials suppliers or manufactures, such as manufacturer’s formulation data, or test data used to determine the mass fraction of organic HAP for each coating, thinner and cleaning material, the density for each coating and thinner, and the volume fraction of coating solids for each coating. **(40 CFR 63.3130(b))**

c. For each coating or thinner used in FG-MACT-NC or FG-MACT-NC WITH EU-ECOAT, the volume used in each month, the mass fraction organic HAP content, the density, and the volume fraction of solids. **(40 CFR 63.3130(c))**

d. For each material used in EU-SEALERS & ADHESIVES, the mass used in each month and the mass organic HAP content. **(40 CFR 63.3130(c))**

e. Calculations of the organic HAP emission rate for FG-MACT-NC or FG-MACT-NC WITH EU-ECOAT in pounds per gallon of applied coating solids. If permittee chooses to comply with the option identified in SC I.5.a., a record of the weight fraction of each organic HAP in each material added to the Electrocoat system. These calculations and records must include all raw data, algorithms, and intermediate calculations. If the ‘‘Protocol for Determining Daily Volatile Organic Compound Emission Rate of Automobile and Light-Duty Truck Topcoat Operations,’’ EPA–450/3–88–018 (Docket ID No. OAR–2002–0093 and Docket ID No. A–2001–22), is used, all data input to this protocol must be recorded. If these data are maintained as electronic files, the electronic files, as well as any paper copies must be maintained. **(40 CFR 63.3130(c), 40 CFR 63.3163, 40 CFR 63.3173)**

f. Calculation of the average monthly mass organic HAP content in pounds per pound of coating, separately for EU-SEALERS & ADHESIVES. **(40 CFR 63.3130(c), 40 CFR 63.3152)**

g. The name, volume, mass fraction organic HAP content and density of each cleaning material used. **(40 CFR 63.3130(d) - (f))**

h. Any additional records pertaining to deviations; transfer efficiency determinations; and work practice plans, pursuant to 40 CFR 63.3130(g), (m), and (n) . **(40 CFR 63.3130(g), (m), and (n))**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

1. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**
2. The permittee shall submit all semiannual compliance reports as required by 40 CFR 63.3120(a). These reports shall be due March 15 for the reporting period July 1 to December 31 and September 15 for the reporting period January 1 to June 30.2  **(40 CFR 63.3120(a))**
3. The permittee shall submit applicable notifications specified in 40 CFR 63.7(b) and (c), 40 CFR 63.8(f)(4) and 40 CFR 63.9(b) through (e) and (h), as specified in 40 CFR 63.3110.2 **(40 CFR Part 63, Subparts A and IIII)**
4. For any coating operation, the permittee shall submit all performance test reports for transfer efficiency tests as required by 40 CFR 63.3120(b).2 **(40 CFR 63.3120(b))**

**See Appendix 8-1**

**VIII. STACK/VENT RESTRICTION(S)**

NA

**IX. OTHER REQUIREMENT(S)**

1. The permittee shall comply with all applicable provisions of the National Emission Standards for Hazardous Air Pollutants, as specified in 40 CFR Part 63, Subpart A and Subpart IIII for Surface Coating of Automobiles and Light Duty Trucks by the initial compliance date as they apply to FG-MACT-NC. The permittee may choose an alternative compliance method not listed in FG-MACT-NC by providing the appropriate notifications required under 40 CFR, Part 63.9(j), maintaining a log required by 40 CFR, Part 70.6(9), and by complying with all applicable provisions required by Subpart IIII for the compliance option chosen.2 **(40 CFR 70.6(a)(9), 40 CFR Part 63.9(j), 40 CFR Part 63, Subparts A and IIII)**

**Footnotes:**

1 This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

2 This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

## FG-BOILERS

**FLEXIBLE GROUP CONDITIONS**

**DESCRIPTION**

New boilers and process heaters subject to 40 CFR Part 63, Subpart DDDDD in the units designed to burn Gas 1 subcategory. The subcategory includes any boiler or process heater that burns only natural gas, refinery gas, and/or other gas 1 fuels. Gaseous fuel boilers and process heaters that burn liquid fuel for periodic testing of liquid fuel, maintenance, or operator training, not to exceed a combined total of 48 hours during any calendar year, are included in this definition. Gaseous fuel boilers and process heaters that burn liquid fuel during periods of gas curtailment or gas supply interruptions of any duration are also included in this definition. These units must comply with 40 CFR Part 63, Subpart DDDDD upon startup. This flexible group consists of five (5) 8 MMBTU/hr natural gas fired hot water generator/boilers that are utilized in the pretreatment operations of the paint shop.

**Emission Units:** EU-BOILER1, EU-BOILER2, EU-BOILER3, EU-BOILER4, EU-BOILER5

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMIT(S)**

NA

**II. MATERIAL LIMIT(S)**

1. The permittee shall only combust natural gas, refinery gas, and/or other gas 1 fuels in the boiler or process heater, except during periods of time as allowed in the *Unit designed to burn gas 1 subcategory* definition in 40 CFR 63.7575.2 **(40 CFR 63.7499(l))**

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

1. The permittee must meet the requirements in paragraphs 40 CFR 63.7500(a)(1) through (3), except as provided in 40 CFR 63.7500(b) through (e). The permittee must meet these requirements at all times the affected unit is operating, except as provided in 40 CFR 63.7500(f).2 **(40 CFR 63.7500(a))**

2. The permittee must meet the work practice standard in 40 CFR Part 63, Subpart DDDDD Table 3 that applies to the boiler or process heater, for each gas 1 boiler or process heater at the source.2 **(40 CFR 63.7500(a)(1))**

3. At all times, the permittee must operate and maintain any affected source (as defined in 40 CFR 63.7490), including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. Determination of whether such operation and maintenance procedures are being used will be based on information available to the Administrator that may include, but is not limited to, monitoring results, review of operation and maintenance procedures, review of operation and maintenance records, and inspection of the source.2 **(40 CFR 63.7500(a)(3))**

4. For new or reconstructed affected sources (as defined in 40 CFR 63.7490), the permittee must demonstrate initial compliance with the applicable work practice standards in Table 3 to 40 CFR Part 63 Subpart DDDDD within the biennial schedule as specified in 40 CFR 63.7540(a) following the initial compliance date specified in   
40 CFR 63.7495(a). Thereafter, the permittee is required to complete the biennial tune-up as specified in   
40 CFR 63.7540(a). A tune-up of the affected equipment that has a continuous oxygen trim system, as defined in 40 CFR 63.7575, shall be completed every five years.2 **(40 CFR 63.7510(g))**

1. The permittee shall conduct biennial tune-up according to 40 CFR 63.7540(a)(11). Each biennial tune-up specified in 40 CFR 63.7540(a)(11) must be conducted no more than 25 months after the previous tune-up. The first biennial tune-up must be no later than 25 months after the initial startup of the new or reconstructed affected source. The biennial frequency do not apply if the emission units have continuous oxygen trim systems that maintain an optimum air to fuel ratio, as defined in 40 CFR 63.7575. A tune-up of the affected equipment that has a continuous oxygen trim system, as defined in 40 CFR 63.7575, shall be completed every five years (no more than 61 months after the previous tune-up) as specified in 40 CFR 63.7540(a)(12).2  **(40 CFR 63.7515(d), 40 CFR 63.7540(a)(11), 40 CFR 63.7540(a)(12))**
2. As provided in 40 CFR 63.6(g), EPA may approve use of an alternative to the work practice standards.2 **(40 CFR 63.7500(b))**

7. The permittee shall comply with standards at all times of operation, except during periods of startup and shutdown, during which 40 CFR Part 63, Subpart DDDDD, Table 3 requirements apply.2 **(40 CFR 63.7500(f))**

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

NA

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

NA

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee must keep records according to 40 CFR 63.7555(a)(1) and (2).2 **(40 CFR 63.7555(a))**

a. A copy of each notification and report that is submitted to comply with 40 CFR 63.75555, including all documentation supporting any Initial Notification or Notification of Compliance Status or semiannual compliance report that permittee submitted, according to the requirements in 40 CFR 63.10(b)(2)(xiv). **(40 CFR 63.7555(a)(1))**

b. Records of performance tests, fuel analyses, or other compliance demonstrations and performance evaluations as required in 40 CFR 63.10(b)(2)(viii). **(40 CFR 63.7555(a)(2))**

2. If the permittee operates a unit designed to burn gas 1 subcategory that is subject to   
40 CFR Part 63, DDDDD, and uses an alternative fuel other than natural gas, refinery gas, gaseous fuel subject to another subpart under 40 CFR Part 63, other gas 1 fuel, or gaseous fuel subject to another subpart of 40 CFR Part 63 or 40 CFR Parts 60, 61, or 65, the permittee must keep records of the total hours per calendar year that alternative fuel is burned and the total hours per calendar year that the unit operated during periods of gas curtailment or gas supply emergencies.2 **(40 CFR 63.7555(h))**

3. The permittee must maintain records in a form suitable and readily available for expeditious review, according to 40 CFR 63.10(b)(1).2 **(40 CFR 63.7560(a))**

4. As specified in 40 CFR 63.10(b)(1), the permittee must keep each record for 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record.2 **(40 CFR 63.7560(b))**

5. The permittee must keep each record on site, or they must be accessible from on-site (for example, through a computer network), for at least 2 years after the date of each occurrence, measurement, maintenance, corrective action, report, or record, according to 40 CFR 63.10(b)(1). The permittee can keep the records off site for the remaining 3 years.2 **(40 CFR 63.7560(c))**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

4. The permittee must meet the notification requirements in 40 CFR 63.7545 according to the schedule in   
40 CFR 63.7545 and in 40 CFR Part 63, Subpart A.2 **(40 CFR Part 63, Subpart A, 40 CFR 63.7495(d))**

5. The permittee must submit to the Administrator all of the notifications in 40 CFR 63.7(b) and (c),   
40 CFR 63.8(e), (f)(4) and (6), and 40 CFR 63.9(b) through (h) that apply by the dates specified.2   
**(40 CFR 63.7545(a))**

6. As specified in 40 CFR 63.9(b)(4) and (5), if the startup of a new or reconstructed affected source occurs on or after January 31, 2013, the permittee must submit an Initial Notification not later than 15 days after the actual date of startup of the affected source.2 **(40 CFR 63.7545(c))**

7. The permittee must submit each report in Table 9 of 40 CFR Part 63, Subpart DDDDD that applies.2 **(40 CFR 63.7550(a))**

8. Unless the EPA Administrator has approved a different schedule for submission of reports under   
40 CFR 63.10(a), the permittee must submit each report, according to 40 CFR 63.7550(h), by the date in **Table 9,** of 40 CFR Part 63, Subpart DDDDD and according to the requirements in 40 CFR 63.7550(b)(1) through (4). For units that are subject only to a requirement to conduct an annual, biennial, or 5-year tune-up according to 40 CFR 63.7540(a)(10), (11), or (12), respectively, and not subject to emission limits or operating limits, the permittee may submit only an annual, biennial, or 5-year compliance report, as applicable, as specified in 40 CFR 63.7550(b)(1) through (4), instead of a semi-annual compliance report.2 **(40 CFR 63.7550(b))**

a. The first compliance report must cover the period beginning on the compliance date that is specified for each boiler or process heater in 40 CFR 63.7495 and ending on June 30 or December 31, whichever date is the first date that occurs at least 180 days (or 1, 2, or 5 years, as applicable, if submitting an annual, biennial, or 5-year compliance report) after the compliance date that is specified for the source in 40 CFR 63.7495. **(40 CFR 63.7550(b)(1))**

b. The first compliance report must be postmarked or submitted no later than September 15 or March 15, whichever date is the first date following the end of the first calendar half after the compliance date that is specified for each boiler or process heater in 40 CFR 63.7495. The first annual, biennial, or 5-year compliance report must be postmarked or submitted no later than January 31. **(40 CFR 63.7550(b)(2), 40 CFR 63.10(a)(5))**

c. Each subsequent compliance report must cover the semiannual reporting period from January 1 through June 30 or the semiannual reporting period from July 1 through December 31. Annual, biennial, and 5-year compliance reports must cover the applicable 1, 2, or 5-year periods from January 1 to December 31. **(40 CFR 63.7550(b)(3))**

d. Each subsequent compliance report must be postmarked or submitted no later than September 15 or March 15, whichever date is the first date following the end of the semiannual reporting period. Annual, biennial, and 5-year compliance reports must be postmarked or submitted no later than March 15. **(40 CFR 63.7550(b)(4), 40 CFR 63.10(a)(5)**

9. A compliance report must contain the following information depending on how the permittee chooses to comply with the limits set in this rule.2 **(40 CFR 63.7550(c))**

a. If the facility is subject to the requirements of a tune up they must submit a compliance report with the information in paragraphs (c)(5)(i) through (iii) and (xiv) of 40 CFR 63.7550. **(40 CFR 63.7550(c)(1))**

10. The permittee must submit the reports according to the procedures specified in 40 CFR 63.7550(h)(1) through (3).2 **(40 CFR 63.7550(h))**

**See Appendix 8-1**

**VIII. STACK/VENT RESTRICTION(S)**

NA

**IX. OTHER REQUIREMENT(S)**

1. The permittee shall comply with all applicable provisions of the National Emission Standards for Hazardous Air Pollutants, as specified in 40 CFR Part 63, Subparts A and DDDDD for Industrial, Commercial and Institutional Boilers and Process Heaters by the compliance date.2 **(40 CFR Part 63, Subparts A and DDDDD)**

2. If the permittee has a new or reconstructed boiler or process heater, then the permittee must comply with   
40 CFR Part 63, Subpart DDDDD upon startup of the boiler or process heater.2 **(40 CFR 63.7495(a))**

3. The permittee must be in compliance with the emission limits, work practice standards, and operating limits in 40 CFR Part 63, Subpart DDDDD. These limits apply at all times the affected unit is operating except for the periods noted in 40 CFR 63.7500(f).2 **(40 CFR 63.7505(a))**

4. The permittee must demonstrate continuous compliance with the work practice standards in Table 3 to   
40 CFR Part 63 Subpart DDDDD that apply according to the methods specified in 40 CFR 63.7540(a).2 **(40 CFR 63.7540(a))**

5. The permittee must complete an annual tune-up as specified in 40 CFR 63.7540 for all units with a heat input capacity of 10 MMBTU/hr or greater and no O2 trim system. This tune-up satisfies Work Practice requirements for all standards.2 **(40 CFR 63.7540)**

6. The permittee must comply with the applicableGeneral Provisions in 40 CFR 63.1 through 63.15 that apply to this source per 40 CFR Part 63, Subpart DDDDD Table 10.2 **(40 CFR 63.7565)**

**Footnotes:**

1 This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

2 This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

## FG-NATGASEQUIP

**FLEXIBLE GROUP CONDITIONS**

**DESCRIPTION**

All-natural gas-fired equipment in the existing assembly plant (excluding new paint shop and body shop).

**Emission Units:** EU-NORTHHEATER, EU-SOUTHHEATER, EU-NATGASEQUIP, EU-GAGENERATOR

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMIT(S)**

| **Pollutant** | **Limit** | **Time Period/Operating Scenario** | **Equipment** | **Monitoring/**  **Testing Method** | **Underlying Applicable Requirements** |
| --- | --- | --- | --- | --- | --- |
| 1. NOx | 35.8 tpy2\* | 12-month rolling time period as determined at the end of each calendar month. | FG-NATGASEQUIP | SC VI.2 | **R 336.1205(1)(a) & (3)** |

\*Emission factor used for EU-GAGENERATOR is 2 gr/HP-hr. The emission factor used for all other equipment is 100 lb/MMscf.

**II. MATERIAL LIMIT(S)**

1. The permittee shall burn only pipeline quality natural gas in FG-NATGASEQUIP.2  **(R 336.1205(1)(a) & (3), R 336.1224, R 336.1225, R 336.1702(a), 40 CFR 52.21(c) & (d))**

2. The total combined natural gas usage for FG-NATGASEQUIP excluding EU-GAGENERATOR, shall not exceed 709.0 MMcf per year on a 12‑month rolling time period basis as determined at the end of each calendar month.2  **(R 336.1205(1)(a) & (3), R 336.1224, R 336.1225, R 336.1702(a), 40 CFR 52.21(c) & (d))**

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

NA

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

NA

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

NA

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall complete all required calculations in a format acceptable to the AQD District Supervisor by the 30th day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition.2  **(R 336.1205(1)(a) & (3), R 336.1224, R 336.1225, R 336.1702(a), 40 CFR 52.21(c) & (d))**

2. The permittee shall calculate and keep, in a satisfactory manner, records of monthly and 12-month rolling total NOx emissions for FG-NATGASEQUIP, as required by SC I.1. The emissions from EU-GAGENERATOR shall be calculated based upon the engine capacity and records of the hours of operation, as required by   
EU-GAGENERATOR SC VI.2. The permittee shall keep all records on file and make them available to the Department upon request.2 **(R 336.1205(1)(a) & (3))**

3. The permittee shall keep, in a format acceptable to the AQD District Supervisor, monthly and 12‑month rolling natural gas usage records in million cubic feet for FG-NATGASEQUIP excluding EU-GAGENERATOR. The permittee shall keep all records on file at the facility and make them available to the Department upon request.2  **(R 336.1205(1)(a) & (3), R 336.1224, R 336.1225, R 336.1702(a), 40 CFR 52.21(c) & (d))**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

**See Appendix 8-1**

**IX. OTHER REQUIREMENT(S)**

NA

**Footnotes:**

1 This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

2 This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

## FG-63-5D-WTRHEATERS

**FLEXIBLE GROUP CONDITIONS**

**DESCRIPTION**

Gas 1 Fuel Subcategory requirements for new Boilers and Process Heaters at major sources of Hazardous Air Pollutants per 40 CFR Part 63, Subpart DDDDD. These new boilers or process heaters must comply with 40 CFR Part 63, Subpart DDDDD upon startup. These conditions apply to boilers or process heaters with a heat input capacity less than 5 MMBTU per hour.

**Emission Units:** EU-NORTHHEATER, EU-SOUTHHEATER

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMIT(S)**

NA

**II. MATERIAL LIMIT(S)**

1. The permittee shall only burn fuels as allowed in the Unit designed to burn gas 1 subcategory definition in 40 CFR 63.7575.2 **(40 CFR 63.7499(l))**

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

1. The permittee must meet the requirements in paragraphs (a)(1) and (3) of 40 CFR 63.7500, as listed below, except as provided in paragraphs (b) and (e) of 40 CFR 63.7500, stated in SC III.2 and SC III.3. The permittee must meet these requirements at all times the affected unit is operating.2 **(40 CFR 63.7500(a))**

a. The permittee must meet each work practice standard in Table 3 of 40 CFR Part 63, Subpart DDDDD that applies to the boiler or process heater, for each boiler or process heater at the source. **(40 CFR 63.7500(a)(1))**

b. At all times, the permittee must operate and maintain any affected source (as defined in 40 CFR 63.7490, stated in SC IX.1), including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. Determination of whether such operation and maintenance procedures are being used will be based on information available to the Administrator that may include, but is not limited to, monitoring results, review of operation and maintenance procedures, review of operation and maintenance records, and inspection of the source. **(40 CFR 63.7500(a)(3))**

2. As provided in 40 CFR 63.6(g), the USEPA may approve use of an alternative to the work practice standards.2 **(40 CFR 63.7500(b))**

3. Boilers and process heaters in the units designed to burn gas 1 fuels subcategory are not subject to the emission limits in Tables 1 and 2 or 11 through 13 of 40 CFR Part 63, Subpart DDDDD, or the operating limits in Table 4 of 40 CFR Part 63, Subpart DDDDD. Boilers and process heaters in the units designed to burn gas 1 fuel subcategory with a heat input capacity of less than or equal to 5 million BTU per hour must complete a tune-up every 5 years as specified in 40 CFR 63.7540, stated in SC IX.6.2 **(40 CFR 63.7500(e))**

1. The permittee must demonstrate initial compliance with the applicable work practice standards in Table 3 to 40 CFR Part 63, Subpart DDDDD within the applicable 5-year schedule as specified in 40 CFR 63.7515(d), stated in SC III.5, following the initial compliance date specified in 40 CFR 63.7495(a), stated in SC IX.3. Thereafter, you are required to complete the applicable 5-year tune-up as specified in 40 CFR 63.7515(d), stated in SC III.5.2 **(40 CFR 63.7510(g))**

5. If the permittee is required to meet an applicable tune-up work practice standard, the permittee must:2 **(40 CFR 63.7515(d))**

a. Conduct the first 5-year tune-up no later than 61 months after the initial startup of the new boiler.

b. Conduct the 5-year performance tune-up according to 40 CFR 63.7540(a)(12), stated in SC IX.6.b. Each 5‑year tune-up specified in 40 CFR 63.7540(a)(12) must be conducted no more than 61 months after the previous tune-up.

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

1. FG-63-5D-WTRHEATERS shall apply only to boilers or process heaters with a heat input capacity less than or equal to 5 MMBTU per hour.2 **(40 CFR Part 63, Subpart DDDDD)**

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

NA

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee must keep records according to paragraphs (a)(1) and (2) of 40 CFR 63.7555, as listed below.2 **(40 CFR 63.7555(a))**

a. A copy of each notification and report that the permittee submitted to comply with 40 CFR Part 63, Subpart DDDDD, including all documentation supporting any Initial Notification or Notification of Compliance Status or semiannual compliance report that the permittee submitted, according to the requirements in 40 CFR 63.10(b)(2)(xiv). **(40 CFR 63.7555(a)(1))**

b. Records of performance tests, fuel analyses, or other compliance demonstrations and performance evaluations as required in 40 CFR 63.10(b)(2)(viii). **(40 CFR 63.7555(a)(2))**

2. If the permittee operates a unit in the unit designed to burn gas 1 subcategory that is subject to 40 CFR Part 63, Subpart DDDDD, and the permittee uses an alternative fuel other than natural gas, refinery gas, gaseous fuel subject to another subpart under 40 CFR Part 63, other gas 1 fuel, or gaseous fuel subject to another subpart of 40 CFR Part 63 or Parts 60, 61, or 65, the permittee must keep records of the total hours per calendar year that alternative fuel is burned and the total hours per calendar year that the unit operated during periods of gas curtailment or gas supply emergencies.2 **(40 CFR 63.7555(h))**

3. The permittee’s records must be in a form suitable and readily available for expeditious review, according to 40 CFR 63.10(b)(1).2 **(40 CFR 63.7560(a))**

4. As specified in 40 CFR 63.10(b)(1), the permittee must keep each record for 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record.2 **(40 CFR 63.7560(b))**

5. The permittee must keep each record on site, or they must be accessible from on-site (for example, through a computer network), for at least 2 years after the date of each occurrence, measurement, maintenance, corrective action, report, or record, according to 40 CFR 63.10(b)(1). The permittee can keep the records off site for the remaining 3 years.2 **(40 CFR 63.7560(c))**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

4. The permittee must meet the notification requirements in 40 CFR 63.7545 according to the schedule in 40 CFR 63.7545, both stated in SC VII.6 through SC VII.9, and in Subpart A of 40 CFR 63.2 **(40 CFR 63.7495(d))**

5. The permittee must submit to the Administrator all of the notifications in 40 CFR 63.7(b) and (c), 40 CFR 63.8(e), (f)(4) and (6), and 40 CFR 63.9(b) through (h) that apply to the permittee by the dates specified.2 **(40 CFR 63.7545(a))**

6. As specified in 40 CFR 63.9(b)(4) and (5), if the permittee starts up the new or reconstructed affected source on or after January 31, 2013, the permittee must submit an Initial Notification not later than 15 days after the actual date of startup of the affected source.2 **(40 CFR 63.7545(c))**

7. If the permittee operates a unit designed to burn natural gas, refinery gas, or other gas 1 fuels that is subject to 40 CFR Part 63, Subpart DDDDD, and the permittee intends to use a fuel other than natural gas, refinery gas, gaseous fuel subject to another subpart of 40 CFR Part 63, Part 60, Part 61, or Part 65, or other gas 1 fuel to fire the affected unit during a period of natural gas curtailment or supply interruption, as defined in 40 CFR 63.7575, the permittee must submit a notification of alternative fuel use within 48 hours of the declaration of each period of natural gas curtailment or supply interruption, as defined in 40 CFR 63.7575. The notification must include the information specified in paragraphs (f)(1) through (5) of 40 CFR 63.7545, as listed below.2 **(40 CFR 63.7545(f))**

a. Company name and address. **(40 CFR 63.7545(f)(1))**

b. Identification of the affected unit. **(40 CFR 63.7545(f)(2))**

c. Reason the permittee is unable to use natural gas or equivalent fuel, including the date when the natural gas curtailment was declared or the natural gas supply interruption began. **(40 CFR 63.7545(f)(3))**

d. Type of alternative fuel that the permittee intends to use. **(40 CFR 63.7545(f)(4))**

e. Dates when the alternative fuel use is expected to begin and end. **(40 CFR 63.7545(f)(5))**

8. The permittee must submit each report in Table 9 of 40 CFR Part 63, Subpart DDDDD that applies.2 **(40 CFR 63.7550(a))**

9. Unless the EPA Administrator has approved a different schedule for submission of reports under 40 CFR 63.10(a), the permittee must submit each report, according to paragraph (h) of 40 CFR 63.7550, stated in SC VII.10, by the date in Table 9 of 40 CFR Part 63, Subpart DDDDD and according to the requirements in paragraphs (b)(1) through (4) of 40 CFR 63.7550, as listed below. For units that are subject only to a requirement to conduct a 5-year tune-up according to 40 CFR 63.7540(a)(12), stated in SC IX.6.b, and not subject to emission limits or operating limits, the permittee may submit only a 5-year compliance report, as applicable, as specified in paragraphs (b)(1) through (4) of 40 CFR 63.7550, as listed below, instead of a semi-annual compliance report.2 **(40 CFR 63.7550(b))**

a. The first compliance report must cover the period beginning on the compliance date that is specified for each boiler or process heater in 40 CFR 63.7495, stated in SC IX.3, and ending on December 31 within 5 years after the compliance date that is specified for the source in 40 CFR 63.7495, stated in SC IX.3. **(40 CFR 63.7550(b)(1))**

b. The first 5-year compliance report must be postmarked or submitted no later than March 15. **(40 CFR 63.10(a)(5), 40 CFR 63.7550(b)(2), 40 CFR 63.7550(b)(5))**

c. Each subsequent 5-year compliance report must cover the applicable 5-year period from January 1 to December 31. **(40 CFR 63.7550(b)(3))**

d. Each subsequent 5-year compliance report must be postmarked or submitted no later than March 15. **(40 CFR 63.10(a)(5), 40 CFR 63.7550(b)(5))**

10. A compliance report must contain the following information depending on how the permittee chooses to comply with the limits set in this rule.2 **(40 CFR 63.7550(c))**

a. If the facility is subject to the requirements of a tune up the permittee must submit a compliance report with the information in paragraphs (c)(5)(i) through (iii), (xiv), and (xvii) of 40 CFR 63.7550. **(40 CFR 63.7550(c)(1))**

11. The permittee must submit the reports according to the procedures specified in 40 CFR Part 63.7550 (h)(1) through (3).2 **(40 CFR 63.7550(h))**

**See Appendix 8-1**

**VIII. STACK/VENT RESTRICTION(S)**

NA

**IX. OTHER REQUIREMENT(S)**

1. 40 CFR Part 63, Subpart DDDDD applies to new affected sources as described in paragraph (a)(2) of 40 CFR 63.7490, as listed below.2 **(40 CFR 63.7490(a))**

a. The affected source of 40 CFR Part 63, Subpart DDDDD is each new or reconstructed industrial, commercial, or institutional boiler or process heater, as defined in 40 CFR 63.7575, located at a major source.2 **(40 CFR 63.7490(a)(2))**

2. A boiler or process heater is:

a. New if the permittee commences construction of the boiler or process heater after June 4, 2010, and the permittee meets the applicability criteria at the time the permittee commences construction.2 **(40 CFR 63.7490(b))**

b. Reconstructed if the permittee meets the reconstruction criteria as defined in 40 CFR 63.2, the permittee commences reconstruction after June 4, 2010, and the permittee meets the applicability criteria at the time the permittee commence reconstruction.2 **(40 CFR 63.7490(c))**

1. If the permittee has a new or reconstructed boiler or process heater, the permittee must comply with 40 CFR Part 63, Subpart DDDDD upon startup of each boiler or process heater.2 **(40 CFR 63.7495(a))**

4. The permittee must be in compliance with the work practice standards of 40 CFR Part 63, Subpart DDDDD.2 **(40 CFR 63.7505(a))**

5. For affected sources (as defined in 40 CFR 63.7490, stated in SC IX.1) that have not operated since the previous compliance demonstration and more than one year has passed since the previous compliance demonstration, the permittee must complete a subsequent tune-up by following the procedures described in 40 CFR 63.7540(a)(10)(i) through (vi), stated in SC IX.6.a, and the schedule described in 40 CFR 63.7540(a)(13), stated in SC IX.6.c, for units that are not operating at the time of their scheduled tune-up.2 **(40 CFR 63.7515(g))**

6. The permittee must demonstrate continuous compliance with the work practice standards in Table 3 of 40 CFR Part 63, Subpart DDDDD that applies according to the methods specified in paragraphs (a)(10) through (13) of 40 CFR 63.7540, as listed below.2 **(40 CFR 63.7540(a))**

a. If the boiler or process heater has a heat input capacity of 10 million BTU per hour or greater, the permittee must conduct an annual tune-up of the boiler or process heater to demonstrate continuous compliance as specified in paragraphs (a)(10)(i) through (vi) of 40 CFR 63.7540, as listed below. This frequency does not apply to units with continuous oxygen trim systems that maintain an optimum air to fuel ratio. **(40 CFR 63.7540(a)(10))**

i. As applicable, inspect the burner, and clean or replace any components of the burner as necessary (the permittee may perform the burner inspection any time prior to the tune-up or delay the burner inspection until the next scheduled unit shutdown). Units that produce electricity for sale may delay the burner inspection until the first outage, not to exceed 36 months from the previous inspection. At units where entry into a piece of process equipment or into a storage vessel is required to complete the tune-up inspections, inspections are required only during planned entries into the storage vessel or process equipment. **(40 CFR 63.7540(a)(10)(i))**

ii. Inspect the flame pattern, as applicable, and adjust the burner as necessary to optimize the flame pattern. The adjustment should be consistent with the manufacturer's specifications, if available. **(40 CFR 63.7540(a)(10)(ii))**

iii. Inspect the system controlling the air-to-fuel ratio, as applicable, and ensure that it is correctly calibrated and functioning properly (the permittee may delay the inspection until the next scheduled unit shutdown). Units that produce electricity for sale may delay the inspection until the first outage, not to exceed 36 months from the previous inspection. **(40 CFR 63.7540(a)(10)(iii))**

iv. Optimize total emissions of CO. This optimization should be consistent with the manufacturer's specifications, if available, and with any NOX requirement to which the unit is subject. **(40 CFR 63.7540(a)(10)(iv))**

v. Measure the concentrations in the effluent stream of CO in parts per million, by volume, and oxygen in volume percent, before and after the adjustments are made (measurements may be either on a dry or wet basis, as long as it is the same basis before and after the adjustments are made). Measurements may be taken using a portable CO analyzer. **(40 CFR 63.7540(a)(10)(v))**

vi. Maintain on-site and submit, if requested by the Administrator, a report containing the information in paragraphs (a)(10)(vi)(A) through (C) of 40 CFR 63.7540, as listed below. **(40 CFR 63.7540(a)(10)(vi))**

A. The concentrations of CO in the effluent stream in parts per million by volume, and oxygen in volume percent, measured at high fire or typical operating load, before and after the tune-up of the boiler or process heater. **(40 CFR 63.7540(a)(10)(vi)(A))**

B. A description of any corrective actions taken as a part of the tune-up. **(40 CFR 63.7540(a)(10)(vi)(B))**

C. The type and amount of fuel used over the 12 months prior to the tune-up, but only if the unit was physically and legally capable of using more than one type of fuel during that period. Units sharing a fuel meter may estimate the fuel used by each unit. **(40 CFR 63.7540(a)(10)(vi)(C))**

b. If the boiler or process heater has a heat input capacity of less than or equal to 5 million BTU per hour and the unit is in the units designed to burn gas 1 subcategory, the permittee must conduct a tune-up of the boiler or process heater every 5 years as specified in paragraphs (a)(10)(i) through (vi) of 40 CFR 63.7540 to demonstrate continuous compliance. The permittee may delay the burner inspection specified in paragraph (a)(10)(i) of 40 CFR 63.7540 until the next scheduled or unscheduled unit shutdown, but the permittee must inspect each burner at least once every 72 months. **(40 CFR 63.7540(a)(12))**

c. If the unit is not operating on the required date for a tune-up, the tune-up must be conducted within 30 calendar days of startup. **(40 CFR 63.7540(a)(13))**

7. Table 10 of 40 CFR Part 63, Subpart DDDDD shows which parts of the General Provisions in 40 CFR 63.1 through 63.15 applies to the permittee.2 **(40 CFR 63.7565)**

**Footnotes:**

1 This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

2 This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

## FG-COLD CLEANERS-1

**FLEXIBLE GROUP CONDITIONS**

**DESCRIPTION**

Any cold cleaner that is grandfathered or exempt from Rule 201 pursuant to Rule 278, Rule 278a and Rule 281(2)(h) or Rule 285(2)(r)(iv). Existing cold cleaners were placed into operation prior to July 1, 1979. New cold cleaners were placed into operation on or after July 1, 1979.

**Emission Unit:** EU-COLD CLEANER1

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMIT(S)**

NA

**II. MATERIAL LIMIT(S)**

1. The permittee shall not use cleaning solvents containing more than five percent by weight of the following halogenated compounds: methylene chloride, perchloroethylene, trichloroethylene, 1,1,1‑trichloroethane, carbon tetrachloride, chloroform, or any combination thereof. **(R 336.1213(2))**

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

1. Cleaned parts shall be drained for no less than 15 seconds or until dripping ceases. **(R 336.1611(2)(b), R 336.1707(3)(b))**

2. The permittee shall perform routine maintenance on each cold cleaner as recommended by the manufacturer. **(R 336.1213(3))**

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

1. The cold cleaner must meet one of the following design requirements:

a. The air/vapor interface of the cold cleaner is no more than ten square feet. **(R 336.1281(2)(h))**

b. The cold cleaner is used for cleaning metal parts and the emissions are released to the general in-plant environment. **(R 336.1285(2)(r)(iv))**

2. The cold cleaner shall be equipped with a device for draining cleaned parts. **(R 336.1611(2)(b), R 336.1707(3)(b))**

3. All new and existing cold cleaners shall be equipped with a cover and the cover shall be closed whenever parts are not being handled in the cold cleaner. **(R 336.1611(2)(a), R 336.1707(3)(a))**

4. The cover of a new cold cleaner shall be mechanically assisted if the Reid vapor pressure of the solvent is more than 0.3 psia or if the solvent is agitated or heated. **(R 336.1707(3)(a))**

5. If the Reid vapor pressure of any solvent used in a new cold cleaner is greater than 0.6 psia; or, if any solvent used in a new cold cleaner is heated above 120 degrees Fahrenheit, then the cold cleaner must comply with at least one of the following provisions:

a. The cold cleaner must be designed such that the ratio of the freeboard height to the width of the cleaner is equal to or greater than 0.7. **(R 336.1707(2)(a))**

b. The solvent bath must be covered with water if the solvent is insoluble and has a specific gravity of more than 1.0. **(R 336.1707(2)(b))**

c. The cold cleaner must be controlled by a carbon adsorption system, condensation system, or other method of equivalent control approved by the AQD. **(R 336.1707(2)(c))**

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

NA

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. For each new cold cleaner in which the solvent is heated, the solvent temperature shall be monitored and recorded at least once each calendar week during routine operating conditions. **(R 336.1213(3))**

2. The permittee shall maintain the following information on file for each cold cleaner: **(R 336.1213(3))**

a. A serial number, model number, or other unique identifier for each cold cleaner.

b. The date the unit was installed, manufactured or that it commenced operation.

c. The air/vapor interface area for any unit claimed to be exempt under Rule 281(2)(h).

d. The applicable Rule 201 exemption.

e. The Reid vapor pressure of each solvent used.

f. If applicable, the option chosen to comply with Rule 707(2).

3. The permittee shall maintain written operating procedures for each cold cleaner. These written procedures shall be posted in an accessible, conspicuous location near each cold cleaner. **(R 336.1611(3), R 336.1707(4))**

4. As noted in Rule 611(2)(c) and Rule 707(3)(c), if applicable, an initial demonstration that the waste solvent is a safety hazard shall be made prior to storage in non-closed containers. If the waste solvent is a safety hazard and is stored in non-closed containers, verification that the waste solvent is disposed of so that not more than 20 percent, by weight, is allowed to evaporate into the atmosphere shall be made on a monthly basis. **(R 336.1213(3), R 336.1611(2)(c), R 336.1707(3)(c))**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

**See Appendix 8-1**

**VIII. STACK/VENT RESTRICTION(S)**

NA

**IX. OTHER REQUIREMENT(S)**

NA

## FG-EMERGENCYENGINES-1

**FLEXIBLE GROUP CONDITIONS**

**DESCRIPTION**

**40 CFR Part 63, Subpart ZZZZ** - National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines (RICE), located at a major source of HAP emissions, existing emergency, compression ignition RICE and spark ignition RICE less than 500 bhp.

**Emission Units:** EU-FIREPUMPENGINE#1, EU-FIREPUMPENGINE#2, EU-NATGASGENERATOR#1,   
EU-NATGASGENERATOR#2, EU-NATGASGENERATOR#3, EU-NATGASGENERATOR#4,   
EU-NATGASGENERATOR#5, EU-NATGASGENERATOR#6

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMIT(S)**

NA

**II. MATERIAL LIMIT(S)**

NA

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

1. Each engine in FG-EMERGENCYENGINES-1 shall be installed, maintained, and operated in a satisfactory manner. A list of recommended work practice standards as specified in 40 CFR 63.6602 and Table 2c, Item 6 or the permittee may petition the Administrator pursuant to the requirements of 40 CFR 63.6(g) for alternative work practices. The following are the recommended work practices specified in 40 CFR Part 63 Subpart ZZZZ Table 2c:

a. Change oil and filter every 500 hours of operation or annually, whichever comes first, except as allowed in SC III.2,

b. For SI RICE, Inspect the spark plugs every 1,000 hours of operation or annually, whichever comes first, and replace as necessary; or

For CI RICE, inspect the air cleaner every 1,000 hours of operation or annually, whichever comes first, and replace as necessary, and

c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary.

If the emergency engine is being operated during an emergency and it is not possible to shut down the engine to perform the work practice standards on the schedule required the work practice standard can be delayed until the emergency is over. The work practice should be performed as soon as practicable after the emergency has ended or the unacceptable risk under Federal, State or local law has been abated. Sources must report any failure to perform the work practice on the schedule required and the Federal, State or local law or which the risk was deemed unacceptable. **(40 CFR 63.6602, 40 CFR Part 63, Subpart ZZZZ, Table 2c, Items 1 & 6)**

2. The permittee may utilize an oil analysis program in order to extend the specified oil change requirement. The oil analysis must be performed at the same frequency as oil changes are required. The oil analysis must be performed at the same frequency specified for changing the oil in Table 2c of 40 CFR Part 63, Subpart ZZZZ. **(40 CFR 63.6625(i) & (j))**

3. The permittee shall install, maintain and operate each engine in FG-EMERGENCYENGINES-1 and after-treatment control device (if any) according to the manufacturer's emission-related written instructions or develop your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions. **(40 CFR 63.6605, 40 CFR 63.6625(e))**

4. The permittee shall minimize the time spent at idle during startup and minimize the startup time of each engine in FG-EMERGENCYENGINES-1 to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the emission standards applicable to all times other than startup apply. **(40 CFR 63.6625(h))**

5. The permittee shall not allow each engine in FG-EMERGENCYENGINES-1 to exceed 100 hours per calendar year for maintenance checks and readiness testing and emergency demand response. The owner or operator may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that Federal, State, or local standards require maintenance and testing of emergency RICE beyond 100 hours per calendar year. **(40 CFR 63.6640(f)(2)(i))**

6. The permittee may operate each engine in FG-EMERGENCYENGINES-1 up to 50 hours per calendar year for non-emergency situations, but those hours are to be counted towards the 100 hours per calendar year for maintenance and testing and emergency demand response, as allowed in 40 CFR 63.6640(f)(2). **(40 CFR 63.6640(f)(3))**

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

1. The permittee shall install a non-resettable hour meter on each engine in FG-EMERGENCYENGINES-1. **(40 CFR 63.6625(f))**

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. If using the oil analysis program for CI RICE in order to extend the specified oil change requirement in 40 CFR Part 63, Subpart ZZZZ, Table 2c, the permittee must at a minimum, analyze the following three parameters: Total Base Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Base Number is less than 30 percent of the Total Base Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 business days of receiving the results of the analysis; if the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 business days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine. **(40 CFR 63.6625(i))**
2. If using the oil analysis program for SI RICE in order to extend the specified oil change requirement in 40 CFR Part 63, Subpart ZZZZ, Table 2c, the permittee must at a minimum, analyze the following three parameters: Total Acid Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Acid Number increases by more than 3.0 milligrams of potassium hydroxide (KOH) per gram from Total Acid Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 business days of receiving the results of the analysis; if the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 business days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine. **(40 CFR 63.6625(j))**

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

For each engine in FG-EMERGENCYENGINES-1 the permittee shall keep in a satisfactory manner, records of the occurrence and duration of each malfunction of operation or the air pollution control monitoring equipment. The permittee shall keep all records on file and make them available to the department upon request. **(40 CFR 63.6655(a)(2), 40 CFR 63.6660)**

2. For each engine in FG-EMERGENCYENGINES-1 the permittee shall keep in a satisfactory manner, records of actions taken during periods of malfunction to minimize emissions, including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation. The permittee shall keep all records on file and make them available to the department upon request. **(40 CFR 63.6655(a)(5), 40 CFR 63.6660)**

3. For each engine in FG-EMERGENCYENGINES-1 the permittee shall keep in a satisfactory manner, records to demonstrate continuous compliance with operating limitations in SC III.3. The permittee shall keep all records on file and make them available to the department upon request. **(40 CFR 63.6655(d), 40 CFR 63.6660)**

4. For each engine in FG-EMERGENCYENGINES-1 the permittee shall keep in a satisfactory manner, records of the maintenance conducted to demonstrate that the engine and after-treatment control device (if any) were operated and maintained according to the developed maintenance plan. The permittee shall keep all records on file and make them available to the department upon request. **(40 CFR 63.6655(e), 40 CFR 63.6660)**

5. For each engine in FG-EMERGENCYENGINES-1 the permittee shall keep in a satisfactory manner, records of hours of operation recorded through the non-resettable hour meter. The permittee shall document how many hours were spent during emergency operation and how many hours were spent during non-emergency operation. If the engines were used for demand response operation, the permittee shall keep records of the notification of the emergency situation and the time the engine was operated as part of demand response. The permittee shall keep all records on file and make them available to the department upon request. **(40 CFR 63.6655(f), 40 CFR 63.6660)**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

4. If you own or operate an emergency stationary RICE with a site rating of more than 100 brake hp that operates or is contractually obligated to be available for more than 15 hours per calendar year for the purposes specified in 40 CFR 63.6640(f)(2)(ii) and (iii) or that operates for the purpose specified in 40 CFR 63.6640(f)(4)(ii), you must submit an annual report according to the requirements below and as specified in 40 CFR 63.6650(h):

1. The report must contain the following information:

i. Company name and address where the engine is located.

ii. Date of the report and beginning and ending dates of the reporting period.

iii. Engine site rating and model year.

iv. Latitude and longitude of the engine in decimal degrees reported to the fifth decimal place.

v. Hours operated for the purposes specified in 40 CFR 63.6640(f)(2)(ii) and (iii), including the date, start time, and end time for engine operation for the purposes specified in 40 CFR 63.6640(f)(2)(ii) and (iii).

vi. Number of hours the engine is contractually obligated to be available for the purposes specified in 40 CFR 63.6640(f)(2)(ii) and (iii).

vii. Hours spent for operation for the purpose specified in 40 CFR 63.6640(f)(4)(ii), including the date, start time, and end time for engine operation for the purposes specified in 40 CFR 63.6640(f)(4)(ii). The report must also identify the entity that dispatched the engine and the situation that necessitated the dispatch of the engine.

viii. If there were no deviations from the fuel requirements in 40 CFR 63.6604 that apply to the engine (if any), a statement that there were no deviations from the fuel requirements during the reporting period.

ix. If there were deviations from the fuel requirements in 40 CFR 63.6604 that apply to the engine (if any), information on the number, duration, and cause of deviations, and the corrective action taken.

1. The first annual report must cover the calendar year 2015 and must be submitted no later than March 31, 2016. Subsequent annual reports for each calendar year must be submitted no later than March 31 of the following calendar year.
2. The annual report must be submitted electronically using the subpart specific reporting form in the Compliance and Emissions Data Reporting Interface (CEDRI) that is accessed through EPA's Central Data Exchange (CDX) (www.epa.gov/cdx). However, if the reporting form specific to 40 CFR Part 63, Subpart ZZZZ is not available in CEDRI at the time that the report is due, the written report must be submitted to the Administrator at the appropriate address listed in 40 CFR 63.13. **(40 CFR 63.6650(h), 40 CFR 63.6660)**

**See Appendix 8-1**

**VIII. STACK/VENT RESTRICTION(S)**

NA

**IX. OTHER REQUIREMENT(S)**

1. The permittee shall comply with all applicable provisions of the National Emission Standards for Hazardous Air Pollutants, as specified in 40 CFR Part 63, Subpart A and Subpart ZZZZ, for Stationary Reciprocating Internal Combustion Engines. **(40 CFR 63.6595, 40 CFR Part 63, Subparts A and ZZZZ)**

**Footnotes:**

1 This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

2 This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

## FG-EMERGENERATOR-1

**FLEXIBLE GROUP CONDITIONS**

**DESCRIPTION**

Standards of Performance for Stationary Spark Ignition Internal Combustion Engines as found at 40 CFR Part 60, Subpart JJJJ

**Emission Units:**  EU-PSEMERGEN, EU-BDYGENERATOR, EU-GAGENERATOR, EU-LOCGENERATOR, EU-MTAGENERATOR

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMIT(S)**

| **Pollutant** | **Limit** | **Time Period/ Operating Scenario** | **Equipment** | **Monitoring/**  **Testing Method** | **Underlying Applicable Requirements** |
| --- | --- | --- | --- | --- | --- |
| 1. NOx | 2.0 g/hp-hr | Hourly | FG-EMERGENERATOR-1 | SC VI.2 | **40 CFR 60.4233(e)** |
| 2. CO | 4.0 g/hp-hr | Hourly | FG-EMERGENERATOR-1 | SC VI.2 | **40 CFR 60.4233(e)** |
| 3. VOC | 1.0 g/hp-hr | Hourly | FG-EMERGENERATOR-1 | SC VI.2 | **40 CFR 60.4233(e)** |

**II. MATERIAL LIMIT(S)**

1. The permittee shall only burn pipeline quality natural gas in FG-EMERGENERATOR-1. **(40 CFR 60.4233, 40 CFR 63.6590)**

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

1. The permittee may operate each engine covered FG-EMERGENERATOR-1 for no more than 100 hours per 12-month rolling time period as determined at the end of each calendar month for the purpose of necessary maintenance checks and readiness testing, provided that the tests are recommended by Federal, State, or local government, the manufacturer, the vendor, or the insurance company associated with the engine. The permittee may petition the Department for approval of additional hours to be used for maintenance checks and readiness testing. A petition is not required if the owner or operator maintains records indicating that Federal, State, or local standards require maintenance and testing of emergency internal combustion engines beyond 100 hours per year. Each engine covered by FG-EMERGENERATOR-1may operate up to 50 hours per year in non-emergency situations, but those 50 hours are counted towards the 100 hours per year provided for maintenance and testing. The 50 hours per year for non-emergency situations cannot be used for peak shaving or to generate income for a facility to supply non-emergency power as part of a financial arrangement with another entity. **(40 CFR 60.4243)**

2. The permittee shall operate and maintain each engine covered by FG-EMERGENERATOR-1 such that it meets the emission limits in SC I.1, I.2, and I.3 over the entire life of the engine. **(40 CFR 60.4234, 40 CFR 60.4243)**

3. If the permittee purchased a certified engine, according to procedures specified in 40 CFR Part 60, Subpart JJJJ, for the same model year, the permittee shall meet the following requirements for each engine covered by  
FG-EMERGENERATOR-1: **(R 336.1911, 40 CFR 60.4234, 40 CFR 60.4243)**

1. Operate and maintain the certified engine and control device according to the manufacturer's   
   emission-related written instructions,
2. Keep a maintenance plan and the permittee may only change those engine settings that are permitted by the manufacturer. If you do not operate and maintain the certified engine and control device according to the manufacturer's emission-related written instructions, the engine will be considered a non-certified engine, and
3. Meet the requirements as specified in 40 CFR 1068 Subparts A through D.

4. If the permittee purchased a non-certified engine or a certified engine operating in a non-certified manner, the permittee shall keep a maintenance plan for each engine covered by FG-EMERGENERATOR-1 and shall, to the extent practicable, maintain and operate each engine in a manner consistent with good air pollution control practice for minimizing emissions.2 **(40 CFR 60.4243)**

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

1. The permittee shall equip and maintain each engine covered by FG-EMERGENERATOR-1 with non-resettable hours meters to track the operating hours.1 **(R 336.1225, 40 CFR 60.4237)**
2. It is expected that air-to-fuel ratio controllers will be used with the operation of three-way catalysts/non-selective catalytic reduction. The AFR controller must be maintained and operated appropriately in order to ensure proper operation of the engine and control device to minimize emissions at all times.2 **(40 CFR 60.4243(g))**

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall conduct an initial performance test for each engine covered by FG-EMERGENERATOR-1 within one year after startup of the engine to demonstrate compliance with the emission limits in 40 CFR 60.4233(e), unless the engines have been certified by the manufacturer as required by 40 CFR Part 60, Subpart JJJJ and the permittee maintains the engine as required by 40 CFR 60.4243(b)(1). If a performance test is required, the performance tests shall be conducted according to 40 CFR 60.4244. No less than 30 days prior to testing, a complete test plan shall be submitted to the AQD. The final plan must be approved by the AQD prior to testing. Verification of emission limits includes the submittal of a complete report of the test results to the AQD within 60 days following the last date of the test. After conducting the initial performance test, the permittee shall conduct subsequent performance testing, for non-certified engines, every 8,760 hours or 3 years, whichever comes first.  **(R 336.2001, R 336.2003, R 336.2004, 40 CFR 60.4243, 40 CFR 60.4244, 40 CFR Part 60, Subpart JJJJ)**

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall keep, in a satisfactory manner, records of testing required in SC V.1 or manufacturer certification and maintenance records documenting that each engine covered by FG-EMERGENERATOR-1 meets the applicable emission limitations contained in the federal Standards of Performance for New Stationary Sources 40 CFR Part 60, Subpart JJJJ. The permittee shall keep all records on file and make them available to the Department upon request. **(40 CFR 60.4243)**
2. The permittee shall monitor and record the total hours of operation and the hours of operation during non-emergencies for each engine covered by FG-EMERGENERATOR-1, on a monthly and 12-month rolling time period basis, in a manner acceptable to the AQD District Supervisor. The permittee shall document how many hours are spent for emergency operation of FG-EMERGENERATOR-1, including what classified the operation as emergency and how many hours are spent for non-emergency operation. **(40 CFR 60.4245(b))**

3. The permittee shall keep records of the following information for each engine covered by   
FG-EMERGENERATOR-1: **(40 CFR 60.4245(a))**

a. All notifications submitted to comply with 40 CFR Part 60, Subpart JJJJ and all documentation supporting any notification.

b. Maintenance conducted on each engine covered by FG-EMERGENERATOR-1.

c. If an engine covered by FG-EMERGENERATOR-1 is a certified engine, documentation from the manufacturer that the engine is certified to meet the emission standards and information as required in 40 CFR Parts 90, 1048, 1054, and 1060, as applicable.

d. If an engine covered by FG-EMERGENERATOR-1 is not a certified engine or is a certified engine operating in a non-certified manner and subject to 40 CFR 60.4243(a)(2), documentation that engine meets the emission standards.

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

**See Appendix 8-1**

**VIII. STACK/VENT RESTRICTION(S)**

NA

**IX. OTHER REQUIREMENT(S)**

1. The permittee shall comply with the provisions of the federal Standards of Performance for New Stationary Sources as specified in 40 CFR Part 60, Subparts A and JJJJ, as they apply to each engine covered by   
   FG-EMERGENERATOR-1. **(40 CFR Part 60, Subparts A and JJJJ, 40 CFR 63.6590)**
2. The permittee shall comply with the provisions of the National Emission Standards for Hazardous Air Pollutants, as specified in 40 CFR Part 63, Subparts A and ZZZZ, as they apply to each engine covered by   
   FG-EMERGENERATOR-1. **(40 CFR Part 63, Subparts A and ZZZZ, 40 CFR 63.6595)**

**Footnotes:**

1 This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

2 This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

# E. NON-APPLICABLE REQUIREMENTS

At the time of the ROP issuance, the AQD has determined that no non-applicable requirements have been identified for incorporation into the permit shield provision set forth in the General Conditions in Part A pursuant to Rule 213(6)(a)(ii).

|  |
| --- |
| **APPENDICES** |

## Appendix 1-1. Acronyms and Abbreviations

|  |  |  |  |
| --- | --- | --- | --- |
| **Common Acronyms** | | **Pollutant / Measurement Abbreviations** | |
| AQD | Air Quality Division | acfm | Actual cubic feet per minute |
| BACT | Best Available Control Technology | BTU | British Thermal Unit |
| CAA | Clean Air Act | °C | Degrees Celsius |
| CAM | Compliance Assurance Monitoring | CO | Carbon Monoxide |
| CEM | Continuous Emission Monitoring | CO2e | Carbon Dioxide Equivalent |
| CEMS | Continuous Emission Monitoring System | dscf | Dry standard cubic foot |
| CFR | Code of Federal Regulations | dscm | Dry standard cubic meter |
| COM | Continuous Opacity Monitoring | °F | Degrees Fahrenheit |
| Department/  department | Michigan Department of Environment, Great Lakes, and Energy | gr | Grains |
| HAP | Hazardous Air Pollutant |
| EGLE | Michigan Department of Environment, Great Lakes, and Energy | Hg | Mercury |
| hr | Hour |
| EU | Emission Unit | HP | Horsepower |
| FG | Flexible Group | H2S | Hydrogen Sulfide |
| GACS | Gallons of Applied Coating Solids | kW | Kilowatt |
| GC | General Condition | lb | Pound |
| GHGs | Greenhouse Gases | m | Meter |
| HVLP | High Volume Low Pressure\* | mg | Milligram |
| ID | Identification | mm | Millimeter |
| IRSL | Initial Risk Screening Level | MM | Million |
| ITSL | Initial Threshold Screening Level | MW | Megawatts |
| LAER | Lowest Achievable Emission Rate | NMOC | Non-methane Organic Compounds |
| MACT | Maximum Achievable Control Technology | NOx | Oxides of Nitrogen |
| MAERS | Michigan Air Emissions Reporting System | ng | Nanogram |
| MAP | Malfunction Abatement Plan | PM | Particulate Matter |
| MSDS | Material Safety Data Sheet | PM10 | Particulate Matter equal to or less than 10 microns in diameter |
| NA | Not Applicable |
| NAAQS | National Ambient Air Quality Standards | PM2.5 | Particulate Matter equal to or less than 2.5  microns in diameter |
| NESHAP | National Emission Standard for Hazardous Air Pollutants | pph | Pounds per hour |
| ppm | Parts per million |
| NSPS | New Source Performance Standards | ppmv | Parts per million by volume |
| NSR | New Source Review | ppmw | Parts per million by weight |
| PS | Performance Specification | % | Percent |
| PSD | Prevention of Significant Deterioration | psia | Pounds per square inch absolute |
| PTE | Permanent Total Enclosure | psig | Pounds per square inch gauge |
| PTI | Permit to Install | scf | Standard cubic feet |
| RACT | Reasonable Available Control Technology | sec | Seconds |
| ROP | Renewable Operating Permit | SO2 | Sulfur Dioxide |
| SC | Special Condition | TAC | Toxic Air Contaminant |
| SCR | Selective Catalytic Reduction | Temp | Temperature |
| SNCR | Selective Non-Catalytic Reduction | THC | Total Hydrocarbons |
| SRN | State Registration Number | tpy | Tons per year |
| TEQ | Toxicity Equivalence Quotient | µg | Microgram |
| USEPA/EPA | United States Environmental Protection Agency | µm | Micrometer or Micron |
| VOC | Volatile Organic Compounds |
| VE | Visible Emissions | yr | Year |

\*For HVLP applicators, the pressure measured at the gun air cap shall not exceed 10 psig.

## Appendix 2-1. Schedule of Compliance

The permittee certified in the ROP application that this stationary source is in compliance with all applicable requirements and the permittee shall continue to comply with all terms and conditions of this ROP. A Schedule of Compliance is not required. **(R 336.1213(4)(a), R 336.1119(a)(ii))**

## Appendix 3-1. Monitoring Requirements

The following monitoring procedures, methods, or specifications are the details to the monitoring requirements identified and referenced in FG-CONTROLS.

**Elements of an O & M Plan**

**General** – Keep records of maintenance inspections which include the dates, results of the inspections and the dates and reasons for repairs if made. The following items shall be inspected for each respective add-on control device used to demonstrate compliance with applicable VOC emissions limits.

**Regenerative Thermal Oxidizers**

* 1. Validation of thermocouple accuracy or recalibration of each thermocouple a minimum of once every   
     12 months. The thermocouple can be replaced in lieu of validation.
  2. Perform a heat exchange/heat transfer media inspection a minimum of once every 18 months.\*
  3. Perform an inspection of the valve seals condition and verify valve timing/synchronization a minimum of once every 18 months.\*

\* The requirement to address this issue is satisfied if a performance test (*i.e.,* stack test) has been performed on the control device within the prior 18 month period, or if the inspection is performed according to an alternative schedule, approved by the AQD District Office.

## Appendix 4-1. Recordkeeping

Specific recordkeeping requirement formats and procedures are detailed in Part A or the appropriate Source-Wide, Emission Unit and/or Flexible Group Special Conditions. Therefore, this appendix is not applicable.

## Appendix 5-1. Testing Procedures

Specific testing requirement plans, procedures, and averaging times are detailed in the appropriate Source-Wide, Emission Unit and/or Flexible Group Special Conditions. Therefore, this appendix is not applicable.

## Appendix 6-1. Permits to Install

The following table lists any PTIs issued or ROP revision applications received since the effective date of the previously issued ROP No. MI-ROP-B1606-2014. Those ROP revision applications that are being issued concurrently with this ROP renewal are identified by an asterisk (\*). Those revision applications not listed with an asterisk were processed prior to this renewal.

Source-Wide PTI No MI-PTI-B1606-2014a is being reissued as Source-Wide PTI No. MI-PTI-B1606-20XX.

| **Permit to Install Number** | **ROP Revision**  **Application Number** | **Description of Equipment or Change** | **Corresponding Emission Unit(s) or**  **Flexible Group(s)** |
| --- | --- | --- | --- |
| 36-15C | 201700108/  December 20, 2017 | Incorporated PTI 36-15C, which was to add space heating to an extension of their assembly building and space heating to an already permitted space heating flexible group (FG-NATGASEQUIP). Additionally, PTI 35-15C added a 100 kW Emergency generator powered by a natural gas spark ignition engine (EU-GAGENERATOR). These new emission units are covered in FG-NATGASEQUIP. | EU-NORTHHEATER,  EU-SOUTHHEATER,  EU-NATGASEQUIP,  EU-GAGENERATOR,  FG-NATGASEQUIP,  FG-63-5D-WTRHEATERS |
| 173-13D | 201700046/  December 20, 2017 | Incorporate PTI 173-13D, which is to modify certain conditions in four (4) emission units and two (2) flexible groups to more accurately reflect operations in the new paint shop. The new paint shop will include new equipment and existing process equipment at the Flint Plant  Emission Units and Flexible Groups removed or modified by this modification were:  EU-11ELPO, EU-12PRIMERSURF,  EU-14TOPCOAT, EU-15SEALADHESIV,  EU-16MISCSOLVENT, EU-GASTANK11N,  EU-GASTANK12N, EU-MDFINALREPAIR, EU-ANTICHIP, EU-BOILER5, EU-BOILER6, EU-BOILER7, EU-BOILER8,  EU-PURGE SOLVENT TANK,  EU-PURGE RECLAIM TANK,  FG-COATLINE, FG-MACT LIGHT DUTY,  FG-TRANSITION FG-NETTING,  FG-RULE290, FG-GASTANKS, FG-BOILER MACT, and FG-BOILERS  The modification of PTI 173-13D did not increase or decrease emissions of any pollutants, and therefore, the previous netting analysis performed for PTI 173-13B was still valid.  PTI 173-13D was a modification of PTI 173-13B, which was a PSD PTI that was dual noticed. Public comment was from May 21, 2015 until June 22, 2015, and a public hearing was not requested. Subsequently the company submitted an application for PTI 173-13C in October 2016, to modify PTI 173-13B, and then a month later AQD received another PTI application (PTI 173-13D) with small changes. Upon issuance of PTI 173-13D, PTI 173-13B as well as the application for PTI 173-13C were voided. | EU-PRETREATMENT,  EU-ECOAT,  EU-SEALERS & ADHESIVES,  EU-SOUND DAMP,  EU-THREE WET,  EU-GLASS INSTALL,  EU-FINAL REPAIR,  EU-PURGE&CLEAN,  EU-VEHICLE FLUID FILL,  EU-NATURAL GAS,  EU-GASOLINE TANK1,  EU-GASOLINE TANK2,  EU-DIESEL TANK1,  EU-DIESEL TANK2,  EU-AF TANK1,  EU-AF TANK2,  EU-TF TANK,  EU-POWER STEERING TANK,  EU-NPSPRGRECTNK,  EU-BOILER1,  EU-BOILER2,  EU-BOILER3,  EU-BOILER4,  EU-BOILER5,  EU-EMERGENERATOR,  FG-TANKS,  FG-PAINT & ASSEMBLY,  FG-CONTROLS,  FG-MACT,  FG-BOILERS1 |
| NA | 201800017 / May 1, 2018 | Clarify a Special Reporting Condition in Flexible Group FG-PAINT & ASSEMBLY back to the original intent of the permitted Condition established in PTI 173-13D. The PTI originally stated “For each emission unit (EU) and flexible group (FG) included in this permit, the permittee shall submit to the AQD District Supervisor, in an acceptable format, within 30 days following the end of the quarter in which the data was collected, the actual VOC, PM10, PM2.5, and NOx emission rates for each limit included in the permit.” Based on SC VI.2 which is how the company shows compliance with the emission limits established in FG-PAINT & ASSEMBLY, SC VII.1 in PTI 173-13D should have clarified that the quarterly reporting was for the Emission Units included in FG-PAINT & ASSEMBLY and not all emission units in the ROP. AQD clarified the Condition back to the original intent of “For each EU in this flexible group (FG-PAINT & ASSEMBLY), the permittee shall submit to the AQD District Supervisor, in an acceptable format, within 30 days following the end of the quarter in which the data was collected, the actual VOC, PM10, PM2.5, and NOx emission rates for each limit included in SC I.1 through SC I.6.” | FG-PAINT & ASSEMBLY |

## Appendix 7-1. Emission Calculations

There are no specific emission calculations to be used for this ROP. Therefore, this appendix is not applicable.

## Appendix 8-1. Reporting

**A. Annual, Semiannual, and Deviation Certification Reporting**

The permittee shall use EGLE, AQD, Report Certification form (EQP 5736) and EGLE, AQD, Deviation Report form (EQP 5737) for the annual, semiannual and deviation certification reporting referenced in the Reporting Section of the Source-Wide, Emission Unit and/or Flexible Group Special Conditions. Alternative formats must meet the provisions of Rule 213(4)(c) and Rule 213(3)(c)(i), respectively, and be approved by the AQD District Supervisor.

**B. Other Reporting**

Specific reporting requirement formats and procedures are detailed in Part A or the appropriate Source-Wide, Emission Unit and/or Flexible Group Special Conditions. Therefore, Part B of this appendix is not applicable

# SECTION 2 – FLINT METAL CENTER

# A. GENERAL CONDITIONS

## Permit Enforceability

* All conditions in this permit are both federally enforceable and state enforceable unless otherwise noted. **(R 336.1213(5))**
* Those conditions that are hereby incorporated in a state-only enforceable Source-Wide PTI pursuant to Rule 201(2)(d) are designated by footnote one. **(R 336.1213(5)(a), R 336.1214a(5))**
* Those conditions that are hereby incorporated in a federally enforceable Source-Wide PTI pursuant to Rule 201(2)(c) are designated by footnote two. **(R 336.1213(5)(b), R 336.1214a(3))**

## General Provisions

1. The permittee shall comply with all conditions of this ROP. Any ROP noncompliance constitutes a violation of Act 451, and is grounds for enforcement action, for ROP revocation or revision, or for denial of the renewal of the ROP. All terms and conditions of this ROP that are designated as federally enforceable are enforceable by the Administrator of the United States Environmental Protection Agency (USEPA) and by citizens under the provisions of the federal Clean Air Act (CAA). Any terms and conditions based on applicable requirements which are designated as “state-only” are not enforceable by the USEPA or citizens pursuant to the CAA. **(R 336.1213(1)(a))**
2. It shall not be a defense for the permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this ROP. **(R 336.1213(1)(b))**
3. This ROP may be modified, revised, or revoked for cause. The filing of a request by the permittee for a permit modification, revision, or termination, or a notification of planned changes or anticipated noncompliance does not stay any ROP term or condition. This does not supersede or affect the ability of the permittee to make changes, at the permittee’s own risk, pursuant to Rule 215 and Rule 216. **(R 336.1213(1)(c))**
4. The permittee shall allow the department, or an authorized representative of the department, upon presentation of credentials and other documents as may be required by law and upon stating the authority for and purpose of the investigation, to perform any of the following activities: **(R 336.1213(1)(d))**
   1. Enter, at reasonable times, a stationary source or other premises where emissions-related activity is conducted or where records must be kept under the conditions of the ROP.
   2. Have access to and copy, at reasonable times, any records that must be kept under the conditions of the ROP.
   3. Inspect, at reasonable times, any of the following:
      1. Any stationary source.
      2. Any emission unit.
      3. Any equipment, including monitoring and air pollution control equipment.
      4. Any work practices or operations regulated or required under the ROP.
   4. As authorized by Section 5526 of Act 451, sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the ROP or applicable requirements.
5. The permittee shall furnish to the department, within a reasonable time, any information the department may request, in writing, to determine whether cause exists for modifying, revising, or revoking the ROP or to determine compliance with this ROP. Upon request, the permittee shall also furnish to the department copies of any records that are required to be kept as a term or condition of this ROP. For information which is claimed by the permittee to be confidential, consistent with the requirements of the 1976 PA 442, MCL §15.231 et seq., and known as the Freedom of Information Act, the person may also be required to furnish the records directly to the USEPA together with a claim of confidentiality. **(R 336.1213(1)(e))**
6. A challenge by any person, the Administrator of the USEPA, or the department to a particular condition or a part of this ROP shall not set aside, delay, stay, or in any way affect the applicability or enforceability of any other condition or part of this ROP. **(R 336.1213(1)(f))**
7. The permittee shall pay fees consistent with the fee schedule and requirements pursuant to Section 5522 of Act 451. **(R 336.1213(1)(g))**
8. This ROP does not convey any property rights or any exclusive privilege. **(R 336.1213(1)(h))**

## Equipment & Design

1. Any collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in Rule 370(2).2 **(R 336.1370)**
2. Any air cleaning device shall be installed, maintained, and operated in a satisfactory manner and in accordance with the Michigan Air Pollution Control rules and existing law. **(R 336.1910)**

## Emission Limits

1. Unless otherwise specified in this ROP, the permittee shall comply with Rule 301, which states, in part, “Except as provided in Subrules 2, 3, and 4 of this rule, a person shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of a density greater than the most stringent of the following:”2 **(R 336.1301(1))**
   1. A 6-minute average of 20% opacity, except for one 6-minute average per hour of not more than 27% opacity.
   2. A limit specified by an applicable federal new source performance standard.

The grading of visible emissions shall be determined in accordance with Rule 303.

1. The permittee shall not cause or permit the emission of an air contaminant or water vapor in quantities that cause, alone or in reaction with other air contaminants, either of the following:
   1. Injurious effects to human health or safety, animal life, plant life of significant economic value, or property.1 **(R 336.1901(a))**
   2. Unreasonable interference with the comfortable enjoyment of life and property.1**(R 336.1901(b))**

## Testing/Sampling

1. The department may require the owner or operator of any source of an air contaminant to conduct acceptable performance tests, at the owner’s or operator’s expense, in accordance with Rule 1001 and Rule 1003, under any of the conditions listed in Rule 1001(1).2 **(R 336.2001)**
2. Any required performance testing shall be conducted in accordance with Rule 1001(2), Rule 1001(3) and Rule 1003. **(R 336.2001(2), R 336.2001(3), R 336.2003(1))**
3. Any required test results shall be submitted to the Air Quality Division (AQD) in the format prescribed by the applicable reference test method within 60 days following the last date of the test. **(R 336.2001(5))**

## Monitoring/Recordkeeping

1. Records of any periodic emission or parametric monitoring required in this ROP shall include the following information specified in Rule 213(3)(b)(i), where appropriate. **(R 336.1213(3)(b))**
   1. The date, location, time, and method of sampling or measurements.
   2. The dates the analyses of the samples were performed.
   3. The company or entity that performed the analyses of the samples.
   4. The analytical techniques or methods used.
   5. The results of the analyses.
   6. The related process operating conditions or parameters that existed at the time of sampling or measurement.
2. All required monitoring data, support information and all reports, including reports of all instances of deviation from permit requirements, shall be kept and furnished to the department upon request for a period of not less than 5 years from the date of the monitoring sample, measurement, report or application. Support information includes all calibration and maintenance records and all original strip-chart recordings, or other original data records, for continuous monitoring instrumentation and copies of all reports required by the ROP. **(R 336.1213(1)(e), R 336.1213(3)(b)(ii))**

## Certification & Reporting

1. Except for the alternate certification schedule provided in Rule 213(3)(c)(iii)(B), any document required to be submitted to the department as a term or condition of this ROP shall contain an original certification by a Responsible Official which state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete. **(R 336.1213(3)(c))**
2. A Responsible Official shall certify to the appropriate AQD District Office and to the USEPA that the stationary source is and has been in compliance with all terms and conditions contained in the ROP except for deviations that have been or are being reported to the appropriate AQD District Office pursuant to Rule 213(3)(c). This certification shall include all the information specified in Rule 213(4)(c)(i) through (v) and shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the certification are true, accurate, and complete. The USEPA address is: USEPA, Air Compliance Data - Michigan, Air and Radiation Division, 77 West Jackson Boulevard, Chicago, Illinois 60604-3507. **(R 336.1213(4)(c))**
3. The certification of compliance shall be submitted annually for the term of this ROP as detailed in the special conditions, or more frequently if specified in an applicable requirement or in this ROP. **(R 336.1213(4)(c))**
4. The permittee shall promptly report any deviations from ROP requirements and certify the reports. The prompt reporting of deviations from ROP requirements is defined in Rule 213(3)(c)(ii) as follows, unless otherwise described in this ROP. **(R 336.1213(3)(c))**
   1. For deviations that exceed the emissions allowed under the ROP, prompt reporting means reporting consistent with the requirements of Rule 912 as detailed in Condition 25. All reports submitted pursuant to this paragraph shall be promptly certified as specified in Rule 213(3)(c)(iii).
   2. For deviations which exceed the emissions allowed under the ROP and which are not reported pursuant to Rule 912 due to the duration of the deviation, prompt reporting means the reporting of all deviations in the semiannual reports required by Rule 213(3)(c)(i). The report shall describe reasons for each deviation and the actions taken to minimize or correct each deviation.
   3. For deviations that do not exceed the emissions allowed under the ROP, prompt reporting means the reporting of all deviations in the semiannual reports required by Rule 213(3)(c)(i). The report shall describe the reasons for each deviation and the actions taken to minimize or correct each deviation.
5. For reports required pursuant to Rule 213(3)(c)(ii), prompt certification of the reports is described in Rule 213(3)(c)(iii) as either of the following: **(R 336.1213(3)(c))**
   1. Submitting a certification by a Responsible Official with each report which states that, based on information and belief formed after reasonable inquiry, the statements and information in the report are true, accurate, and complete.
   2. Submitting, within 30 days following the end of a calendar month during which one or more prompt reports of deviations from the emissions allowed under the ROP were submitted to the department pursuant to Rule 213(3)(c)(ii), a certification by a Responsible Official which states that; “based on information and belief formed after reasonable inquiry, the statements and information contained in each of the reports submitted during the previous month were true, accurate, and complete.” The certification shall include a listing of the reports that are being certified. Any report submitted pursuant to Rule 213(3)(c)(ii) that will be certified on a monthly basis pursuant to this paragraph shall include a statement that certification of the report will be provided within 30 days following the end of the calendar month.
6. Semiannually for the term of the ROP as detailed in the special conditions, or more frequently if specified, the permittee shall submit certified reports of any required monitoring to the appropriate AQD District Office. All instances of deviations from ROP requirements during the reporting period shall be clearly identified in the reports. **(R 336.1213(3)(c)(i))**
7. On an annual basis, the permittee shall report the actual emissions, or the information necessary to determine the actual emissions, of each regulated air pollutant as defined in Rule 212(6) for each emission unit utilizing the emissions inventory forms provided by the department. **(R 336.1212(6))**
8. The permittee shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant which continue for more than one hour in excess of any applicable standard or limitation, or emissions of any air contaminant continuing for more than two hours in excess of an applicable standard or limitation, as required in Rule 912, to the appropriate AQD District Office. The notice shall be provided not later than two business days after the start-up, shutdown, or discovery of the abnormal conditions or malfunction. Notice shall be by any reasonable means, including electronic, telephonic, or oral communication. Written reports, if required under Rule 912, must be submitted to the appropriate AQD District Supervisor within 10 days after the start-up or shutdown occurred, within 10 days after the abnormal conditions or malfunction has been corrected, or within 30 days of discovery of the abnormal conditions or malfunction, whichever is first. The written reports shall include all of the information required in Rule 912(5) and shall be certified by a Responsible Official in a manner consistent with the CAA.2 **(R 336.1912)**

## Permit Shield

1. Compliance with the conditions of the ROP shall be considered compliance with any applicable requirements as of the date of ROP issuance if either of the following provisions is satisfied. **(R 336.1213(6)(a)(i), R 336.1213(6)(a)(ii))**
   1. The applicable requirements are included and are specifically identified in the ROP.
   2. The permit includes a determination or concise summary of the determination by the department that other specifically identified requirements are not applicable to the stationary source.

Any requirements identified in Part E of this ROP have been identified as non-applicable to this ROP and are included in the permit shield.

1. Nothing in this ROP shall alter or affect any of the following:
   1. The provisions of Section 303 of the CAA, emergency orders, including the authority of the USEPA under Section 303 of the CAA. **(R 336.1213(6)(b)(i))**
   2. The liability of the owner or operator of this source for any violation of applicable requirements prior to or at the time of this ROP issuance. **(R 336.1213(6)(b)(ii))**
   3. The applicable requirements of the acid rain program, consistent with Section 408(a) of the CAA. **(R 336.1213(6)(b)(iii))**
   4. The ability of the USEPA to obtain information from a source pursuant to Section 114 of the CAA. **(R 336.1213(6)(b)(iv))**
2. The permit shield shall not apply to provisions incorporated into this ROP through procedures for any of the following:
   1. Operational flexibility changes made pursuant to Rule 215. **(R 336.1215(5))**
   2. Administrative Amendments made pursuant to Rule 216(1)(a)(i)-(iv). **(R 336.1216(1)(b)(iii))**
   3. Administrative Amendments made pursuant to Rule 216(1)(a)(v) until the amendment has been approved by the department. **(R 336.1216(1)(c)(iii))**
   4. Minor Permit Modifications made pursuant to Rule 216(2). **(R 336.1216(2)(f))**
   5. State-Only Modifications made pursuant to Rule 216(4) until the changes have been approved by the department. **(R 336.1216(4)(e))**
3. Expiration of this ROP results in the loss of the permit shield. If a timely and administratively complete application for renewal is submitted not more than 18 months, but not less than 6 months, before the expiration date of the ROP, but the department fails to take final action before the end of the ROP term, the existing ROP does not expire until the renewal is issued or denied, and the permit shield shall extend beyond the original ROP term until the department takes final action. **(R 336.1217(1)(c), R 336.1217(1)(a))**

## Revisions

1. For changes to any process or process equipment covered by this ROP that do not require a revision of the ROP pursuant to Rule 216, the permittee must comply with Rule 215. **(R 336.1215, R 336.1216)**
2. A change in ownership or operational control of a stationary source covered by this ROP shall be made pursuant to Rule 216(1). **(R 336.1219(2))**
3. For revisions to this ROP, an administratively complete application shall be considered timely if it is received by the department in accordance with the time frames specified in Rule 216. **(R 336.1210(10))**
4. Pursuant to Rule 216(1)(b)(iii), Rule 216(2)(d) and Rule 216(4)(d), after a change has been made, and until the department takes final action, the permittee shall comply with both the applicable requirements governing the change and the ROP terms and conditions proposed in the application for the modification. During this time period, the permittee may choose to not comply with the existing ROP terms and conditions that the application seeks to change. However, if the permittee fails to comply with the ROP terms and conditions proposed in the application during this time period, the terms and conditions in the ROP are enforceable. **(R 336.1216(1)(c)(iii), R 336.1216(2)(d), R 336.1216(4)(d))**

## Reopenings

1. A ROP shall be reopened by the department prior to the expiration date and revised by the department under any of the following circumstances:
   1. If additional requirements become applicable to this stationary source with three or more years remaining in the term of the ROP, but not if the effective date of the new applicable requirement is later than the ROP expiration date. **(R 336.1217(2)(a)(i))**
   2. If additional requirements pursuant to Title IV of the CAA become applicable to this stationary source. **(R 336.1217(2)(a)(ii))**
   3. If the department determines that the ROP contains a material mistake, information required by any applicable requirement was omitted, or inaccurate statements were made in establishing emission limits or the terms or conditions of the ROP. **(R 336.1217(2)(a)(iii))**
   4. If the department determines that the ROP must be revised to ensure compliance with the applicable requirements. **(R 336.1217(2)(a)(iv))**

## Renewals

1. For renewal of this ROP, an administratively complete application shall be considered timely if it is received by the department not more than 18 months, but not less than 6 months, before the expiration date of the ROP. **(R 336.1210(9))**

## Stratospheric Ozone Protection

1. If the permittee is subject to Title 40 of the Code of Federal Regulations (CFR), Part 82 and services, maintains, or repairs appliances except for motor vehicle air conditioners (MVAC), or disposes of appliances containing refrigerant, including MVAC and small appliances, or if the permittee is a refrigerant reclaimer, appliance owner or a manufacturer of appliances or recycling and recovery equipment, the permittee shall comply with all applicable standards for recycling and emissions reduction pursuant to 40 CFR Part 82, Subpart F.
2. If the permittee is subject to 40 CFR Part 82 and performs a service on motor (fleet) vehicles when this service involves refrigerant in the MVAC, the permittee is subject to all the applicable requirements as specified in 40 CFR Part 82, Subpart B, Servicing of Motor Vehicle Air Conditioners. The term “motor vehicle” as used in Subpart B does not include a vehicle in which final assembly of the vehicle has not been completed by the original equipment manufacturer. The term MVAC as used in Subpart B does not include the air-tight sealed refrigeration system used for refrigerated cargo or an air conditioning system on passenger buses using Hydrochlorofluorocarbon-22 refrigerant.

## Risk Management Plan

1. If subject to Section 112(r) of the CAA and 40 CFR Part 68, the permittee shall register and submit to the USEPA the required data related to the risk management plan for reducing the probability of accidental releases of any regulated substances listed pursuant to Section 112(r)(3) of the CAA as amended in 40 CFR 68.130. The list of substances, threshold quantities, and accident prevention regulations promulgated under 40 CFR Part 68, do not limit in any way the general duty provisions under Section 112(r)(1).
2. If subject to Section 112(r) of the CAA and 40 CFR Part 68, the permittee shall comply with the requirements of 40 CFR Part 68, no later than the latest of the following dates as provided in 40 CFR 68.10(a):
   1. June 21, 1999,
   2. Three years after the date on which a regulated substance is first listed under 40 CFR 68.130, or
   3. The date on which a regulated substance is first present above a threshold quantity in a process.
3. If subject to Section 112(r) of the CAA and 40 CFR Part 68, the permittee shall submit any additional relevant information requested by any regulatory agency necessary to ensure compliance with the requirements of 40 CFR Part 68.
4. If subject to Section 112(r) of the CAA and 40 CFR Part 68, the permittee shall annually certify compliance with all applicable requirements of Section 112(r) as detailed in Rule 213(4)(c)). **(40 CFR Part 68)**

## Emission Trading

1. Emission averaging and emission reduction credit trading are allowed pursuant to any applicable interstate or regional emission trading program that has been approved by the Administrator of the USEPA as a part of Michigan’s State Implementation Plan. Such activities must comply with Rule 215 and Rule 216. **(R 336.1213(12))**

## Permit to Install (PTI)

1. The process or process equipment included in this permit shall not be reconstructed, relocated, or modified unless a PTI authorizing such action is issued by the department, except to the extent such action is exempt from the PTI requirements by any applicable rule.2 **(R 336.1201(1))**
2. The department may, after notice and opportunity for a hearing, revoke PTI terms or conditions if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of the PTI or is violating the department’s rules or the CAA.2 **(R 336.1201(8), Section 5510 of Act 451)**
3. The terms and conditions of a PTI shall apply to any person or legal entity that now or hereafter owns or operates the process or process equipment at the location authorized by the PTI. If a new owner or operator submits a written request to the department pursuant to Rule 219 and the department approves the request, this PTI will be amended to reflect the change of ownership or operational control. The request must include all of the information required by Subrules (1)(a), (b) and (c) of Rule 219. The written request shall be sent to the appropriate AQD District Supervisor, EGLE.2**(R 336.1219)**
4. If the installation, reconstruction, relocation, or modification of the equipment for which PTI terms and conditions have been approved has not commenced within 18 months of the original PTI issuance date, or has been interrupted for 18 months, the applicable terms and conditions from that PTI, as incorporated into the ROP, shall become void unless otherwise authorized by the department. Furthermore, the person to whom that PTI was issued, or the designated authorized agent, shall notify the department via the Supervisor, Permit Section, EGLE, AQD, P. O. Box 30260, Lansing, Michigan 48909, if it is decided not to pursue the installation, reconstruction, relocation, or modification of the equipment allowed by the terms and conditions from that PTI.2 **(R 336.1201(4))**

**Footnotes:**

1This condition is state-only enforceable and was established pursuant to Rule 201(1)(b).

2This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

# B. SOURCE-WIDE CONDITIONS

Part B outlines the Source-Wide Terms and Conditions that apply to this stationary source. The permittee is subject to these special conditions for the stationary source in addition to the general conditions in Part A and any other terms and conditions contained in this ROP.

The permittee shall comply with all specific details in the special conditions and the underlying applicable requirements cited. If a specific condition type does not apply to this source, NA (not applicable) has been used in the table. If there are no Source-Wide Conditions, this section will be left blank.

# C. EMISSION UNIT SPECIAL CONDITIONS

Part C outlines terms and conditions that are specific to individual emission units listed in the Emission Unit Summary Table. The permittee is subject to the special conditions for each emission unit in addition to the General Conditions in Part A and any other terms and conditions contained in this ROP.

The permittee shall comply with all specific details in the special conditions and the underlying applicable requirements cited. If a specific condition type does not apply, NA (not applicable) has been used in the table. If there are no conditions specific to individual emission units, this section will be left blank.

## EMISSION UNIT SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

| **Emission Unit ID** | **Emission Unit Description**  **(Including Process Equipment & Control Device(s))** | **Installation**  **Date/**  **Modification Date** | **Flexible Group ID** |
| --- | --- | --- | --- |
| EU-PAINTSHOP | Maintenance paint shop booth with dry fabric filters. | 01-01-1997 | FG-RULE287(2)(c)-2 |
| EUINKMARKING | Ink marking operation. | 09-01-2009 | FG-RULE287(2)(c)-2 |
| EU-COLDCLEANERS | Cold cleaners exempt from Rule 201 per Rule 281(2)(h) or Rule 285(2)(r)(iv). | 01-01-2008 | FG-COLDCLEANERS-2 |
| EU-B-1 BOILER | A 2.2 MMBtu/hr natural gas-fired boiler that serves the Administrative Building. | 05-01-2005 | FG-BOILER-MACT |
| EU-B-2 BOILER | A 2.2 MMBtu/hr natural gas-fired boiler that serves the Administrative Building. | 05-01-2005 | FG-BOILER-MACT |
| EU-GENERATOR#1 | A 115 HP natural gas-fired emergency spark ignition (SI) generator located on the roof of the Administration Building. | 01-01-2005 | FG-EXT-EMERGENCY |
| EU-GENERATOR#2 | A 225 HP natural gas-fired emergency spark ignition (SI) generator located at the F-12 platform. | 04-01-2008 | FG-NEW-EMERGENCY |
| EU-GENERATOR#3 | A 225 HP natural gas-fired emergency spark ignition (SI) generator located in the basement at L-19. | 08-01-2008 | FG-NEW-EMERGENCY |
| EU-FIREPUMP | A 420 HP diesel fuel-fired fire pump compression ignition (CI) engine located east of the main plant. | 05-01-2000 | FG-EXT-EMERGENCY |

# D. FLEXIBLE GROUP SPECIAL CONDITIONS

Part D outlines the terms and conditions that apply to more than one emission unit. The permittee is subject to the special conditions for each flexible group in addition to the General Conditions in Part A and any other terms and conditions contained in this ROP.

The permittee shall comply with all specific details in the special conditions and the underlying applicable requirements cited. If a specific condition type does not apply, NA (not applicable) has been used in the table. If there are no special conditions that apply to more than one emission unit, this section will be left blank.

## FLEXIBLE GROUP SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions

| **Flexible Group ID** | **Flexible Group Description** | **Associated**  **Emission Unit IDs** |
| --- | --- | --- |
| FG-RULE287(2)(c)-2 | Any emission unit that emits air contaminants and is exempt from the requirements of Rule 201 pursuant to Rule 278, Rule 278a and Rule 287(2)(c). Emission units installed/modified before December 20, 2016, may show compliance with Rule 287 in effect at the time of installation/modification. | EU-PAINTSHOP  EU-INKMARKING |
| FG-COLD-CLEANERS-2 | Any cold cleaner that is grandfathered or exempt from Rule 201 pursuant to Rule 278, Rule 278a and Rule 281(2)(h) or Rule 285(2)(r)(iv). Existing cold cleaners were placed into operation prior to July 1, 1979. New cold cleaners were placed into operation on or after July 1, 1979. | EU-COLDCLEANERS |
| FG-BOILER-MACT | National Emission Standards for Hazardous Air Pollutants for industrial, commercial, and institutional boilers and process heaters located at major sources of HAP emissions as found in 40 CFR Part 63, Subpart DDDDD. | EU-B-1 BOILER  EU-B-2 BOILER |
| FG-EXT-EMERGENCY | National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines (RICE) located at a major source of HAP emissions as found in 40 CFR Part 63, Subpart ZZZZ for existing emergency spark ignition (SI) RICE and compression ignition (CI) RICE less than 500 brake HP. | EU-GENERATOR#1  EU-FIREPUMP |
| FG-NEW-EMERGENCY | National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines (RICE) located at a major source of HAP emissions as found in 40 CFR Part 63, Subpart ZZZZ for new emergency spark ignition (SI) RICE less than 500 brake HP. | EU-GENERATOR#2  EU-GENERATOR#3 |

## FG-RULE287(2)(c)-2

**FLEXIBLE GROUP CONDITIONS**

**DESCRIPTION**

Any emission unit that emits air contaminants and is exempt from the requirements of Rule 201 pursuant to Rule 278, Rule 278a and Rule 287(2)(c). Emission units installed/modified before December 20, 2016, may show compliance with Rule 287 in effect at the time of installation/modification.

**Emission Units installed on or after December 20, 2016:** NA

**Emission Units installed prior to December 20, 2016:**  EU-PAINTSHOP, EU-INKMARKING

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMIT(S)**

NA

**II. MATERIAL LIMIT(S)**

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| **Material** | **Limit** | **Time Period/Operating Scenario** | **Equipment** | **Underlying Applicable Requirement** |
| 1. Coatings | 200 Gallons/month  (minus watera as applied) | Calendar month | Each emission unit in FG-RULE287(2)(c)-2 | **R 336.1287(2)(c)(i)** |

a The phrase “minus water” shall also include compounds which are used as organic solvents and which are excluded from the definition of volatile organic compound. **(R 336.1602(4))**

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

NA

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

1. Any exhaust system installed on or after December 20, 2016, that serves only coating spray equipment shall be equipped with a dry filter control or water wash control which is installed, maintained, and operated in accordance with the manufacturer’s specifications, or the permittee develops a plan which provides to the extent practicable for the maintenance and operation of the equipment in a manner consistent with good air pollution control practices for minimizing emissions. All emission units installed before December 20, 2016, with an exhaust system that serves only coating spray equipment must have a properly installed and operated particulate control system. **(R 336.1213(2), R 336.1287(2)(c)(ii), R 336.1910)**

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

NA

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall maintain records of the following information for each emission unit for each calendar month using the methods outlined in the EGLE, AQD Rule 287(2)(c), Permit to Install Exemption Record form (EQP 3562) or in a format acceptable to the AQD District Supervisor. **(R 336.1213(3))**

a. Volume of coating used, as applied, minus water, in gallons. **(R 336.1287(2)(c)(iii))**

b. Documentation of any filter replacements or maintenance of water wash control for exhaust systems serving coating spray equipment or other documentation included in a plan developed by the owner or operator of the equipment. **(R 336.1213(3))**

**See Appendix 4-2**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

**See Appendix 8-2**

**VIII. STACK/VENT RESTRICTION(S)**

NA

**IX. OTHER REQUIREMENT(S)**

NA

## FG-COLD CLEANERS-2

**FLEXIBLE GROUP CONDITIONS**

**DESCRIPTION**

Any cold cleaner that is grandfathered or exempt from Rule 201 pursuant to Rule 278, Rule 278a and Rule 281(2)(h) or Rule 285(2)(r)(iv). Existing cold cleaners were placed into operation prior to July 1, 1979. New cold cleaners were placed into operation on or after July 1, 1979.

**Emission Unit:** EU-COLDCLEANERS

**POLLUTION CONTROL EQUIPMENT**

**NA**

**I. EMISSION LIMIT(S)**

NA

**II. MATERIAL LIMIT(S)**

1. The permittee shall not use cleaning solvents containing more than five percent by weight of the following halogenated compounds: methylene chloride, perchloroethylene, trichloroethylene, 1,1,1‑trichloroethane, carbon tetrachloride, chloroform, or any combination thereof. **(R 336.1213(2))**

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

1. Cleaned parts shall be drained for no less than 15 seconds or until dripping ceases. **(R 336.1611(2)(b), R 336.1707(3)(b))**

2. The permittee shall perform routine maintenance on each cold cleaner as recommended by the manufacturer. **(R 336.1213(3))**

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

1. The cold cleaner must meet one of the following design requirements:

a. The air/vapor interface of the cold cleaner is no more than ten square feet. **(R 336.1281(2)(h))**

b. The cold cleaner is used for cleaning metal parts and the emissions are released to the general in-plant environment. **(R 336.1285(2)(r)(iv))**

2. The cold cleaner shall be equipped with a device for draining cleaned parts. **(R 336.1611(2)(b), R 336.1707(3)(b))**

3. All new and existing cold cleaners shall be equipped with a cover and the cover shall be closed whenever parts are not being handled in the cold cleaner. **(R 336.1611(2)(a), R 336.1707(3)(a))**

4. The cover of a new cold cleaner shall be mechanically assisted if the Reid vapor pressure of the solvent is more than 0.3 psia or if the solvent is agitated or heated. **(R 336.1707(3)(a))**

5. If the Reid vapor pressure of any solvent used in a new cold cleaner is greater than 0.6 psia; or, if any solvent used in a new cold cleaner is heated above 120 degrees Fahrenheit, then the cold cleaner must comply with at least one of the following provisions:

a. The cold cleaner must be designed such that the ratio of the freeboard height to the width of the cleaner is equal to or greater than 0.7. **(R 336.1707(2)(a))**

b. The solvent bath must be covered with water if the solvent is insoluble and has a specific gravity of more than 1.0. **(R 336.1707(2)(b))**

c. The cold cleaner must be controlled by a carbon adsorption system, condensation system, or other method of equivalent control approved by the AQD. **(R 336.1707(2)(c))**

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

NA

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. For each new cold cleaner in which the solvent is heated, the solvent temperature shall be monitored and recorded at least once each calendar week during routine operating conditions. **(R 336.1213(3))**

2. The permittee shall maintain the following information on file for each cold cleaner: **(R 336.1213(3))**

a. A serial number, model number, or other unique identifier for each cold cleaner.

b. The date the unit was installed, manufactured or that it commenced operation.

c. The air/vapor interface area for any unit claimed to be exempt under Rule 281(2)(h).

d. The applicable Rule 201 exemption.

e. The Reid vapor pressure of each solvent used.

f. If applicable, the option chosen to comply with Rule 707(2).

3. The permittee shall maintain written operating procedures for each cold cleaner. These written procedures shall be posted in an accessible, conspicuous location near each cold cleaner. **(R 336.1611(3), R 336.1707(4))**

4. As noted in Rule 611(2)(c) and Rule 707(3)(c), if applicable, an initial demonstration that the waste solvent is a safety hazard shall be made prior to storage in non-closed containers. If the waste solvent is a safety hazard and is stored in non-closed containers, verification that the waste solvent is disposed of so that not more than 20 percent, by weight, is allowed to evaporate into the atmosphere shall be made on a monthly basis. **(R 336.1213(3), R 336.1611(2)(c), R 336.1707(3)(c))**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

**See Appendix 8-2**

**VIII. STACK/VENT RESTRICTION(S)**

NA

**IX. OTHER REQUIREMENT(S)**

NA

## FG-BOILER-MACT

**FLEXIBLE GROUP CONDITIONS**

**DESCRIPTION**

National Emission Standards for Hazardous Air Pollutants for industrial, commercial, and institutional boilers and process heaters located at major sources of HAP emissions as found in 40 CFR Part 63, Subpart DDDDD.

**Emission Units:** EU-B-1 BOILER, EU-B-2 BOILER

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMIT(S)**

NA

**II. MATERIAL LIMIT(S)**

NA

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

1. The permittee shall conduct the initial tune-up of the affected boilers no later than January 31, 2016, and a tune-up every five years (no more than 61 months after the previous tune-up) thereafter of the boilers to demonstrate continuous compliance as specified in 40 CFR 63.7540(a)(12). **(40 CFR 63.7510(g), 40 CFR 63.7515(d), 40 CFR 63.7540(a)(12))**
2. For an existing boiler or process heater located at a major source facility, not including limited use units, the permittee must have a one-time energy assessment performed by a qualified energy assessor as required in Table 3 of 40 CFR Part 63, Subpart DDDDD. **(40 CFR Part 63, Subpart DDDDD, Table 3)**
3. The permittee, at all times, must operate and maintain any affected source, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. Determination of whether such operation and maintenance procedures are being used will be based on information available to the administrator that may include, but is not limited to, monitoring results, review of operation and maintenance procedures, review of operation and maintenance records, and inspection of the source. **(40 CFR 63.7500(a)(3))**
4. The permittee shall only burn natural gas in FG-BOILER-MACT boilers and process heaters with the exception of liquid fuel (No. 2 fuel oil) burned for periodic testing (maintenance, or operator training) not to exceed a combined total of 48 hours during any calendar year, or during periods of gas curtailment and gas supply emergencies. **(R 336.1213(3), 40 CFR 63.7575)**

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

NA

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

NA

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall keep records of the hours of operation while using liquid No. 2 fuel oil including the reason for using the fuel (maintenance, operator training, gas curtailment or supply interruption) and the boiler the fuel was used in.  **(R 336.1213(3), 40 CFR 63.7575)**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

4. As specified in 40 CFR 63.9(b)(4) and (5), if you startup your new or reconstructed affected source on or after January 31, 2013, you must submit an Initial Notification not later than 15 days after the actual date of startup of the affected source.  **(40 CFR 63.7545(c))**

1. The permittee shall submit compliance reports as required by 40 CFR 63.7550.  The first time period covered by these reports shall be shortened so as to end on either June 30 or December 31, whichever date is the first date that occurs at least 180 days (or 1, 2, or 5 years, as applicable, if submitting an annual, biennial, or 5 year compliance report) after the compliance date that is specified for you source in 40 CFR 63.7495. **(40 CFR 63.7550)**
2. The permittee shall submit all reports required by 40 CFR Subpart DDDDD, Table 9 to the EPA via the CEDRI. You must use the appropriate electronic report in CEDRI for this subpart. Instead of using the electronic report in CEDRI for this subpart, you may submit an alternate electronic file consistent with the XML schema listed on the CEDRI Web site (*http://www.epa.gov/ttn/chief/cedri/index.html*), once the XML schema is available. If the reporting form specific to this subpart is not available in CEDRI at the time that the report is due, you must submit the report to the Administrator at the appropriate address listed in §63.13. You must begin submitting reports via CEDRI no later than 90 days after the form becomes available in CEDRI.

**See Appendix 8-2**

**VIII. STACK/VENT RESTRICTION(S)**

NA

**IX. OTHER REQUIREMENT(S)**

1. The permittee shall comply with all applicable provisions of the National Emission Standards for Hazardous Air Pollutants, as specified in 40 CFR Part 63, Subparts A and DDDDD, for Industrial, Commercial, and Institutional Boilers and Process Heaters. **(40 CFR Part 63, Subparts A and** **DDDDD)**

**Footnotes:**

1 This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

2 This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

## FG-EXT–EMERGENCY

**FLEXIBLE GROUP CONDITIONS**

**DESCRIPTION**

National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines (RICE) located at a major source of HAP emissions as found in 40 CFR Part 63, Subpart ZZZZ for existing emergency compression ignition (CI) RICE and spark ignition (SI) RICE less than 500 brake HP.

**Emission Units:** EU-GENERATOR#1, EU-FIREPUMP

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMIT(S)**

NA

**II. MATERIAL LIMIT(S)**

NA

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

1. Each engine in FG-EXT-EMERGENCY shall be installed, maintained, and operated in a satisfactory manner. A list of recommended work practice standards is specified in 40 CFR Part 63, Subpart ZZZZ Table 2c, Items 1 and 6, or the permittee may petition the Administrator pursuant to the requirements of 40 CFR 63.6(g) for alternative work practices. The following are the recommended work practices specified in 40 CFR Part 63, Subpart ZZZZ, Table 2c:

a. Change oil and filter every 500 hours of operation or annually, whichever comes first, except as allowed in SC III.2,

b. For SI RICE, inspect the spark plugs every 1,000 hours of operation or annually, whichever comes first, and replace as necessary; or for CI RICE, inspect the air cleaner every 1,000 hours of operation or annually, whichever comes first, and replace as necessary, and

c. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary.

If the emergency engine is being operated during an emergency and it is not possible to shut down the engine to perform the work practice standards on the schedule required, the work practice standard can be delayed until the emergency is over. The work practice should be performed as soon as practicable after the emergency has ended or the unacceptable risk under federal, state or local law has been abated. Sources must report any failure to perform the work practice on the schedule required and the Federal, State or local law or which the risk was deemed unacceptable. **(40 CFR 63.6602, 40 CFR Part 63, Subpart ZZZZ, Table 2c, Items 1 and 6)**

2. The permittee may utilize an oil analysis program in order to extend the specified oil change requirement. The oil analysis must be performed at the same frequency as oil changes are required. The oil analysis must be performed at the same frequency specified for changing the oil in Table 2c of 40 CFR Part 63, Subpart ZZZZ. **(40 CFR 63.6625(i) and (j))**

3. The permittee shall install, maintain and operate each engine in FG-EXT-EMERGENCY and after-treatment control device (if any) according to the manufacturer's emission-related written instructions or develop your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions. **(40 CFR 63.6605, 40 CFR 63.6625(e))**

4. The permittee shall minimize the time spent at idle during startup and minimize the startup time of each engine in FG-EXT-EMERGENCY to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the emission standards applicable to all times other than startup apply. **(40 CFR 63.6625(h))**

5. The permittee shall not allow each engine in FG-EXT-EMERGENCY to exceed 100 hours per calendar year for maintenance checks and readiness testing and emergency demand response. The owner or operator may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that federal, state, or local standards require maintenance and testing of emergency RICE beyond 100 hours per calendar year. **(40 CFR 63.6640(f)(2)(i))**

6. The permittee may operate each engine in FG-EXT-EMERGENCY up to 50 hours per calendar year for non-emergency situations, but those hours are to be counted towards the 100 hours per calendar year for maintenance and testing and emergency demand response, as allowed in 40 CFR 63.6640(f)(2). **(40 CFR 63.6640(f)(3))**

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

1. The permittee shall install a non-resettable hour meter on each engine in FG-EXT-EMERGENCY. **(40 CFR 63.6625(f))**

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. If using the oil analysis program for CI RICE in order to extend the specified oil change requirement in 40 CFR Part 63, Subpart ZZZZ, Table 2c, the permittee must at a minimum, analyze the following three parameters: Total Base Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Base Number is less than 30 percent of the Total Base Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 business days of receiving the results of the analysis. If the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 business days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine. **(40 CFR 63.6625(i))**
2. If using the oil analysis program for SI RICE in order to extend the specified oil change requirement in 40 CFR Part 63, Subpart ZZZZ ,Table 2c, the permittee must at a minimum, analyze the following three parameters: Total Acid Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Acid Number increases by more than 3.0 milligrams of potassium hydroxide (KOH) per gram from Total Acid Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 business days of receiving the results of the analysis. If the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 business days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine. **(40 CFR 63.6625(j))**

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

For each engine in FG-EXT-EMERGENCY, the permittee shall keep in a satisfactory manner, records of the occurrence and duration of each malfunction of operation or the air pollution control monitoring equipment. The permittee shall keep all records on file and make them available to the department upon request. **(40 CFR 63.6655(a)(2), 40 CFR 63.6660)**

2. For each engine in FG-EXT-EMERGENCY, the permittee shall keep in a satisfactory manner, records of actions taken during periods of malfunction to minimize emissions, including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation. The permittee shall keep all records on file and make them available to the department upon request. **(40 CFR 63.6655(a)(5), 40 CFR 63.6660)**

3. For each engine in FG-EXT-EMERGENCY, the permittee shall keep in a satisfactory manner, records to demonstrate continuous compliance with operating limitations in SC III.3. The permittee shall keep all records on file and make them available to the department upon request. **(40 CFR 63.6655(d), 40 CFR 63.6660)**

4. For each engine in FG-EXT-EMERGENCY, the permittee shall keep in a satisfactory manner, records of the maintenance conducted to demonstrate that the engine and after-treatment control device (if any) were operated and maintained according to the developed maintenance plan. The permittee shall keep all records on file and make them available to the department upon request. **(40 CFR 63.6655(e), 40 CFR 63.6660)**

5. For each engine in FG-EXT-EMERGENCY, the permittee shall keep in a satisfactory manner, records of hours of operation recorded through the non-resettable hour meter. The permittee shall document how many hours were spent during emergency operation and how many hours were spent during non-emergency operation. If the engines were used for demand response operation, the permittee shall keep records of the notification of the emergency situation and the time the engine was operated as part of demand response. The permittee shall keep all records on file and make them available to the department upon request. **(40 CFR 63.6655(f), 40 CFR 63.6660)**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

4. If you own or operate an emergency stationary RICE with a site rating of more than 100 brake HP that operates or is contractually obligated to be available for more than 15 hours per calendar year for the purposes specified in 40 CFR 63.6640(f)(2)(ii) and (iii) or that operates for the purpose specified in 40 CFR 63.6640(f)(4)(ii), you must submit an annual report according to the requirements below and as specified in 40 CFR 63.6650(h):

1. The report must contain the following information:

i. Company name and address where the engine is located.

ii. Date of the report and beginning and ending dates of the reporting period.

iii. Engine site rating and model year.

iv. Latitude and longitude of the engine in decimal degrees reported to the fifth decimal place.

v. Hours operated for the purposes specified in 40 CFR 63.6640(f)(2)(ii) and (iii), including the date, start time, and end time for engine operation for the purposes specified in 40 CFR 63.6640(f)(2)(ii) and (iii).

vi. Number of hours the engine is contractually obligated to be available for the purposes specified in 40 CFR 63.6640(f)(2)(ii) and (iii).

vii. Hours spent for operation for the purpose specified in 40 CFR 63.6640(f)(4)(ii), including the date, start time, and end time for engine operation for the purposes specified in 40 CFR 63.6640(f)(4)(ii). The report must also identify the entity that dispatched the engine and the situation that necessitated the dispatch of the engine.

viii. If there were no deviations from the fuel requirements in 40 CFR 63.6604 that apply to the engine (if any), a statement that there were no deviations from the fuel requirements during the reporting period.

ix. If there were deviations from the fuel requirements in 40 CFR 63.6604 that apply to the engine (if any), information on the number, duration, and cause of deviations, and the corrective action taken.

1. The first annual report must cover the calendar year 2015 and must be submitted no later than March 31, 2016. Subsequent annual reports for each calendar year must be submitted no later than March 31 of the following calendar year.
2. The annual report must be submitted electronically using the subpart specific reporting form in the Compliance and Emissions Data Reporting Interface (CEDRI) that is accessed through EPA's Central Data Exchange (CDX) (www.epa.gov/cdx). However, if the reporting form specific to this subpart is not available in CEDRI at the time that the report is due, the written report must be submitted to the Administrator at the appropriate address listed in 40 CFR 63.13. **(40 CFR 63.6650(h), 40 CFR 63.6660)**

**See Appendix 8-2**

**VIII. STACK/VENT RESTRICTION(S)**

NA

**IX. OTHER REQUIREMENT(S)**

1. The permittee shall comply with all applicable provisions of the National Emission Standards for Hazardous Air Pollutants, as specified in 40 CFR Part 63, Subparts A and ZZZZ, for Stationary Reciprocating Internal Combustion Engines. **(40 CFR Part 63, Subparts A and ZZZZ)**

**Footnotes:**

1 This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

2 This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

## FG-NEW–EMERGENCY

**FLEXIBLE GROUP CONDITIONS**

**DESCRIPTION**

National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines (RICE) located at a major source of HAP emissions as found in 40 CFR Part 63, Subpart ZZZZ for new emergency spark ignition (SI) RICE less than 500 brake HP.

**Emission Units:** EU-GENERATOR#2-, EU-GENERATOR#3

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMIT(S)**

NA

**II. MATERIAL LIMIT(S)**

NA

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

1. The permittee shall not allow each engine in FG-NEW-EMERGENCY to exceed 100 hours per calendar year for maintenance checks and readiness testing and emergency demand response. The owner or operator may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that Federal, State, or local standards require maintenance and testing of emergency RICE beyond 100 hours per calendar year. **(40 CFR 63.6640(f)(2)(i))**

2. The permittee may operate each engine in FG-NEW-EMERGENCY up to 50 hours per calendar year for non-emergency situations, but those hours are to be counted towards the 100 hours per calendar year for maintenance and testing and emergency demand response, as allowed in 40 CFR 63.6640(f)(2). **(40 CFR 63.6640(f)(3))**

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

1. The permittee shall install a non-resettable hour meter on each engine in FG-NEW-EMERGENCY. **(40 CFR 63.6640(f))**

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

NA

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. For each engine in FG-NEW-EMERGENCY, the permittee shall keep in a satisfactory manner, records of hours of operation recorded through the non-resettable hour meter. The permittee shall document how many hours were spent during emergency operation and how many hours were spent during non-emergency operation. If the engines were used for demand response operation, the permittee shall keep records of the notification of the emergency situation and the time the engine was operated as part of demand response. The permittee shall keep all records on file and make them available to the department upon request. **(40 CFR 63.6640(f), 40 CFR 63.6660)**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

4. If you own or operate an emergency stationary RICE with a site rating of more than 100 brake HP that operates or is contractually obligated to be available for more than 15 hours per calendar year for the purposes specified in 40 CFR 63.6640(f)(2)(ii) and (iii) or that operates for the purpose specified in 40 CFR 63.6640(f)(4)(ii), you must submit an annual report according to the requirements below and as specified in 40 CFR 63.6650(h):

1. The report must contain the following information:

i. Company name and address where the engine is located.

ii. Date of the report and beginning and ending dates of the reporting period.

iii. Engine site rating and model year.

iv. Latitude and longitude of the engine in decimal degrees reported to the fifth decimal place.

v. Hours operated for the purposes specified in 40 CFR 63.6640(f)(2)(ii) and (iii), including the date, start time, and end time for engine operation for the purposes specified in 40 CFR 63.6640(f)(2)(ii) and (iii).

vi. Number of hours the engine is contractually obligated to be available for the purposes specified in 40 CFR 63.6640(f)(2)(ii) and (iii).

vii. Hours spent for operation for the purpose specified in 40 CFR 63.6640(f)(4)(ii), including the date, start time, and end time for engine operation for the purposes specified in 40 CFR 63.6640(f)(4)(ii). The report must also identify the entity that dispatched the engine and the situation that necessitated the dispatch of the engine.

viii. If there were no deviations from the fuel requirements in 40 CFR 63.6604 that apply to the engine (if any), a statement that there were no deviations from the fuel requirements during the reporting period.

ix. If there were deviations from the fuel requirements in 40 CFR 63.6604 that apply to the engine (if any), information on the number, duration, and cause of deviations, and the corrective action taken.

1. The first annual report must cover the calendar year 2015 and must be submitted no later than March 31, 2016. Subsequent annual reports for each calendar year must be submitted no later than March 31 of the following calendar year.
2. The annual report must be submitted electronically using the subpart specific reporting form in the Compliance and Emissions Data Reporting Interface (CEDRI) that is accessed through EPA's Central Data Exchange (CDX) (www.epa.gov/cdx). However, if the reporting form specific to this subpart is not available in CEDRI at the time that the report is due, the written report must be submitted to the Administrator at the appropriate address listed in 40 CFR 63.13. **(40 CFR 63.6650(h), 40 CFR 63.6660)**

**See Appendix 8-2**

**VIII. STACK/VENT RESTRICTION(S)**

NA

**IX. OTHER REQUIREMENT(S)**

1. The permittee shall comply with all applicable provisions of the National Emission Standards for Hazardous Air Pollutants, as specified in 40 CFR Part 63, Subparts A and ZZZZ, for Stationary Reciprocating Internal Combustion Engines. **(40 CFR Part 63, Subparts A and ZZZZ)**

**Footnotes:**

1 This condition is state only enforceable and was established pursuant to Rule 201(1)(b).

2 This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

# E. NON-APPLICABLE REQUIREMENTS

At the time of the ROP issuance, the AQD has determined that no non-applicable requirements have been identified for incorporation into the permit shield provision set forth in the General Conditions in Part A pursuant to Rule 213(6)(a)(ii).

|  |
| --- |
| **APPENDICES** |

## Appendix 1-2. Acronyms and Abbreviations

|  |  |  |  |
| --- | --- | --- | --- |
| **Common Acronyms** | | **Pollutant / Measurement Abbreviations** | |
| AQD | Air Quality Division | acfm | Actual cubic feet per minute |
| BACT | Best Available Control Technology | BTU | British Thermal Unit |
| CAA | Clean Air Act | °C | Degrees Celsius |
| CAM | Compliance Assurance Monitoring | CO | Carbon Monoxide |
| CEM | Continuous Emission Monitoring | CO2e | Carbon Dioxide Equivalent |
| CEMS | Continuous Emission Monitoring System | dscf | Dry standard cubic foot |
| CFR | Code of Federal Regulations | dscm | Dry standard cubic meter |
| COM | Continuous Opacity Monitoring | °F | Degrees Fahrenheit |
| Department/  department | Michigan Department of Environment, Great Lakes, and Energy | gr | Grains |
| HAP | Hazardous Air Pollutant |
| EGLE | Michigan Department of Environment, Great Lakes, and Energy | Hg | Mercury |
| hr | Hour |
| EU | Emission Unit | HP | Horsepower |
| FG | Flexible Group | H2S | Hydrogen Sulfide |
| GACS | Gallons of Applied Coating Solids | kW | Kilowatt |
| GC | General Condition | lb | Pound |
| GHGs | Greenhouse Gases | m | Meter |
| HVLP | High Volume Low Pressure\* | mg | Milligram |
| ID | Identification | mm | Millimeter |
| IRSL | Initial Risk Screening Level | MM | Million |
| ITSL | Initial Threshold Screening Level | MW | Megawatts |
| LAER | Lowest Achievable Emission Rate | NMOC | Non-methane Organic Compounds |
| MACT | Maximum Achievable Control Technology | NOx | Oxides of Nitrogen |
| MAERS | Michigan Air Emissions Reporting System | ng | Nanogram |
| MAP | Malfunction Abatement Plan | PM | Particulate Matter |
| MSDS | Material Safety Data Sheet | PM10 | Particulate Matter equal to or less than 10 microns in diameter |
| NA | Not Applicable |
| NAAQS | National Ambient Air Quality Standards | PM2.5 | Particulate Matter equal to or less than 2.5  microns in diameter |
| NESHAP | National Emission Standard for Hazardous Air Pollutants | pph | Pounds per hour |
| ppm | Parts per million |
| NSPS | New Source Performance Standards | ppmv | Parts per million by volume |
| NSR | New Source Review | ppmw | Parts per million by weight |
| PS | Performance Specification | % | Percent |
| PSD | Prevention of Significant Deterioration | psia | Pounds per square inch absolute |
| PTE | Permanent Total Enclosure | psig | Pounds per square inch gauge |
| PTI | Permit to Install | scf | Standard cubic feet |
| RACT | Reasonable Available Control Technology | sec | Seconds |
| ROP | Renewable Operating Permit | SO2 | Sulfur Dioxide |
| SC | Special Condition | TAC | Toxic Air Contaminant |
| SCR | Selective Catalytic Reduction | Temp | Temperature |
| SNCR | Selective Non-Catalytic Reduction | THC | Total Hydrocarbons |
| SRN | State Registration Number | tpy | Tons per year |
| TEQ | Toxicity Equivalence Quotient | µg | Microgram |
| USEPA/EPA | United States Environmental Protection Agency | µm | Micrometer or Micron |
| VOC | Volatile Organic Compounds |
| VE | Visible Emissions | yr | Year |

\*For HVLP applicators, the pressure measured at the gun air cap shall not exceed 10 psig.

## Appendix 2-2. Schedule of Compliance

The permittee certified in the ROP application that this stationary source is in compliance with all applicable requirements and the permittee shall continue to comply with all terms and conditions of this ROP. A Schedule of Compliance is not required. **(R 336.1213(4)(a), R 336.1119(a)(ii))**

## Appendix 3-2. Monitoring Requirements

Specific monitoring requirement procedures, methods or specifications are detailed in Part A or the appropriate Source-Wide, Emission Unit and/or Flexible Group Special Conditions. Therefore, this appendix is not applicable.

## Appendix 4-2. Recordkeeping

Specific recordkeeping requirement formats and procedures are detailed in Part A or the appropriate Source-Wide, Emission Unit and/or Flexible Group Special Conditions. Therefore, this appendix is not applicable.

## Appendix 5-2. Testing Procedures

Specific recordkeeping requirement formats and procedures are detailed in Part A or the appropriate Source-Wide, Emission Unit and/or Flexible Group Special Conditions. Therefore, this appendix is not applicable.

## Appendix 6-2. Permits to Install

The following table lists any PTIs issued or ROP revision applications received since the effective date of the previously issued ROP No. MI-ROP-B1608-2017. Those ROP revision applications that are being issued concurrently with this ROP renewal are identified by an asterisk (\*). Those revision applications not listed with an asterisk were processed prior to this renewal.

Source-Wide PTI No MI-PTI-B1608-2017 is being reissued as Source-Wide PTI No. MI-PTI-B1606-20XX.

|  |  |  |  |
| --- | --- | --- | --- |
| **Permit to Install Number** | **ROP Revision**  **Application Number** | **Description of Equipment or Change** | **Corresponding Emission Unit(s) or**  **Flexible Group(s)** |
| NA | NA | NA | NA |

## Appendix 7-2. Emission Calculations

There are no specific emission calculations to be used for this ROP. Therefore, this appendix is not applicable.

## Appendix 8-2. Reporting

**A. Annual, Semi-annual, and Deviation Certification Reporting**

The permittee shall use EGLE, AQD, Report Certification form (EQP 5736) and EGLE, AQD, Deviation Report form (EQP 5737) for the annual, semiannual and deviation certification reporting referenced in the Reporting Section of the Source-Wide, Emission Unit and/or Flexible Group Special Conditions. Alternative formats must meet the provisions of Rule 213(4)(c) and Rule 213(3)(c)(i), respectively, and be approved by the AQD District Supervisor.

**B. Other Reporting**

Specific reporting requirement formats and procedures are detailed in Part A or the appropriate Source-Wide, Emission Unit and/or Flexible Group Special Conditions. Therefore, Part B of this appendix is not applicable.

# [SECTION](#_SECTION_2) 3 – FLINT ENGINE OPERATIONS

# A. GENERAL CONDITIONS

## Permit Enforceability

* All conditions in this permit are both federally enforceable and state enforceable unless otherwise noted. **(R 336.1213(5))**
* Those conditions that are hereby incorporated in a state-only enforceable Source-Wide PTI pursuant to Rule 201(2)(d) are designated by footnote one. **(R 336.1213(5)(a), R 336.1214a(5))**
* Those conditions that are hereby incorporated in a federally enforceable Source-Wide PTI pursuant to Rule 201(2)(c) are designated by footnote two. **(R 336.1213(5)(b), R 336.1214a(3))**

## General Provisions

1. The permittee shall comply with all conditions of this ROP. Any ROP noncompliance constitutes a violation of Act 451, and is grounds for enforcement action, for ROP revocation or revision, or for denial of the renewal of the ROP. All terms and conditions of this ROP that are designated as federally enforceable are enforceable by the Administrator of the United States Environmental Protection Agency (USEPA) and by citizens under the provisions of the federal Clean Air Act (CAA). Any terms and conditions based on applicable requirements which are designated as “state-only” are not enforceable by the USEPA or citizens pursuant to the CAA. **(R 336.1213(1)(a))**
2. It shall not be a defense for the permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this ROP. **(R 336.1213(1)(b))**
3. This ROP may be modified, revised, or revoked for cause. The filing of a request by the permittee for a permit modification, revision, or termination, or a notification of planned changes or anticipated noncompliance does not stay any ROP term or condition. This does not supersede or affect the ability of the permittee to make changes, at the permittee’s own risk, pursuant to Rule 215 and Rule 216. **(R 336.1213(1)(c))**
4. The permittee shall allow the department, or an authorized representative of the department, upon presentation of credentials and other documents as may be required by law and upon stating the authority for and purpose of the investigation, to perform any of the following activities: **(R 336.1213(1)(d))**
   1. Enter, at reasonable times, a stationary source or other premises where emissions-related activity is conducted or where records must be kept under the conditions of the ROP.
   2. Have access to and copy, at reasonable times, any records that must be kept under the conditions of the ROP.
   3. Inspect, at reasonable times, any of the following:
      1. Any stationary source.
      2. Any emission unit.
      3. Any equipment, including monitoring and air pollution control equipment.
      4. Any work practices or operations regulated or required under the ROP.
   4. As authorized by Section 5526 of Act 451, sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the ROP or applicable requirements.
5. The permittee shall furnish to the department, within a reasonable time, any information the department may request, in writing, to determine whether cause exists for modifying, revising, or revoking the ROP or to determine compliance with this ROP. Upon request, the permittee shall also furnish to the department copies of any records that are required to be kept as a term or condition of this ROP. For information which is claimed by the permittee to be confidential, consistent with the requirements of the 1976 PA 442, MCL §15.231 et seq., and known as the Freedom of Information Act, the person may also be required to furnish the records directly to the USEPA together with a claim of confidentiality. **(R 336.1213(1)(e))**
6. A challenge by any person, the Administrator of the USEPA, or the department to a particular condition or a part of this ROP shall not set aside, delay, stay, or in any way affect the applicability or enforceability of any other condition or part of this ROP. **(R 336.1213(1)(f))**
7. The permittee shall pay fees consistent with the fee schedule and requirements pursuant to Section 5522 of Act 451. **(R 336.1213(1)(g))**
8. This ROP does not convey any property rights or any exclusive privilege. **(R 336.1213(1)(h))**

## Equipment & Design

1. Any collected air contaminants shall be removed as necessary to maintain the equipment at the required operating efficiency. The collection and disposal of air contaminants shall be performed in a manner so as to minimize the introduction of contaminants to the outer air. Transport of collected air contaminants in Priority I and II areas requires the use of material handling methods specified in Rule 370(2).2 **(R 336.1370)**
2. Any air cleaning device shall be installed, maintained, and operated in a satisfactory manner and in accordance with the Michigan Air Pollution Control rules and existing law. **(R 336.1910)**

## Emission Limits

1. Unless otherwise specified in this ROP, the permittee shall comply with Rule 301, which states, in part, “Except as provided in Subrules 2, 3, and 4 of this rule, a person shall not cause or permit to be discharged into the outer air from a process or process equipment a visible emission of a density greater than the most stringent of the following:”2 **(R 336.1301(1))**
   1. A 6-minute average of 20% opacity, except for one 6-minute average per hour of not more than 27% opacity.
   2. A limit specified by an applicable federal new source performance standard.

The grading of visible emissions shall be determined in accordance with Rule 303.

1. The permittee shall not cause or permit the emission of an air contaminant or water vapor in quantities that cause, alone or in reaction with other air contaminants, either of the following:
   1. Injurious effects to human health or safety, animal life, plant life of significant economic value, or property.1 **(R 336.1901(a))**
   2. Unreasonable interference with the comfortable enjoyment of life and property.1**(R 336.1901(b))**

## Testing/Sampling

1. The department may require the owner or operator of any source of an air contaminant to conduct acceptable performance tests, at the owner’s or operator’s expense, in accordance with Rule 1001 and Rule 1003, under any of the conditions listed in Rule 1001(1).2 **(R 336.2001)**
2. Any required performance testing shall be conducted in accordance with Rule 1001(2), Rule 1001(3) and Rule 1003. **(R 336.2001(2), R 336.2001(3), R 336.2003(1))**
3. Any required test results shall be submitted to the Air Quality Division (AQD) in the format prescribed by the applicable reference test method within 60 days following the last date of the test. **(R 336.2001(5))**

## Monitoring/Recordkeeping

1. Records of any periodic emission or parametric monitoring required in this ROP shall include the following information specified in Rule 213(3)(b)(i), where appropriate. **(R 336.1213(3)(b))**
   1. The date, location, time, and method of sampling or measurements.
   2. The dates the analyses of the samples were performed.
   3. The company or entity that performed the analyses of the samples.
   4. The analytical techniques or methods used.
   5. The results of the analyses.
   6. The related process operating conditions or parameters that existed at the time of sampling or measurement.
2. All required monitoring data, support information and all reports, including reports of all instances of deviation from permit requirements, shall be kept and furnished to the department upon request for a period of not less than 5 years from the date of the monitoring sample, measurement, report or application. Support information includes all calibration and maintenance records and all original strip-chart recordings, or other original data records, for continuous monitoring instrumentation and copies of all reports required by the ROP. **(R 336.1213(1)(e), R 336.1213(3)(b)(ii))**

## Certification & Reporting

1. Except for the alternate certification schedule provided in Rule 213(3)(c)(iii)(B), any document required to be submitted to the department as a term or condition of this ROP shall contain an original certification by a Responsible Official which state that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete. **(R 336.1213(3)(c))**
2. A Responsible Official shall certify to the appropriate AQD District Office and to the USEPA that the stationary source is and has been in compliance with all terms and conditions contained in the ROP except for deviations that have been or are being reported to the appropriate AQD District Office pursuant to Rule 213(3)(c). This certification shall include all the information specified in Rule 213(4)(c)(i) through (v) and shall state that, based on information and belief formed after reasonable inquiry, the statements and information in the certification are true, accurate, and complete. The USEPA address is: USEPA, Air Compliance Data - Michigan, Air and Radiation Division, 77 West Jackson Boulevard, Chicago, Illinois 60604-3507. **(R 336.1213(4)(c))**
3. The certification of compliance shall be submitted annually for the term of this ROP as detailed in the special conditions, or more frequently if specified in an applicable requirement or in this ROP. **(R 336.1213(4)(c))**
4. The permittee shall promptly report any deviations from ROP requirements and certify the reports. The prompt reporting of deviations from ROP requirements is defined in Rule 213(3)(c)(ii) as follows, unless otherwise described in this ROP. **(R 336.1213(3)(c))**
   1. For deviations that exceed the emissions allowed under the ROP, prompt reporting means reporting consistent with the requirements of Rule 912 as detailed in Condition 25. All reports submitted pursuant to this paragraph shall be promptly certified as specified in Rule 213(3)(c)(iii).
   2. For deviations which exceed the emissions allowed under the ROP and which are not reported pursuant to Rule 912 due to the duration of the deviation, prompt reporting means the reporting of all deviations in the semiannual reports required by Rule 213(3)(c)(i). The report shall describe reasons for each deviation and the actions taken to minimize or correct each deviation.
   3. For deviations that do not exceed the emissions allowed under the ROP, prompt reporting means the reporting of all deviations in the semiannual reports required by Rule 213(3)(c)(i). The report shall describe the reasons for each deviation and the actions taken to minimize or correct each deviation.
5. For reports required pursuant to Rule 213(3)(c)(ii), prompt certification of the reports is described in Rule 213(3)(c)(iii) as either of the following: **(R 336.1213(3)(c))**
   1. Submitting a certification by a Responsible Official with each report which states that, based on information and belief formed after reasonable inquiry, the statements and information in the report are true, accurate, and complete.
   2. Submitting, within 30 days following the end of a calendar month during which one or more prompt reports of deviations from the emissions allowed under the ROP were submitted to the department pursuant to Rule 213(3)(c)(ii), a certification by a Responsible Official which states that; “based on information and belief formed after reasonable inquiry, the statements and information contained in each of the reports submitted during the previous month were true, accurate, and complete.” The certification shall include a listing of the reports that are being certified. Any report submitted pursuant to Rule 213(3)(c)(ii) that will be certified on a monthly basis pursuant to this paragraph shall include a statement that certification of the report will be provided within 30 days following the end of the calendar month.
6. Semiannually for the term of the ROP as detailed in the special conditions, or more frequently if specified, the permittee shall submit certified reports of any required monitoring to the appropriate AQD District Office. All instances of deviations from ROP requirements during the reporting period shall be clearly identified in the reports. **(R 336.1213(3)(c)(i))**
7. On an annual basis, the permittee shall report the actual emissions, or the information necessary to determine the actual emissions, of each regulated air pollutant as defined in Rule 212(6) for each emission unit utilizing the emissions inventory forms provided by the department. **(R 336.1212(6))**
8. The permittee shall provide notice of an abnormal condition, start-up, shutdown, or malfunction that results in emissions of a hazardous or toxic air pollutant which continue for more than one hour in excess of any applicable standard or limitation, or emissions of any air contaminant continuing for more than two hours in excess of an applicable standard or limitation, as required in Rule 912, to the appropriate AQD District Office. The notice shall be provided not later than two business days after the start-up, shutdown, or discovery of the abnormal conditions or malfunction. Notice shall be by any reasonable means, including electronic, telephonic, or oral communication. Written reports, if required under Rule 912, must be submitted to the appropriate AQD District Supervisor within 10 days after the start-up or shutdown occurred, within 10 days after the abnormal conditions or malfunction has been corrected, or within 30 days of discovery of the abnormal conditions or malfunction, whichever is first. The written reports shall include all of the information required in Rule 912(5) and shall be certified by a Responsible Official in a manner consistent with the CAA.2 **(R 336.1912)**

## Permit Shield

1. Compliance with the conditions of the ROP shall be considered compliance with any applicable requirements as of the date of ROP issuance if either of the following provisions is satisfied. **(R 336.1213(6)(a)(i), R 336.1213(6)(a)(ii))**
   1. The applicable requirements are included and are specifically identified in the ROP.
   2. The permit includes a determination or concise summary of the determination by the department that other specifically identified requirements are not applicable to the stationary source.

Any requirements identified in Part E of this ROP have been identified as non-applicable to this ROP and are included in the permit shield.

1. Nothing in this ROP shall alter or affect any of the following:
   1. The provisions of Section 303 of the CAA, emergency orders, including the authority of the USEPA under Section 303 of the CAA. **(R 336.1213(6)(b)(i))**
   2. The liability of the owner or operator of this source for any violation of applicable requirements prior to or at the time of this ROP issuance. **(R 336.1213(6)(b)(ii))**
   3. The applicable requirements of the acid rain program, consistent with Section 408(a) of the CAA. **(R 336.1213(6)(b)(iii))**
   4. The ability of the USEPA to obtain information from a source pursuant to Section 114 of the CAA. **(R 336.1213(6)(b)(iv))**
2. The permit shield shall not apply to provisions incorporated into this ROP through procedures for any of the following:
   1. Operational flexibility changes made pursuant to Rule 215. **(R 336.1215(5))**
   2. Administrative Amendments made pursuant to Rule 216(1)(a)(i)-(iv). **(R 336.1216(1)(b)(iii))**
   3. Administrative Amendments made pursuant to Rule 216(1)(a)(v) until the amendment has been approved by the department. **(R 336.1216(1)(c)(iii))**
   4. Minor Permit Modifications made pursuant to Rule 216(2). **(R 336.1216(2)(f))**
   5. State-Only Modifications made pursuant to Rule 216(4) until the changes have been approved by the department. **(R 336.1216(4)(e))**
3. Expiration of this ROP results in the loss of the permit shield. If a timely and administratively complete application for renewal is submitted not more than 18 months, but not less than 6 months, before the expiration date of the ROP, but the department fails to take final action before the end of the ROP term, the existing ROP does not expire until the renewal is issued or denied, and the permit shield shall extend beyond the original ROP term until the department takes final action. **(R 336.1217(1)(c), R 336.1217(1)(a))**

## Revisions

1. For changes to any process or process equipment covered by this ROP that do not require a revision of the ROP pursuant to Rule 216, the permittee must comply with Rule 215. **(R 336.1215, R 336.1216)**
2. A change in ownership or operational control of a stationary source covered by this ROP shall be made pursuant to Rule 216(1). **(R 336.1219(2))**
3. For revisions to this ROP, an administratively complete application shall be considered timely if it is received by the department in accordance with the time frames specified in Rule 216. **(R 336.1210(10))**
4. Pursuant to Rule 216(1)(b)(iii), Rule 216(2)(d) and Rule 216(4)(d), after a change has been made, and until the department takes final action, the permittee shall comply with both the applicable requirements governing the change and the ROP terms and conditions proposed in the application for the modification. During this time period, the permittee may choose to not comply with the existing ROP terms and conditions that the application seeks to change. However, if the permittee fails to comply with the ROP terms and conditions proposed in the application during this time period, the terms and conditions in the ROP are enforceable. **(R 336.1216(1)(c)(iii), R 336.1216(2)(d), R 336.1216(4)(d))**

## Reopenings

1. A ROP shall be reopened by the department prior to the expiration date and revised by the department under any of the following circumstances:
   1. If additional requirements become applicable to this stationary source with three or more years remaining in the term of the ROP, but not if the effective date of the new applicable requirement is later than the ROP expiration date. **(R 336.1217(2)(a)(i))**
   2. If additional requirements pursuant to Title IV of the CAA become applicable to this stationary source. **(R 336.1217(2)(a)(ii))**
   3. If the department determines that the ROP contains a material mistake, information required by any applicable requirement was omitted, or inaccurate statements were made in establishing emission limits or the terms or conditions of the ROP. **(R 336.1217(2)(a)(iii))**
   4. If the department determines that the ROP must be revised to ensure compliance with the applicable requirements. **(R 336.1217(2)(a)(iv))**

## Renewals

1. For renewal of this ROP, an administratively complete application shall be considered timely if it is received by the department not more than 18 months, but not less than 6 months, before the expiration date of the ROP. **(R 336.1210(9))**

## Stratospheric Ozone Protection

1. If the permittee is subject to Title 40 of the Code of Federal Regulations (CFR), Part 82 and services, maintains, or repairs appliances except for motor vehicle air conditioners (MVAC), or disposes of appliances containing refrigerant, including MVAC and small appliances, or if the permittee is a refrigerant reclaimer, appliance owner or a manufacturer of appliances or recycling and recovery equipment, the permittee shall comply with all applicable standards for recycling and emissions reduction pursuant to 40 CFR Part 82, Subpart F.
2. If the permittee is subject to 40 CFR Part 82 and performs a service on motor (fleet) vehicles when this service involves refrigerant in the MVAC, the permittee is subject to all the applicable requirements as specified in 40 CFR Part 82, Subpart B, Servicing of Motor Vehicle Air Conditioners. The term “motor vehicle” as used in Subpart B does not include a vehicle in which final assembly of the vehicle has not been completed by the original equipment manufacturer. The term MVAC as used in Subpart B does not include the air-tight sealed refrigeration system used for refrigerated cargo or an air conditioning system on passenger buses using Hydrochlorofluorocarbon-22 refrigerant.

## Risk Management Plan

1. If subject to Section 112(r) of the CAA and 40 CFR Part 68, the permittee shall register and submit to the USEPA the required data related to the risk management plan for reducing the probability of accidental releases of any regulated substances listed pursuant to Section 112(r)(3) of the CAA as amended in 40 CFR 68.130. The list of substances, threshold quantities, and accident prevention regulations promulgated under 40 CFR Part 68, do not limit in any way the general duty provisions under Section 112(r)(1).
2. If subject to Section 112(r) of the CAA and 40 CFR Part 68, the permittee shall comply with the requirements of 40 CFR Part 68, no later than the latest of the following dates as provided in 40 CFR 68.10(a):
   1. June 21, 1999,
   2. Three years after the date on which a regulated substance is first listed under 40 CFR 68.130, or
   3. The date on which a regulated substance is first present above a threshold quantity in a process.
3. If subject to Section 112(r) of the CAA and 40 CFR Part 68, the permittee shall submit any additional relevant information requested by any regulatory agency necessary to ensure compliance with the requirements of 40 CFR Part 68.
4. If subject to Section 112(r) of the CAA and 40 CFR Part 68, the permittee shall annually certify compliance with all applicable requirements of Section 112(r) as detailed in Rule 213(4)(c)). **(40 CFR Part 68)**

## Emission Trading

1. Emission averaging and emission reduction credit trading are allowed pursuant to any applicable interstate or regional emission trading program that has been approved by the Administrator of the USEPA as a part of Michigan’s State Implementation Plan. Such activities must comply with Rule 215 and Rule 216. **(R 336.1213(12))**

## Permit to Install (PTI)

1. The process or process equipment included in this permit shall not be reconstructed, relocated, or modified unless a PTI authorizing such action is issued by the department, except to the extent such action is exempt from the PTI requirements by any applicable rule.2 **(R 336.1201(1))**
2. The department may, after notice and opportunity for a hearing, revoke PTI terms or conditions if evidence indicates the process or process equipment is not performing in accordance with the terms and conditions of the PTI or is violating the department’s rules or the CAA.2 **(R 336.1201(8), Section 5510 of Act 451)**
3. The terms and conditions of a PTI shall apply to any person or legal entity that now or hereafter owns or operates the process or process equipment at the location authorized by the PTI. If a new owner or operator submits a written request to the department pursuant to Rule 219 and the department approves the request, this PTI will be amended to reflect the change of ownership or operational control. The request must include all of the information required by Subrules (1)(a), (b) and (c) of Rule 219. The written request shall be sent to the appropriate AQD District Supervisor, EGLE.2**(R 336.1219)**
4. If the installation, reconstruction, relocation, or modification of the equipment for which PTI terms and conditions have been approved has not commenced within 18 months of the original PTI issuance date, or has been interrupted for 18 months, the applicable terms and conditions from that PTI, as incorporated into the ROP, shall become void unless otherwise authorized by the department. Furthermore, the person to whom that PTI was issued, or the designated authorized agent, shall notify the department via the Supervisor, Permit Section, EGLE, AQD, P. O. Box 30260, Lansing, Michigan 48909, if it is decided not to pursue the installation, reconstruction, relocation, or modification of the equipment allowed by the terms and conditions from that PTI.2 **(R 336.1201(4))**

**Footnotes:**

1This condition is state-only enforceable and was established pursuant to Rule 201(1)(b).

2This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

# B. SOURCE-WIDE CONDITIONS

Part B outlines the Source-Wide Terms and Conditions that apply to this stationary source. The permittee is subject to these special conditions for the stationary source in addition to the general conditions in Part A and any other terms and conditions contained in this ROP.

The permittee shall comply with all specific details in the special conditions and the underlying applicable requirements cited. If a specific condition type does not apply to this source, NA (not applicable) has been used in the table. If there are no Source-Wide Conditions, this section will be left blank.

# C. EMISSION UNIT SPECIAL CONDITIONS

Part C outlines terms and conditions that are specific to individual emission units listed in the Emission Unit Summary Table. The permittee is subject to the special conditions for each emission unit in addition to the General Conditions in Part A and any other terms and conditions contained in this ROP.

The permittee shall comply with all specific details in the special conditions and the underlying applicable requirements cited. If a specific condition type does not apply, NA (not applicable) has been used in the table. If there are no conditions specific to individual emission units, this section will be left blank.

## EMISSION UNIT SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

| **Emission Unit ID** | **Emission Unit Description**  **(Including Process Equipment & Control Device(s))** | **Installation Date/**  **Modification Date** | **Flexible Group ID** |
| --- | --- | --- | --- |
| EU-COLDCLNRS | Plant wide cold cleaners. | 01-01-2006 | FG-COLD CLEANERS-3 |
| EU-MARKING-PENS | Miscellaneous marking pen usage. | 01-2010 | FG-RULE287(2)(c)-3 |
| EU-SGE-CLEANING | SGE miscellaneous cleaning operations | 10-2015 | FG-RULE290-3 |
| EU-SGE-SEALERS | SGE other sealer application | 03-2015 | FG-RULE287(2)(c)-3 |
| EU-SGE-RTV | SGE Room Temperature Vulcanizing (RTV) process | 10-2015 | NA |
| EU-CSS-CLEANING | CSS miscellaneous cleaning operations | 04-2017 | FG-RULE290-3 |
| EU-CSS-SEALERS | CSS other sealer application process | 04-2017 | FG-RULE287(2)(c)-3 |
| EU-CSS-RTV | CSS Room Temperature Vulcanizing (RTV) application process | 04-2017 | FG-RULE290-3 |
| EU-DIESELGEN#1 | A 380 HP-diesel emergency generator located north of F Dock, intended to support the Computer Room in the event of a power outage. | 01-2006 | FG-EMERGENCYENGINES-3 |
| EU-DIESELGEN#2 | A 80 HP-diesel emergency generator located north of F Dock, intended to support the emergency lights in the event of a power outage. | 01-2002 | FG-EMERGENCYENGINES-3 |
| EU-FIREPUMPENG#1 | A 265 HP-diesel fire pump engine located in the Fire Pump House. | 01-1999 | FG-EMERGENCYENGINES-3 |
| EU-FIREPUMPENG#2 | A 265 HP-diesel fire pump engine located in the Fire Pump House. | 01-2004 | FG-EMERGENCYENGINES-3 |
| EU-SGE-EMERGEN | A 100 KW natural gas fired emergency generator supporting SGE operations | 10-01-2018 | FG-EMERGENERATOR-3 |

## EU-SGE-RTV

**EMISSION UNIT CONDITIONS**

**DESCRIPTION**

SGE Room Temperature Vulcanizing (RTV) process.

**Flexible Group ID:** NA

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMIT(S)**

| **Pollutant** | **Limit** | **Time Period/**  **Operating Scenario** | **Equipment** | **Monitoring/**  **Testing Method** | **Underlying Applicable Requirements** |
| --- | --- | --- | --- | --- | --- |
| 1. VOC | 1.2 tpy 2 | 12-month rolling time period as determined at the end of each calendar month | EU-SGE-RTV | SC VI. 2  SC VI. 3 | **R 336.1702(a)** |

**II. MATERIAL LIMIT(S)**

NA

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

1. The permittee shall capture all waste materials and shall store them in closed containers. The permittee shall dispose of all waste materials in an acceptable manner in compliance with all applicable state rules and federal regulations.2 **(R 336.1224, R 336.1702(a))**

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

NA

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall determine the VOC content, water content and density of any sealer material, as applied and as received, using federal Reference Test Method 24. Upon prior written approval by the AQD District Supervisor, the permittee may determine the VOC content from manufacturer’s formulation data. If the Method 24 and the formulation values should differ, the permittee shall use the Method 24 results to determine compliance.2 **(R 336.1702, R 336.2001, R 336.2003, R 336.2004, R 336.2040(5))**

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall complete all required calculations in a format acceptable to the AQD District Supervisor by the 30th day of the calendar month, for the previous calendar month, unless otherwise specified in any monitoring/recordkeeping special condition.2 **(R 336.1225, R 336.1702)**
2. The permittee shall maintain a current listing from the manufacturer of the chemical composition of each sealer material, including the weight percent of each component. The data may consist of Material Safety Data Sheets, manufacturer’s formulation data, or both as deemed acceptable by the AQD District Supervisor. The permittee shall keep all records on file and make them available to the Department upon request.2 **(R 336.1225, R 336.1702)**
3. The permittee shall keep the following information on a monthly basis for EU-SGE-RTV:
   1. Gallons (with water) of each sealer material used.
   2. VOC content of each sealer material, as applied.
   3. VOC mass emission calculations determining the monthly emission rate in tons per calendar month.
   4. VOC mass emission calculations determining the annual emission rate in tons per 12-month rolling time period as determined at the end of each calendar month.

The permittee shall keep the records using mass balance, or an alternative format acceptable to the AQD District Supervisor. The permittee shall keep all records on file and make them available to the Department upon request.2 **(R 336. 1702)**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semi-annual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

**VIII. STACK/VENT RESTRICTION(S)**

The exhaust gases from the stacks listed in the table below shall be discharged unobstructed vertically upwards to the ambient air unless otherwise noted:

| **Stack & Vent ID** | **Maximum Exhaust Dimensions**  **(inches)** | **Minimum Height Above Ground**  **(feet)** | **Underlying Applicable Requirements** |
| --- | --- | --- | --- |
| 1. SV-RTVSTK1A | 122 | 442 | **R 336.1225, 40 CFR 52.21(c) and (d)** |
| 1. SV-RTVSTK1B | 242 | 442 | **R 336.1225, 40 CFR 52.21(c) and (d)** |

**IX. OTHER REQUIREMENT(S)**

NA

**Footnotes:**

1This condition is state-only enforceable and was established pursuant to Rule 201(1)(b).

2This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

# D. FLEXIBLE GROUP SPECIAL CONDITIONS

Part D outlines the terms and conditions that apply to more than one emission unit. The permittee is subject to the special conditions for each flexible group in addition to the General Conditions in Part A and any other terms and conditions contained in this ROP.

The permittee shall comply with all specific details in the special conditions and the underlying applicable requirements cited. If a specific condition type does not apply, NA (not applicable) has been used in the table. If there are no special conditions that apply to more than one emission unit, this section will be left blank.

## FLEXIBLE GROUP SUMMARY TABLE

The descriptions provided below are for informational purposes and do not constitute enforceable conditions.

| **Flexible Group ID** | **Flexible Group Description** | **Associated**  **Emission Unit IDs** |
| --- | --- | --- |
| FG-RULE290-3 | Any emission unit that emits air contaminants and is exempt from the requirements of Rule 201 pursuant to Rule 278, Rule 278a and Rule 290. Emission units installed/modified before December 20, 2016, may show compliance with Rule 290 in effect at the time of installation/modification. | EU-SGE-CLEANING  EU-CSS-CLEANING  EU-CSS-RTV |
| FG-RULE287(2)(c)-3 | Any emission unit that emits air contaminants and is exempt from the requirements of Rule 201 pursuant to Rule 278, Rule 278a and Rule 287(2)(c). Emission units installed/modified before December 20, 2016, may show compliance with Rule 287 in effect at the time of installation/modification. | EU-MARKING-PENS  EU-SGE-SEALERS  EU-CSS-SEALERS  EU-CSS-INKS |
| FG-COLD CLEANERS-3 | Any emission unit that emits air contaminants and is exempt from the requirements of Rule 201 pursuant to Rule 278, Rule 278a and Rule 287(2)(c). Emission units installed/modified before December 20, 2016, may show compliance with Rule 287 in effect at the time of installation/modification. | EU-COLDCLNRS |
| FG-EMERGENCYENGINES-3 | National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines (RICE), located at a major source of HAP emissions, existing emergency Compression Ignition RICE less than 500 hp. | EU-DIESELGEN#1  EU-DIESELGEN#2  EU-FIREPUMPENG#1  EU-FIREPUMPENG#2 |
| FG-EMERGENERATOR-3 | Standards of Performance for Stationary Spark Ignition Internal Combustion Engines as found at 40 CFR Part 60, Subpart JJJJ | EU-SGE-EMERGEN |

## FG-RULE290-3

**FLEXIBLE GROUP CONDITIONS**

**DESCRIPTION**

Any emission unit that emits air contaminants and is exempt from the requirements of Rule 201 pursuant to Rule 278, Rule 278a and Rule 290. Emission units installed/modified before December 20, 2016, may show compliance with Rule 290 in effect at the time of installation/modification.

**Emission Units installed on or after December 20, 2016:**  EU-CSS-CLEANING, EU-CSS-RTV

**Emission Units installed prior to December 20, 2016:** EU-SGE-CLEANING, ,

**POLLUTION CONTROL EQUIPMENT**

Any exhaust system associated with particulate emissions shall be equipped with a properly installed and operated particulate control system.

**I. EMISSION LIMIT(S)**

1. Each emission unit that emits only noncarcinogenic volatile organic compounds or noncarcinogenic materials which are listed in Rule 122(f) as not contributing appreciably to the formation of ozone, if the total uncontrolled or controlled emissions of air contaminants are not more than 1,000 or 500 pounds per month, respectively. **(R 336.1290(2)(a)(i))**

2. Any emission unit for which CO2 equivalent emissions are not more than 6,250 tons per month and for which the total uncontrolled or controlled emissions of all other air contaminants are not more than 1,000 or 500 pounds per month, respectively, and all the following criteria listed below are met: **(R 336.1290(2)(a)(ii))**

a. For toxic air contaminants, excluding noncarcinogenic volatile organic compounds and noncarcinogenic materials which are listed in Rule 122(f) as not contributing appreciably to the formation of ozone, with initial threshold screening levels greater than or equal to 0.04 micrograms per cubic meter and less than 2.0 micrograms per cubic meter, the uncontrolled or controlled emissions shall not exceed 20 or 10 pounds per month, respectively.

**(R 336.1290(2)(a)(ii)(A))**

b. For toxic air contaminants with initial risk screening levels greater than or equal to 0.04 microgram per cubic meter, the uncontrolled or controlled emissions shall not exceed 20 or 10 pounds per month, respectively. **(R 336.1290(2)(a)(ii)(B))**

c. The emission unit shall not emit any toxic air contaminants, excluding non-carcinogenic volatile organic compounds and noncarcinogenic materials which are listed in Rule 122(f) as not contributing appreciably to the formation of ozone, with an initial threshold screening level or initial risk screening level less than 0.04 microgram per cubic meter. **(R 336.1290(2)(a)(ii)(C))**

1. For total mercury, the uncontrolled or controlled emissions shall not exceed 0.01 pounds per month from emission units installed on or after December 20, 2016. **(R 336.1290(2)(a)(ii)(D))**

e. For lead, the uncontrolled or controlled emissions shall not exceed 16.7 pounds per month from emission units installed on or after December 20, 2016. **(R 336.1290(2)(a)(ii)(E))**

3. Any emission unit that emits only particulate air contaminants without initial risk screening levels and other air contaminants that are exempted under Rule 290(2)(a)(i) or Rule 290(2)(a)(ii), if all the following provisions are met: **(R 336.1290(2)(a)(iii))**

a. The particulate emissions are controlled by an appropriately designed and operated fabric filter collector or an equivalent control system which is designed to control particulate matter to a concentration of less than or equal to 0.01 pound of particulate per 1,000 pounds of exhaust gases and which does not have exhaust gas flow rate more than 30,000 actual cubic feet per minute. **(R 336.1290(2)(a)(iii)(A))**

b. The visible emissions from the emission unit are not more than 5% opacity in accordance with the methods contained in Rule 303. **(R 336.1290(2)(a)(iii)(B))**

c. The initial threshold screening level for each particulate toxic air contaminant, excluding nuisance particulate, is more than 2.0 micrograms per cubic meter. **(R 336.1290(2)(a)(iii)(C))**

**II. MATERIAL LIMIT(S)**

NA

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

1. The provisions of Rule 290 apply to each emission unit that is operating pursuant to Rule 290. **(R 336.1290)**
2. The following requirements apply to emission units installed on or after December 20, 2016, utilizing control equipment:
   1. An air cleaning device for volatile organic compounds shall be installed, maintained, and operated in accordance with the manufacturer’s specifications. Examples include the following: **(R 336.1290(2)(b)(i),**

**R 336.1910)**

* + 1. Oxidizers and condensers equipped with a continuously displayed temperature indication device.
    2. Wet scrubbers equipped with a liquid flow rate monitor.
    3. Dual stage carbon absorption where the first canister is monitored for breakthrough and replaced if breakthrough is detected.
  1. An air cleaning device for particulate matter shall be installed, maintained, and operated in accordance with the manufacturer’s specifications or the permittee shall develop a plan that provides to the extent practicable for the maintenance and operation of the equipment in the manner consistent with good air pollution control practices for minimizing emissions. It shall also be equipped to monitor appropriate indicators of performance, for example, static pressure drop, water pressure, and water flow rate.

**(R 336.1290(2)(b)(ii), R 336.1910)**

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

NA

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

NA

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall maintain records of the following information for each emission unit for each calendar month using the methods outlined in the EGLE, AQD Rule 290; Permit to Install Exemption Record form (EQP 3558) or in a format that is acceptable to the AQD District Supervisor. **(R 336.1213(3))**

a. Records identifying each air contaminant that is emitted. **(R 336.1213(3))**

b. Records identifying if each air contaminant is controlled or uncontrolled. **(R 336.1213(3))**

c. Records identifying if each air contaminant is either carcinogenic or non-carcinogenic. **(R 336.1213(3))**

d. Records identifying the ITSL and IRSL, if established, of each air contaminant that is being emitted under the provisions of Rules 290(2)(a)(ii) and (iii). **(R 336.1213(3))**

1. Records of material use and calculations identifying the quality, nature, and quantity of the air contaminant emissions in sufficient detail to demonstrate that the actual emissions of the emission unit meet the emission limits outlined in this table and Rule 290. Volatile organic compound emissions from units installed on or after December 20, 2016, shall be calculated using mass balance, generally accepted engineering calculations, or another method acceptable to the AQD District Supervisor. **(R 336.1213(3), R 336.1290(2)(d))**
2. Records are maintained on file for the most recent 2-year period and are made available to the department upon request. **(R 336.1213(3), R 336.1290(2)(e))**

2. The permittee shall maintain an inventory of each emission unit that is exempt pursuant to Rule 290. This inventory shall include the following information. **(R 336.1213(3))**

a. The permittee shall maintain a written description of each emission unit as it is maintained and operated throughout the life of the emission unit. **(R 336.1290(2)(c), R 336.1213(3))**

b. For each emission unit that emits noncarcinogenic particulate air contaminants pursuant to Rule 290(2)(a)(iii), the permittee shall maintain a written description of the control device, including the designed control efficiency and the designed exhaust gas flow rate. **(R 336.1213(3))**

3. For each emission unit that emits noncarcinogenic particulate air contaminants pursuant to Rule 290(2)(a)(iii), the permittee shall perform a monthly visible emission observation of each stack or vent during routine operating conditions. This observation need not be performed using Method 9. The permittee shall keep a written record of the results of each observation. **(R 336.1213(3))**

**See Appendix 4-3**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

**See Appendix 8-3**

**VIII. STACK/VENT RESTRICTION(S)**

NA

**IX. OTHER REQUIREMENT(S)**

NA

FG-RULE 287(2)(c)-3

**FLEXIBLE GROUP CONDITIONS**

**DESCRIPTION**

Any emission unit that emits air contaminants and is exempt from the requirements of Rule 201 pursuant to Rule 278, Rule 278a and Rule 287(2)(c). Emission units installed/modified before December 20, 2016, may show compliance with Rule 287 in effect at the time of installation/modification.

**Emission Units installed on or after December 20, 2016:** EU-CSS-SEALERS

**Emission Units installed prior to December 20, 2016:**  EU-MARKING PENS, EU-SGE-SEALERS

**POLLUTION CONTROL EQUIPMENT**

All exhaust systems associated with only coating spray equipment shall be supplied with a properly installed and operating particulate control system.

**I. EMISSION LIMIT(S)**

NA

**II. MATERIAL LIMIT(S)**

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| **Material** | **Limit** | **Time Period/Operating Scenario** | **Equipment** | **Underlying Applicable Requirement** |
| 1. Coatings | 200 Gallons/month  (minus water as applied) | Calendar month | Each emission unit | **R 336.1287(2)(c)(i)** |

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

NA

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

1. Any exhaust system installed on or after December 20, 2016, that serves only coating spray equipment shall be equipped with a dry filter control or water wash control which is installed, maintained, and operated in accordance with the manufacturer’s specifications, or the permittee develops a plan which provides to the extent practicable for the maintenance and operation of the equipment in a manner consistent with good air pollution control practices for minimizing emissions. All emission units installed before December 20, 2016, with an exhaust system that serves only coating spray equipment must have a properly installed and operated particulate control system. **(R 336.1213(2), R 336.1287(2)(c)(ii), R 336.1910)**

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

NA

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall maintain records of the following information for each emission unit for each calendar month using the methods outlined in the EGLE, AQD Rule 287(2)(c), Permit to Install Exemption Record form (EQP 3562) or in a format acceptable to the AQD District Supervisor. **(R 336.1213(3))**

a. Volume of coating used, as applied, minus water, in gallons. **(R 336.1287(2)(c)(iii))**

b. Documentation of any filter replacements or maintenance of water wash control for exhaust systems serving coating spray equipment or other documentation included in a plan developed by the owner or operator of the equipment. **(R 336.1213(3))**

**See Appendix 4-3**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

**See Appendix 8-3**

**VIII. STACK/VENT RESTRICTION(S)**

NA

**IX. OTHER REQUIREMENT(S)**

NA

## FG-COLD CLEANERS-3

**FLEXIBLE GROUP CONDITIONS**

**DESCRIPTION**

Any cold cleaner that is grandfathered or exempt from Rule 201 pursuant to Rule 278, 278a and Rule 281(2)(h) or Rule 285(2)(r)(iv). Existing cold cleaners were placed into operation prior to July 1, 1979. New cold cleaners were placed into operation on or after July 1, 1979.

**Emission Unit:** EU-COLDCLNRS

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMIT(S)**

NA

**II. MATERIAL LIMIT(S)**

1. The permittee shall not use cleaning solvents containing more than five percent by weight of the following halogenated compounds: methylene chloride, perchloroethylene, trichloroethylene, 1,1,1‑trichloroethane, carbon tetrachloride, chloroform, or any combination thereof. **(R 336.1213(2))**

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

1. Cleaned parts shall be drained for no less than 15 seconds or until dripping ceases. **(R 336.1611(2)(b), R 336.1707(3)(b))**

2. The permittee shall perform routine maintenance on each cold cleaner as recommended by the manufacturer. **(R 336.1213(3))**

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

1. The cold cleaner must meet one of the following design requirements:

a. The air/vapor interface of the cold cleaner is no more than ten square feet. **(R 336.1281(2)(h))**

b. The cold cleaner is used for cleaning metal parts and the emissions are released to the general in-plant environment. **(R 336.1285(2)(r)(iv))**

2. The cold cleaner shall be equipped with a device for draining cleaned parts. **(R 336.1611(2)(b), R 336.1707(3)(b))**

3. All new and existing cold cleaners shall be equipped with a cover and the cover shall be closed whenever parts are not being handled in the cold cleaner. **(R 336.1611(2)(a), R 336.1707(3)(a))**

4. The cover of a new cold cleaner shall be mechanically assisted if the Reid vapor pressure of the solvent is more than 0.3 psia or if the solvent is agitated or heated. **(R 336.1707(3)(a))**

5. If the Reid vapor pressure of any solvent used in a new cold cleaner is greater than 0.6 psia; or, if any solvent used in a new cold cleaner is heated above 120 degrees Fahrenheit, then the cold cleaner must comply with at least one of the following provisions:

a. The cold cleaner must be designed such that the ratio of the freeboard height to the width of the cleaner is equal to or greater than 0.7. **(R 336.1707(2)(a))**

b. The solvent bath must be covered with water if the solvent is insoluble and has a specific gravity of more than 1.0. **(R 336.1707(2)(b))**

c. The cold cleaner must be controlled by a carbon adsorption system, condensation system, or other method of equivalent control approved by the AQD. **(R 336.1707(2)(c))**

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

NA

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. For each new cold cleaner in which the solvent is heated, the solvent temperature shall be monitored and recorded at least once each calendar week during routine operating conditions. **(R 336.1213(3))**

2. The permittee shall maintain the following information on file for each cold cleaner: **(R 336.1213(3))**

a. A serial number, model number, or other unique identifier for each cold cleaner.

b. The date the unit was installed, manufactured or that it commenced operation.

c. The air/vapor interface area for any unit claimed to be exempt under Rule 281(2)(h).

d. The applicable Rule 201 exemption.

e. The Reid vapor pressure of each solvent used.

f. If applicable, the option chosen to comply with Rule 707(2).

3. The permittee shall maintain written operating procedures for each cold cleaner. These written procedures shall be posted in an accessible, conspicuous location near each cold cleaner. **(R 336.1611(3), R 336.1707(4))**

4. As noted in Rule 611(2)(c) and Rule 707(3)(c), if applicable, an initial demonstration that the waste solvent is a safety hazard shall be made prior to storage in non-closed containers. If the waste solvent is a safety hazard and is stored in non-closed containers, verification that the waste solvent is disposed of so that not more than 20 percent, by weight, is allowed to evaporate into the atmosphere shall be made on a monthly basis. **(R 336.1213(3), R 336.1611(2)(c), R 336.1707(3)(c))**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

3. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

**See Appendix 8-3**

**VIII. STACK/VENT RESTRICTION(S)**

NA

**IX. OTHER REQUIREMENT(S)**

NA

## FG–EMERGENCYENGINES-3

**FLEXIBLE GROUP CONDITIONS**

**DESCRIPTION**

40 CFR Part 63, Subpart ZZZZ – National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines (RICE) located at a major source of HAP emissions, existing emergency compression ignition RICE and spark ignition RICE less than 500 bhp.

**Emission Units:** EU-DIESELGEN#1, EU-DIESELGEN#2, EU-FIREPUMPENG#1, EU-FIREPUMPENG#2

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMIT(S)**

NA

**II. MATERIAL LIMIT(S)**

NA

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

1. Each engine in FG-EMERGENCYENGINES-3 shall be installed, maintained, and operated in a satisfactory manner. A list of recommended work practice standards is specified in 40 CFR.63.6602 and Table 2c or the permittee may petition the Administrator pursuant to the requirements of 40 CFR 63 63.6(g) for alternative work practices. The following are the recommended work practices specified in 40 CFR Part 63, Subpart ZZZZ, Table 2c.
   1. Change oil and filter every 500 hours of operation or annually, whichever comes first, except as allowed in SC III.2.
   2. For SI RICE, inspect the spark plugs every 1,000 hours of hours of operation or annually, whichever comes first, and replace as necessary; or

For CI RICE, inspect the air cleaner every 1,000 hours of operation or annually, whichever comes first, and replace as necessary, and

* 1. Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary.

If the emergency engine is being operated during an emergency and it is not possible to shut down the engine to perform the work practice standards on the schedule required the work practice standards can be delayed until the emergency is over. The work practice should be performed as soon as practicable after the emergency has ended or the unacceptable risk under Federal, State or local law has been abated. Sources must report any failure to perform the work practice on the schedule required and the Federal, State or local law or which the risk was deemed unacceptable. **(40 CFR 63.6602, 40 CFR Part 63, Subpart ZZZZ, Table 2c, Items 1 & 6)**

1. The permittee may utilize an oil analysis program in order to extend the specified oil change requirement. The oil analysis must be performed at the same frequency specified for changing the oil in Table 2c of 40 CFR Part 63, Subpart ZZZZ. **(40 CFR 63.6625(i) & (j))**
2. The permittee shall install, maintain and operate each engine in FG-EMERGENCYENGINES and after-treatment control device (if any) according to the manufacturer’s emission-related written instructions or develop your own maintenance plan which must provide to the extent practicable for the maintenance and operation of the engine in a manner consistent with good air pollution control practice for minimizing emissions. **(40 CFR 63.6605, 40 CFR 63.6625(e))**
3. The permittee shall minimize the time spent at idle during startup and minimize the startup time of each engine in FG-EMERGENCYENGINES-3 to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the emission standards applicable to all times other than startup apply. **(40 CFR 63.6625(h))**
4. The permittee shall not allow each engine in FG-EMERGENCYENGINES-3 to exceed 100 hours per calendar year for maintenance checks and readiness testing and emergency demand response. The owner or operator may petition the Administrator for approval of additional hours to be used for maintenance checks and readiness testing, but a petition is not required if the owner or operator maintains records indicating that Federal, State, or local standards require maintenance and testing of emergency RICE beyond 100 hours per calendar year. **(40 CFR 63.6640(f)(2)(i)**
5. The permittee may operate each engine in FG-EMERGENCYENGINES-3 up to 50 hours per calendar year for non-emergency situations, but those hours are to be counted towards the 100 hours per calendar year for maintenance and testing and emergency demand response, as allowed in 40 CFR 63.6640(f)(2). **(40 CFR 63.6640(f)(3))**

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

1. The permittee shall install a non-resettable hour meter on each engine in FG-EMERGENCYENGINES-3. **(40 CFR 63.6625(f))**

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. If using the oil analysis program for CI RICE in order to extend the specified oil change requirement in 40 CFR Part 63, Subpart ZZZZ ,Table 2c, the permittee must at a minimum, analyze the following three parameters: Total Base Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Base Number is less than 30 percent of the Total Base Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 business days of receiving the results of the analysis. If the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 business days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine. **(40 CFR 63.6625(i))**
2. If using the oil analysis program for SI RICE in order to extend the specified oil change requirement in 40 CFR Part 63, Subpart ZZZZ, Table 2c, the permittee must at a minimum, analyze the following three parameters: Total Acid Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Acid Number increases by more than 3.0 milligrams of potassium hydroxide (KOH) per gram from Total Acid Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 business days of receiving the results of the analysis. If the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 business days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine. **(40 CFR 63.6625(j))**

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. For each engine in FG-EMERGENCYENGINES-3, the permittee shall keep in a satisfactory manner, records of the occurrence and duration of each malfunction of operation or the air pollution control monitoring equipment. The permittee shall keep all records on file and make them available to the department upon request. **(40 CFR 63.6655(a)(2), 40 CFR 63.6660)**
2. For each engine in FG-EMERGENCYENGINES-3, the permittee shall keep in a satisfactory manner, records of actions taken during periods of malfunction to minimize emissions, including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation. The permittee shall keep all records on file and make them available to the department upon request. **(40 CFR 63.6655(a)(5), 40 CFR 63.6660)**
3. For each engine in FG-EMERGENCYENGINES-3, the permittee shall keep in a satisfactory manner, records to demonstrate continuous compliance with operating limitations in SC III.3. The permittee shall keep all records on file and make them available to the department upon request. **(40 CFR 63.6655(d), 40 CFR 63.6660)**
4. For each engine in FG-EMERGENCYENGINES-3, the permittee shall keep in a satisfactory manner, records of the maintenance conducted to demonstrate that the engine and after-treatment control device (if any) were operated and maintained according to the developed maintenance plan. The permittee shall keep all records on file and make them available to the department upon request. **(40 CFR 63.6655(e), 40 CFR 63.6660)**
5. For each engine in FG-EMERGENCYENGINES-3, the permittee shall keep in a satisfactory manner, records of hours of operation recorded through the non-resettable hour meter. The permittee shall document how many hours were spent during emergency operation and how many hours were spent during non-emergency operation. If the engines were used for demand response operation, the permittee shall keep records of the notification of the emergency situation and the time the engine was operated as part of demand response. The permittee shall keep all records on file and make them available to the department upon request. **(40 CFR 63.6655(f), 40 CFR 63.6660)**

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

1. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**
2. If you own or operate an emergency stationary RICE with a site rating of more than 100 brake HP that operates or is contractually obligated to be available for more than 15 hours per calendar year for the purposes specified in 40 CFR 63.6640(f)(2)(ii) and (iii) or that operates for the purpose specified in 40 CFR 63.6640(f)(4)(ii), you must submit an annual report according to the requirements below and as specified in 40 CFR 63.6650(h):
3. The report must contain the following information:

i. Company name and address where the engine is located.

ii. Date of the report and beginning and ending dates of the reporting period.

iii. Engine site rating and model year.

iv. Latitude and longitude of the engine in decimal degrees reported to the fifth decimal place.

v. Hours operated for the purposes specified in 40 CFR 63.6640(f)(2)(ii) and (iii), including the date, start time, and end time for engine operation for the purposes specified in 40 CFR 63.6640(f)(2)(ii) and (iii).

vi. Number of hours the engine is contractually obligated to be available for the purposes specified in 40 CFR 63.6640(f)(2)(ii) and (iii).

vii. Hours spent for operation for the purpose specified in 40 CFR 63.6640(f)(4)(ii), including the date, start time, and end time for engine operation for the purposes specified in 40 CFR 63.6640(f)(4)(ii). The report must also identify the entity that dispatched the engine and the situation that necessitated the dispatch of the engine.

viii. If there were no deviations from the fuel requirements in 40 CFR 63.6604 that apply to the engine (if any), a statement that there were no deviations from the fuel requirements during the reporting period.

ix. If there were deviations from the fuel requirements in 40 CFR 63.6604 that apply to the engine (if any), information on the number, duration, and cause of deviations, and the corrective action taken.

1. The first annual report must cover the calendar year 2017 and must be submitted no later than March 31, 2018. Subsequent annual reports for each calendar year must be submitted no later than March 31 of the following calendar year.
2. The annual report must be submitted electronically using the subpart specific reporting form in the Compliance and Emissions Data Reporting Interface (CEDRI) that is accessed through EPA's Central Data Exchange (CDX) ([www.epa.gov/cdx](http://www.epa.gov/cdx)). However, if the reporting form specific to this subpart is not available in CEDRI at the time that the report is due, the written report must be submitted to the Administrator at the appropriate address listed in 40 CFR 63.13. **(40 CFR 63.6650(h), 40 CFR 63.6660)**

**See Appendix 8-3**

**VIII. STACK/VENT RESTRICTION(S)**

NA

**IX. OTHER REQUIREMENT(S)**

1. The permittee shall comply with all applicable provisions of the National Emission Standards for Hazardous Air Pollutants, as specified in 40 CFR Part 63, Subparts A and ZZZZ, for Stationary Reciprocating Internal Combustion Engines by the initial compliance date. **(40 CFR Part 63, Subparts A and ZZZZ)**

**Footnotes:**

1This condition is state-only enforceable and was established pursuant to Rule 201(1)(b).

2This condition is federally enforceable and was established pursuant to Rule 201(1)(a).

## FG-EMERGENERATOR-3

**EMISSION UNIT CONDITIONS**

**DESCRIPTION**

Standards of Performance for Stationary Spark Ignition Internal Combustion Engines as found at 40 CFR Part 60, Subpart JJJJ

**Emission Unit:**  EU-SGE-EMERGEN

**POLLUTION CONTROL EQUIPMENT**

NA

**I. EMISSION LIMIT(S)**

| **Pollutant** | **Limit** | **Time Period/ Operating Scenario** | **Equipment** | **Monitoring/**  **Testing Method** | **Underlying Applicable Requirements** |
| --- | --- | --- | --- | --- | --- |
| 1. NOx | 2.0 g/hp-hr | Hourly | FG-EMERGENERATOR-3 | SC VI.2 | **40 CFR 60.4233(e)** |
| 2. CO | 4.0 g/hp-hr | Hourly | FG-EMERGENERATOR-3 | SC VI.2 | **40 CFR 60.4233(e)** |
| 3. VOC | 1.0 g/hp-hr | Hourly | FG-EMERGENERATOR-3 | SC VI.2 | **40 CFR 60.4233(e)** |

**II. MATERIAL LIMIT(S)**

1. The permittee shall only burn pipeline quality natural gas in FG-EMERGENERATOR-3. **(40 CFR 60.4233, 40 CFR 63.6590)**

**III. PROCESS/OPERATIONAL RESTRICTION(S)**

1. The permittee may operate each engine covered FG-EMERGENERATOR-3 for no more than 100 hours per calendar year for the purpose of necessary maintenance checks and readiness testing, provided that the tests are recommended by Federal, State, or local government, the manufacturer, the vendor, or the insurance company associated with the engine. Permittee may petition the Department for approval of additional hours to be used for maintenance checks and readiness testing. A petition is not required if the owner or operator maintains records indicating that Federal, State, or local standards require maintenance and testing of emergency internal combustion engines beyond 100 hours per calendar year. Each engine covered by   
   FG-EMERGENERATOR-3may operate up to 50 hours per calendar year in non-emergency situations, but those 50 hours are counted towards the 100 hours per calendar year provided for maintenance and testing. The 50 hours per calendar year for non-emergency situations cannot be used for peak shaving or to generate income for a facility to supply non-emergency power as part of a financial arrangement with another entity. **(40 CFR 60.4243)**

2. The permittee shall operate and maintain each engine covered by FG-EMERGENERATOR-3 such that it meets the emission limits in SC I.1, I.2, and I.3 over the entire life of the engine. **(40 CFR 60.4234, 40 CFR 60.4243)**

3. If the permittee purchased a certified engine, according to procedures specified in 40 CFR Part 60, Subpart JJJJ, for the same model year, the permittee shall meet the following requirements for each engine covered by   
FG-EMERGENERATOR-3: **(R 336.1911, 40 CFR 60.4234, 40 CFR 60.4243)**

1. Operate and maintain the certified engine and control device according to the manufacturer's emission-related written instructions,
2. Keep a maintenance plan and the permittee may only change those engine settings that are permitted by the manufacturer. If you do not operate and maintain the certified engine and control device according to the manufacturer's emission-related written instructions, the engine will be considered a non-certified engine, and
3. Meet the requirements as specified in 40 CFR 1068 Subparts A through D.

4. If the permittee purchased a non-certified engine or a certified engine operating in a non-certified manner, the permittee shall keep a maintenance plan for each engine covered by FG-EMERGENERATOR-3 and shall, to the extent practicable, maintain and operate each engine in a manner consistent with good air pollution control practice for minimizing emissions. **(40 CFR 60.4243)**

**IV. DESIGN/EQUIPMENT PARAMETER(S)**

1. The permittee shall equip and maintain each engine covered by FG-EMERGENERATOR-3 with non-resettable hours meters to track the operating hours.  **(R 336.1225, 40 CFR 60.4237)**
2. It is expected that air-to-fuel ratio controllers will be used with the operation of three-way catalysts/non-selective catalytic reduction. The AFR controller must be maintained and operated appropriately in order to ensure proper operation of the engine and control device to minimize emissions at all times. **(40 CFR 60.4243(g))**

**V. TESTING/SAMPLING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall conduct an initial performance test for each engine covered by FG-EMERGENERATOR-3 within one year after startup of the engine to demonstrate compliance with the emission limits in 40 CFR 60.4233(e), unless the engines have been certified by the manufacturer as required by 40 CFR Part 60, Subpart JJJJ and the permittee maintains the engine as required by 40 CFR 60.4243(b)(1). If a performance test is required, the performance tests shall be conducted according to 40 CFR 60.4244. No less than 30 days prior to testing, a complete test plan shall be submitted to the AQD. The final plan must be approved by the AQD prior to testing. Verification of emission limits includes the submittal of a complete report of the test results to the AQD within 60 days following the last date of the test. After conducting the initial performance test, the permittee shall conduct subsequent performance testing, for non-certified engines, every 8,760 hours or 3 years, whichever comes first.  **(R 336.2001, R 336.2003, R 336.2004, 40 CFR 60.4243, 40 CFR 60.4244, 40 CFR Part 60, Subpart JJJJ)**

**VI. MONITORING/RECORDKEEPING**

Records shall be maintained on file for a period of five years. **(R 336.1213(3)(b)(ii))**

1. The permittee shall keep, in a satisfactory manner, records of testing required in SC V.1 or manufacturer certification and maintenance records documenting that each engine covered by FG-EMERGENERATOR-3 meets the applicable emission limitations contained in the federal Standards of Performance for New Stationary Sources 40 CFR Part 60, Subpart JJJJ. The permittee shall keep all records on file and make them available to the Department upon request. **(40 CFR 60.4243)**

2. The permittee shall monitor and record the total hours of operation and the hours of operation during non-emergencies for each engine covered by FG-EMERGENERATOR-3, on a monthly and 12-month rolling time period basis, in a manner acceptable to the AQD District Supervisor. The permittee shall document how many hours are spent for emergency operation of FG-EMERGENERATOR-3, including what classified the operation as emergency and how many hours are spent for non-emergency operation. **(40 CFR 60.4245(b))**

3. The permittee shall keep records of the following information for each engine covered by   
FG-EMERGENERATOR-3: **(40 CFR 60.4245(a))**

a. All notifications submitted to comply with 40 CFR Part 60, Subpart JJJJ and all documentation supporting any notification.

b. Maintenance conducted on each engine covered by FG-EMERGENERATOR-3.

c. If an engine covered by FG-EMERGENERATOR-3 is a certified engine, documentation from the manufacturer that the engine is certified to meet the emission standards and information as required in 40 CFR Parts 90, 1048, 1054, and 1060, as applicable.

d. If an engine covered by FG-EMERGENERATOR-3 is not a certified engine or is a certified engine operating in a non-certified manner and subject to 40 CFR 60.4243(a)(2), documentation that engine meets the emission standards.

**VII. REPORTING**

1. Prompt reporting of deviations pursuant to General Conditions 21 and 22 of Part A. **(R 336.1213(3)(c)(ii))**

2. Semiannual reporting of monitoring and deviations pursuant to General Condition 23 of Part A. The report shall be postmarked orreceived by the appropriate AQD District Office by March 15 for reporting period July 1 to December 31 and September 15 for reporting period January 1 to June 30. **(R 336.1213(3)(c)(i))**

1. Annual certification of compliance pursuant to General Conditions 19 and 20 of Part A. The report shall be postmarked or received by the appropriate AQD District Office by March 15 for the previous calendar year. **(R 336.1213(4)(c))**

**See Appendix 8-3**

**VIII. STACK/VENT RESTRICTION(S)**

NA

**IX. OTHER REQUIREMENT(S)**

1. The permittee shall comply with the provisions of the federal Standards of Performance for New Stationary Sources as specified in 40 CFR Part 60, Subparts A and JJJJ, as they apply to each engine covered by   
   FG-EMERGENERATOR-3. **(40 CFR Part 60, Subparts A & JJJJ, 40 CFR 63.6590)**
2. The permittee shall comply with the provisions of the National Emission Standards for Hazardous Air Pollutants, as specified in 40 CFR Part 63, Subparts A and ZZZZ, as they apply to each engine covered by   
   FG-EMERGENERATOR-3. **(40 CFR Part 63,Subparts A and ZZZZ, 40 CFR 63.6595)**

# E. NON-APPLICABLE REQUIREMENTS

At the time of the ROP issuance, the AQD has determined that no non-applicable requirements have been identified for incorporation into the permit shield provision set forth in the General Conditions in Part A pursuant to Rule 213(6)(a)(ii).

|  |
| --- |
| **APPENDICES** |

## Appendix 1-3. Acronyms and Abbreviations

|  |  |  |  |
| --- | --- | --- | --- |
| **Common Acronyms** | | **Pollutant / Measurement Abbreviations** | |
| AQD | Air Quality Division | acfm | Actual cubic feet per minute |
| BACT | Best Available Control Technology | BTU | British Thermal Unit |
| CAA | Clean Air Act | °C | Degrees Celsius |
| CAM | Compliance Assurance Monitoring | CO | Carbon Monoxide |
| CEM | Continuous Emission Monitoring | CO2e | Carbon Dioxide Equivalent |
| CEMS | Continuous Emission Monitoring System | dscf | Dry standard cubic foot |
| CFR | Code of Federal Regulations | dscm | Dry standard cubic meter |
| COM | Continuous Opacity Monitoring | °F | Degrees Fahrenheit |
| Department/  department | Michigan Department of Environment, Great Lakes, and Energy | gr | Grains |
| HAP | Hazardous Air Pollutant |
| EGLE | Michigan Department of Environment, Great Lakes, and Energy | Hg | Mercury |
| hr | Hour |
| EU | Emission Unit | HP | Horsepower |
| FG | Flexible Group | H2S | Hydrogen Sulfide |
| GACS | Gallons of Applied Coating Solids | kW | Kilowatt |
| GC | General Condition | lb | Pound |
| GHGs | Greenhouse Gases | m | Meter |
| HVLP | High Volume Low Pressure\* | mg | Milligram |
| ID | Identification | mm | Millimeter |
| IRSL | Initial Risk Screening Level | MM | Million |
| ITSL | Initial Threshold Screening Level | MW | Megawatts |
| LAER | Lowest Achievable Emission Rate | NMOC | Non-methane Organic Compounds |
| MACT | Maximum Achievable Control Technology | NOx | Oxides of Nitrogen |
| MAERS | Michigan Air Emissions Reporting System | ng | Nanogram |
| MAP | Malfunction Abatement Plan | PM | Particulate Matter |
| MSDS | Material Safety Data Sheet | PM10 | Particulate Matter equal to or less than 10 microns in diameter |
| NA | Not Applicable |
| NAAQS | National Ambient Air Quality Standards | PM2.5 | Particulate Matter equal to or less than 2.5  microns in diameter |
| NESHAP | National Emission Standard for Hazardous Air Pollutants | pph | Pounds per hour |
| ppm | Parts per million |
| NSPS | New Source Performance Standards | ppmv | Parts per million by volume |
| NSR | New Source Review | ppmw | Parts per million by weight |
| PS | Performance Specification | % | Percent |
| PSD | Prevention of Significant Deterioration | psia | Pounds per square inch absolute |
| PTE | Permanent Total Enclosure | psig | Pounds per square inch gauge |
| PTI | Permit to Install | scf | Standard cubic feet |
| RACT | Reasonable Available Control Technology | sec | Seconds |
| ROP | Renewable Operating Permit | SO2 | Sulfur Dioxide |
| SC | Special Condition | TAC | Toxic Air Contaminant |
| SCR | Selective Catalytic Reduction | Temp | Temperature |
| SNCR | Selective Non-Catalytic Reduction | THC | Total Hydrocarbons |
| SRN | State Registration Number | tpy | Tons per year |
| TEQ | Toxicity Equivalence Quotient | µg | Microgram |
| USEPA/EPA | United States Environmental Protection Agency | µm | Micrometer or Micron |
| VOC | Volatile Organic Compounds |
| VE | Visible Emissions | yr | Year |

\*For HVLP applicators, the pressure measured at the gun air cap shall not exceed 10 psig.

## Appendix 2-3. Schedule of Compliance

The permittee certified in the ROP application that this stationary source is in compliance with all applicable requirements and the permittee shall continue to comply with all terms and conditions of this ROP. A Schedule of Compliance is not required. **(R 336.1213(4)(a), R 336.1119(a)(ii))**

## Appendix 3-3. Monitoring Requirements

Specific monitoring requirement procedures, methods or specifications are detailed in Part A or the appropriate Source-Wide, Emission Unit and/or Flexible Group Special Conditions. Therefore, this appendix is not applicable.

## Appendix 4-3. Recordkeeping

Specific recordkeeping requirement formats and procedures are detailed in Part A or the appropriate Source-Wide, Emission Unit and/or Flexible Group Special Conditions. Therefore, this appendix is not applicable.

## Appendix 5-3. Testing Procedures

There are no specific testing requirement plans or procedures for this ROP. Therefore, this appendix is not applicable.

## Appendix 6-3. Permits to Install

The following table lists any PTIs issued or ROP revision applications received since the effective date of the previously issued ROP No. MI-ROP-B1607-2017. Those ROP revision applications that are being issued concurrently with this ROP renewal are identified by an asterisk (\*). Those revision applications not listed with an asterisk were processed prior to this renewal.

Source-Wide PTI No MI-PTI-B1607-2017 is being reissued as Source-Wide PTI No. MI-PTI-B1606-20XX.

|  |  |  |  |
| --- | --- | --- | --- |
| **Permit to Install Number** | **ROP Revision**  **Application Number** | **Description of Equipment or Change** | **Corresponding Emission Unit(s) or**  **Flexible Group(s)** |
| NA | NA | NA | NA |

At the time of permit issuance, no Permits to Install have been issued to this facility. Therefore, this appendix is not applicable.

## Appendix 7-3. Emission Calculations

There are no specific emission calculations to be used for this ROP. Therefore, this appendix is not applicable.

## Appendix 8-3. Reporting

**A. Annual, Semi-annual, and Deviation Certification Reporting**

The permittee shall use EGLE, AQD, Report Certification form (EQP 5736) and EGLE, AQD, Deviation Report form (EQP 5737) for the annual, semiannual and deviation certification reporting referenced in the Reporting Section of the Source-Wide, Emission Unit and/or Flexible Group Special Conditions. Alternative formats must meet the provisions of Rule 213(4)(c) and Rule 213(3)(c)(i), respectively, and be approved by the AQD District Supervisor.

**B. Other Reporting**

Specific reporting requirement formats and procedures are detailed in Part A or the appropriate Source-Wide, Emission Unit and/or Flexible Group Special Conditions. Therefore, Part B of this appendix is not applicable.